
USACE / NAVFAC / AFCEA UFGS-33 71 01 (July 2006)

Preparing Activity: NAVFAC Superseding
UFGS-33 71 01.00 10 (April 2006)
UFGS-33 71 01.00 20 (April 2006)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated October 2007

Revised throughout - changes not indicated by CHG tags.

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SECTION 33 71 01

OVERHEAD TRANSMISSION AND DISTRIBUTION

07/06

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SECTION 33 71 01

OVERHEAD TRANSMISSION AND DISTRIBUTION 07/06

NOTE: This guide specification covers the requirements for overhead electrical work and utility poles.

Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

NOTE: This guide specification does not cover all possible methods or requirements for providing overhead facilities. To do so would be to produce an involved, confusing document. This guide specification presents the usual methods and the most used alternatives. Different materials and methods, properly specified, indicated, and economically used will be acceptable when approved by cognizant authority.

NOTE: TO DOWNLOAD UFGS GRAPHICS

Go to <http://www.wbdg.org/ccb/NAVGRAPH/graphtoc.pdf>.

NOTE: Do not include list of tables, or tables themselves, in project specifications. Use table to obtain values required in Part 2 of the specification.

<u>TABLE NUMBER</u>	<u>TITLE</u>
OH-1	Single-phase Pole-mounted Transformer Loss & Impedance Data Cost (EC) Less Than or Equal to \$0.04 (2 pages)
OH-2	Single-phase Pole-mounted Transformer Loss & Impedance Data Cost (EC) Greater Than \$.04 and Less Than or Equal to \$0.08 (2 pages)
OH-3	Single-phase Pole-mounted Transformer Loss & Impedance Data Cost (EC) Greater Than \$.08 and Less Than or Equal to \$0.12 (2 pages)
EC-1	Energy costs at NAVFAC Atlantic Activities (2 pages)

NOTE: The following information should be shown on the drawings:

1. Conductor sizes, types, and materials.
2. Guy strand type, size, and length.
3. Primary fused cutout; give voltage rating and state fusing (ampere rating) and "K" quick or "T" tardy required for coordination with existing upstream sectionalizing equipment.
4. Pole top switch. State voltage, current, and other operating characteristics. The applicable switch ratings are stated in IEEE C37.30.
5. Meter connections (can be determined from NEMA C12.10 or similar source).
6. Anchor type, description, and dimensions suitable for the ultimate load and the specific soil at location.
7. Indicate ruling span (average span length plus 2/3 of the difference between the longest and the average span).
8. Sag table(s) for the specific conductor, the

ruling span(s) and the loading zone.

9. The mechanical strength of crossarms, insulators, pins, guys and anchors must be engineered for each job and the dimensions, materials, and other descriptions covered by drawings. Strength requirements of IEEE C2 are minimum.

PART 1 GENERAL

1.1 REFERENCES

NOTE: Issue (date) of references included in project specifications need not be more current than provided by the latest guide specification. Use of SpecsIntact automated reference checking is recommended for projects based on older guide specifications.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALLIANCE FOR TELECOMMUNICATIONS INDUSTRY SOLUTIONS (ATIS)

ATIS O5.1 (2002; Supple A 2003; Supple B 2003; Supple C 2004) Specifications and Dimensions (for Wood Poles)

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.7 (2005) Requirements for Watthour Meter Sockets

ANSI C135.14 (1979) Staples with Rolled or Slash Points for Overhead Line Construction

ANSI C135.22 (1988) Insulator Pins with Lead Threads for Overhead Line Construction, Galvanized Ferrous Pole-Top

ANSI C135.30 (1988) Zinc-Coated Ferrous Ground Rods for Overhead or Underground Line Construction

AMERICAN WOOD-PRESERVERS' ASSOCIATION (AWPA)

AWPA C1 (2003) All Timber Products - Preservative Treatment by Pressure Processes

AWPA C25 (2003) Sawn Crossarms - Preservative Treatment by Pressure Processes

AWPA C4 (2003) Poles - Preservative Treatment by Pressure Processes

ASME INTERNATIONAL (ASME)

ASME B16.11 (2005) Forged Fittings, Socket-Welding and Threaded

ASTM INTERNATIONAL (ASTM)

ASTM A 123/A 123M (2002) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products

ASTM A 153/A 153M (2005) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

ASTM A 167 (1999; R 2004) Standard Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

ASTM A 36/A 36M (2005) Standard Specification for Carbon Structural Steel

ASTM A 475 (2003) Standard Specification for Zinc-Coated Steel Wire Strand

ASTM A 53/A 53M (2006a) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

ASTM A 575 (1996; R 2002) Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades

ASTM A 576 (1990b; R 2006) Standard Specification for Steel Bars, Carbon, Hot-Wrought, Special Quality

ASTM B 1 (2001; R 2007) Standard Specification for Hard-Drawn Copper Wire

ASTM B 117 (2007) Standard Practice for Operating Salt Spray (Fog) Apparatus

ASTM B 2 (2000; R 2005e1) Standard Specification for Medium-Hard-Drawn Copper Wire

ASTM B 230/B 230M (2007) Standard Specification for Aluminum 1350-H19 Wire for Electrical Purposes

ASTM B 231/B 231M (2004) Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors

ASTM B 232/B 232M (2001e1) Standard Specification for Concentric-Lay-Stranded Aluminum Conductors, Coated-Steel Reinforced (ACSR)

ASTM B 3 (2001; R 2007) Standard Specification for

Soft or Annealed Copper Wire

ASTM B 398/B 398M

(2002) Standard Specification for Aluminum-Alloy 6201-T81 Wire for Electrical Purposes

ASTM B 399/B 399M

(2004) Standard Specification for Concentric-Lay-Stranded Aluminum-Alloy 6201-T81 Conductors

ASTM B 8

(2004) Standard Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard, or Soft

ASTM D 117

(2002) Standard Guide for Sampling, Test Methods, Specifications and Guide for Electrical Insulating Oils of Petroleum Origin

ASTM D 1654

(2005) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

ASTM D 3487

(2000; R 2006) Standard Specification for Mineral Insulating Oil Used in Electrical Apparatus

ASTM D 709

(2001; R 2007) Laminated Thermosetting Materials

ASTM D 877

(2002e1) Standard Test Method for Dielectric Breakdown Voltage of Insulating Liquids Using Disk Electrodes

ASTM D 92

(2005a) Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester

ASTM D 97

(2006) Pour Point of Petroleum Products

FM GLOBAL (FM)

FM P7825

(2005) Approval Guide

INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C135.1

(1999) Standard for Zinc-Coated Steel Bolts and Nuts for Overhead Line Construction

