
USACE / NAVFAC / AFCEA UFGS-05500A (January 2002)

Preparing Activity: USACE Superseding
UFGS-05500A (April 2001)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated 25 June 2004

Latest change indicated by CHG tags

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SECTION 05500A

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SECTION 05500A

MISCELLANEOUS METAL 01/02

NOTE: This section covers requirements for miscellaneous metalwork for general building construction which is not part of Structural Steel or Metal Deck.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

PART 1 GENERAL

1.1 REFERENCES

NOTE: Issue (date) of references included in project specifications need not be more current than provided by the latest guide specification. Use of SpecsIntact automated reference checking is recommended for projects based on older guide specifications.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA DAF-45 (2003) Designation System for Aluminum
Finishes

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A14.3 (2002) Standard for Fixed Ladders and
Safety Requirements

ANSI MH28.1 (1997) Design, Testing, Utilization, and
Application of Industrial Grade Steel
Shelving

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7 (2002) Minimum Design Loads for Buildings
and Other Structures

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M (2002) Structural Welding Code - Steel

ASTM INTERNATIONAL (ASTM)

ASTM A 123/A 123M (2002) Zinc (Hot-Dip Galvanized) Coatings
on Iron and Steel Products

ASTM A 283/A 283M (2003) Low and Intermediate Tensile
Strength Carbon Steel Plates

ASTM A 36/A 36M (2003a) Carbon Structural Steel

ASTM A 467/A 467M (2001) Machine and Coil Chain

ASTM A 475 (1998) Zinc-Coated Steel Wire Strand

ASTM A 500 (2003) Cold-Formed Welded and Seamless
Carbon Steel Structural Tubing in Rounds
and Shapes

ASTM A 53/A 53M (2002) Pipe, Steel, Black and Hot-Dipped,
Zinc-Coated, Welded and Seamless

ASTM A 653/A 653M (2003) Steel Sheet, Zinc-Coated
(Galvanized) or Zinc-Iron Alloy-Coated
(Galvannealed) by the Hot-Dip Process

ASTM A 924/A 924M (1999) General Requirements for Steel
Sheet, Metallic-Coated by the Hot-Dip
Process

ASTM B 221 (2002) Aluminum and Aluminum-Alloy
Extruded Bars, Rods, Wire, Profiles, and
Tubes

ASTM B 221M (2002) Aluminum and Aluminum-Alloy
Extruded Bars, Rods, Wire, Profiles, and
Tubes (Metric)

ASTM B 26/B 26M	(2003) Aluminum-Alloy Sand Castings
ASTM B 429	(2002) Aluminum-Alloy Extruded Structural Pipe and Tube
ASTM D 2047	(1999) Static Coefficient of Friction of Polish-Coated Floor Surfaces as Measured by the James Machine
ASTM E 814	(2002) Fire Tests of Through-Penetration Fire Stops
ASTM F 1267	(2001) Metal, Expanded, Steel

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM MBG 531	(2000) Metal Bar Grating Manual
NAAMM MBG 532	(2000) Heavy Duty Metal Bar Grating Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 10	(2002) Portable Fire Extinguishers
NFPA 211	(2003) Chimneys, Fireplaces, Vents, and Solid Fuel-Burning Appliances

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-344	(Rev B) Lacquer (Clear Gloss)
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1.2 SUBMITTALS

NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for

Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Miscellaneous Metal Items.

Detail drawings indicating material thickness, type, grade, and class; dimensions; and construction details. Drawings shall include catalog cuts, erection details, manufacturer's descriptive data and installation instructions, and templates. Detail drawings for the following items: [_____]

SD-04 Samples

Miscellaneous Metal Items.

Samples of the following items: [_____]. Samples shall be full size, taken from manufacturer's stock, and shall be complete as required for installation in the structure. Samples may be installed in the work, provided each sample is clearly identified and its location recorded.

1.3 GENERAL REQUIREMENTS

NOTE: The structural steel design must meet the requirements of OSHA Steel Erection Standard, 29 CFR Part 1926, Subpart R-Steel Erection, Effective Date January 18, 2002.

Galvanizing will be specified for items installed in exterior exposures subject to salt spray or corrosive fumes and interior areas of continual wetting or high humidity.

Designer should require materials, products, and innovative construction methods and techniques which are environmentally sensitive, take advantage of recycling and conserve natural resources.

