
USACE / NAVFAC / AFCEA / NASA UFGS-08 34 73 (November 2009)

Preparing Activity: NASA Superseding
UFGS-08 34 73 (October 2006)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated October 2010

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SECTION 08 34 73

SOUND CONTROL DOOR ASSEMBLIES

11/09

NOTE: This guide specification covers the requirements for flush steel and wood sound retardant doors with Sound Transmission Classification (STC) ranging from 25 to 45. Doors are limited to standard height and width where noise control is required, relative to speech, music, office equipment, and general sounds.

Sound retardant doors for complex and special applications, where noise control related to machinery, industrial process sounds, automotive, and aircraft sounds, are not included. Revise specifications as required for the specific application.

Sound retardant door assemblies include the door, perimeter seals, and metal door frame. Some companies provide a complete guaranteed package consisting of door, frame, special threshold, seals, gasketing, and hardware.

Indicate on the drawings, door locations, required sound transmission classification (STC) ratings, required UL label, frame construction, required fire and smoke ratings, details of perimeter seals, and door bottom and vision panel requirements.

Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).

PART 1 GENERAL

1.1 REFERENCES

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.3/D1.3M (2008) Structural Welding Code - Sheet Steel

ARCHITECTURAL WOODWORK INSTITUTE (AWI)

AWI QSGSQCP (2008) Architectural Woodwork Quality Standards Illustrated

ASTM INTERNATIONAL (ASTM)

ASTM A 1008/A 1008M (2010) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardened

ASTM A 1011/A 1011M (2010) Standard Specification for Steel, Sheet, and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability and Ultra-High Strength

ASTM A 108 (2007) Standard Specification for Steel Bar, Carbon and Alloy, Cold-Finished

ASTM A 36/A 36M (2008) Standard Specification for Carbon Structural Steel

ASTM A 568/A 568M	(2009a) Standard Specifications for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for
ASTM C 1036	(2006) Standard Specification for Flat Glass
ASTM D 1056	(2007) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D 4689	(1999; R 2005) Standard Specification for Adhesive, Casein-Type
ASTM D 6386	(2010) Standard Practice for Preparation of Zinc (Hot-Dip Galvanized) Coated Iron and Steel Product and Hardware Surfaces for Painting
ASTM E 1289	(2008) Standard Specification for Reference Specimen for Sound Transmission Loss
ASTM E 336	(2009) Measurement of Airborne Sound Insulation in Buildings
ASTM E 413	(2004) Rating Sound Insulation
ASTM E 90	(2009) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 101	(2009; TIA 09-1; TIA 09-2) Life Safety Code
NFPA 252	(2008) Standard Methods of Fire Tests of Door Assemblies
NFPA 80	(2010; TIA 10-1) Standard for Fire Doors and Other Opening Protectives

UNDERWRITERS LABORATORIES (UL)

UL 10C	(2009) Standard for Positive Pressure Fire Tests of Door Assemblies
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1.2 SUBMITTALS

NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Keep submittals to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some

submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.][for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Submit fabrication drawings for the following:

Hollow Metal Sound Retardant Doors

Wood Sound Retardant Doors

Door Frames

SD-03 Product Data

Submit Manufacturer's catalog data including STC ratings, and UL fire rating, where applicable, for the following items:

Hollow Metal Sound Retardant Doors

Wood Sound Retardant Doors

Door Frames

Door Hardware

[Vision Panels]

[Intumescent Seals and Gasketing]

Thresholds

[Astragals]

SD-06 Test Reports

Submit test reports for the following in accordance with paragraph entitled, "Guarantee," of this section.

Wind Loading Tests

Water Leakage Tests

Acoustical Tests

Air Infiltration Tests

Positive Pressure Tests

SD-07 Certificates

Submit Certificates for the following items and accessories showing conformance with the referenced standards contained in this section.

Hollow Metal Sound Retardant Doors

Wood Sound Retardant Doors

Door Frames

Door Hardware

[Vision Panels]

[Intumescent Seals,Gasketing [and Door Bottoms]]

Thresholds

[Astragals]

1.3 COMPLIANCE, TESTING, AND GUARANTEE

NOTE: The three major U.S. testing organizations are (1) Intertek Testing Services (Warnock Hersey), (2) Factory Mutual Research, and (3) Underwriters Laboratories.

