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USACE / NAVFAC / AFCEA UFGS-07310 (October 2003)  
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Preparing Activity: USACE Superseding  
UFGS-07310 (February 1995)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UML dated 22 December 2004

Latest change indicated by CHG tags

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10/03

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### SECTION 07310

#### SLATE ROOFING 10/03

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NOTE: This guide specification covers the requirements for slate roofing on new construction and on historic buildings which require replacement, reinstallation, or repair of slate roofs.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

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## PART 1 GENERAL

### 1.1 REFERENCES

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NOTE: Issue (date) of references included in project specifications need not be more current than provided by the latest guide specification. Use of SpecsIntact automated reference checking is recommended for projects based on older guide specifications.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM B 370	(1998) Copper Sheet and Strip for Building Construction
ASTM C 406	(2000) Roofing Slate
ASTM D 146	(1997e1) Sampling and Testing Bitumen-Saturated Felts and Woven Fabrics for Roofing and Waterproofing
ASTM D 226	(1997a) Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing
ASTM D 412	(1998a; R 2002e1) Vulcanized Rubber and Thermoplastic Elastomers - Tension

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA 0405	(2001; R 2003, 5th Ed) Roofing and Waterproofing Manual
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SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION  
(SMACNA)

SMACNA Arch. Manual	(2003, 6th Ed) Architectural Sheet Metal Manual
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1.2 SUBMITTALS

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NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

#### SD-02 Shop Drawings

Drawings[; G][; G, [\_\_\_\_\_]]

Drawings showing slate installation and appearance details, flashing details, and nailing patterns for the slates.

#### SD-03 Product Data

##### Qualifications

Documentation showing qualifications of personnel proposed to perform the roofing work, and a listing identifying prior installations completed by the Contractor.

#### SD-04 Samples

Slate  
Accessories for Slate Roofs

Three representative shingles to show color range.

Sealants

237 mL 8 ounces of each type.

Underlayment Membrane

300 by 300 mm 1 by 1 foot section.

Fasteners

Representative samples of each fastener with identifying tags.

#### SD-07 Certificates

Materials

Certificates of compliance attesting that the materials meet specification requirements.

### 1.3 QUALIFICATIONS

The Contractor shall provide qualified workers, trained and experienced in installing slate roofing systems of this configuration, and shall submit documentation of 5 consecutive years of work of this type. The Contractor

shall be familiar with and shall perform work in accordance with [SMACNA Arch. Manual] [and] [NRCA 0405.] A list of installations made shall be provided, identifying when, where, and for whom the installations were made.

#### 1.4 DELIVERY, STORAGE AND HANDLING

Materials shall be delivered in manufacturer's unopened bundles and containers with the manufacturer's brand and name marked clearly thereon. Shingles shall be stored in accordance with manufacturer's printed instructions. Roll goods shall be stored on end in an upright position. Immediately before laying, roofing felt shall be stored for 24 hours in an area maintained at a temperature not lower than 10 degrees C 50 degrees F.

#### 1.5 PROJECT/SITE CONDITIONS

##### 1.5.1 Environmental Requirements

Slate roofing work shall proceed when existing and forecasted weather conditions permit work to be performed in accordance with manufacturer's recommendations and warranty requirements.

##### 1.5.2 Material Storage

Materials shall not be stored on roof decks in such a manner as to overstress and/or damage the deck and supporting structure. Placing of loads at midspans of framing shall be avoided. Superimposed loads shall be well distributed.

##### 1.5.3 Units of Work

Units of work shall be established, including removal of existing materials, preparation of existing surfaces and application of underlayment and nailers, and related temporary and/or permanent flashing so that the unit of work can be completed prior to the end of each working day.

##### 1.5.4 Temporary Protection Materials

Materials shall be provided and maintained on the site at all times for temporary roofing, flashing, and other protection when delays and/or changed weather conditions do not permit completion of each unit of work prior to the end of each working day. Materials which have been used for temporary roofing, flashing and other protection shall be removed and discarded.

##### 1.5.5 Drawings

The Contactor shall submit drawings as specified in the Submittals paragraph, under SD-02.

#### 1.6 WARRANTY

A warranty shall be furnished against defects in material and workmanship of slate roof assembly, including related metal flashing for a period of 10 years from date of final acceptance of the work.

## PART 2 PRODUCTS

### 2.1 MATERIALS

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**NOTE: Edit these paragraphs to meet project requirements.**  
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#### 2.1.1 Existing Slate

Intact and serviceable existing slate materials shall be salvaged and reused whenever possible. New slate being incorporated into existing slate roofs shall match existing as closely as possible. Slate from the same quarry or manufacturer as the original shall be used if possible.

