
USACE / NAVFAC / AFCEA / NASA UFGS-12 32 00 (November 2013)

Preparing Activity: NASA Superseding
UFGS-12 32 00 (May 2009)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMLR dated October 2013

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SECTION 12 32 00

MANUFACTURED WOOD CASEWORK

11/13

NOTE: This guide specification covers the requirements for wood casework.

Use this guide specification in conjunction with and coordinate with the referenced sections.

Adhere to UFC 1-300-02 Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).

PART 1 GENERAL

1.1 REFERENCES

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update

the issue dates.

References not used in the text will automatically
be deleted from this section of the project
specification when you choose to reconcile
references in the publish print process.

The publications listed below form a part of this specification to the
extent referenced. The publications are referred to within the text by the
basic designation only.

AMERICAN HARDBOARD ASSOCIATION (AHA)

AHA A135.4 (1995; R 2004) Basic Hardboard

APA - THE ENGINEERED WOOD ASSOCIATION (APA)

APA E30 (2011) Engineered Wood Construction Guide

APA EWCG (2011) Engineered Wood Construction Guide:
Building Requirements and Related Panel
Systems

APA PS 1 (2009) Structural Plywood (with Typical
APA Trademarks)

ASME INTERNATIONAL (ASME)

ASME B18.6.1 (1981; R 2008) Wood Screws (Inch Series)

ASTM INTERNATIONAL (ASTM)

ASTM A1008/A1008M (2012a) Standard Specification for Steel,
Sheet, Cold-Rolled, Carbon, Structural,
High-Strength Low-Alloy and High-Strength
Low-Alloy with Improved Formability,
Solution Hardened, and Bake Hardened

ASTM A167 (1999; R 2009) Standard Specification for
Stainless and Heat-Resisting
Chromium-Nickel Steel Plate, Sheet, and
Strip

ASTM A325 (2010; E 2013) Standard Specification for
Structural Bolts, Steel, Heat Treated,
120/105 ksi Minimum Tensile Strength

ASTM A325M (2013) Standard Specification for
Structural Bolts, Steel, Heat Treated, 830
MPa Minimum Tensile Strength (Metric)

ASTM C1036 (2010; E 2012) Standard Specification for
Flat Glass

ASTM D13 (2002) Standard Specification for Spirits
of Turpentine

ASTM D4689 (2012) Standard Specification for

Adhesive, Casein-Type

ASTM D4690 (2012) Standard Specification for Urea Formaldehyde Resin Adhesives

ASTM F594 (2009; E 2011) Standard Specification for Stainless Steel Nuts

ASTM F836M (2002; R 2010) Standard Specification for Style 1 Stainless Steel Metric Nuts

BUILDERS HARDWARE MANUFACTURERS ASSOCIATION (BHMA)

ANSI/BHMA A156.9 (2010) Cabinet Hardware

COMPOSITE PANEL ASSOCIATION (CPA)

CPA A208.1 (2009) Particleboard

CPA A208.2 (2009) Medium Density Fiberboard (MDF) for Interior Applications

HARDWOOD PLYWOOD AND VENEER ASSOCIATION (HPVA)

HPVA HP-1 (2009) American National Standard for Hardwood and Decorative Plywood

KITCHEN CABINET MANUFACTURERS ASSOCIATION (KCMA)

KCMA A161.1 (2000) Performance & Construction Standards for Kitchen and Vanity Cabinets

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

ANSI/NEMA LD 3 (2005) Standard for High-Pressure Decorative Laminates

NEMA LD 3.1 (1995) Performance, Application, Fabrication, and Installation of High-Pressure Decorative Laminates

SCIENTIFIC EQUIPMENT AND FURNITURE ASSOCIATION (SEFA)

SEFA 7 (1996) Recommended Practice for Laboratory and Hospital Fixtures

U.S. DEPARTMENT OF COMMERCE (DOC)

DOC/NIST PS1 (1995) Construction and Industrial Plywood with Typical APA Trademarks

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

FS FF-B-588 (Rev E; Notice 1) Bolt, Toggle: and Expansion Sleeve, Screw

FS FF-S-325 (Basic; Int Amd 3; Notices 3, 4) Shield, Expansion; Nail, Expansion; and Nail, Drive Screw (Devices, Anchoring, Masonry)