Determine if the doors qualify with the standard frame. If neither the frame nor the door is rated, a gasket system may be specified which will qualify the door/frame assembly. Failure to do so will result in the door assembly not qualifying for proper positive pressure labeling.

1.3.1 Compliance And Labeling

1.3.1.1 Category A Positive Pressure Fire Door Construction

Where requirements for positive pressure are met, include for doors all requirements as part of the door construction per Category A guidelines as published by ITS/Warnock-Hersey. No intumescent is allowed on the frame. Only smoke gasketing applied around the perimeter of the frame to meet the "S" smoke rating is permissible in instances where smoke control is required.

1.3.1.2 Category B Positive Pressure Fire Door Construction

Conform all door openings to the applicable portions of [NFPA 101](#) and [NFPA 252](#). Incorporate field applied intumescent materials, applied by a licensed installer according to the manufacturers' instructions. Keep instructions on file. Additional gasketing may be required to meet the 'S' smoke rating. Submit Certificate for [Intumescent Seals, Gasketing\[and Door Bottoms\]](#).

1.3.1.3 Labeling

Ensure all positive pressure door assemblies carry the fire label for the complete opening, clearly identifying the:

- a. Manufacturer
- b. Third party testing and certification agency
- c. Fire door rating
- d. Installation limitations
- e. Compatible frame, hardware component ratings
- f. Compatible lite or vision panel component ratings
- g. Required building code information, including temperature and smoke rating

1.3.2 Testing

1.3.2.1 Sound Transmission Classification (STC)

Provide Test reports prepared by a nationally recognized, independent laboratory for Acoustical Tests, Air Infiltration Tests, Wind Loading Tests, and Water Leakage Tests indicating that the sound transmission classification (STC) of the proposed door, based on tests at 16 third-octave band frequencies from 125 to 4,000 hertz, is no less than the specified STC when tested in accordance with [ASTM E 90](#), and that the door tested is hung in substantially the type of wall and frame as indicated and is fully operable with hardware and perimeter seals installed.

1.3.2.2 Positive Pressure

Provide Test reports, prepared by a nationally recognized, independent laboratory for Positive Pressure Tests, for all fire rated door assemblies, including Intumescent Seals, Gasketing[, and Door Bottoms].

1.3.3 Guarantee

Provide written guarantee that each door delivered to the project is equal in construction, sound transmission classification (STC), and positive pressure test rating where applicable, with appropriate labeling and markings, to that of the sample door tested. Clearly state in written guarantee that each door assembly, when installed in accordance with the manufacturer's printed instructions, has an in-place STC within 3 decibels of the specimen tested. Submit the following test data and Certificates with the written Guarantee:

Wind Loading Tests

Water Leakage Tests

Acoustical Tests

Air Infiltration Tests

Positive Pressure Tests

1.3.4 Testing and Performance

Provide assemblies that are identical to those tested at an independent acoustical laboratory qualified under the National Voluntary Laboratory Accreditation Program (NVLAP) by the National Institute for Science and Technology (NIST) in accordance with [ASTM E 90](#) and [ASTM E 413](#). On test reports include the laboratory name, test report number and date of test.

1.4 DELIVERY, HANDLING, AND STORAGE

Ship all doors in the manufacturer's undamaged individual cartons, securely bundled and wrapped with moisture-resistant covers and stored in accordance with the manufacturer's printed instructions in a dry, clean, and ventilated area.

Deliver and store wood doors in the building following the installation of concrete, terrazzo, plaster, or other wet materials, and only after the building has dried out and has a roof.

Maintain relative humidity in the building between 30 and 65 percent. Maintain the ambient temperature at [16 degrees C](#) [60 degrees F](#) minimum at the time of installation of wood doors.

Make final adjustment of seals when temperatures and humidity conditions approximate the interior conditions that will exist when the building is occupied.

1.5 FIELD MEASUREMENTS

Field verify all measurements prior to preparation of drawings and fabrication.

1.6 QUALITY ASSURANCE

Ensure work within this section is designed and furnished by one manufacturer, who has been engaged in the manufacture of Sound Retardant [Wood Swinging Door] [Hollow Metal Door] [_____] systems for at least five (5) years prior to the start of this work.

Provide acoustic assemblies manufactured by a single source specializing in the production of this type work for a minimum of 5 years.