The Contractor shall verify all measurements and shall take all field measurements necessary before fabrication. Welding to or on structural steel shall be in accordance with AWS D1.1/D1.1M. Items specified to be

galvanized, when practicable and not indicated otherwise, shall be hot-dip galvanized after fabrication. Galvanizing shall be in accordance with ASTM A 123/A 123M, ASTM A 653/A 653M, or ASTM A 924/A 924M, as applicable. Exposed fastenings shall be compatible materials, shall generally match in color and finish, and shall harmonize with the material to which fastenings are applied. Materials and parts necessary to complete each item, even though such work is not definitely shown or specified, shall be included. Poor matching of holes for fasteners shall be cause for rejection. Fastenings shall be concealed where practicable. Thickness of metal and details of assembly and supports shall provide strength and stiffness. Joints exposed to the weather shall be formed to exclude water.

1.4 DISSIMILAR MATERIALS

Where dissimilar metals are in contact, or where aluminum is in contact with concrete, mortar, masonry, wet or pressure-treated wood, or absorptive materials subject to wetting, the surfaces shall be protected with a coat of bituminous paint or asphalt varnish.

1.5 WORKMANSHIP

Miscellaneous metalwork shall be well formed to shape and size, with sharp lines and angles and true curves. Drilling and punching shall produce clean true lines and surfaces. Welding shall be continuous along the entire area of contact except where tack welding is permitted. Exposed connections of work in place shall not be tack welded. Exposed welds shall be ground smooth. Exposed surfaces of work in place shall have a smooth finish, and unless otherwise approved, exposed riveting shall be flush. Where tight fits are required, joints shall be milled. Corner joints shall be coped or mitered, well formed, and in true alignment. Work shall be accurately set to established lines and elevations and securely fastened in place. Installation shall be in accordance with manufacturer's installation instructions and approved drawings, cuts, and details.

1.6 ANCHORAGE

Anchorage shall be provided where necessary for fastening miscellaneous metal items securely in place. Anchorage not otherwise specified or indicated shall include slotted inserts made to engage with the anchors, expansion shields, and power-driven fasteners when approved for concrete; toggle bolts and through bolts for masonry; machine and carriage bolts for steel; and lag bolts and screws for wood.

1.7 ALUMINUM FINISHES

**NOTE: Retain last bracketed sentence when aluminum
surfaces need protection from plaster or concrete
during construction.**

Unless otherwise specified, aluminum items shall have [standard mill finish.] [hand sanded or machine finish to a 240 grit.] [anodized finish.] The thickness of the coating shall be not less than that specified for protective and decorative type finishes for items used in interior locations or architectural Class I type finish for items used in exterior locations in AA DAF-45. Items to be anodized shall receive a polished satin finish. [Aluminum surfaces to be in contact with plaster or concrete during construction shall be protected with a field coat conforming to CID

A-A-344.]

1.8 SHOP PAINTING

Surfaces of ferrous metal except galvanized surfaces, shall be cleaned and shop coated with the manufacturer's standard protective coating unless otherwise specified. Surfaces of items to be embedded in concrete shall not be painted. Items to be finish painted shall be prepared according to manufacturer's recommendations or as specified.

PART 2 PRODUCTS

2.1 ACCESS DOORS AND PANELS

**NOTE: Access doors in fire-rated walls and ceilings
will be of equivalent fire ratings. Prime coat
should be specified if it is desirable to have a
field painted finish.**

Doors and panels shall be flush type unless otherwise indicated. Frames for access doors shall be fabricated of not lighter than 1.52 mm (16 gauge) 16 gauge steel with welded joints and finished with anchorage for securing into construction. Access doors shall be a minimum of 350 by 500 mm 14 by 20 inches and of not lighter than 1.9 mm (14 gauge) 14 gauge steel, with stiffened edges, complete with attachments. Access doors shall be hinged to frame and provided with a flush face, screw driver operated latch. Exposed metal surfaces shall have a [baked enamel finish] [shop applied prime coat].

2.2 CHIMNEYS, VENTS, AND SMOKESTACKS

Chimneys and vents shall be designed and constructed in accordance with NFPA 211. Chimney connectors shall be formed of not lighter than 1.01 mm (20 gauge) 20 gauge galvanized steel. Stacks shall be designed and constructed to withstand a wind velocity of [_____] km/h mile/h in accordance with ASCE 7. Unlined stacks shall be constructed of black-steel plates not less than 5 mm 3/16 inchthick conforming to ASTM A 36/A 36M. Seams and joints shall be welded, except that an angle flange shall be provided for connection to the boiler, other equipment, and stack support.