FS MM-L-736	(Rev D; Notice 1) Lumber; Hardwood
FS MM-L-751	(Rev H) Lumber; Softwood
FS TT-C-490	(Rev F; Am 1) Cleaning Methods for Ferrous Surfaces and Pretreatments for Organic Coatings
FS TT-C-520	(Rev B; Notice 1) Coating Compound, Bituminous, Solvent Type, Underbody (for Motor Vehicles)
FS TT-E-489	(Rev J; Notice 2) Enamel, Alkyd, Glass, Low VOC Content
FS TT-E-491	(Rev C; Notice 1) Enamel; Gloss, Synthetic (for Metal and Wood Furniture)
FS TT-F-336	(Rev E; Notice 1) Filler, Wood, Paste
FS TT-V-121	(Rev H; Notice 1) Varnish, Spar, Water-Resisting
FS WW-P-541	(Rev E; Am 1; Notice 1) Plumbing Fixtures

1.2 SUBMITTALS

NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project.

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Fabrication[; G][; G, [_____]]

Installation Drawings[; G][; G, [_____]]

SD-03 Product Data

Cabinets[; G][; G, [_____]]

Corrosion-Resistant Steel[; G][; G, [_____]]

Plywood[; G][; G, [_____]]

Medium Density Fiberboard (MDF)[; G][; G, [_____]]

Hardwood[; G][; G, [_____]]

Hardwood Plywood[; G][; G, [_____]]

Glass[; G][; G, [_____]]

Adhesives[; G][; G, [_____]]

Filler Material[; G][; G, [_____]]

Particle Board[; G][; G, [_____]]

Turpentine[; G][; G, [_____]]

Varnish[; G][; G, [_____]]

Fasteners[; G][; G, [_____]]

Steel Sinks[; G][; G, [_____]]

Service Fixtures[; G][; G, [_____]]

Accessories and Hardware[; G][; G, [_____]]

Softwoods[; G][; G, [_____]]

Plastic Laminate[; G][; G, [_____]]

Countertops[; G][; G, [_____]]

SD-04 Samples

Accessories and Hardware[; G][; G, [_____]]

Manufacturer's Standard Color Charts[; G][; G, [_____]]

SD-07 Certificates

Corrosion-Resistant Steel[; G][; G, [_____]]

Plywood[; G][; G, [_____]]

Hardwood[; G][; G, [_____]]

Glass[; G][; G, [_____]]

Adhesives[; G][; G, [_____]]

Filler Material[; G][; G, [_____]]

Particle Board[; G][; G, [_____]]

Turpentine[; G][; G, [_____]]

Varnish[; G][; G, [_____]]

Fasteners[; G][; G, [_____]]

Steel Sinks[; G][; G, [_____]]

Service Fixtures[; G][; G, [_____]]

Accessories and Hardware[; G][; G, [_____]]

SD-08 Manufacturer's Instructions

Manufacturer's Instructions[; G][; G, [_____]]

1.3 MAINTENANCE MATERIAL SUBMITTALS

Submit [manufacturer's instructions](#) for wood and metal cabinet systems including special provisions required to install equipment components and system packages. Special notices to detail impedances, hazards and safety precautions.

1.4 QUALITY ASSURANCE

Submit [manufacturer's standard color charts](#) for wood and metal cabinets showing the manufacturer's recommended color and finish selections.

1.5 DELIVERY, STORAGE, AND HANDLING

Deliver, handle, and store cabinets in a manner that prevents damage or deformity. Provide temporary skids under units weighing more than [_____] [kilogram pounds](#).

PART 2 PRODUCTS

2.1 SYSTEM DESIGN

Provide wood cabinets, factory-fabricated and finished in the manufacturer's standard sizes and finishes of the type, design, and configuration indicated. Construct cabinets as specified meeting the

requirements of **KCMA A161.1**. Wall and base cabinet assemblies to consist of individual units joined into continuous sections. Use fastenings that permit removal and replacement of individual units without affecting the remainder of the installation. Provide counters with watertight sink rim when indicated, and removable drawers equipped with position stops to avoid accidental complete withdrawals. Fix or adjust shelves as indicated.

2.2 **FABRICATION**

2.2.1 Wood Cabinet Fabrication

Construct wall and base cabinets with frame fronts and solid ends, or frame construction throughout. Provide **20 by 40 millimeter 3/4-by 1-1/2-inch** kiln-dried hardwood framing members, using mortise and tenon, dovetailed, grove and lapped, biscuit and dado, or doweled, with glue assembly. Brace top and bottom corners with hardwood blocks that are glued with water-resistant glue and nailed in place. Provide base cabinets with an integral toe space at least **65 millimeter 2-1/2 inches** deep and **100 millimeter 4-inches** high. Mount drawers on [metal guides] [hardwood guides] [renewable plastic] [fiber guides]. Provide [fixed] [removable] [and] [adjustable] shelving, as indicated.

