1. No lap joints over welds.

2. Coat ceiling and shell first.

3. When only coating bottom and up 18 inches, coat shell and bottom simultaneously.

4. Light brush blast of edge required only when maximum drying time between coatings has been exceeded.

NOTES

LIGHTLY BRUSH BLAST FIRST EDGE BEFORE OVERLAPPING (SEE NOTE 4)

Urethane or Fluoropolyurethane Top Coat
Urethane Intermediate
Urethane Primer
Wash Primer

SHELL OR TANK CEILING

LIGHTLY BRUSH BLAST EDGE BEFORE OVERLAPPING (SEE NOTE 4)

Urethane or Fluoropolyurethane Top Coat
Urethane Intermediate
Urethane Primer
Wash Primer

SHELL TO BOTTOM

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