2.3 CLEANOUT DOORS

Cleanout doors shall be [galvanized] [cast iron], shall be provided with frames, and unless otherwise indicated, shall be sized to match flues. The frames shall have a continuous flange and anchors for securing into masonry. The doors shall be smokeproof, hinged, and shall have fastening devices to hold the door closed.

2.4 COAL-HOPPER DOORS

Coal-hopper doors shall be constructed of [galvanized] [_____] steel plates and shapes and shall be complete with frame, stops, wall box, hinges, and hasp or locktype latch. Joints and attachments shall be welded.

2.5 CORNER GUARDS AND SHIELDS

Corner guards and shields for jambs and sills of openings and edges of

platforms shall be steel shapes and plates anchored in masonry or concrete with welded steel straps or end weld stud anchors. Corner guards for use with glazed or ceramic tile finish on walls shall be formed of 1.6 mm 0.0625 inch thick corrosion-resisting steel with polished or satin finish, shall extend 1.5 m 5 feet above the top of cove base or to the top of the wainscot, whichever is less, and shall be securely anchored to the supporting wall. Corner guards on exterior shall be [galvanized] [_____].

2.6 DOOR GUARDS

Door guards shall be constructed of woven steel wire or expanded metal framed with structural steel shapes. Expanded metal guards shall be of 38 mm 1-1/2 inch No. 10 mesh, welded to 25 by 25 by 3 mm 1 by 1 by 1/8 inch angle frame. Woven-wire panel shall be of 10 gauge, 38 mm 1-1/2 inch mesh secured through weaving to 25 mm 1 inch channel frame or around a 10 m3/8 inch round bar frame. Corners of frames shall be mitered and welded. Guards shall be sized as indicated.

2.7 PIPE GUARDS

Pipe guards shall be heavy duty steel pipe conforming to ASTM A 53/A 53M, Type E or S, weight STD, black finish.

2.8 DOWNSPOUT BOOTS

Downspout boots shall be cast iron with receiving bells sized to fit downspouts.

2.9 EXPANSION JOINT COVERS

NOTE: Floor expansion joint covers will be designed to support the required loads in the area and permit the calculated movement. Floor expansion joint covers will be so detailed that the top of cover plate is flush with adjoining finished floor surfaces. Plain surface floor plate will be used on interior finished floors and abrasive surface floor plate will be used on exposed concrete interior floors and exterior applications. Covers will be of steel if deemed adequate for serviceability, and the paragraph will be modified accordingly. Expansion joints will be detailed on the contract drawings and the covers will be of equivalent fire ratings as the surrounding areas.

Expansion joint covers shall be constructed of extruded aluminum with anodized satin finish for walls and ceilings and with standard mill finish for floor covers and exterior covers. Plates, backup angles, expansion filler strip and anchors shall be designed as indicated. Expansion joint system shall provide a [_____] hour fire rating and [_____] mm inch movement.

2.10 FIRE ESCAPES

NOTE: Fire escapes will be of the type, arrangement, and design to conform to fire escape stairs, Section 5-2.9 of NFPA 101.

Fire escapes shall be fabricated of steel shapes, shall have treads, platforms and railings as specified for steel stairs, and shall be complete with required fastenings and accessories. Fire escapes and accessories shall be [galvanized] [_____].

2.11 FLOOR GRATINGS AND FRAMES

[Carbon steel] [Aluminum] [Stainless steel] grating shall be designed in accordance with [NAAMM MBG 531] [NAAMM MBG 532] to meet the indicated load requirements. Edges shall be banded with bars 6 mm 1/4 inch less in height than bearing bars for grating sizes above 19 mm.3/4 inch. Banding bars shall be flush with the top of bearing grating. Frames shall be of welded steel construction finished to match the grating. Floor gratings and frames shall be [galvanized after fabrication] [_____].

2.12 FLOOR PLATES

**NOTE: Specific pattern should not be indicated
unless required for matching purposes or to meet
design requirements.**

Floor plates shall be 6 mm 1/4 inch thick, [raised thread steel.] [pattern indicated.] [galvanized.] [slip-resistant, carbon steel conforming to ASTM A 283/A 283M having a minimum static coefficient of friction of 0.50 when tested in accordance with ASTM D 2047. Wearing surface shall be aluminum oxide or silicon carbide.]