PART 2 PRODUCTS

2.1 GENERAL

Provide sound retardant door assemblies of the thickness, width, and height indicated, complete with perimeter seals, seal housings, gasketing, [automatic door bottoms,] thresholds, door frames, and astragals as required to conform to the specified STC per ASTM E 90 and ASTM E 1289.

2.1.1 Components

Provide assemblies that are complete with metal frame, wood door(s), sealing system, and Cam-lift hinges (when required). [If vision lights are specified for doors, provide metal loose stops and field install glass and glazing when shipped separately.]

2.2 STC RATING

NOTE: Include within the drawings the location and
STC rating if more than one type is required.

Provide doors with an STC [of at least [25] [30] [35] [40] [45]] [per the door schedule].

2.3 HOLLOW METAL SOUND RETARDANT DOORS

Conform to ASTM A 1008/A 1008M; and ASTM A 1008/A 1008M for door construction utilizing steel facing sheets. Conform stretcher level flatness to ASTM A 568/A 568M; not less than 1.52 millimeter 0.0598 inch thick; free from pitting, scale, and surface defects; separated by a core construction designed to meet the required STC; and tested and rated in accordance with ASTM E 90.

Provide doors that have flush seamless face sheets and vertical edges, with continuous welded and smooth joints. Provide edges that are flush or rabbeted as required for perimeter seals.

Provide hardware reinforcement that is steel drilled, tapped to template requirements and welded in place. Provide minimum thicknesses as follows:

Butts, 3.79 millimeter 0.1494 inch; locksets, 3.04 millimeter 0.1196 inch; surface-applied hardware, 1.90 millimeter 0.0747 inch.

Provide door surfaces that are visually flat and free from warp, waviness, and other surface irregularities and defects. Maximum allowable warp or twist can not exceed 3 millimeter 1/8 inch when measured with a 2100 millimeter 7-foot straightedge along the diagonal and not exceed 1.5 millimeter 1/16 inch when measured with a 2100 millimeter 7-foot straightedge in the width or in any position along the length of the door.

NOTE: Delete the following paragraphs if UL labeled

sound retardant doors are not required. Select the UL label rating, if required.

On drawings indicate sound retardant UL doors.

Provide doors, including sound retardant type, to bear the UL [3-hour A] [1-1/2-hour B] [3/4-hour C] [1-1/2-hour D] label fire rating and the specified STC.

Shop paint exposed door surfaces, including surfaces that are galvanized.

Shop paint concealed exterior door surfaces except galvanized surfaces.

Thoroughly clean all mill scale, rust, oil, grease, dirt, and other foreign materials from surfaces before the application of the shop coat of paint.

NOTE: Select the following paragraph if painted galvanized surfaces are required for this project.

After cleaning, provide galvanized surfaces free of paint in accordance with [ASTM D 6386](#), Method A, B, C, or D.

Apply to clean prepared dry surfaces one shop coat of rust inhibitive metallic oxide or synthetic resin primer by brush, dipping, or other approved method to provide a continuous minimum dry film thickness (dft) of [0.023 millimeter](#) [0.9 mil](#) ([0.0009 inch](#)).

2.3.1 Fabrication

Provide doors that are minimum 16 gauge, [4.445 centimeter](#) [1-3/4 inch](#) thick with welded, seamless construction. No visible joints are permitted on the exposed faces or edges. Join door skins at vertical edges by continuous welds, ground and dressed smooth to provide a flush finish. Reinforce top and bottom with 16 gauge continuous inverted steel channels spot welded to both faces. Finish both top and bottom to provide a smooth flush condition. Bevel both vertical edges [.3175 centimeter](#) in [5.08 centimeter](#) [1/8 inch](#) in [2 inches](#).

2.4 [WOOD SOUND-RETARDANT DOORS](#)

NOTE: On drawings indicate door thickness, width and height, trim, and frame details.

Construct doors with wood veneer facings separated by a core construction designed to meet the required STC. Test, rate, and label in accordance with [ASTM E 90](#).

Comply with the [AWI QSGSQCP](#), "Guide Specifications and Quality Certification Program," for [premium] [custom] [economy] grade constructions and to the requirements specified.

Perform beveling, prefabrication, machining, mortising, and routing for hardware, perimeter seals, and door bottom cutouts at the mill.

[Furnish [premium] [custom] [economy] grade door facings with standard thickness face veneers conforming to AWI QSGSQCP, Type 1 for stain and transparent job site-applied finish.]

