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USACE / NAVFAC / AFCEC / NASA UFGS-12 24 13 (August 2017)  
Change 1 - 08/18  
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Preparing Activity: USACE Superseding  
UFGS-12 24 13 (August 2010)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated October 2019

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### SECTION 12 24 13

#### ROLLER WINDOW SHADES 08/17

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NOTE: This guide specification covers the requirements for roller window shades and hardware.

Adhere to [UFC 1-300-02](#) Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable item(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a [Criteria Change Request \(CCR\)](#).

## PART 1 GENERAL

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NOTE: Use Section 12 21 00 for WINDOW BLINDS. Use Section 12 22 00 for CURTAINS AND DRAPES

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### 1.1 GENERAL REQUIREMENTS

Provide roller window shades, complete with necessary brackets, fittings, and hardware [in accordance with paragraph ROLLER WINDOW SHADE PLACEMENT SCHEDULE] [as indicated]. Mount and operate equipment in accordance with manufacturer's instructions. Windows to receive a shade must be completely covered.

- a. Submit drawings showing plans, elevations, sections, product details, installation details, operational clearances, wiring diagrams and relationship to adjacent work. Include the use of same room designations as indicated on the drawings.

- b. Provide manufacturer's data composed of catalog cuts, brochures, product information, and operating and maintenance instructions on each product to be used. Include styles, profiles and features.
- c. Furnish samples of each type and color of roller shade fabric and roller shade channel. Shade material shall be minimum 150 by 150 mm6 by 6 inch in size. Mark face of material to indicate interior faces.
- d. Mock up: Install shade in area designated by Contracting Officer. Do not proceed with remaining work until the Contracting Officer approves workmanship and operation. Re-work mock-up as required to produce acceptable work. The approved shade can be used in installation.
- e. Submit fire resistance data, flame spread and smoke contribution data.

## 1.2 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM G21 (2015) Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 701 (2019) Standard Methods of Fire Tests for Flame Propagation of Textiles and Films

SCIENTIFIC CERTIFICATION SYSTEMS (SCS)

SCS SCS Global Services (SCS) Indoor Advantage

UNDERWRITERS LABORATORIES (UL)

UL 325	(2017) UL Standard for Safety Door, Drapery, Gate, Louver, and Window Operators and Systems
UL 2818	(2013) GREENGUARD Certification Program For Chemical Emissions For Building Materials, Finishes And Furnishings

1.3 SUBMITTALS

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NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project.

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

The "S" following a submittal item indicates that the submittal is required for the Sustainability eNotebook to fulfill federally mandated sustainable requirements in accordance with Section 01 33 29 SUSTAINABILITY REPORTING. Locate the "S" submittal under the SD number that best describes the submittal item.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for [Contractor Quality Control approval.] [information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submittals with an "S" are for inclusion in the Sustainability eNotebook, in conformance to Section 01 33 29

SUSTAINABILITY REPORTING. Submit the following in accordance with Section  
01 33 00 SUBMITTAL PROCEDURES

SD-02 Shop Drawings

Installation; G[, [\_\_\_\_\_]]

SD-03 Product Data

Window Shades; G[, [\_\_\_\_\_]]

[ Recycled Content for various fiber components; S]

SD-04 Samples

Window Shades; G[, [\_\_\_\_\_]]

SD-06 Test Reports

Window Shades

SD-07 Certificates

[ Indoor Air Quality for roller window shades; S]

SD-08 Manufacturer's Instructions

Window Shades

SD-10 Operation and Maintenance Data

Window Shades

SD-11 Closeout Submittals

Warranty; G

[1.4 CERTIFICATES

1.4.1 Indoor Air Quality Certifications

1.4.1.1 Roller Window Shades

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NOTE: The Government's preference is for use of products that have been certified for indoor air quality by a third-party organization such as Greenguard or SCS Global Services. However, verify there is a certified product available that is both cost effective and appropriate for the project.

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Provide products certified to meet indoor air quality requirements by UL 2818 (Greenguard) [Gold], SCS Global Services Indoor Advantage Gold or provide validation by other third-party program that products meet the

requirements of this paragraph. Provide current product certification documentation from certification body.