#### 2.1.2 Slate

Slate shall conform to ASTM C 406. Slate shall be Grade A, (ASTM S1), hard, dense rock, punched or drilled for two nails each. Cracked slate shall not be used. Exposed corners shall be full. Broken corners on covered ends which sacrifice nailing strength or the laying of a watertight roof will not be allowed.

##### 2.1.2.1 Standard Thickness Roofing Slate

Slate shall be [[smooth texture] [rough texture]] [5 to 6 mm 3/16 to 1/4 inch thickness] [all [\_\_\_\_\_] thickness] [[\_\_\_\_\_] and [\_\_\_\_\_] intermingled thicknesses]. Slate shall be the following sizes: [[\_\_\_\_\_] by [\_\_\_\_\_] [graduated lengths] [and] [random widths]].

##### 2.1.2.2 Graduated Roof Slate

Slate shall be [[smooth texture] [rough texture]] and shall vary in thickness from [\_\_\_\_\_] at eave to [\_\_\_\_\_] at ridge; the percentage of each thickness to be respectively [\_\_\_\_\_] . The thicknesses shall be intermingled in the various courses, modulating from the heavier and thicker slates in the lower courses of the roof to the thinner slates at the ridge. Slate shall be in standard random widths graduated in length from [\_\_\_\_\_] at eave to [\_\_\_\_\_] at ridge, and shall be applied with standard 75 mm 3 inch lap and exposures.

##### 2.1.2.3 Slate Colors

Slate shall be [unfading] [semi-weathering] slate. Color shall be [in accordance with Section 09915 COLOR SCHEDULE] [\_\_\_\_\_] .

#### 2.1.3 Underlayment Membrane

An underlayment membrane shall be furnished on all surfaces to be covered with slate. Membrane shall consist of [asphalt-saturated felt] [or] [high strength composite self-adhering membrane] .

##### 2.1.3.1 Roofing Felt

Roofing felt shall be asphalt-saturated rag felt, Type II, No. 30 asphalt felt in accordance with ASTM D 226.

#### 2.1.3.2 Elastomeric Membrane Underlayment

Membrane shall be a cold applied composite self-adhering membrane of not less than 0.10 mm 0.004 inch high strength polyethylene film with slip resistant embossing, coated on one side with a thick layer of adhesive-consistency rubberized asphalt, interwound with a disposable silicone coated release sheet. The tensile strength and elongation values shall be not less than 1.7 MPa 250 psi when tested in accordance with ASTM D 412 and pliability shall be unaffected when tested in accordance with ASTM D 146.

#### 2.1.3.3 Elastomeric Membrane Accessories

Two component urethane, mastic and primer shall be as approved by the membrane manufacturer. Flashing, expansion joint covers, temporary UV protection and corner fillets shall be as recommended by the membrane manufacturer.

#### 2.1.4 Nails

Nails shall be large-headed slater's solid copper nails of Number 10 or 11 gauge metal. Nails shall be 3d for slates 450 mm 18 inch or less in length; 4d nails shall be used for slates 500 mm 20 inch or longer, and 6d nails shall be used for slates on hips and ridges. Thicker slates require longer and heavier gauge nails. The proper size shall be determined by adding 25 mm 1 inch to twice the thickness of the slate. Nails shall be of sufficient length to adequately penetrate the roof sheathing. Nails used to retain copper flashing and slate at rake edges, hips, ridges, and eaves prone to wind damage shall be of the ring shank design.

#### 2.1.5 Flashing

Flashing shall be 0.57 kg 20 ounce, light cold-rolled temper (H00) copper conforming to ASTM B 370. Flashing shall be in accordance with the requirements as specified in Section 07600 FLASHING AND SHEET METAL.

#### 2.1.6 Elastic Cement

Elastic cement shall be an approved brand of waterproof elastic slater's cement colored to match as nearly as possible the general color of the slate.

#### 2.1.7 Acid Neutralizing Wash

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NOTE: In areas of the country where past burning of fossil fuels has caused acid staining of slate roofs and existing portions of the roof are being reused or are to remain in place, application of an acid neutralizing wash is recommended. Edit specification to meet project requirements.  
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Acid neutralizing wash shall be non-destructive wash formulated to neutralize the effects of acid deposits resulting from the past burning of fossil fuels (particularly coal). The wash shall not change the color, appearance, or life of the slate roof, copper flashing and accessories, underlayment, adhesives or the wall surfaces of the building.