[Apply medium density overlay door facings over a good grade of hardwood conforming to AWI QSGSQCP, Type 3 for job site-applied paint finish.]

[Furnish plastic laminate door facings, 1.5 millimeter 1/16 inch thick, in decorator color and patterns as selected, conforming to AWI QSGSQCP, Type 4.]

NOTE: Select the face veneer. Delete selections not used.

Delete all selections if medium density overlay facings or plastic laminate facings are required.

Provide face veneers as follows:

Face Veneer Species:	Remarks
[Afrormosia]	[_____]
[Alder]	[_____]
[Anegre]	[_____]
[Ash]	[_____]
[Avodire]	[_____]
[Bamboo]	[_____]
[Beech]	[_____]
[Birch]	[_____]
[Brazilian Cherry]	[_____]
[Bubinga]	[_____]
[Butternut]	[_____]
[Camphorwood]	[_____]
[Cedar]	[_____]
[Cherry-American]	[_____]
[Chestnut]	[_____]
[Cypress]	[_____]
[Ebony]	[_____]
[Elm]	[_____]
[Etimoe]	[_____]
[Eucalyptus]	[_____]
[Figueria]	[_____]
[Fir, Douglas]	[_____]
[Gaboon]	[_____]
[Hickory]	[_____]
[Kevazinga]	[_____]
[Koa, Hawaiian]	[_____]
[Lacewood]	[_____]
[Laurel]	[_____]
[Limba]	[_____]
[Louro Preto]	[_____]
[Madrone]	[_____]
[Mahogany]	[_____]
[Makore]	[_____]
[Maple]	[_____]
[Mappa]	[_____]
[Mesquite]	[_____]

Face Veneer Species:	Remarks
[Movingue]	[_____]
[Myrtle]	[_____]
[Oak]	[_____]
[Orientalwood]	[_____]
[Padauck]	[_____]
[Pearwood]	[_____]
[Pecan]	[_____]
[Pine]	[_____]
[Poplar]	[_____]
[Prima Vera]	[_____]
[Purpleheart]	[_____]
[Redwood]	[_____]
[Rosewood]	[_____]
[Saplele]	[_____]
[Satinwood]	[_____]
[Sycamore]	[_____]
[Teak]	[_____]
[Walnut]	[_____]
[Wenge]	[_____]
[Yew]	[_____]
[Zebrawood]	[_____]

[Match facing veneer with the [wall paneling] [wood flooring] [_____] in species, veneer cut, and finish.]

NOTE: Select the type of veneer cut. Delete all selections if medium density overlay facings or plastic laminate facings are required.

Provide the following veneer cut:

[Burl]

[Flat Cut]

[Plain Cut]

[Plain Sliced]

[Figured]

[Figured and Quartered]

[Quartered]

[Reconstituted]

[Rotary]

[Steamed Flat Cut]

[Steamed Quartered]

NOTE: Delete the following paragraph if

plastic-laminate doors are selected.

Clean and sand to smooth finish all doors to remove handling and storage marks, raised grain, minor surface marks and abrasions which are to receive a job site finish.

2.4.1 Door Design

Provide sound Retardant Wood Swinging Doors that are a 4.445 centimeter 1-3/4 inch thickness construction with sizes as indicated on drawings. No visible seams are permitted on door faces. Provide face gauges, internal sound retardant core and perimeter door edge construction per manufacturer's standard for the specified STC rating. No lead or asbestos is permitted in door construction to achieve STC performance. Provide face veneer species cut and color as selected from manufacturer's full range of available colors and patterns. No lead or asbestos is permitted in door construction to achieve performance requirements.

2.4.2 Door Finishing

Conform factory finishing of Sound Retardant Wood Swinging Doors in accordance with AWI Quality Standards. For factory finishing provide a water-base stain and ultraviolet (UV) cured polyurethane sealer to comply with EPA Title 5 guidelines for Volatile Organic Compound (VOC) emissions limitations. Conform finish to meet or exceed performance standards of AWI QSGSCP catalyzed polyurethane.

2.5 DOOR FRAMES

NOTE: Indicate frame profiles and dimensions on drawings.

2.5.1 Materials

Construct frames for Sound Retardant Wood Swinging Doors from formed sheet steel or structural shapes and bars. Provide sheet steel that is commercial quality, level, cold rolled steel conforming to ASTM A 1008/A 1008M or hot rolled, pickled and oiled steel conforming to ASTM A 1011/A 1011M. Comply steel shapes with ASTM A 36/A 36M and steel bars with ASTM A 108, Grade 1018.