## 1.5 QUALITY ASSURANCE

### 1.5.1 Qualifications

#### 1.5.1.1 Manufacturer's Qualifications

Obtain motor-controlled roller shades through one source from a single manufacturer with a minimum of twenty years experience and minimum of three projects of similar scope and size in manufacturing products comparable to those specified in this section.

#### 1.5.1.2 Installer's Qualifications

Installer trained and certified by the manufacturer with a minimum of ten years experience in installing products comparable to those specified in this section.

### 1.5.2 Flammability Requirements

Passes in accordance with NFPA 701 small and large-scale vertical burn. Materials tested must be identical to products proposed for use.

### 1.5.3 Electrical Requirements

NFPA Article 100 listed and labeled in accordance with UL 325 or other testing agency acceptable to authorities having jurisdiction, marked for intended use, and tested as a system. Individual testing of components will not be acceptable in lieu of system testing.

### 1.5.4 Anti-Microbial Requirements

'No Growth' per ASTM G21 results for fungi ATCC9642, ATCC 9644, ATCC9645.

## 1.6 DELIVERY, STORAGE, AND HANDLING

Deliver components to the jobsite in the manufacturer's original packaging with the brand or company name, item identification, and project reference clearly marked. Store components in a dry location that is adequately ventilated and free from dust, water, or other contaminants and has easy access for inspection and handling. Store materials flat in a clean dry area with temperature maintained above 10 degrees C 50 degrees F. Do not open containers until needed for installation unless verification inspection is required.

## 1.7 WARRANTY

Provide 10 year minimum limited warranty.

## PART 2 PRODUCTS

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NOTE: Coordinate with the drapery hardware  
specified for the project.  
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## 2.1 WINDOW SHADES

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NOTE: Light filtering shades are translucent and softly diffuse light to the amount that the fabric selected by the designer allows. Room darkening (black-out) shades are opaque and block out light completely. The designer should specify a complete room darkening system only if total light block is necessary, as in an audio visual application. A room darkening shade is typically made of a vinyl coated fiberglass cloth. Do not specify cotton cambric fabric for room darkening shades since it cannot provide total light block. Coordinate maximum unit sizes available with the window sizes.

Recycled content is affected by openness factor. Projects need to balance the desired openness factor with all other requirements including recycled content, aesthetics, color and energy efficiency.

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Roller tube must operate smoothly and be of sufficient diameter and thickness to prevent excessive deflection. Provide brackets that are appropriate for [inside] [outside] [ceiling] mount. The shade cloth must meet the performance described in NFPA 701, small scale test. Treat steel features for corrosion resistance.

Provide Various Fiber Components with a minimum of 60 percent recycled content. Provide data identifying percentage of recycled content for various fiber components.

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NOTE: Included bracketed sentence below requiring products with indoor air quality certifications when product will be located in offices or classrooms.

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[Provide certification of indoor air quality for roller window shades.]

### 2.1.1 Light Filtering Shades

Provide light filtering window shades to conform with the following:

- a. Roller tube must be extruded aluminum or steel. Diameter, wall thickness, and material to be selected by the manufacturer to accommodate the shade size. Provide roller idler assembly of molded nylon and zinc-plated steel pin. Sliding pin must allow easy installation and removal of roller. Fabric must be connected to the roller tube with double sided adhesive specifically developed to attach coated textiles to metal to eliminate horizontal impressions in fabric or attached with a spline lock system.
- b. Fascia must be L-shaped aluminum extrusion to conceal shade roller and hardware that snaps onto end caps without requiring exposed fasteners of any kind. Fascia can be mounted continuously across two or more shade bands.
- c. End caps must be stamped steel with universal design suitable for

mounting to window mullions. Provide size compatible with roller size. End cap covers must match fascia/headbox finish.