IEEE C135.2

(1999) Threaded Zinc-Coated Ferrous Strand-Eye Anchor Rods and Nuts for Overhead Line Construction

IEEE C2

(2007; Errata 2007) National Electrical Safety Code

IEEE C37.32

(2002) High-Voltage Switches, Bus Supports, and Accessories - Schedules of Preferred Ratings, Construction Guidelines

and Specifications

IEEE C37.41	(2000) Design Tests for High-Voltage Fuses, Distribution Enclosed Single-Pole Air Switches, Fuse Disconnecting Switches, and Accessories
IEEE C37.42	(1996) High Voltage Expulsion Type Distribution Class Fuses, Cutouts, Fuse Disconnecting Switches and Fuse Links**
IEEE C37.63	(2005) Requirements for Overhead, Pad-Mounted, Dry-Vault, and Submersible Automatic Line Sectionalizers for AC Systems
IEEE C57.12.00	(2006) Standard General Requirements for Liquid-Immersed Distribution, Power, and Regulating Transformers
IEEE C57.12.20	(2005) Transformers -- Overhead Type Distribution Transformers, 500 KVA and Smaller: High Voltage 34 500 Volts and Below: Low Voltage, 7970/13 800 Y Volts and Below
IEEE C57.12.28	(2005) Standard for Pad-Mounted Equipment - Enclosure Integrity
IEEE C57.12.90	(2006) Standard Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers
IEEE C57.13	(1993; R 2003) Standard Requirements for Instrument Transformers
IEEE C57.15	(1999) Requirements, Terminology, and Test Code for Step-Voltage Regulators
IEEE C62.11	(2005) Standard for Metal-Oxide Surge Arresters for Alternating Current Power Circuits (>1kV)
IEEE Std 100	(2000) The Authoritative Dictionary of IEEE Standards Terms
IEEE Std 18	(2002) Standard for Shunt Power Capacitors
IEEE Std 404	(2006) Extruded and Laminated Dielectric Shielded Cable Joints Rated 2500 V Through 500 000 V

INTERNATIONAL ELECTRICAL TESTING ASSOCIATION (NETA)

NETA ATS	(2003) Acceptance Testing Specifications
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INTERNATIONAL ELECTROTECHNICAL COMMISSION (IEC)

IEC 62271-111	(2005) High Voltage Switchgear and
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Controlgear Part 111: Overhead,
Pad-Mounted, Dry Vault, and Submersible
Automatic Circuit Reclosers and Fault
Interrupters for Alternating Current
Systems up to 38KV

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA C12.1	(2001) Electric Meters; Code for Electricity Metering
NEMA C12.10	(2004) Physical Aspects of Watthour Meters
NEMA C135.4	(1987) Zinc-Coated Ferrous Eyebolts and Nuts for Overhead Line Construction
NEMA C29.2	(1992; R 1999) Standard for Insulators - Wet-Process Porcelain and Toughened Glass - Suspension Type
NEMA C29.3	(1986; R 2002) Standard for Wet Process Porcelain Insulators - Spool Type
NEMA C29.4	(1989; R 2002) Standard for Wet-Process Porcelain Insulators - Strain Type
NEMA C29.5	(1984; R 2002) Standard for Wet-Process Porcelain Insulators - Low- and Medium-Voltage Types**
NEMA C29.7	(1996; 2002) Standard for Wet Process Porcelain Insulators - High-Voltage Line Post Type
NEMA ICS 6	(1993; R 2006) Standard for Industrial Controls and Systems Enclosures
NEMA WC 70	(1999; Errata 2001) Standard for Non-Shielded Power Cable 2000 V or Less for the Distribution of Electrical Energy
NEMA WC 71	(1999) Standard for Nonshielded Cables Rated 2001-5000 Volts for use in the Distribution of Electric Energy
NEMA WC 74	(2006) Standard for 5-46 kV Shielded Power Cable for use in the Transmission and Distribution of Electric Energy

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70	(2005; TIA 2005) National Electrical Code
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ORGANISATION FOR ECONOMIC CO-OPERATION AND DEVELOPMENT (OECD)

OECD Test 203	(1992) Fish Acute Toxicity Test
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U.S. DEPARTMENT OF AGRICULTURE (USDA)

RUS 202-1	(2004) List of Materials Acceptable for Use on Systems of RUS Electrification Borrowers
RUS Bull 1728H-701	(1993) Wood Crossarms (Solid and Laminated), Transmission Timbers and Pole Keys
RUS Bull 345-67	(1998) REA Specification for Filled Telephone Cables, PE-39

U.S. ENVIRONMENTAL PROTECTION AGENCY (EPA)

EPA 600/4-90/027F	(1993) Methods for Measuring the Acute Toxicity of Effluents and Receiving Waters to Freshwater and Marine Organisms
EPA 712-C-98-075	(1996) Fate, Transport and Transformation Test Guidelines - OPPTS 835.3100- "Aerobic Aquatic Biodegradation"

UNDERWRITERS LABORATORIES (UL)

UL 467	(2004) Standard for Grounding and Bonding Equipment
UL 486A-486B	(2003; Rev thru Aug 2006) Standard for Wire Connectors
UL 510	(2005; Rev thru Aug 2005) Polyvinyl Chloride, Polyethylene, and Rubber Insulating Tape
UL 6	(2004) Standard for Electrical Rigid Metal Conduit-Steel

1.2 RELATED REQUIREMENTS

Section 26 08 00 APPARATUS INSPECTION AND TESTING applies to this section with additions and modifications specified herein.

1.3 DEFINITIONS

- a. Unless otherwise specified or indicated, electrical and electronics terms used in these specifications, and on the drawings, shall be as defined in IEEE Std 100.

1.4 SUBMITTALS

NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

NOTE: Use the following paragraph and subparagraphs regarding transformer submittals for NAVFAC projects. In the bracketed option, insert your appropriate NAVFAC Component organization and code.

For other projects, submittal review shall be performed by the designer of record; If submittal review by NAVFAC Atlantic is specifically desired, the responsible Government agency must coordinate with NAVFAC Atlantic, Code CIEE during the design process. Add appropriate information in Section titled "Submittal Procedures" to coordinate with the special requirements.

[[Code [CIEE] [___], NAVFAC [Atlantic] [___] will review and approve transformer submittals.] As an exception to this paragraph, transformers manufactured by ABB in Athens, GA; by Cooper Power Systems in Lumberton, MS; by ERMCO in Dyersburg, TN; or by Howard Industries in Laurel, MS need not meet the submittal requirements of this contract. Instead, the following shall be submitted.

- a. A certification, from the manufacturer, that the technical requirements of this specification shall be met.