#### 2.1.8 Sealants

Sealants, where required, shall be in accordance with the slate manufacturer's recommendations.

### PART 3 EXECUTION

#### 3.1 PROTECTION OF ROOF SURFACES

Equipment (such as padded ridge ladders) and techniques shall be used which prevent damage to roof as a result of foot or material traffic. Contractor shall be responsible for controlling breakage of new or existing slate beyond what is indicated. The progression of work shall be laid out and presented to the Contracting Officer to prevent other trades from working on or above completed roofing. Personnel who are working on the roof shall have proper shoes which will not further damage slates, and shoe soles shall be made of a material which will aid in preventing falls.

#### 3.2 SLATE REMOVAL

Where work involves partial replacement or repair of roof, Contractor shall verify each slate for tightness and continued use. Testing shall be done with broad, flat-nosed, slater's pliers. Slates which have been identified for replacement or re-installation shall be marked for approval within 30 days after Notice to Proceed. Slates identified for removal shall be marked with a non-destructive color mark removable by solvent, rather than water. Slates fastened with non-copper fasteners shall be re-fastened with proper copper fasteners.

#### 3.3 PREPARATION OF SURFACES

Roof deck surfaces shall be smooth, clean, firm, dry, and free from loose boards, large cracks, and projecting ends that might damage the roofing. Foreign particles shall be cleaned from interlocking areas to ensure proper seating and to prevent water damming. Prior to installation of slate, vents and other projections through roofs shall be properly flashed and secured in position, and projecting nails shall be driven firmly home.

#### 3.4 ROOFING FELT

Felt shall be laid in horizontal layers with joints lapped toward eaves and at ends at least 50 mm 2 inches, and secured along laps and at ends as necessary to hold the felt in place and protect the structure until covered with the slate. Felt shall be preserved unbroken, tight and whole. Felt shall lap hips and ridges at least 300 mm 12 inches to form a double thickness and shall be lapped 50 mm 2 inches over the metal of valleys or built-in gutters.

#### 3.5 ELASTOMERIC MEMBRANE UNDERLAYMENT

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NOTE: A composite self-adhering membrane will be used in areas where ice build-up (ice dams) and wind driven rains are potential problems. In such areas, underlayment installation will be detailed on the drawings. Edit these paragraphs to meet project requirements.  
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### 3.5.1 Surface Preparation

Dust, dirt, loose nails or other protrusions shall be removed. Priming is not required for wood or metal surfaces but is necessary on concrete or masonry surfaces.

### 3.5.2 Primer

Primer shall be applied at a coverage rate of 6-9 sq. meters/L 250-350 sq. ft./gal. Primer shall be applied by spray or paint roller. Pine wood decks shall be covered with minimum 6 mm 1/4 inch plywood prior to receiving membrane coverage.

### 3.5.3 Temperature

Membrane shall be applied only in fair weather when air and surface temperatures are above 5 degrees C 40 degrees F.

### 3.5.4 Membrane Application

Membrane shall be applied according to manufacturer's instructions. Membrane shall be adhered directly to roof deck. The membrane shall be cut into 3 to 4.5 meter 10 to 15 foot lengths and shall be re-rolled. The release paper shall be peeled back 300 to 600 mm; 1 to 2 feet; the membrane shall be aligned on the lower edge of the roof and the first 300 to 600 mm 1 to 2 feet shall be placed. The release paper under the membrane shall be peeled from the membrane. The membrane shall be pressed in place. Lower edges shall be rolled firmly with a wallpaper or hand roller. For ice dam protection, membrane shall be applied to reach a point above the highest expected level of ice dams; refer to drawings for extent. Ends and edges shall be overlapped a minimum of 150 mm 6 inches. Membrane shall not be folded onto an exposed face of the roof edge.

### 3.5.5 Valley and Ridge Application

The membrane shall be cut into 1.2 to 1.8 meter 4 to 6 foot lengths. The release paper sheet shall be peeled and centered over the valley or ridge, then draped and pressed in place, working from the center of the valley or ridge outward in each direction. For valleys, membrane shall be applied starting at the low point and working upwards. All sheets shall be overlapped a minimum of 150 mm 6 inches.

### 3.5.6 Vertical Membrane Flashings

Vertical wall installations shall receive primer prior to the application of membrane. Primer shall be applied at a coverage rate of 6-9 sq. meters/L 250-350 sq. ft./gal. Membrane shall be turned up walls and dormers as indicated on the drawings. Vertical membrane terminations shall be mechanically fastened. Vertical terminations shall receive a troweling of mastic as approved by the membrane manufacturer. Membrane may be folded onto the fascia, provided it will be covered by a gutter metal edge or other material.