2.13 FOUNDATION VENTS

Foundation vents shall be the same size as the masonry units or sized as indicated, and shall be of extruded aluminum with integral water stop and sliding interior closer or damper operable from the outside. Insect screen shall be provided at the back of the vent. Louvered opening shall have top and bottom drip lips, and the net ventilating area with closer or damper open shall be at least 35 percent of the gross wall opening. The frames shall have a structural strength adequate to permit use in masonry walls without a lintel.

2.14 HANDRAILS

**NOTE: Handrails specified are the utilitarian type.
Drawings will show design requirements, location,
and general configuration of railing.**

Handrails shall be designed to resist a concentrated load of 890 N (200 pounds) 200 pounds in any direction at any point of the top of the rail or 292 Newtons per meter (20 pounds per foot) 20 pounds per foot applied horizontally to top of the rail, whichever is more severe.

2.14.1 Steel Handrails, Including Carbon Steel Inserts

Steel handrails, including inserts in concrete, shall be [steel pipe

conforming to ASTM A 53/A 53M] [or] [structural tubing conforming to ASTM A 500, Grade A or B of equivalent strength]. Steel railings shall be [40] [50] mm [1-1/2] [2] inch nominal size. Railings shall be [hot-dip galvanized] [and] [shop painted]. Pipe collars shall be [steel.] [hot-dip galvanized steel.] [stainless steel.]

- a. Joint posts, rail, and corners shall be fabricated by one of the following methods:

- (1) Flush type rail fittings of commercial standard, welded and ground smooth with railing splice locks secured with 10 mm 3/8 inch hexagonal recessed-head setscrews.

- (2) Mitered and welded joints by fitting post to top rail and intermediate rail to post, mitering corners, groove welding joints, and grinding smooth. Railing splices shall be butted and reinforced by a tight fitting interior sleeve not less than 150 mm 6 inches long.

- (3) Railings may be bent at corners in lieu of jointing, provided bends are made in suitable jigs and the pipe is not crushed.

- b. Removable sections, toe-boards, and brackets shall be provided as indicated.

2.14.2 Aluminum Handrails

Handrails shall consist of [[40] [50] mm [1-1/2] [2] inch nominal Schedule 40 pipe ASTM B 429] [44 mm 1-3/4 inch square aluminum semi-hollow tube with rounded corners ASTM B 221M ASTM B 221]. Railings and pipe collars shall be [mill finish] [anodized] [aluminum [_____] color]. All fasteners shall be Series 300 stainless steel.

- a. Jointing shall be by one of the following methods:

- (1) Flush type rail fittings, welded and ground smooth with splice locks secured with 10 mm 3/8 inch recessed head setscrews.

- (2) Mitered and welded joints, made by fitting post to top rail and intermediate rail to post and corners, shall be groove welded and ground smooth. Splices, where allowed by the Contracting Officer, shall be butted and reinforced by a tight fitting dowel or sleeve not less than 150 mm 6 inches in length. Dowel or sleeve shall be connected to one side of the splice by tack welding or by using epoxy cement.

- (3) Railings shall be assembled using slip-on aluminum-magnesium alloy fittings for joints. Fittings shall be fastened to pipe or tube with 6 mm 1/4 inch or 10 mm 3/8 inch stainless steel recessed head setscrews. Assembled railings shall be provided with fittings only at vertical supports or at rail terminations attached to walls. Expansion joints shall be at the midpoint of panels. A setscrew shall be provided in only one side of the slip-on sleeve. Alloy fittings shall conform to ASTM B 26/B 26M.

- b. Removable sections, toe-boards and brackets shall be provided where indicated, using flange castings as appropriate.

2.15 GUY CABLES

Guy cables shall be prestretched, galvanized wire rope of the sizes indicated. Wire rope shall conform to ASTM A 475, high strength grade with Class A coating. Guys shall have a factory attached clevis top-end fitting; guys shall have a factory attached open-bridge strand socket bottom-end fitting; guys shall be complete with oval eye, threaded anchor rods. Fittings and accessories shall be hot-dip galvanized.

2.16 LADDERS

Ladders shall be [galvanized] [_____] steel or aluminum, fixed rail type in accordance with ANSI A14.3.