Minimum thicknesses of materials for frame-front, solid-end cabinet construction is as follows:

- a. Backs and bottoms of base cabinets and tops of wall cabinets: **3 millimeter 1/8-inch** tempered hardboard. Brace bottoms with wood members glued in place.
- b. Cabinet ends: **15 millimeter 1/2-inch** hardwood-veneer plywood
- c. Doors: **20 millimeter 3/4-inch** [hardwood] [softwood] plywood, [solid] [hollow] core doors
- d. Drawer fronts: **20 millimeter 3/4-inch** hardwood
- e. Drawer bottoms: **4.76 millimeter 3/16-inch** plywood or tempered hardboard. Drawer bottoms over **380 millimeter 1 foot 3 inches** wide will be braced with wood members glued in place.
- f. Drawer sides and backs: **15 millimeter 1/2-inch** hardwood
- g. Interior partitions or dividers: **15 millimeter 1/2-inch** [fir plywood, Grade A-A] [hardwood]
- h. Shelves: Grade A-B plywood, supported on ends and **600 millimeter 24 inches** on centers
- i. Adjustable shelves: **20 millimeter 3/4-inch** plywood
- j. Base cabinet shelves: **16 millimeter 5/8-inch** plywood
- k. Wall cabinet shelves: [**15 millimeter 1/2-inch** [plywood] [glued-up solid wood]] [**6 millimeter 1/4-inch** plywood with a solid-wood frame]

Minimum thicknesses of materials for frame-type cabinet construction is as follows:

- a. Cabinet ends: **6 millimeter 1/4-inch** hardwood plywood

- b. Backs, bottoms, partitions, and dividers: 4 millimeter 3/16-inch tempered hardboard in a frame

Provide materials for other components as specified.

2.2.1.1.1 High-Pressure Decorative Laminate (HPDL)

ANSI/NEMA LD 3, satin finish, unless otherwise indicated.

2.2.1.1.1.1 Countertops

PF 42, satin finish.

2.2.1.1.1.2 Vertical Surfaces

GP 28 or PF 30, satin finish.

2.2.1.1.1.3 Backing Sheet

BK 20.

2.2.1.1.1.4 Cabinet Liner

CL 20.

2.2.1.2 Hardwood Plywood

HPVA HP-1, Type II (Interior), [three-] [five-]ply, with face veneer of good grade (1) or better. Cover all exposed edges.

2.2.1.3 Hardwood

NOTE: Manufacturers use a variety of wood species in the production of kitchen cabinets. To specify a single species would be cost prohibitive and/or restrict competition. When indicating finishes, such as "light oak," "medium walnut," etc., a wood species should be included in the finish designation for use as a guide to the wood grain character and appearance.

Provide hardwood for use in cabinet work, thoroughly seasoned or kiln-dried to 12-15 percent mc; without defects in any exposed parts or surfaces.

2.2.1.4 Softwood Plywood

Comply with DOC/NIST PS1.

2.2.1.4.1 Countertops

Exterior type, A-C Grade.

2.2.1.4.2 Elsewhere

Interior type, A-B Grade, may be used in lieu of hardwood plywood where HPDL finish is provided.

2.2.1.5 Hardboard

In accordance with AHA A135.4, tempered.

2.2.1.6 Steel for Cabinets

ASTM A1008/A1008M, cold rolled, commercial quality carbon steel sheet.

2.2.1.7 Sinks [, Lavatories] and Fittings

As specified in Section 22 00 00 PLUMBING, GENERAL PURPOSE.

[2.2.2 Particle Board Cabinet Fabrication

NOTE: Delete inapplicable paragraphs, or state appropriate options.

[Construct frameless wall and base cabinets with solid particleboard panels throughout, using mortise and tenon, grooved and lapped, [with biscuit and dado] [doweled] and glue assembly. Brace top and bottom corners with hardwood blocks that are glued with water-resistant glue and nailed in place. Provide base cabinets with an integral toe space at least 65 millimeter 2-1/2-inches deep and 100 millimeter 4-inches high. Mount drawers on [metal guides] [hardwood guides] [renewable plastic or fiber guides]. Provide [fixed] [removable] [and] [adjustable] shelving, as indicated on drawings.

