

**SECTION 04 05 16
MASONRY GROUTING**

 SPEC WRITER NOTES:

1. Use this section only for NCA projects
2. Delete between // -- // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.

PART 1 - GENERAL

1.1 DESCRIPTION:

 Section specifies grout materials and mixes.

1.2 RELATED WORK:

- A. Grout used in Section:
 1. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
 2. Section 04 20 00, UNIT MASONRY.
 3. Section 04 72 00, CAST STONE MASONRY.
- B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

- A. Certified test reports for grout and materials specified.
- B. Identify materials by type, brand name and manufacturer or by origin.
- C. After tests have been made and materials approved, do not change without additional test and approval of Resident Engineer.
- D. Testing:
 1. Grout:
 - a. Test for compressive strength; ASTM C1019.
 - b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.

 SPEC WRITER NOTE: The nonstaining requirement applies only to grout required to be nonstaining to limestone.

2. Cement:
 - a. Test for water soluble alkali (nonstaining) when nonstaining cement is specified.
 - b. Nonstaining cement shall contain not more than 0.03 percent water soluble alkali.
3. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:

- a. Portland cement.
- b. Masonry cement.
- c. Grout.
- d. Hydrated lime.
- e. Fine aggregate (sand).
- //f. Coarse aggregate for grout. //
- g. Color admixture.

C. Laboratory Test Reports:

- 1. Grout, each type.
- 2. Admixtures.

D. Manufacturer's Literature and Data:

- 1. Cement, each kind.
- 2. Hydrated lime.
- 3. Admixtures.
- 4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.
- B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

- A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - C40-11.....Organic Impurities in Fine Aggregates for
Concrete
 - C91-12.....Masonry Cement
 - C150-12.....Portland Cement
 - C207-06(2011).....Hydrated Lime for Masonry Purposes
 - C404-11.....Aggregate for Masonry Grout
 - C476-10.....Grout for Masonry
 - C595-13.....Blended Hydraulic Cement
 - C979-10.....Pigments for Integrally Colored Concrete
 - C1019-11.....Sampling and Testing Grout

PART 2 - PRODUCTS

SPEC WRITER NOTE: Make material requirements agree with applicable requirements specified in the referenced Applicable Publications. Update and specify only that which applies to the project.

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

//B. Use white masonry cement whenever white mortar is specified. //

2.5 PORTLAND CEMENT:

A. ASTM C150, Type I.

//B. Use white Portland cement wherever white mortar is specified. //

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

2. Coarse Grout:

a. Portland cement or blended hydraulic cement: one part.

b. Hydrated lime: 0 to 1/10 part.

c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

- d. Coarse aggregate: one to two times sum of volumes of cement and lime used.
- 3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

- A. Pigments: ASTM C979.
- B. Use mineral pigments only. Organic pigments are not acceptable.
- C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

- A. Mix in a mechanically operated grout mixer.
 - 1. Mix grout for at least five minutes. //
- B. Measure ingredients by volume.
- C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

- A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.
- B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).
- C. Do not use grout for filling bond beam or lintel units.

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