2.17 METAL GRID WALKWAYS

NOTE: Walkways must be designed to allow roof movements and to resist wind forces and creep. At building expansion joints a bridge piece should be installed. Supports must be sized to distribute the walkway loads to the roof material.

Metal grid walkways shall be designed to protect rooftops from pedestrian traffic and shall be [2.0 mm (14 gauge)14 gauge minimum galvanized steel] [2.0 mm (12 gauge) 12 gauge minimum aluminum]. The walkway shall consist of metal planks, 610 by 3050 or 3650 mm, 2 by 10 or 12 feet, bolted or welded to support stands. Other sizes may be furnished if approved. In addition to end supports, a midspan support shall be provided when required to limit deflection. End supports shall be located to avoid uplift and to provide continuous runs.

2.18 MIRROR FRAMES

Frames for plate glass mirrors larger than 450 by 750 mm 18 by 30 inches shall be fabricated from [extruded aluminum with anodized finish.] [corrosion-resisting steel with satin finish.] Frames shall be provided with concealed fittings and tamperproof mountings.

2.19 MISCELLANEOUS

NOTE: Construction details should be indicated on the drawings for clarification of the type and the arrangement of miscellaneous metal.

Miscellaneous plates and shapes for items that do not form a part of the structural steel framework, such as lintels, sill angles, miscellaneous mountings, and frames, shall be provided to complete the work.

2.20 PARTITIONS, DIAMOND MESH TYPE

NOTE: Partition details should be indicated and where required for security reasons should extend to underside of floor or roof above.

Partitions shall be constructed of metal fabric attached to structural steel framing members. Fabric shall be [10 gauge steel wires woven into 38 mm 1-1/2 inch diamond mesh with wire secured through weaving channels.] [expanded metal conforming to ASTM F 1267 of 38 mm, 1-1/2 inch, No. 10 diamond mesh secured to channel frame by welding.] [8 gauge steel wires woven into 50 mm 2 inch diamond mesh with wire secured through weaving channels.] Framing members shall be channels 38 by 3 mm 1-1/2 by 1/8 inch minimum size. Channel frames shall be mortised and tenoned at intersections. Steel frames, posts, and intermediate members shall be of the sizes and shapes indicated. Cast-iron floor shoes and caps shall have setscrew adjustment. Doors and grilles shall be provided as indicated, complete with hardware and accessories including sliding mechanisms, locks, guard plates, sill shelves and brackets, and fixed pin butts. Doors and grilles shall have cover plates as indicated. Dutch doors shall have a lock for each leaf. A continuous rubber bumper shall be provided at bottom of grille frame. Locks shall be bronze, cylinder, mortise type. Keying shall be coordinated with Section 08710 DOOR HARDWARE. Ferrous metal portions of partitions and accessories shall be [galvanized] [_____].

2.21 ROLL-UP FLOOR MATS

NOTE: Entrance roll-up mats trap dirt and mud thereby reducing building maintenance. Mats will only be used in interior of buildings at major entrances when required. Designers should review commercial products and specify selection.

Roll-up mats shall be of aluminum construction with [carpet] [vinyl] [serrated aluminum] [abrasive] surface. Roll-up mats shall be for use in [level surface area.] [recessed area. Construction details of recessed areas shall be shown on the drawings.]

2.22 ROOF SCUTTLES

Roof scuttles shall be of [aluminum] [galvanized steel not less than 2.0 mm (14 gauge), 14 gauge,] with 75 mm 3 inch beaded flange welded and ground at corners. Scuttle shall be sized to provide minimum clear opening of 940 by 760 mm.37 by 30 inches. Cover and curb shall be insulated with 25 mm 1 inch thick rigid insulation covered and protected by [aluminum sheet] [galvanized steel liner not less than 0.55 mm (26 gauge).26 gauge.] The curb shall be equipped with an integral metal cap flashing of the same gauge and metal as the curb, full welded and ground at corners for weathertightness. Scuttle shall be completely assembled with heavy hinges, compression spring operators enclosed in telescopic tubes, positive snap latch with turn handles on [inside] [and] [outside] and neoprene draft seal. Fasteners shall be provided for padlocking on the inside. The cover shall be equipped with an automatic hold-open arm complete with handle to permit one hand release.