] [Minimum thicknesses of materials for cabinet construction is as follows:

- a. Backs and bottoms of base cabinets and tops of wall cabinets: 16 millimeter 5/8-inch Grade [M-2] [M-2 exterior glue].
- b. Exposed cabinet ends: 16 millimeter 5/8-inch particle board with a plastic laminate covering
- c. Doors: 20 millimeter 3/4-inch particle board laminated on [front surface] [rear surface] [all edges]
- d. Drawer fronts: 20 millimeter 3/4-inch particle board laminated on all edges
- e. Drawer bottoms: 3 millimeter 1/8-inch plywood or tempered hardboard. Brace drawer bottoms over 380 millimeter 1 foot 3 inches wide with wood members glued in place.
- f. Drawer sides and backs: 15 millimeter 1/2-inch particle board
- g. Interior partitions or dividers: 15 millimeter 1/2-inch particle board
- h. Shelves: Supported on ends and 600 millimeter 24 inches on centers
- i. Adjustable shelves: 20 millimeter 3/4-inch particle board
- j. Base cabinet shelves: 16 millimeter 5/8-inch particle board
- k. Wall cabinet shelves: 13 millimeter 1/2-inch particle board

]] [2.2.3 Plywood Cabinet Fabrication

NOTE: Delete inapplicable paragraphs, or state
appropriate options.

[Construct frameless wall and base cabinets with solid plywood panels throughout using mortise and tenon, grooved and lapped, [with biscuit and dado] [doweled], with glue assembly. Brace top and bottom corners with hardwood blocks that are glued with water-resistant glue and nailed in place. Provide base cabinets with an integral toe space at least 65 millimeter 2-1/2-inches deep and 100 millimeter 4-inches high. Mount drawers on [metal guides] [hardwood guides] [renewable plastic or fiber guides]. Provide [fixed] [removable] [and] [adjustable] shelving, as indicated on drawings.

] [Minimum thicknesses of materials for cabinet construction is as follows:

- a. Backs and bottoms of base cabinets and tops of wall cabinets: 4 millimeter 3/16-inch tempered hardboard. Brace bottoms with wood members glued in place.
- b. Cabinet ends: 20 millimeter 3/4-inch standard veneer-core plywood with a plastic laminate covering
- c. Doors: 20 millimeter 3/4-inch standard veneer-core plywood laminated on [front surface] [rear surface] [all edges]
- d. Drawer fronts: 20 millimeter 3/4-inch standard veneer-core plywood laminated on all edges
- e. Drawer bottoms: 3 millimeter 1/8-inch plywood or tempered hardboard. Brace drawer bottoms over 380 millimeter 1 foot 3 inches wide with wood members glued in place.
- f. Drawer sides and backs: 20 millimeter 3/4-inch standard veneer-core plywood
- g. Interior partitions or dividers: 20 millimeter 3/4-inch standard veneer-core plywood
- h. Shelves: Supported on ends and 600 millimeter 24 inches on centers
- i. Adjustable shelves: 20 millimeter 3/4-inch standard veneer-core plywood
- j. Base cabinet shelves: 20 millimeter 3/4-inch standard veneer-core plywood
- k. Wall cabinet shelves: 20 millimeter 3/4-inch standard veneer-core plywood

]] [2.2.4 Melamine Cabinet Fabrication

NOTE: Delete inapplicable paragraphs, or state
appropriate options.

[Construct cabinets with frame fronts and solid ends throughout. Frame members will be 20 by 40 millimeter 3/4-by 1-1/2-inch kiln-dried hardwood, using mortise and tenon, dovetailed or doweled, and glued together. Brace top and bottom corners with hardwood blocks that are glued with water-resistant glue and nailed in place. Provide base cabinets with an integral toe space at least 65 millimeter 2-1/2-inches deep and 100 millimeter 4-inches high. Mount drawers on [metal guides] [hardwood guides] [renewable plastic or fiber guides]. Provide [fixed] [removable] [and] [adjustable] shelving, as indicated on drawings.