- d. Provide hardware that allows for field adjustment or removal of shade roller tube and other operable hardware component[ or adjustment of motor] without requiring removal of brackets and end or center supports. Provide hardware system that allows for operation of multiple shade bands by a single operator. Connectors must be offset to assure alignment from the first to the last shade band. Provide shade hardware constructed of minimum 3 mm 1/8 inch thick plated steel or heavier as required to support 150 percent of the full weight of each shade.
- [ e. Manual Operated Chain Drive Hardware must provide for universal, regular and offset drive capacity, allowing drive chain to fall at front, rear or non-offset for all shade drive end brackets. Universal offset must be adjustable for future change. Provide positive mechanical engagement of drive mechanism to shade roller tube. The drive bracket must be fully integrated with all accessories. Drive chain must be #10 stainless steel chain rated to 33 kg 90 lb. minimum breaking strength.]
- [ f. Motors must be [hard-wired, wired into the building electrical system] [plug-in to standard ac electrical outlets]. The position of the motor and electrical connection must be [left] [right] side of roller, based on the hand of the user facing the shade from inside, unless otherwise indicated [on drawings] [in the Roller Window Shade Placement Schedule].]
- [ g. Activation Controls of Shades:
  - (1) [Wall mounted controls: [key pads] [switches] [\_\_\_\_\_] [hand held remote] are able to electronically set and reconfigure shade open and close limits, shade preset positions, system groups and system subgroups at the control without rewiring and without access to the Electronic Drive Unit.]
  - (2) [Sun sensor controls: Programmable system activated by LEDs detecting daylight intensity and responding by automatically adjusting shades]
  - (3) [Radio controls: Digital system consisting of code-compatible universal coaxial receiver, [one per shade] [one per roller] [where indicated on Drawings] and [2] [\_\_\_\_\_] portable multiple-channel transmitters for operating [2] [4] [\_\_\_\_\_] shades individually, each with a single button to open and close shades.]
  - (4) [Infrared Controls: System consisting of concealed receiver complete with external eye and connecting modular cable, and [2] [\_\_\_\_\_] portable, multiple-channel transmitters with separate buttons to open and close up to [12] [\_\_\_\_\_] individual shades or groups of shades, to open and close all shades simultaneously, and to stop.]
- [ (5) Whole building shade control system can be preprogrammed and reprogrammed to accomplish many different operations with management flexibility. System includes: [\_\_\_\_\_]..]
- [ h. Timer Controls: Clock timer, [24-hour] [7 day] [\_\_\_\_\_] programmable



for regular events.]

- i. [Switches that are adjustable and interlocked with motor controls and set to automatically stop the shade at fully raised and fully lowered positions must be provided.] [Low voltage switching is required.]
- j. Operating function: [Stop and hold shade at any position] [Stop and hold shade at open, midpoint, and closed positions] [Stop and hold shade at 3 pre-determined positions including open, closed, and user-programmed position] [Stop and hold shade at 5 pre-determined positions including open, closed, and 3 user-programmed positions] [\_\_\_\_\_].
- k. Provide the following options: [Low Voltage System] [Group switching with integrated switch control; single face plate for multiple switch cut-outs.] [Capable of interface with [audiovisual] [multi-room] [\_\_\_\_\_] control system] [Capable of accepting input from building automation control system] [Override switch] [Backup gear and crank operator for manual operation during power failures with detachable handle, [ 1.8 m 6 feet long] [length required to make operation convenient from floor level] [Power failure memory for the life of the systems which protects presets] [\_\_\_\_\_].]

#### 2.1.2 Room Darkening Shades

Provide room darkening (black-out) window shades designed to eliminate all visible light gaps when shades are fully closed, and conform with the following:

