NOTES

1. No lap joints over welds.

2. Coat ceiling and shell first.

3. When only coating bottom and up 450 mm, coat shell and bottom simultaneously.

4. Light brush blast of edge required only when maximum drying time between coatings has been exceeded.

METRIC

Urethane or Fluoropolyurethane Top Coat
Urethane Intermediate
Urethane Primer
Wash Primer

SHELL OR TANK CEILING

SHELL TO BOTTOM