] [Minimum thicknesses of materials for cabinet construction is as follows:

- a. Backs and bottoms of base cabinets and tops of wall cabinets: 4 millimeter 3/16-inch tempered hardboard. Brace bottoms with wood members glued in place.
- b. Cabinet ends: 20 millimeter 3/4-inch melamine particle board with a plastic laminate covering
- c. Doors: 20 millimeter 3/4-inch melamine particle board laminated on [front surface] [rear surface] [all edges]
- d. Drawer fronts: 20 millimeter 3/4-inch melamine particle board laminated on all edges
- e. Drawer bottoms: 3 millimeter 1/8-inch plywood or tempered hardboard. Brace drawer bottoms over 380 millimeter fifteen-inches wide with wood members glued in place.
- f. Drawer sides and backs: 16 millimeter 5/8-inch melamine particle board
- g. Interior partitions or dividers: 16 millimeter 5/8-inch melamine particle board
- h. Shelves: Supported on ends and 600 millimeter 24 inches on centers
- i. Adjustable shelves: 20 millimeter 3/4-inch melamine particle board
- j. Base cabinet shelves: 16 millimeter 5/8-inch melamine particle board
- k. Wall cabinet shelves: 16 millimeter 5/8-inch melamine particle board

]] [2.2.5 Laminate Cabinet Fabrication

NOTE: Delete inapplicable paragraphs, or state
appropriate options.

[Construct cabinets with frame fronts and solid ends throughout. Frame members will be 20 by 40 millimeter 3/4-by 1-1/2-inch kiln-dried hardwood, using mortise and tenon, dovetailed or doweled, and glued together. Brace top and bottom corners with hardwood blocks that are glued with water-resistant glue and nailed in place. Provide base cabinets with an integral toe space at least 65 millimeter 2-1/2 inches deep and 100 millimeter 4-inches high. Mount drawers on [metal guides] [hardwood guides] [renewable plastic or fiber guides]. Provide [fixed] [removable] [and] [adjustable] shelving, as indicated on drawings.

] [Minimum thicknesses of materials for cabinet construction is as follows:

- a. Backs and bottoms of base cabinets and tops of wall cabinets: 4 millimeter 3/16-inch tempered hardboard. Brace bottoms with wood members glued in place.
- b. Cabinet ends: 20 millimeter 3/4-inch standard veneer-core plywood with a plastic laminate covering
- c. Doors: 20 millimeter 3/4-inch low pressure laminate
- d. Drawer fronts: 20 millimeter 3/4-inch low pressure laminate
- e. Drawer bottoms: 3 millimeter 1/8-inch plywood or tempered hardboard. Brace drawer bottoms over 380 millimeter 1 foot 3 inches wide with wood members glued in place.
- f. Drawer sides and backs: 20 millimeter 3/4-inch standard veneer-core plywood
- g. Interior partitions or dividers: 20 millimeter 3/4-inch standard veneer-core plywood
- h. Shelves: Supported on ends and 600 millimeter 24 inches on centers
- i. Adjustable shelves: 20 millimeter 3/4-inch standard veneer-core plywood
- j. Base cabinet shelves: 20 millimeter 3/4-inch standard veneer-core plywood
- k. Wall cabinet shelves: 20 millimeter 3/4-inch standard veneer-core plywood

] 2.2.6 Miscellaneous Cabinets

NOTE: Delete inapplicable paragraphs, or state
appropriate options.

[2.2.6.1 Combination Sink-and-Base Cabinet

A combination sink-and-base cabinet unit may be furnished in lieu of the base cabinet and inset sink indicated provided the combination unit affords facilities and space equal to those indicated and provided the combination unit matches the adjacent units in materials and construction. Provide a sink with matching drainboards, of [corrosion-resistant steel] [porcelain-enamel steel], equipped with a chromium-plated [swinging-spout faucet, chromium-plated water-control valves,] [automatic faucet] and chromium-plated cup strainer. Ensure joints are watertight between sink and drainboard and between drainboard and counter top.

] 2.2.6.2 Special Purpose Cabinets

[Provide special-purpose cabinets, such as cabinets for eye-level oven units, countertop range units, and built-in refrigerators and desks, as indicated on drawings, of the same materials and construction as adjacent cabinets.][Provide space adjacent to sink for a dishwasher, as indicated.]

] 2.3 MANUFACTURED UNITS

2.3.1 Cabinets

Provide new factory-finished kitchen wall and base cabinets with high pressure decorative laminate (HPDL) countertops [and bathroom vanity cabinets [with HPDL countertops] [to receive combination lavatory-countertops as specified in Section 22 00 00 PLUMBING, GENERAL PURPOSE]]. Provide cabinets conforming to **KCMA A161.1**, requirements specified herein, bearing the "KCMA Certified Cabinet" seal of the Kitchen Cabinet Manufacturers Association, or submit manufacturer's test reports from an approval laboratory that cabinets meet requirements of **KCMA A161.1**. Provide **countertops** conforming to **NEMA LD 3.1** and requirements specified herein.