- b. Routine and other tests (paragraph entitled "Routine and Other Tests, shall be conducted by the manufacturer and [may] [will] be witnessed by the Government (paragraph entitled "Source Quality Control"). Provide certified copies of the tests.
- c. Provide field test reports (paragraph entitled "Field Quality Control").]

SD-03 Product Data

Conductors[; G][; G, [____]]

Insulators[; G][; G, [____]]

Concrete poles[; G][; G, [____]]

Steel poles[; G][; G, [____]]

Wood Poles

Nameplates[; G][; G, [____]]

Pole top switch[; G][; G, [____]]

Recloser[; G][; G, [____]]

Sectionalizer[; G][; G, [____]]

Cutouts[; G][; G, [____]]

Transformer[; G][; G, [____]]

Metering equipment[; G][; G, [____]]

Meters[; G][; G, [____]]

Surge arresters[; G][; G, [____]]

Guy strand

Anchors

SD-05 Design Data

Concrete poles[; G][; G, [____]]

Steel poles[; G][; G, [____]]

Power-Installed Screw Foundations[; G][; G, [____]]

SD-06 Test Reports

Wood Crossarm Inspection Report

Field Test Plan[; G][; G, [____]]

Field Quality Control[; G][; G, [____]]

Ground resistance test reports[; G][; G, [_____]]

Submit report of the acceptance test results as specified by paragraph entitled "Field Quality Control"

SD-07 Certificates

Concrete poles[; G][; G, [_____]]

Steel poles[; G][; G, [_____]]

Wood poles[; G][; G, [_____]]

Wood crossarms[; G][; G, [_____]]

Transformer Losses[; G][; G, [_____]]

Submit certification from the manufacturer indicating conformance with the paragraph entitled "Specified Transformer Losses."

SD-09 Manufacturer's Field Reports

Overhead-type distribution transformer routine and other tests[; G][; G, [_____]]

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals, Data Package 5[; G][; G, [_____]]

Submit operation and maintenance data in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA and as specified herein.

SD-11 Closeout Submittals

Transformer test schedule[; G][; G, [_____]]

1.5 QUALITY ASSURANCE

1.5.1 Regulatory Requirements

In each of the publications referred to herein, consider the advisory provisions to be mandatory, as though the word, "shall" had been substituted for "should" wherever it appears. Interpret references in these publications to the "authority having jurisdiction," or words of similar meaning, to mean the Contracting Officer. Equipment, materials, installation, and workmanship shall be in accordance with the mandatory and advisory provisions of NFPA 70 and IEEE C2 unless more stringent requirements are specified or indicated.

1.5.2 Standard Products

Provide materials and equipment that are products of manufacturers regularly engaged in the production of such products which are of equal material, design and workmanship. Products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening. The 2-year period shall include applications of equipment and materials under similar

circumstances and of similar size. The product shall have been on sale on the commercial market through advertisements, manufacturers' catalogs, or brochures during the 2-year period. Where two or more items of the same class of equipment are required, these items shall be products of a single manufacturer; however, the component parts of the item need not be the products of the same manufacturer unless stated in this section.

1.5.2.1 Alternative Qualifications

Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation for not less than 6000 hours, exclusive of the manufacturers' factory or laboratory tests, is furnished.

1.5.2.2 Material and Equipment Manufacturing Date

Products manufactured more than 3 years prior to date of delivery to site shall not be used, unless specified otherwise.

1.5.3 Ground Resistance Test Reports

Submit the measured ground resistance of grounding system. When testing grounding electrodes and grounding systems, identify each grounding electrode and each grounding system for testing. Include the test method and test setup (i.e. pin location) used to determine ground resistance and soil conditions at the time the measurements were made.

1.5.4 Wood Crossarm Inspection Report

Furnish an inspection report from an independent inspection agency, approved by the Contracting Officer, stating that offered products comply with applicable AWPAs and RUS standards. The RUS approved Quality Mark "WQC" on each crossarm will be accepted, in lieu of inspection reports, as evidence of compliance with applicable AWPAs treatment standards.

1.5.4.1 Field Test Plan

Provide a proposed field test plan [20] [30] [____] days prior to testing the installed system. No field test shall be performed until the test plan is approved. The test plan shall consist of complete field test procedures including tests to be performed, test equipment required, and tolerance limits.

1.6 MAINTENANCE

1.6.1 Additions to Operations and Maintenance Data

In addition to requirements of Data Package 5, include the following in the [operation and maintenance manuals](#) provided:

- a. Assembly and installation drawings
- b. Prices for spare parts and supply list
- c. Date of purchase

1.7 DELIVERY, STORAGE, AND HANDLING

Devices and equipment shall be visually inspected by the Contractor when

received and prior to acceptance from conveyance. Stored items shall be protected from the environment in accordance with the manufacturer's published instructions. Damaged items shall be replaced. Oil filled transformers and switches shall be stored in accordance with the manufacturer's requirements. Wood poles held in storage for more than 2 weeks shall be stored in accordance with ATIS 05.1. Handling of wood poles shall be in accordance with ATIS 05.1, except that pointed tools capable of producing indentations more than inch in depth shall not be used. Nails and holes are not permitted in top of poles. Metal poles shall be handled and stored in accordance with the manufacturer's instructions.

1.8 WARRANTY

The equipment items shall be supported by service organizations which are reasonably convenient to the equipment installation in order to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

PART 2 PRODUCTS

2.1 MATERIALS AND EQUIPMENT

NOTE: A 120-hour test will be specified in a
noncorrosive environment and a 480-hour test will be
specified in a corrosive environment.

Consider materials specified herein or shown on contract drawings which are identical to materials listed in RUS 202-1 as conforming to requirements. Equipment and component items, not hot-dip galvanized or porcelain enamel finished, shall be provided with corrosion-resistant finishes which shall withstand [120] [480] hours of exposure to the salt spray test specified in ASTM B 117 without loss of paint or release of adhesion of the paint primer coat to the metal surface in excess of 1.6 mm 1/16 inch from the test mark.

The described test mark and test evaluation shall be in accordance with ASTM D 1654 with a rating of not less than 7 in accordance with TABLE 1, (procedure A). Cut edges or otherwise damaged surfaces of hot-dip galvanized sheet steel or mill galvanized sheet steel shall be coated with a zinc rich paint conforming to the manufacturer's standard.

2.2 POLES

NOTE: Use "class" for wood poles and "strength" for
concrete and steel poles. Follow local utility
practice regarding grounding metallic items on
poles, after coordination with local DPW/BCE.
Specify clearances and climbing space in accordance
with IEEE C2 or applicable state code.

Poles shall be of lengths and [classes] [strengths] indicated.

2.2.1 Wood Poles

NOTE: For NAVFAC Atlantic projects, do not use
lodgepole pine or Western Larch poles.