### 3.5.7 Protection

Elastomeric membrane underlayment shall not be left permanently exposed to sunlight. Membrane shall be covered with exposed roofing materials as soon as possible. Membrane damaged due to exposure to sunlight shall be patched prior to the application of final roof covering.

### 3.6 METAL FLASHING

Metal flashing shall be as shown at intersections of vertical or projecting surfaces through the roof or against which the roof abuts, such as walls, parapets, dormers, and sides of chimneys. Flashing installation shall be in accordance with Section 07600 FLASHING AND SHEET METAL.

### 3.7 SLATING

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NOTE: The best guide to traditional slating installation procedures is "Slate Roofs", published in 1925 by the National Slate Association. A reprint was issued in 1977 by the Vermont Structural Slate Co. The Steep Roofing Section of the National Roofing Contractors Association Roofing Manual contains a section on Slate Roofing which is essentially an abridged and edited version of the original 1925 publication.  
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#### 3.7.1 Repair and Replacement

Existing reusable slates removed from the repair area shall be intermingled with new slates to provide a smooth visual transition between new and existing areas. Slating shall be applied as shown.

#### 3.7.2 Slate Coursing

The slate shall project 50 mm 2 inches at the eaves and 25 mm 1 inch at gable ends, and shall be laid in horizontal courses with 75 mm 3 inch headlap (unless otherwise indicated), and each course shall break joints with the preceding one by at least 75 mm 3 inches. Slates at the eaves or cornice line shall be doubled and canted 6 mm 1/4 inch by a wooden cant strip, using same thickness slate for under-eaves at first exposed course. Under-eave slate shall be approximately 75 mm 3 inches longer than exposure of first course. There shall be no through joints from the roof surface to the underlayment.

#### 3.7.3 Nailing

Each slate shall be fastened with a minimum of two copper nails of sufficient length to penetrate the roof decking at least 19 mm 3/4 inch or through the decking thickness, whichever is less. Where the underside of roof decking is exposed to view, such as in overhanging eaves, the nails shall be long enough to penetrate the roof decking but not so long that they may be driven through the decking. The heads of slating nails shall just touch the slate and shall not be driven "home" or draw the slate, but left with the heads just clearing the slate so that the slate hangs on the nail. Nails in slates overlapping sheet metalwork shall not puncture the sheet metal. Exposed nails are permissible only in top courses where unavoidable. Exposed nail heads shall be covered with elastic cement. Hip slates and ridge slates shall be laid in elastic cement spread thickly over unexposed surface of under courses of slate, nailed securely in place and pointed with elastic cement.

#### 3.7.4 Vertical Surfaces

Slate shall be fitted neatly around pipes, ventilators, chimneys and other vertical surfaces.

#### 3.7.5 Hips

Hips shall be laid to form a [fantail] [saddle] [mitered] [Boston] hip as shown.

#### 3.7.6 Ridges

Ridges shall be laid to form [comb] [saddle] [strip saddle] ridges. The nails of the combing slate shall pass through the joints of the slate below. The combing slate shall be laid with the same exposure as the next course down. Combing slates sloping away from the direction of the prevailing storms shall project 25 mm 1 inch above the combing slate on the opposite side of ridge.

#### 3.7.7 Valleys

Valleys shall be laid to form [closed] [open] [round] valleys.

### 3.8 ACCESSORIES FOR SLATE ROOFS

#### 3.8.1 Crickets or Saddles

Vertical surfaces which project through the roof surface at a right angle to the slope of the roof shall have a cricket (sometimes referred to as a saddle) built into the roof to divert water away from the back of the vertical member, as shown. Crickets of light rafter construction covered with sheathing, underlayment, and copper sheet metal specified in Section 07600 FLASHING AND SHEET METAL. If the cricket area is large and exposed to view, it shall be slated the same as other roof areas. Open-type valleys shall be formed with the main roof at cricket areas. The size of the cricket is largely determined by the roof condition. Unless noted otherwise, the slope of the cricket shall be the same as the slope of the roof.

#### 3.8.2 Snow Guards

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**NOTE:** Snow guards are necessary accessories for most slate roofs in sections of the country where masses of snow and ice accumulate on the roof that can slide from the roof onto lower roof surfaces and gutters. Snow guards are manufactured in various forms, and each type requires different methods of application. They may be obtained from slate distributors, quarriers of roofing slate, or manufacturers. Edit to meet project requirements.

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Nonferrous metal snow guards shall be provided as indicated.

-- End of Section --