- a. Roller tube must be aluminum, controlled by [webbing tape] [crank operated gear box with steel rods]. Provide shop fabricated light traps, consisting of a head box to house the shade roller, and U-shaped channels to serve as guides for the shade along the sides and to receive the bottom edge of the shade along the sill.
- b. Provide light trap made of sheet steel having a minimum thickness of 0.85 mm (22 gauge) 22 gauge or anodized, extruded, aluminum. The legs of the channels must be not less than 44 mm 1-3/4 inches long and separated by the minimum distance that will permit free operation of the shade. Edges of light trap coming into contact with the shade cloth must be smooth pile light seal. The exposed face of the head box must be hinged or removable for access to the shade roller. The interior or unexposed surfaces of the light trap must have a finish coat of flat black enamel. The exposed portions of the light trap must have a factory-applied priming coat of gray paint.
- c. Cloth must be of type for blackout purposes. Make the shade from a single piece of [canvas duck cloth laminated to vinyl] [\_\_\_\_\_]. When not finished with a selvage, the vertical edges of the shade must be bound or hemmed using a high-grade thread. Make needle holes lightproof by applying a suitable filler.
- d. Fit the bottom edge of the shade with a steel operating bar. Shades will engage positively with bottom rail through operating bar or chain pull. Paint bars with flat black enamel. Make pull cords of No. 4 braided nylon or beaded chain having not less than 335 N 175 pounds breaking strength.

## 2.2 COLOR

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NOTE: Editing of color reference sentence(s) must be coordinated with the Government. Generally, Section 09 06 00 SCHEDULES FOR FINISHES or drawings are used to indicate color references. Color must be selected from manufacturer's standard colors or identified as a manufacturer's color in this specification only when the project has minimal finishes.

When the government directs that color be located in the drawings, a note must be added to the drawings that states: "Where color is shown as being specific to one manufacturer, an equivalent color by another manufacturer may be submitted for approval. Manufacturers and materials specified are not intended to limit the selection of equal colors from other manufacturers. The word "color" as used herein includes surface color and pattern."

Considerations of fabric selection include: glare control, view maintenance, privacy and heat build-up. Identify if solar reflective property is required on the backside of the fabric and specify a dual-sided fabric if applicable.

When more than one type, pattern or color is specified identify location.

When a manufacturer's name, stock number, pattern, and color is specified for color, verify that the product conforms to the specification, as edited and is not a proprietary product.

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Provide color, pattern and texture for metal and shade fabric [in accordance with Section 09 06 00 SCHEDULES FOR FINISHES.] [as indicated] [\_\_\_\_\_]. Color listed is not intended to limit the selection of equal colors from other manufacturers. [Openness factor of shade fabric must be [\_\_\_\_\_] percent.]

## PART 3 EXECUTION

### 3.1 FIELD MEASUREMENTS

After becoming familiar with details of the work, verify all dimensions in the field, and advise the Contracting Officer of any discrepancy before performing the work.

### 3.2 ROLLER WINDOW SHADE PLACEMENT SCHEDULE

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NOTE: The Roller Window Shade Placement Schedule will be provided at the designer's option when it will clarify placement of the window treatments. When all exterior windows are to receive a window treatment, a note can be added to this effect

instead of filling out the schedule completely. The location of window treatment placement should be clearly defined within this specification. The Placement Schedule will be completely filled out with the room number/name, window covering type, window type and quantity.

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[All exterior windows include [\_\_\_\_].] [Provide window covering as follows:

Room Number/Name	Roller Window Shade Covering Type	Window Type/Size	Window Quantity
[____]	[____]	[____]	[____]

]

### 3.3 INSTALLATION

Do not install building construction materials that show visual evidence of biological growth.

Perform installation in accordance with the approved detail drawings and manufacturer's installation instructions. Install units level, plumb, secure, and at proper height and location relative to window units. Provide and install supplementary or miscellaneous items in total, including clips, brackets, or anchorages incidental to or necessary for a sound, secure, and complete installation. Do not start installation until completion of room painting and finishing operations.

### 3.4 CLEAN-UP

Upon completion of the installation, clean window treatments and adjust them for form and appearance and proper operating condition. Repair or replace damaged units as directed by the Contracting Officer. Isolate metal parts from direct contact with concrete, mortar, or dissimilar metals. Ensure shades installed in recessed pockets can be removed without disturbing the pocket. The entire shade, when retracted, must be contained inside the pocket. For shades installed outside the jambs and mullions, overlap each jamb and mullion 20 mm 0.75 inch or more when the jamb and mullion sizes permit. Include all hardware, brackets, anchors, fasteners, and accessories necessary for a complete, finished installation.

-- End of Section --