2.3.1.1 Frame Type Cabinets

Construct the cabinets with [frame fronts and solid ends] [frame construction throughout]. Provide **19 mm 3/4-inch** thick by **38 mm 1-1/2 inch** wide frame members; kiln-dried hardwood, glued together, either mortised and tenoned, dovetailed or doweled, nailed, stapled or screwed. Brace top and bottom corners with either hardwood blocks that are glued together with water resistant glue and nailed in place, or metal or plastic corner braces. Use **3 mm 1/8-inch** thick plywood for backs of cabinets, with tempered hardboard or **9 mm 3/8-inch** thick, **20 kg 44 pound** density particle board. [Provide **9 mm 3/8-inch** thick hardwood or **9 mm 3/8-inch** thick, **20 kg 44 pound** [density particle board] [plywood] [melamine] [laminate] for backs of cabinets.] [Provide minimum **9 mm 3/8-inch** thick plywood **20 kg 44 pound** density particle board or [good grade] [sound grade] plywood for bottoms of cabinets, braced with wood members glued in place.] Provide cabinet ends made with [**16 mm 5/8-inch** thick hardwood plywood] [**16 mm 5/8-inch** thick, **20 kg 44 pound** density particle board core] [**9 mm 3/8-inch** thick, **20 kg 44 pound** density particle board].

2.3.1.2 Frameless Type Cabinets

NOTE: Frameless cabinetry may be slightly oversized. When considering a frameless design, incorporate trimmable fillers to allow for any excess. This becomes increasingly important when the design requires cabinetry to fit snugly between two walls or other confined areas.

The cabinets to be of frameless design and construction. Construct cabinets of minimum **16 mm 5/8 inch** thick, **20 kg 45 pound** [density particle board] [plywood] [melamine] [laminate] end and floor panels. Construct cabinet back of minimum **5 mm 3/16 inch** thick, **20 kg 45 pound** [density particle board] [plywood] [melamine] [laminate]. Dowel and glue hanging rails to end panels, then fastened and hot melt glued to cabinet back. Toe kick plates to be recessed, doweled and glued to the end panels. Brace top and bottom corners with either hardwood blocks glued together with water resistant glue and nailed in place, or fastened with metal or plastic corner braces.

2.3.2 Finish

2.3.2.1 Cabinet Finish

Provide cabinets with a factory-applied durable finish in accordance with **KCMA A161.1** requirements and of a type standard with the manufacturer. Fabricate natural finish wood doors, drawer fronts, cabinet fronts, and exposed cabinet sides of wood, free of extreme color variations within each panel or between adjacent panels. For exposed exterior surfaces, provide [hardwood or grade A-A hardwood veneer with natural stain and sprayed on factory applied finish.] [melamine plastic finish.] [paint-finished wood doors, drawer fronts, cabinet fronts, and exposed cabinet sides fabricated of hardwood or grade C hardwood veneer.][0.051 mm 2 mil vinyl wrap.]

[2.3.2.2 Melamine Laminated Interior Cabinet Finish

[Finish plywood, particle board or tempered hardboard cabinet backs with a melamine laminate on the exposed side. Cover particle board shelves on both sides with a laminated melamine finish. Provide Melamine laminate that conforms to the requirements of **ANSI/NEMA LD 3** and laminate adhesive that is contact type applied to both surfaces.]

]2.3.2.3 Backer Sheets

Provide backer sheets of high pressure plastic laminate, conforming to **ANSI/NEMA LD 3**, Grade BK20, applied to the underside of all core material.

2.3.3 Color, Texture, And Pattern

NOTE: Coordinate editing of color reference sentence(s) with the Government. Generally, Section **09 06 90 COLOR SCHEDULE** or drawing is used when the project is designed by an Architect or Interior designer. Select color from manufacturers standard colors or identified as a manufacturers color in this specification only when the project is very simple and has minimal finishes.

When the Government directs that color be located in the drawings add a note that states: "Where color is shown as being specific to one manufacturer, an equivalent color by another manufacturer may be submitted for approval. Manufacturers and materials specified are not intended to limit the selection of equal colors from other manufacturers. The word "color" as used herein includes surface color and pattern."

Prior to specifying a custom color finish, research to determine if additional cost and lead time is feasible. Note there is often a minimum order requirement; this requirement will also affect future orders.