Wood poles machine trimmed by turning, [Douglas Fir] [Lodgepole Pine] [Western Larch] [Southern Yellow Pine] [_____] conforming to **ATIS 05.1** and **RUS Bull 345-67**. Gain, bore and roof poles before treatment. Should additional gains be required subsequent to treatment, metal gain plates shall be provided. Pressure treat poles with [pentachlorophenol,] [ammoniacal copper arsenate (ACA),] [chromated copper arsenate (CCA)], except that Douglas Fir and Western Larch poles shall not be treated with CCA in accordance with **AWPA C1** and **AWPA C4** as referenced in **RUS Bull 345-67**. The quality of each pole shall be ensured with "WQC" (wood quality control) brand on each piece, or by an approved inspection agency report.

2.2.2 Steel Poles

Steel poles shall be designed to withstand the loads specified in **IEEE C2** multiplied by the appropriate overload capacity factors, shall be hot-dip galvanized in accordance with **ASTM A 123/A 123M** and shall not be painted. Poles shall have tapered tubular members, either round in cross-section or polygonal, and comply with strength calculations performed by a registered professional engineer. Calculations shall be submitted in accordance with the design data portion of paragraph entitled "SUBMITTALS." Provide certification, from the manufacturer, that the technical requirements of this specification shall be met. Pole shafts shall be one piece. Poles shall be welded construction with no bolts, rivets, or other means of fastening except as specifically approved. Pole markings shall be approximately **900 to 1270 mm** **3 to 4 feet** above grade and shall include manufacturer, year of manufacture, top and bottom diameters, length, and a loading tree. Attachment requirements shall be provided as indicated, including grounding provisions. Climbing facilities are not required. Bases shall be of the anchor-bolt-mounted type.

2.2.3 Concrete Poles

NOTE: In areas where freezing temperatures occur, the minimum compressive strength given for concrete in spun poles should be increased in line with concrete design for such temperatures.

Concrete poles shall be designed to withstand the loads specified in **IEEE C2** multiplied by the appropriate overload capacity factors. Poles shall be reinforced or prestressed, either cast or spun. Spun poles shall be manufactured by a centrifugal spinning process with concrete pumped into a polished round tapered metal mold. Concrete for spun poles shall have a compressive strength of at least **34.5 MPa** **5000 psi** at 28 days; steel wire shall have an ultimate tensile strength of at least **827 MPa**; **120,000 psi**; and reinforcing bars shall have an ultimate tensile strength of at least **276 MPa** **40,000 psi**. After the high speed spinning action is completed, a spun pole shall be cured by a suitable wet steam process. Spun poles shall have a water absorption of not greater than three percent to eliminate cracking and to prevent erosion. Concrete poles shall have hollow shafts. Poles shall have a hard, smooth, nonporous surface that is resistant to soil acids, road salts, and attacks of water and frost. Poles shall not be installed for at least 15 days after manufacture. Fittings and brackets that conform to the concrete pole design shall be provided. Poles shall conform to strength calculations performed by a registered professional engineer and submitted in accordance with design data portion of paragraph

entitled "SUBMITTALS." Provide certification, from the manufacturer, that the technical requirements of this specification shall be met.

2.3 CROSSARMS AND BRACKETS

2.3.1 Wood Crossarms

Conform to **RUS Bull 1728H-701**. Pressure treat crossarms with pentachlorophenol, chromated copper arsenate (CCA), or ammoniacal copper arsenate (ACA). Treatment shall conform to **AWPA C25**. Crossarms shall be solid wood, distribution type, and a **6.4 mm 1/4 inch** 45 degree chamfer on all top edges. Cross-sectional area minimum dimensions shall be **108.0 mm 4-1/4 inches** in height by **82.6 mm 3-1/4 inches** in depth in accordance with **IEEE C2** for Grade B construction. Crossarms shall be **2.4 m 8 feet** in length, except that **3.1 m 10 foot** crossarms shall be used for crossarm-mounted banked single-phase transformers or elsewhere as indicated. Crossarms shall be machined, chamfered, trimmed, and bored for stud and bolt holes before pressure treatment. Factory drilling shall be provided for pole and brace mounting, for four pin or four vertical line-post insulators, and for four suspension insulators, except where otherwise indicated or required. Drilling shall provide required climbing space and wire clearances. Crossarms shall be straight and free of twists to within **2.5 mm per 304.8 mm 1/10 inch per foot** of length. Bend or twist shall be in one direction only.

2.3.2 Crossarm Braces

Provide [flat steel] [or] [steel angle] as indicated. Provide braces with **[965 mm span with 2440 mm crossarms] [and] [1520 mm span with 3050 mm crossarms] [38 inch span for 8 foot crossarms] [and] [60 inch span for 10 foot crossarms]**.

2.3.3 Armless Construction

Pole mounting brackets for line-post or pin insulators and eye bolts for suspension insulators shall be as shown. Brackets shall be attached to poles with a minimum of two bolts. Brackets may be either provided integrally as part of an insulator or attached to an insulator with a suitable stud. Bracket mounting surface shall be suitable for the shape of the pole. Brackets for wood poles shall have wood gripping members. Horizontal offset brackets shall have a 5-degree uplift angle. Pole top brackets shall conform to **ANSI C135.22**, except for modifications necessary to provide support for a line-post insulator. Brackets shall provide a strength exceeding that of the required insulator strength, but in no case less than a **12.5 kN 2800 pound** cantilever strength.

2.4 HARDWARE

NOTE: In hot humid marine atmospheres, galvanized steel pole-line hardware may not be acceptable and only hot-dip galvanized malleable or ductile iron should be permitted. Local usage should be checked. Navy projects require hot-dip galvanized hardware only.

Hardware shall be hot-dip galvanized in accordance with **ASTM A 153/A 153M** and **ASTM A 123/A 123M**.

NOTE: Do not use this paragraph for Navy projects.
The pole line construction criteria for the Navy,
including the listing of materials, is covered in
the pole plates.

[Zinc-coated hardware shall comply with IEEE C135.1, IEEE C135.2, NEMA C135.4, ANSI C135.14 ANSI C135.22. Steel hardware shall comply with ASTM A 575 and ASTM A 576. Pole-line hardware shall be hot-dip galvanized [steel.] [steel, except anchor rods of the copper-molten welded-to-steel type with nonferrous corrosion-resistant fittings shall be used]. Washers shall be installed under boltheads and nuts on wood surfaces and elsewhere as required. Washers used on through-bolts and double-arming bolts shall be approximately 57.2 mm square 2-1/4 inches square and 4.8 mm 3/16 inch thick. The diameter of holes in washers shall be the correct standard size for the bolt on which a washer is used. Washers for use under heads of carriage-bolts shall be of the proper size to fit over square shanks of bolts. Eye bolts, bolt eyes, eyenuts, strain-load plates, lag screws, guy clamps, fasteners, hooks, shims, and clevises shall be used wherever required to support and to protect poles, brackets, crossarms, guy wires, and insulators.]