2.5.2 Frame Design

Provide sound Retardant Metal Frames conforming to ASTM A 1008/A 1008M, not less than 1.90 millimeter 0.0747 inch thick, and free from pitting, scale, stretcher strains, fluting, and surface defects with integral trim and shipped with temporary spreader. Knockdown frames are not acceptable. After installation, field splices are required because of shipping limitations are field welded by certified welders per manufacturer's instructions and in accordance with AWS D1.3/D1.3M.

Provide frames with 50 millimeter 2 inch faces, profiles and dimensions as indicated, with mitered reinforced corners, welded the full depth of frame and trim, with exposed surfaces ground smooth and flush. Close contact edges to hairline joints.

2.5.3 Hardware Reinforcements

Factory mortise, reinforce, drill and tap frames for all mortise hardware as required by hardware manufacturer's template. Provide necessary reinforcement plates as required for surface mounted hardware; installer to perform all field drilling and tapping. Provide dust cover boxes on all frame mortises. Provide minimum thicknesses as follows:

Butts, 4.7 millimeter 3/16 inch

Lock strike, 3.04 millimeter 0.1196 inch

Surface applied hardware 1.90 millimeter 0.0747 inch

2.5.4 Anchors

Locate frame anchors near the top and bottom of doors and at intermediate points not over 600 millimeter 24 inches on center. Provide a minimum of three anchors per jamb.

Provide floor anchor clips at each jamb with 50 millimeter 2 inch vertical adjustments on increments not exceeding 1.5 millimeter 1/16 inch.

2.5.5 Frame Painting and Cleaning

Clean thoroughly all surfaces of all mill scale, rust, oil, grease, dirt, and other foreign materials before the application of the shop coat of paint.

Apply one shop coat of rust inhibitive metallic oxide or synthetic resin primer applied to clean, dry, and prepared surfaces by brush, dipping, or other approved method to provide a continuous minimum dry film thickness of 0.023 millimeter 0.9 mil (0.0009 inch).

2.6 DOOR HARDWARE

NOTE: If required to meet the specified STC rating, list the required hardware such as cam-lift hinges, perimeter seals, astragals, door bottoms, thresholds and hardware standoff brackets as part of this sections deliverables. List and coordinate all other hardware under Section 08 71 00 DOOR HARDWARE.

Provide the following STC related hardware with the door; [cam-lift hinges][, perimeter seals][, astragals][, door bottoms][, thresholds][, hardware standoff brackets] and [_____].

Include on Installation drawings a finish hardware schedule for each door and a hollow metal door frame schedule for each door indicating profile, dimensions, hardware reinforcement, and frame anchorage. Also indicate perimeter seals, door-bottom devices and other hardware items that are assembled in the shop.

Refer to Section 08 71 00 DOOR HARDWARE for remaining hardware requirements.

2.7 CAM LIFT HINGES

When required to achieve STC, manufacturer to furnish laboratory test data certifying hinges have been cycled a minimum of 1,000,000 while supporting a minimum door weight of 159 kg 350 pounds.

[2.8 VISION PANELS

NOTE: Delete the paragraph heading and the following paragraphs if vision panels are not required. Edit the first paragraph as required for metal or wood doors.

Furnish doors with vision panels complete with glazing. Provide e 1.90 millimeter 0.0747-inch steel or wood frames, moldings, and stop to match the door finish, with profile indicated. Assemble with mitered corners and flush joints, and secured with countersunk phillips-head screws.

Provide either a single thickness of acoustical plate glass laminated to an inner face of water-clear plastic or multiple thicknesses of 6 millimeter 1/4 inch plate glass, clear or patterned as indicated, and set in glazing gaskets and frames as required to meet the specified STC.

Provide glass to conform to ASTM C 1036, Type I, Class 1. Provide acoustical plate glass that has been tested and rated in accordance with ASTM E 90, with an STC of not less than 36 and a minimum thickness of 7.14 millimeter 9/32 inch.

] 2.9 PERIMETER INTUMESCENT SEALS AND GASKETING

[Provide a closed-cell, expanded cellular rubber Seal material conforming to ASTM D 1056, Type S, Grade SBE-42 or SCE-42 for heads, jambs[, and door bottoms].]