When a manufacturer's name, stock number, pattern, and color is used, be certain that the product conforms to this specification, as edited.

Provide color [in accordance with Section 09 06 90 COLOR SCHEDULE.] [as indicated on the drawings.] [selected from manufacturers standard colors.] [_____] Color listed is not intended to limit the selection of equal colors from other manufacturers.

2.4 MATERIALS

NOTE: Delete any of the following materials that
are not applicable.

[Provide steel for cabinet construction conforming to ASTM A1008/A1008M.

] [Provide corrosion-resistant steel conforming to ASTM A167, Type [302] [304] [316] Finish 4.

] [Provide douglas-fir plywood conforming to APA E30, APA EWCG, and APA PS 1 exterior type, fully waterproof bond.

] [Provide Medium Density Fiberboard (MDF) for interior applications, fully waterproof bond conforming to CPA A208.1 and CPA A208.2.

] [Provide glass conforming to ASTM C1036, Type I, Class 1, Quality q3, 6 millimeter 1/4-inch thick, for unframed sliding glass doors; other glass to conform to ASTM C1036, Type II, Class 1, Quality q8, 5 millimeter 7/32 inch thick.

] Provide adhesives for application of plastic laminate consisting of a thermosetting urea-resin Type II conforming to ASTM D4690 as recommended by the manufacturer of the laminate. Provide adhesive for wood members conforming to ASTM D4689.

Provide filler material conforming to FS TT-F-336.

[Provide hardwood conforming to FS MM-L-736, standard hardwood lumber, S2S.

] [Provide hardwood plywood conforming to HPVA HP-1.

] [Provide particle board conforming to CPA A208.1, Type 1, Grade M or medium density.

]

NOTE: Review ANSI/NEMA LD 3 and insert style, type,
grade, class, and finish as required.

Provide plastic laminate conforming to ANSI/NEMA LD 3, Style [____], Type [____], Grade [____], Class [____], Finish [____].

[Provide softwoods conforming to FS MM-L-751, factory and shop grade.

] [Provide turpentine conforming to ASTM D13.

] [Provide varnish conforming to FS TT-V-121.

] [Provide accessories and hardware conforming to the following requirements, as applicable:

- a. Extension drawer slides: ANSI/BHMA A156.9, Type B85071
- b. Semiconcealed hinges: ANSI/BHMA A156.9, Type B81201, 1-1/2 inches
- c. Full surface hinges: ANSI/BHMA A156.9, Type B81131, 1-1/2 inches
- d. Knob pulls: ANSI/BHMA A156.9, 1-inch diameter, Type B12132
- e. Bar type pulls: ANSI/BHMA A156.9, 4-inch overall length, Type B12012
- f. Semiconcealed hinges: ANSI/BHMA A156.9, Type B81201, 40 millimeter
- g. Full surface hinges: ANSI/BHMA A156.9, Type B81131, 40 millimeter
- h. Knob pulls: ANSI/BHMA A156.9, 25 millimeter diameter, Type B12132
- i. Bar type pulls: ANSI/BHMA A156.9, 100 millimeter overall length, Type B12012
- j. Locks, keying, and keys: As directed
- k. Catches: Magnetic, 22 newton 5-pound pull
- l. Sliding door set: Impregnated fiberboard track, Nylon glides

Provide fasteners conforming to the following:

- a. Screws: ASME B18.6.1, Group, Type and Class as applicable
- b. Anchoring Devices: FS FF-S-325, Group, Type, and Class as applicable
- c. Toggle bolts: FS FF-B-588, Type I, Class A, Style 2
- d. Nuts: ASTM F594, corrosion-resistant steel
- e. Bolts: ASTM A325, heavy, hexagon head bolts corrosion-resistant steel
- f. Nuts: ASTM F836M, corrosion-resistant steel
- g. Bolts: ASTM A325M, heavy, hexagon head bolts corrosion-resistant steel

 NOTE: Provide for sink inset-type installation as
 specified in Section 22 00 00 PLUMBING, GENERAL
 PURPOSE.

] [Corrosion-resistant steel sinks:

- [a. 1.3 millimeter 18-gage corrosion-resistant steel, integral with corrosion-resistant steel countertop
-] [b. 1.3 millimeter 18-gage corrosion-resistant steel, nonintegral, self-rimming
-] c. Drain holes in center of bowl
- d. Underside coated with 3 millimeter 1/8-inch thick sound deadener

- e. Die-form, seamless, raised edges at front and ends
- f. Cove corners to 13 millimeter 1/2-inch radius
- g. Equip with strainers and tail pieces

] [Provide sound deadening conforming to FS TT-C-520.