2.5 INSULATORS

NOTE: Stipulate insulator class required for each application. The following table suggests insulator types from specific ANSI Standards for application under normal conditions. Number followed by diagonal slash indicates quantity of insulators when other than one. Environments with unusual contaminant conditions would require special treatment. Spool insulators for use with brackets, or devices to support the neutral-messenger of triplex or quadruplex, secondary or service cables should conform to NEMA C29.3 Class 53-2. Use the values in Table II for NAVFAC Atlantic projects.

TABLE I

Voltage kV	NESC min. dry flashover kV	ANSI C29.5 Pin	C29.7 Post ("L" or "S")	NEMA C29.2 Suspension	ANSI C29.4 Guy Strain
5. or less	20	55-1	57-1	52-1	54-1
7.2	39	55-3	57-1	2/52-1 or 2/52-9	54-1
15	55	55-3	57-1	2/52-1 or 2/52-9	54-2
25	75	55-6	57-2	2/52-4	54-3
		C29.6			
35	100	56-3	57-2	3/52-4	54-3

TABLE II

Voltage kV	NEMA C29.3 Spool	ANSI C29.5 Pin	C29.7 Post ("L" or "S")	NEMA C29.2 Suspension	ANSI C29.4 Guy Strain
5. or less	53-2	55-3	57-1	52-1	54-4

TABLE II					
15.	53-2	55-5	57-1	2/52-1	54-4
35	53-2	---	57-4	3/52-4	54-4

When specifying or indicating post insulators, add the appropriate "L" or "S" designation indicating "L" long studs or "S" short. Example: "57-1L" would indicate an insulator for wood crossarms and "57-1S" would indicate an insulator for use on steel members. When the engineer determines that station policy differs from these requirements, insulators which match the policy in effect at the station shall be specified by ANSI reference and class. Insulator flashover values shall be determined from Table 273-1, IEEE C2. In areas with severe lightning problems, transmission line corners and dead ends should be provided with special pressure-treated wood-guy insulators having arcing horns for lighting discharge. In addition to being used with underground terminals, fiberglass guy strain insulators shall be used where other interference problems exist.

Provide wet-process porcelain insulators which are radio interference free.

- [a. Line post type insulators: NEMA C29.7, Class [____].]
- [b. Suspension insulators: NEMA C29.2 [4/52-4 for 34.5 kV on NAVSTA NORVA], Quantity per Phase, [____], Class [____].]
- [c. Spool insulators: NEMA C29.3, Class [____].]
- [d. Guy strain insulators: NEMA C29.4, Class [____], [except provide fiberglass type when used with underground terminal or when other interference problems exist].]
- [e. Pin insulators: NEMA C29.5, Class [____].]

2.6 OVERHEAD CONDUCTORS, CONNECTORS AND SPLICES

NOTE: For NAVFAC Atlantic projects, do not use "aluminum conductor steel reinforced (ACSR)."

Conductors of bare [copper] [aluminum (AAC)] [aluminum alloy (AAAC)] [aluminum conductor steel reinforced (ACSR)] of sizes and types indicated. [Where aluminum conductors are connected to dissimilar metal, fittings conforming to UL 486A-486B shall be used.]

2.6.1 Solid Copper

ASTM B 1, ASTM B 2, and ASTM B 3, hard-drawn, medium-hard-drawn, and soft-drawn, respectively. ASTM B 8, stranded.

2.6.2 Aluminum (AAC)

ASTM B 230/B 230M and ASTM B 231/B 231M.

2.6.3 Aluminum Alloy (AAAC)

ASTM B 398/B 398M or ASTM B 399/B 399M.

2.6.4 Aluminum Conductor Steel Reinforced (ACSR)

ASTM B 232/B 232M, aluminum.

2.6.5 Connectors and Splices

Connectors and splices shall be of copper alloys for copper conductors, aluminum alloys for aluminum-composition conductors, and a type designed to minimize galvanic corrosion for copper to aluminum-composition conductors. Aluminum-composition, aluminum-composition to copper, and copper-to-copper shall comply with UL 486A-486B.

2.7 NEUTRAL-SUPPORTED SECONDARY AND SERVICE DROP CABLES

NOTE: The term "secondary," for our general purpose, means either bare or insulated conductors installed between poles and operated at the utilization voltage. Bare conductors should be utilized on long span, open wire design when a neutral-supported secondary cable is not appropriate due to weight. When using bare conductors for secondary applications use the above paragraph entitled "Overhead Conductors". "Services" are insulated conductors extending from a pole to the metering point or service entrance connection at the utilization point. Minimum conductor size for aluminum, aluminum alloy, or ACSR shall be No. 4 AWG and for copper, No. 6 AWG. For LANTNAVFACENGCOM projects, do not use ACSR.

[Service] [Secondary] cables shall be [aluminum] [copper], [triplex] [quadruplex] with cross-linked polyethylene insulation on the phase conductors. Neutral shall be bare [ACSR] [aluminum alloy] [hard drawn copper] and shall be the same size as the phase conductors unless otherwise indicated. Cables shall conform to [NEMA WC 70] [and] [NEMA WC 71] for cross-linked polyethylene insulation.

2.8 GUY STRAND

[ASTM A 475, [high-strength] [extra high-strength], Class A or B, galvanized strand steel cable] [Class 30 [high-strength] [extra high-strength] copper-clad steel]. Guy strand shall be [_____] mm inch in diameter with a minimum breaking strength of [_____] Newton pounds. Provide guy terminations designed for use with the particular strand and developing at least the ultimate breaking strength of the strand.

2.9 ROUND GUY MARKERS

Vinyl or PVC material, [white] [yellow] colored, 2440 mm 8 feet long and

shatter resistant at sub-zero temperatures.

2.9.1 Guy Attachment

Thimble eye guy attachment.

2.10 ANCHORS AND ANCHOR RODS

NOTE: Complete guy-anchor assembly shall provide strength conforming to IEEE C2 for the grade of construction of the line. In areas of extremely high chemical activity of the soil, anchor rods and ground rods shall be completely encased in concrete to point 100 mm 4 inches above finished grade. Anchors shall be a special unit to be indicated.

Anchors shall present holding area indicated on drawings as a minimum. Anchor rods shall be triple thimble-eye, [19] [25] mm diameter by 2440 mm [3/4] [one] inch diameter by 8 feet long. Anchors and anchor rods shall be hot dip galvanized.