2.23 SAFETY CHAINS

Safety chains shall be galvanized welded steel, proof coil chain tested in accordance with ASTM A 467/A 467M, Class CS. Safety chains shall be straight link style, 5 mm 3/16 inch diameter, minimum 39 links per meter (12 links per foot) 12 links per foot and with bolt type snap hooks on each end. Eye bolts for attachment of chains shall be galvanized 10 mm 3/8 inch

bolt with 19 mm 3/4 inch eye, anchored as indicated. Two chains shall be furnished for each guarded opening.

2.24 SAFETY NOSING

Safety nosings shall be of [cast iron] [cast aluminum] with [cross-hatched] [plain], abrasive surface. Nosing shall be 75 mm 3 inches wide and terminating at not more than 150 mm 6 inches from the ends of treads, except nosing for metal pan cement-filled treads shall extend the full length of the tread. Safety nosings shall be provided with anchors not less than 19 mm 3/4 inch long. Integrally cast mushroom anchors are not acceptable.

2.25 SHELVING

Shelving shall conform to ANSI MH28.1 and shall be [bolted] [clipped] [open] [closed] and capable of resisting a uniform load of [_____] kg per meter.lbs per foot. Minimum dimensions and number of shelves shall be as indicated.

2.26 STEEL STAIRS

Steel stairs shall be complete with structural or formed channel stringers, [steel plate treads and risers,] [metal pan cement-filled treads,] [grating treads,] [slip-resistant metallic treads,] landings, columns, handrails, and necessary bolts and other fastenings as indicated. Structural steel shall conform to ASTM A 36/A 36M. Stairs and accessories shall be [galvanized] [_____]. Risers on stairs with metal pan treads shall be deformed to form a sanitary cove to retain the tread concrete. Integral nosings shall have braces extended into the concrete fill. Gratings for treads and landings shall conform to NAAMM MBG 531. Grating treads shall have slip-resistant nosings.

2.27 STEEL DOOR FRAMES

Steel door frames built from structural shapes shall be neatly mitered and securely welded at the corners with all welds ground smooth. Jambs shall be provided with 50 by 6 by 300 mm 2 by 1/4 by 12 inch bent, adjustable metal anchors spaced not over 760 mm 2 feet 6 inches on centers. Provision shall be made to stiffen the top member for all spans over 900 mm.3 feet. Continuous door stops shall be made of 38 by 16 mm 1-1/2 by 5/8 inch bars.

2.28 TRENCH COVERS, FRAMES, AND LINERS

Trench covers shall be designed to meet the indicated load requirements. Trench frames and anchors shall be all welded steel construction designed to match cover. Covers shall [be secured to frame] [have flush drop handles formed of 6 mm 1/4 inch round stock], and shall be [raised-tread, or steel floor plate] [cast-iron grating]. Grating opening widths shall not exceed 25 mm.1 inch. Trench liners shall be cast iron with integral frame for cover.

2.29 WHEELGUARDS

Wheelguards shall be hollow, heavy duty, cast iron [half round] [three quarters round], at least 450 mm 18 inches high designed to provide a minimum of 150 mm 6 inches of protection.

2.30 WINDOW GUARDS, BAR GRILLE TYPE

Bar grill window guards shall be of 19 mm 3/4 inch round bars, spaced not over 100 mm 4 inches on centers vertically, and 50 by 13 mm 2 by 1/2 inch horizontal bars spaced not over 300 mm 12 inches on centers. Vertical bars shall be extended through and securely welded to the cross bars. Horizontal bars shall be extended, bent, and drilled as shown for anchorage at jambs of window openings.

2.31 WINDOW GUARDS, DIAMOND MESH TYPE

Diamond mesh window guards shall be constructed of woven steel wire or expanded metal frames with hot-rolled or cold-formed steel shapes. Expanded metal conforming to ASTM F 1267 shall be of 38 mm, 1-1/2 inch, No. 10 mesh, welded to 25 by 25 by 3 mm 1 by 1 by 1/8 inch angle frame. Woven-wire panels shall be of 10 gauge, 38 mm 1-1/2 inch mesh secured through weaving bar to 10 mm 3/8 inch round or 25 mm 1 inch channel frame. Corners of frames shall be mitered and welded or mortised and tenoned. One tamperproof hasp and padlock, with access from the interior, shall be provided for each butt used.