] [Provide service fixtures conforming to the following requirements:

- a. Provide fixtures in accordance with the water conservation policy as stated in the Standard Plumbing Codes, Appendix J.
- b. Faucets: splashback mounted, cast brass, chrome plated, FS WW-P-541
- c. Faucets: deck mounted, cast brass, chrome plated, FS WW-P-541
- d. Gas, air, and vacuum, distilled water, steam, and de-ionized water cocks: cast brass, chrome plated, ground key type
- e. Drains, strainers, and taps: brass, chrome plated, FS WW-P-541
- f. Index buttons: plastic, color codes in accordance with SEFA 7
- g. Special items: provide nipples and locknuts with each fixture as directed.

]

NOTE: Delete any of the following types that are not applicable.

Type I, zinc phosphate

Type II, iron phosphate

Type III, organic-paint, varnish, lacquer

- [a. Metal pretreatment coatings: FS TT-C-490, Type I
-] [b. Metal pretreatment coatings: FS TT-C-490, Type II
-] [c. Metal pretreatment coatings: FS TT-C-490, Type III
-] [d. Enamel: FS TT-E-491, Class 2

] 2.5 ACCESSORIES AND HARDWARE

Furnish accessories such as utility shelves and racks [for extracts, condiments,] [and towels;] [bins for sugar and flour;] [breadboxes;] and trays for cutlery and flatware as indicated.

Provide corrosion resistant hardware, and all exposed hardware with a chromium-plated finish or a corrosion-resistant finish as approved. Paint semiconcealed hinges on cabinets where paint finish is required to match the cabinets. Equip doors with [bullet-type catches] [spring hinges] [magnetic-type catches]. Provide door and drawer pulls as indicated.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Field Finishing Of Wood Cabinets

[For painted finish, apply a prime coat and two coats of synthetic enamel of air-drying quality, conforming to **FS TT-E-489**, Class A. Provide colors as selected.

] [For natural finish, use the applicable procedure for the type of wood selected as follows:

- a. For open-grain woods: Apply one coat of paste wood filler, and remove excess filler. Then apply one coat of pale varnish thinned with turpentine, followed by one coat of pale varnish and then by one coat of satin-finish varnish, plus an additional coat of satin-finish varnish on cabinet doors and drawer fronts. Lightly sand surfaces between coats.
- b. For close-grain woods: Apply one coat of pale varnish thinned with turpentine, followed by one coat of pale varnish and then by one coat of satin-finish varnish, plus an additional coat of satin-finish varnish on cabinet doors and drawer fronts. Lightly sand surfaces between coats.

] At the Contractor's option, wood cabinets with a factory finish standard set by the cabinet manufacturer may be provided.

3.1.2 Cabinet Installation

**NOTE: Installation of sinks is per the requirements
of Section 22 00 00 PLUMBING, GENERAL PURPOSE.**

Install casework plumb with countertops level to within **1 millimeter in 3000 millimeter 1/16 inch in 10-feet**. Level base cabinets by adjusting leveling screws. Scribe and fit scribe strips to irregularities of adjacent surfaces. Gap opening is not to exceed **0.63 millimeter 0.025-inch**.

Secure cases permanently to floor and wall construction using **6 millimeter 1/4-inch** diameter masonry anchors, spaced **760 millimeter 30-inches** maximum on center, minimum of two for each case.

Support wall cases on continuous **1.3 millimeter 18-gage** galvanized steel hanging brackets. Secure wall cases in position with screws to blocking. Bolt adjoining cases together. Width of joints not exceed **0.79 millimeter 1/32-inch**. Provide closer strips, filler strips, and finish moldings as required. Align doors, adjust hardware, clean and wax surfaces.

Submit **installation drawings** for cabinets. Include in drawings location of cabinets, details of cabinets related and dimensional positions, and locations for roughing in plumbing, including sinks, faucets, strainers and cocks.

3.2 CLEANING

On completion of cabinet installation, touch up marred or abraded finished

surfaces. Remove crating and packing materials from premises. Wipe down surfaces to remove fingerprints and markings and leave in clean condition.

3.3 INSPECTION

Examine casework grounds and supports for adequate anchorage, foreign material, moisture, and unevenness that could prevent quality casework installation. Ensure that electrical and plumbing rough-ins for casework are complete. Do not proceed with installation until defects are corrected.

-- End of Section --