2.10.1 Screw Anchors

NOTE: For NAVFAC Atlantic projects normally use screw type anchors. Provide Newton pound rating and leave out "[fitting Class 6000]."

Screw type [swamp] anchors having a manufacturer's rating [of not less than [_____] Newton pounds in loose to medium sand/clay soil, Class 6] [at least equal to rating indicated] and extra heavy pipe rods conforming to ASTM A 53/A 53M, Schedule 80, and couplings conforming to ASME B16.11, [fitting Class 6000.]

2.10.2 Plate Anchors

Minimum area of [_____] square mm inches and rated by manufacturer for [_____] Newton pounds or more in soils classified as medium dense coarse sand and sandy gravels; firm to stiff clays and silts.

2.10.3 Rock Anchors

Rock anchors having a manufacturer's rating of [102,310] [160,130] Newtons [23,000] [36,000] pounds.

2.11 GROUNDING AND BONDING

2.11.1 Driven Ground Rods

NOTE: Use "copper-clad steel" ground rods for NAVFAC Atlantic projects.

Provide [copper-clad steel ground rods conforming to UL 467] [zinc-coated steel ground rods conforming to ANSI C135.30] [solid stainless steel ground

rods] not less than 19 mm 3/4 inch in diameter by 3.1 m 10 feet in length. Sectional type rods may be used for rods 6.1 m 20 feet or longer.

2.11.2 Grounding Conductors

ASTM B 8. Provide soft drawn copper wire ground conductors a minimum No. 4 AWG. Ground wire protectors shall be PVC.

2.11.3 Grounding Connections

UL 467. Exothermic weld or compression connector.

2.12 SURGE ARRESTERS

NOTE: Rating of lightning (surge) arresters should be 125 percent of the nominal line-to-ground voltage of four-wire, multi-grounded neutral systems; 80 percent of the nominal line-to-line voltage for three-wire, solidly grounded neutral systems; or nominal line-to-line voltage for delta and ungrounded-wye systems. Distribution class arresters should normally be used. However, use intermediate class on the 34.5 kV system at Naval Base, Norfolk, VA.

IEEE C62.11, metal oxide, polymeric-housed, surge arresters arranged for [crossarm] [equipment] mounting. RMS voltage rating shall be [3] [6] [9] [10] [12] [15] [27] [30] [36] kV. Arresters shall be [Distribution] [Intermediate] [Station] class.

2.13 FUSED CUTOUPS

NOTE: Include last bracketed sentence for NAS Pensacola projects. Delete it in all other projects. For NAVFAC Atlantic projects, use "open type" cutouts with Type "K" fuses as indicated.

[Open] [Enclosed] type fused cutouts rated [100] [200] amperes and [_____] amperes symmetrical interrupting current at [[7.8] [15] kV ungrounded] [8.3/15 kV gnd Y] [15/26 kV gnd Y] [27/34.5 kV gnd Y], conforming to IEEE C37.42. Type [K] [T] fuses conforming to IEEE C37.42 with ampere ratings [as indicated] [equal to 150 percent of the transformer full load rating]. Open link type fuse cutouts are not acceptable. [Provide heavy duty open drop-out type, rated 15 kV, 200 Amp, 7,100 Amp I.C. (Sym.).]

2.14 CONDUIT RISERS AND CONDUCTORS

The riser shield shall be PVC containing a PVC back plate and PVC extension shield or a rigid galvanized steel conduit, as indicated, and conforming to UL 6. Provide conductors and terminations as specified in Section 33 71 02.00 20 UNDERGROUND TRANSMISSION AND DISTRIBUTION.

2.15 TRANSFORMER (OVERHEAD-TYPE DISTRIBUTION)

NOTE: Use the following guidelines for specifying transformers.

1. Use IEEE C57.12.00, Figure 3 (a), voltage designations, such as 4160 V - 120/240 V.
2. Select impedance value in accordance with technical note under paragraph entitled "Specified Transformer Losses."
3. Fully self-protected transformers shall not be used.

- a. IEEE C57.12.20.
- b. Single phase, self-cooled, 65 degrees C. continuous temperature rise, two winding, 60 Hertz.
- c. Insulating liquid:

NOTE: Choose one of the following options. For NAVFAC Atlantic, choose less-flammable transformer liquids for all projects unless there is a specific requirement to do otherwise.

[Mineral oil: ASTM D 3487, Type II, tested in accordance with ASTM D 117. Provide identification of transformer as "non-PCB" and "Type II mineral oil" on the nameplate.]

[Less-flammable transformer liquids: NFPA 70 and FM P7825 for less-flammable liquids having a fire point not less than 300 degrees C tested per ASTM D 92 and a dielectric strength not less than 33 kV tested per ASTM D 877. Provide identification of transformer as "non-PCB" and "manufacturer's name and type of fluid on the nameplate.

The fluid shall be a biodegradable electrical insulating and cooling liquid classified by UL and approved by FM as "less flammable fluids. The fluid shall meet the following fluid properties:

- (1) Pour point: ASTM D 97, less than -15 degrees C
- (2) Aquatic biodegradation: EPA 712-C-98-075, 100%.
- (3) Trout toxicity: OECD Test 203, zero mortality of EPA 600/4-90/027F, pass.]

- d. Ratings:

- (1) kVA: [____].
- (2) BIL: [95] [75] [60] kV.
- (3) Primary voltage: [____] kV.

- (4) Secondary voltage: [_____] volts.
- (5) Minimum Tested Impedance at 85 degrees C: [_____] percent.

[e. Single-phase connections:

- (1) Connect primary: [Phase-to-phase] [Phase-to-ground].
- (2) Provide transformer with [_____] high voltage bushing(s).]

[f. Three-phase connections:

- (1) Connect primary: [Grounded wye] [Ungrounded wye] [Delta].
- (2) Connect secondary: [Grounded wye] [Delta], for [_____] volt, three phase, [_____] wire service.
- (3) Provide transformer with [_____] high voltage bushings.]

g. Taps:

- (1) Provide four 2 1/2 percent full capacity taps, 2 above and 2 below rated primary voltage. Tap changer shall have external handle.

NOTE: The "series-multiple voltage-changing switch" would be in the primary winding of the transformer and is for dual-voltage systems. It is normally used when a base is planning a voltage upgrade of its primary distribution system or when there are multiple systems on base and they would like the transformer to be interchangeable. Caution: If this option is indicated, the BIL level must be specified for the higher voltage and actual transformer losses would have to be coordinated with multiple manufacturers and be specified to obtain an energy efficient transformer.

[h. Externally operated Series-Multiple Voltage-Changing Switch.]

i. Corrosion Protection:

NOTE: In hostile environments, the additional cost of stainless steel tanks and covers may be justified.