Install seals in formed steel or extruded aluminum shapes designed to receive and hold seals and to provide concealed adjustable attachment to door frames. Provide concealed adjustment screws that are not more than 300 millimeter 12 inches on center and provide at least 10 millimeter 3/8-inch adjustment.

NOTE: Include the following paragraph only if automatic door bottoms are required.

Provide door bottoms that are assemblies of closed-cell neoprene seals, seal housings, and automatic operating devices, mounted on the doors as indicated. Design devices to seal the spaces between the doors and the finished floors or thresholds when closed and to retract immediately when doors are opened, with a sill clearance of approximately 6 millimeter 1/4 inch.

] 2.10 THRESHOLDS

NOTE: Select the type of threshold. Delete the paragraph heading and both paragraphs if thresholds

are not required.

Provide metal thresholds where indicated. Provide thresholds that are extruded aluminum, 6063-T5 alloy, mill finish, not less than 3 millimeter 1/8-inch thick, with integral seal grooves formed to the indicated section.

Provide hardwood thresholds where indicated made of clear, all-heartwood, free of streaks, pin or worm holes, uniform in color, free of defects, finish sanded, and ready for job site transparent or paint finish.

[2.11 ASTRAGALS

NOTE: Select the type of astragals. Delete the paragraph heading and both paragraphs if astragals are not required.

[Provide steel astragals for the inactive leaf of each pair of doors, as indicated. Surface mount to the door by welded connections or by countersunk, flat-head screws, within integral groove to receive perimeter seal material.]

[Provide wood astragals for the inactive leaf of each pair of doors. Provide astragals that are solid hardwood. Match the veneer and finish of doors. Surface mount to doors by screw fasteners or with waterproof and mold-resistant adhesive conforming to ASTM D 4689, Type II.]

] PART 3 EXECUTION

3.1 PREPARATION

Upon receipt of material, thoroughly inspect all frames, doors and accessories. Verify quantities and tag numbers according to the packing list provided. Report all discrepancies, deficiencies and/or damages immediately to Contracting Officer.

3.2 SITE STORAGE

Store all materials on planks in a dry location. Store doors and frames vertically with minimum [] airspace between. Store doors on the edge to eliminate any potential damage to the door bottom seal. Cover all material to protect from damage but in a manner to allow proper circulation.

Prior to installation check all doors and frames for correct size and swing. Verify that frames are plumb, square and aligned without twist in accordance with tolerances published by NAAMM/HMMA and SDI.

3.3 FRAME INSTALLATION

Install frames plumb and true with not more than 0.8 millimeter 1/32-inch deviation in vertical alignment in 2440 millimeter 8 feet. Anchor to the wall in accordance with the printed instructions of the manufacturer. Grout frames solid with mortar in masonry, concrete, and plaster wall construction. Spot grout frames in dry wall partitions with mortar at the jamb anchor clips; fill the space between metal frame and stud partition solidly with fiberglass or mineral wool insulation.

3.4 DOOR INSTALLATION

Install and adjust all doors, hardware, and seals in accordance with the approved drawings, hardware schedules, and the printed instructions of the door manufacturer.

**NOTE: Delete bracketed sentence in the first
paragraph and the second paragraph if automatic door
bottom devices are not applicable to the project.**

Install and adjust perimeter seals [and automatic door bottom seals] to provide positive compression contact with the entire sealing surface with no gaps, openings, or breaks. Hinges or hardware which distort or pinch the perimeter seal during operation of the door will be rejected.

Install door bottom devices to seal the space between the door bottoms and the finished floor and the space between the seal and seal housing.

Field apply perimeter seal housings with mitered corners and with flush, aligned hairline joints.

[Install wood doors and frames in accordance with [NFPA 80] [UL 10C].]

Install components to manufacturer's written instructions. Coordinate with [masonry] [gypsum board] [concrete] [_____] wall construction for anchor placement. Set frames plumb, square, level and at correct elevation. Adjust operable parts for correct clearances and function. Install and adjust perimeter and bottom acoustic seals.

[3.5 FIELD TESTING

Provide third party testing in accordance with ASTM E 336. Verify in writing that installed product performs no less than five (5) FSTC or NIC rating points below the specified laboratory STC rating. Examine, adjust, and retest any installation not meeting that criteria until compliance is obtained.

] -- End of Section --