2.32 WINDOW SUB-SILL

Window sub-sill shall be of extruded aluminum alloy of size and design indicated. Not less than two anchors per window section shall be provided for securing into mortar joints of masonry sill course. Sills for banks of windows shall have standard mill finish with a protective coating, prior to shipment, of two coats of a clear, colorless, methacrylate lacquer applied to all surfaces of the sills.

2.33 WINDOW WELLS

Window wells shall be not lighter than 1.5 mm (16 gauge), 16 gauge, corrugated sheet steel, hot-dip galvanized after fabrication. Top edge of walls shall have a 19 mm 3/4 inch bead or rolled top. Window wells shall be semicircular or semielliptical in form and shall overlap the window by at least 75 mm 3 inches on each side. Removable cover, hot-dip galvanized after fabrication, consisting of steel bar grate with bars spaced at not more than 50 mm 2 inch centers and welded to 25 by 6 mm 1 by 1/4 inch frame shall be designed to fit into and rest on top edge of window well.

2.34 FIRE EXTINGUISHER CABINETS

Cabinets to be located in fire-rated walls shall be fire-rated type, fabricated in accordance with ASTM E 814, and shall be listed by an approved testing agency for 1- and 2-hour combustible and non-combustible wall systems. The testing agency's seal shall be affixed to each fire-rated cabinet. Cabinets shall be of the recessed type suitable for [10 kg 2-1/2 gallon] [4.5 kg 10 pound] extinguishers. Box and trim shall be of heavy gage rolled steel. Door shall be a rigid frame with full length piano type hinge and double strength (DSA) glass panel. Door and panel shall [be prime-coated inside and out] [have the manufacturer's standard white baked enamel finish inside and out].

PART 3 EXECUTION

3.1 GENERAL INSTALLATION REQUIREMENTS

All items shall be installed at the locations shown and according to the

manufacturer's recommendations. Items listed below require additional procedures as specified.

3.2 REMOVABLE ACCESS PANELS

A removable access panel not less than 300 by 300 mm 12 by 12 inches shall be installed directly below each valve, flow indicator, damper, or air splitter that is located above the ceiling, other than an acoustical ceiling, and that would otherwise not be accessible.

3.3 INSTALLATION OF CHIMNEYS, VENTS, AND SMOKESTACKS

Chimneys and vents shall be installed in accordance with NFPA 211. A cleanout opening with a tight-fitting, hinged, cast-iron door and frame shall be provided at the base of each smokestack. A top band shall be provided on stacks for attachment of painter's rigging. Roof housing, rain cap, downdraft diverter, fire damper, and other accessories required for a complete installation shall be provided. Sections of prefabricated lined stacks shall be joined with acid-resisting high-temperature cement and steel draw bands. Means to prevent accumulation of water in the smokestack shall be provided.

3.4 DOOR GUARD FRAME

Door guard frame shall be mounted over the glazed opening using 6 mm 1/4 inch lag bolts on the interior of wood doors or tamperproof through bolts on the interior of metal doors.

3.5 INSTALLATION OF PIPE GUARDS

**NOTE: Details of pipe guard installation will be
shown on the drawings.**

Pipe guards shall be set vertically in concrete piers. Piers shall be constructed of, and the hollow cores of the pipe filled with, concrete [specified in Section 03300A CAST-IN-PLACE STRUCTURAL CONCRETE.] [having a compressive strength of 21 MPa.3000 psi.]

3.6 INSTALLATION OF DOWNSPOUT BOOTS

Downspouts shall be secured to building through integral lips with appropriate fasteners.

3.7 ATTACHMENT OF HANDRAILS

Toeboards and brackets shall be installed where indicated. Splices, where required, shall be made at expansion joints. Removable sections shall be installed as indicated.

3.7.1 Installation of Steel Handrails

Installation shall be [in pipe sleeves embedded in concrete and filled with molten lead or sulphur with anchorage covered with standard pipe collar pinned to post.] [by means of pipe sleeves secured to [wood with screws.] [masonry with expansion shields and bolts or toggle bolts.] [base plates bolted to stringers or structural steel framework.]] Rail ends shall be secured by steel pipe flanges [anchored by expansion shields and bolts.]

[through-bolted to a back plate or by 6 mm 1/4 inch lag bolts to studs or solid backing.]