[Transformer tanks and covers shall be corrosion resistant and shall be fabricated of stainless steel conforming to ASTM A 167, Type 304 or 304L.] Paint coating system shall comply with IEEE C57.12.28 regardless of tank and cover material. Finish coat shall be light gray, ANSI color No. 70.

- j. Show transformer kVA capacity using 65 mm 2 1/2 inch Arabic numerals placed near the low-voltage bushings.

2.15.1 Specified Transformer Losses

NOTE: This paragraph is for use on Navy Projects only.Steps to specifying transformer losses.

1. Print Tables OH-1, OH-2, OH-3, and EC-1 or EC-2 as applicable (directions included at the front of this specification).
2. Obtain energy cost for the specific activity from the cognizant EFD or PWC. Energy costs should be based on the cost of energy without the demand charge factors scaled in. Use Table EC-1 for energy costs at the NAVFAC Atlantic activities indicated.
3. Use Tables OH-1, OH-2, and OH-3 to specify losses and impedances for transformers based on energy cost range, and transformer primary and secondary voltages.
4. Perform fault current calculations to verify that distribution equipment is coordinated with impedance specified.

No-load losses (NLL) in watts at 20 degrees C, and load losses (LL) in watts at 85 degrees C, shall be as follows:

<u>NAME</u>	<u>KVA</u>	<u>"NLL"</u>	<u>"LL"</u>
[T1]	[_____]	[_____]	[_____]
[T2]	[_____]	[_____]	[_____]

The values for the specified losses shall be used for comparison with the losses determined during the routine tests. If the routine test values exceed the specified values by more than the tolerances allowed by Table 19 in **IEEE C57.12.00**, the transformer is unacceptable.

[2.16 GROUP-OPERATED LOAD INTERRUPTER SWITCHES

2.16.1 Manually Operated Type (Switch Handle Operated)

Manually operated (switch handle operated) load interrupter switches shall comply with **IEEE C37.32** and shall be of the outdoor, manually-operated, three-pole, single-throw type with either tilting or rotating insulators. Switches shall be equipped with interrupters capable of interrupting currents equal to the switch's continuous current rating. Each switch shall be preassembled for the indicated configuration and mounting. Moving contacts shall be of the high-pressure, limited-area type, designed to ensure continuous surface contact. Switches shall be fused or non-fused as indicated. Switches shall be complete with necessary operating mechanisms, handles, and other items required for manual operation from the ground. Switch operating handles shall be located approximately **1.1 meters 3 feet 6 inches** above final grade. Insulation of switch operating mechanisms shall include both insulated interphase rod sections and insulated vertical shafts. Each handle shall be provided with a padlock arranged to lock the switch in both the open and the closed position.

[2.16.2 Remotely Operated Type (Stored-Energy Actuator)

NOTE: SF6 switches are available for nominal
voltages of 15 kV through 34.5 kV in 600 ampere
continuous and load-break ratings. Delete SCADA
equipment and remote telemetry when not required.

Remotely-operated, [air-insulated] [SF6 insulated] load interrupter switches shall be rated in accordance with and comply with the requirements of IEEE C37.32 and shall be of the outdoor, three-pole, [pole-mounted] [crossarm-mounted] type. Interrupter devices shall be [air-insulated] [SF6-insulated, puffer-type] switches capable of interrupting currents equal to the switch continuous current ratings indicated. Switches shall utilize an electric motor-charged, stored-energy (spring-driven) operator to simultaneously trip all phases. A switch-control unit shall be provided [for push-button operation from the ground] [for push-button operation from the ground and remote switch actuation via telemetry]. The switch-control unit shall be pad-lockable, tamper-resistant, in a NEMA ICS 6, Type [3R] [4] [4X] [4X-SS] enclosure, which is connected to the switch actuator by a shielded control cable. Control power for closing and tripping shall be provided by a battery mounted in the control unit enclosure. The switch control unit shall be provided with a separate 120 volt ac circuit for the battery powered. Power for charging the operator mechanism may be 120 volt ac or battery powered. If operator mechanism charging power is from a battery, capacity shall be provided for a minimum of [_____] [four] sequential opening and closing operation without battery charging. The switch control unit shall be configured for supervisory, control, and data acquisition (SCADA) function, including local and remote operation. Voltage and current sensors shall be provided, one set for each phase, for monitoring of both normal and fault conditions. Switches shall be provided with visual indication of open switch contact for clearance and isolation purposes. Switch mechanisms shall be provided with provisions for grounding of nonenergized metal parts. The switch control unit shall be provided with a switch operations.

] [2.17 RECLOSER

IEC 62271-111. [Recloser controller shall be [electronically]
[hydraulically] operated and utilize [oil] [vacuum] operating medium.]

] [2.18 SECTIONALIZER

IEEE C37.63.

] [2.19 METERING EQUIPMENT

NOTE: "Metering Equipment" paragraph and its
subparagraphs are for primary metering and should
only be used when primary metering is required by
the local utility company and specific metering
requirements have been properly coordinated with the
cognizant EFD/EFA. Secondary metering shall
normally be covered in Sections 16272 THREE-PHASE
PAD-MOUNTED TRANSFORMERS, 16273 SINGLE-PHASE
PAD-MOUNTED TRANSFORMERS, or 26 20 00 INTERIOR
DISTRIBUTION SYSTEM as applicable.

Pole mounted metering equipment shall include current transformers, potential transformers, watthour meter, [meter test switch block,] metering enclosure, wire, conduit and fittings.

2.19.1 Potential Transformers

Potential transformers shall be rated for outdoor service fitted for crossarm mounting and secondary connection box for conduit connection. Voltage rating shall be [2.4] [4.16] [7.2] [12.0] [12.47] [_____] kV to 120 volts ac, 60 Hz. Transformers shall conform to the requirements of [IEEE C57.13](#) BIL [45] [60] [75] [95] kV and accuracy Class 0.3 (min.) of [75 VA] [burden Y].

2.19.2 Current Transformers

Current transformers shall be rated for outdoor service with crossarm mounting and secondary connection box for conduit connection. Voltage rating shall be [2.4] [4.16] [7.2] [12.47] [12.0] [_____] kV. Current rating shall be [_____] to 5 amperes. Transformers shall conform to requirements of [IEEE C57.13](#), BIL [45] [60] [75] [95] kV and accuracy Class 0.3 at [B2.0] [50 VA].

2.19.3 Watthour Meter

Provide meter with provisions for future pulse initiation.