3.7.2 Installation of Aluminum Handrails

Installation shall be by means of [flanges anchored to concrete or masonry by expansion shields] [base plates or flanges bolted to stringers or structural steel framework] [flanges through-bolted to a back plate or by 6 mm 1/4 inch lag bolts to studs or other structural members]. Bolts used to anchor aluminum alloy flanges shall be stainless steel of a size appropriate to the standard product of the manufacturer. Where aluminum or alloy fittings or extrusions are to be in contact with dissimilar metals or portland cement concrete, the contact surface shall be given a heavy coating of bituminous paint or asphalt varnish.

3.8 ERECTION OF GUY CABLES

Guy cables shall be erected as indicated. Anchor rods shall be cast in concrete located and reinforced as shown.

3.9 INSTALLATION OF METAL GRID WALKWAYS

Walkways shall be installed after final flood coat and aggregate surfacing.

Each stand shall be set on a protective pad; the pad may be adhesively attached to the bottom of the stand or set loose under the stand. The area where the supports are to be located shall be swept clear of loose aggregate. Protective pad shall be placed on the roof membrane except on inverted roofs where the protective pad shall be set on the rigid insulation.

3.10 PARTITION POSTS AND OPENINGS

Posts shall be set in shoes bolted to the floor and in caps tap-screwed to clip angles in overhead construction, as indicated. Openings shall be formed using channels similar to the partition frames at ducts, pipes, and other obstructions.

3.11 RECESSED FLOOR MATS

Contractor shall verify field measurements prior to releasing materials for fabrication by the manufacturer. A mat frame shall be used to ensure recess accuracy in size, shape and depth. Drain pit shall be formed by blocking out concrete when frames are installed. Pit shall be dampproofed after concrete has set. Frames shall be assembled onsite and installed so that upper edge will be level with finished floor surface. A cement base shall be screeded inside the mat recess frame area using the edge provided by the frame as a guide. The frame shall be anchored into the cement with anchor pins a minimum of 610 mm 24 inches on centers.

3.12 MOUNTING OF SAFETY CHAINS

Safety chains shall be mounted 1070 mm 3 feet 6 inches and 610 mm 2 feet above the floor.

3.13 INSTALLATION OF SAFETY NOSINGS

Nosing shall be completely embedded in concrete before the initial set of the concrete occurs and shall finish flush with the top of the concrete surface.

3.14 DOOR FRAMES

Door frames shall be secured to the floor slab by means of angle clips and expansion bolts. Continuous door stops shall be welded to the frame or tap screwed with countersunk screws at no more than 450 mm 18 inch centers, assuring in either case full contact with the frame. Any necessary reinforcements shall be made and the frames shall be drilled and tapped as required for hardware.

3.15 TRENCH FRAMES AND COVERS

Trench frames and covers shall finish flush with the floor.

3.16 INSTALLATION OF WHEEL GUARDS

Wheel guards shall be filled with concrete and anchored to the floor or the building according to the manufacturer's recommendations.

3.17 BAR-GRILLE WINDOW GUARDS

Bar-grille window guards shall be securely anchored to masonry with 13 mm 1/2 inch diameter prison-type screws or bolts and expansion shields, or other type of fastenings if the ends of such fastenings are welded to the adjoining metal grilles or otherwise made tamperproof in a satisfactory manner. Spanner-head screws or bolts are not considered prison-type fasteners.

3.18 DIAMOND MESH WINDOW GUARDS

Diamond mesh window guards shall be mounted on [interior window frame with not less than two tamperproof hinged butts mounted on wood jambs.] [exterior of window frame with not less than two tamperproof hinged butts mounted on 25 by 300 by 3 mm 1 by 12 by 1/8 inch jamb channel attached as indicated to 50 by 6 mm 2 by 1/4 inch plate anchored to wood jamb with 6 mm 1/4 inch lag bolt, to masonry jamb with toggle bolts, or to concrete jambs and solid masonry jambs with expansion shields and bolts.] One additional butt shall be provided for each 900 mm 3 foot internal length of guard over 1500 mm.5 feet. Hasp and padlock shall be installed on the jamb opposite to that hinged.

3.19 INSTALLATION OF WINDOW WELLS

Window wells shall be placed as shown with the walls securely anchored to foundation surface. The area within the well shall be excavated to the bottom of the well and covered with a 100 mm 4 inch thick layer of coarse gravel or crushed rock.

3.20 INSTALLATION OF FIRE EXTINGUISHER CABINETS

Metal fire extinguisher cabinets shall be furnished and installed in accordance with NFPA 10 where shown on the drawings or specified.

-- End of Section --