- a. [Meters](#): [NEMA C12.10](#) and [NEMA C12.1](#); when providing meter with electronic time-of-use register.
 - (1) Form: [5A] [5S] [6A] [6S].
 - (2) Element: [2] [2 1/2] [3].
 - (3) Voltage: 120 volts.
 - (4) Current: 2 1/2 amperes.
 - (5) Frequency: 60 hertz.
 - (6) Kilowatt hour register: 5 dial or 5 digit type.
- b. Demand register:
 - (1) Solid state type.
 - (2) Meter reading multiplier:
 - (a) Indicate multiplier on the meter face.
 - (b) Provide multiplier in even hundreds.
 - (3) Demand interval length: shall be programmed for [15] [30] [60] minutes with rolling demand up to six subintervals per interval.
- c. Mounting:

(1) Provide meter with [matching socket per ANSI C12.7 with [manual] [automatic] current short-circulating device.] ["A" base type mounting].

[2.19.4 Meter Test Block

Provide meter test block with [T] [10] pole group of open knife type switches designed for the isolation of metering devices at meter location by opening each circuit individually. Current switches shall short circuit current supply before opening meter circuit. Switch handles of potential switches shall be black. Switch handles of current switches shall be red.

]2.19.5 Metering Enclosure

Metering enclosure shall be of galvanized steel, weatherproof construction with pole mounting bracket, and 19 mm 3/4 inch exterior plywood, full size backboard and hinged door arranged for padlocking in closed position. Internal space shall be adequate to house equipment and wiring but not smaller than 510 by 760 by 280 mm 20 by 30 by 11 inches deep. Paint metal manufacturer's standard finish.

]2.20 CAPACITORS

Capacitor equipment shall comply with IEEE Std 18 and shall be of the three-phase, grounded-wye, outdoor type rated for continuous operation and automatically switched. Equipment shall be suitable for mounting on a single pole. Polychlorinated biphenyl and tetrachloroethylene (perchloroethylene) shall not be used as the dielectric. Equipment shall be rated for the system voltage. The indicated kvars shall be automatically switched by [single-step] [time switch] [voltage] [current] [kilovar] [control] [multiple-step] [voltage] [kilovar] [control providing the indicated number of steps and switching the indicated kvar]. Necessary transformers shall be provided for sensing circuit variations and for low-voltage control. Oil-immersed switches shall be provided for automatic switching of capacitors, and shall be electrically separate from ungrounded capacitor enclosures and metal frames. Installations shall include one primary fuse cutout and one surge arrester for each ungrounded phase conductor. Fuse link ratings shall be in accordance with the manufacturer's recommendations. Capacitor equipment, except for low-voltage control and primary fuse cutouts, shall be subassembled and coordinated by one manufacturer. Units, including metal pole-mounting supports and hardware, shall be shipped in complete sections ready for connection at the site. Low-voltage equipment shall be socket or cabinet type, mounted on the pole approximately 1.2 m 4 feet above grade, shall be connected with the necessary wiring in conduit to capacitor equipment, and shall be provided with secondary arrester protection against switching surges when recommended by the manufacturer.

2.21 VOLTAGE REGULATOR

NOTE: Bypass arresters are normally standard equipment. Incoming line arresters may not be needed. Coordinate with the manufacturer.

Voltage regulators shall comply with IEEE C57.15 and shall be of the outdoor, self-cooled, 55/65 degrees C temperature rise, single-phase type. Windings and the load-tap-changing mechanism shall be mineral-oil-immersed.

When operating under load, a regulator shall provide plus and minus 10 percent automatic voltage regulation in approximately 5/8 percent steps, with 16 steps above and 16 steps below rated voltage. Automatic control equipment shall provide Class 1 accuracy. Bypass surge arresters shall be suitable for [a grounded] [an ungrounded] system and for the associated regulator voltage. [[Station] [Intermediate] class surge arresters shall be mounted next to each incoming line bushing on a regulator tank-mounted bracket and connected to a surge arrester ground pad-mounted on the regulator tank].

2.21.1 Ratings

Ratings at 60 Hz shall be

Maximum voltage.....[____]
Basic Insulation Level (BIL).....[____]
Current.....[____]

2.21.2 Bypass and Isolation Switches

Switches shall be of the outdoor, stickhook-operated, single-pole, single-throw, vertical-break type suitable for the indicated mounting. Switches shall be of a type designed to provide bypass of a single-phase regulator circuit by an integral sequence which always occurs when each switch is opened or closed. Each opening sequence shall initially bypass the single-phase regulator circuit, then open the input and output circuits, and finally interrupt the exciting current. Opening any single-phase regulator circuit shall not be possible until after the bypass circuit is closed. Ratings at 60 Hz shall be in accordance with IEEE C37.41 and as follows:

Maximum voltage.....[____]
Nominal voltage class.....[____]
BIL.....[____]
Momentary asymmetrical current in the closed position.....[____]
Momentary asymmetrical current in the bypass position.....[____]
Continuous and interrupting current.....[____]

2.21.3 Miscellaneous

Standard accessories and components in accordance with IEEE C57.15 shall be provided. Single-phase units shall be provided with additional components and accessories required by IEEE C57.15 for three-phase units.

2.22 ELECTRICAL TAPES

Tapes shall be UL listed for electrical insulation and other purposes in wire and cable splices. Terminations, repairs and miscellaneous purposes, electrical tapes shall comply with UL 510.

2.23 CALKING COMPOUND

Compound for sealing of conduit risers shall be of a puttylike consistency workable with hands at temperatures as low as 2 degrees C 35 degrees F, shall not slump at a temperature of 150 degrees C 300 degrees F, and shall not harden materially when exposed to air. Compound shall readily calk or adhere to clean surfaces of the materials with which it is designed to be used. Compound shall have no injurious effects upon the workmen or upon the materials.

2.24 NAMEPLATES

2.24.1 Manufacturer's Nameplate

Each item of equipment shall have a nameplate bearing the manufacturer's name, address, model number, and serial number securely affixed in a conspicuous place; the nameplate of the distributing agent will not be acceptable. Equipment containing liquid-dielectrics shall have the type of dielectric on the nameplate.

2.24.2 Field Fabricated Nameplates

ASTM D 709. Provide laminated plastic nameplates for each equipment enclosure, relay, switch, and device; as specified or as indicated on the drawings. Each nameplate inscription shall identify the function and, when applicable, the position. Nameplates shall be melamine plastic, 3 mm 0.125 inch thick, white with [black] [] center core. Surface shall be matte finish. Corners shall be square. Accurately align lettering and engrave into the core. Minimum size of nameplates shall be 25 by 65 mm one by 2.5 inches. Lettering shall be a minimum of 6.35 mm 0.25 inch high normal block style.

2.25 SOURCE QUALITY CONTROL

2.25.1 Transformer Test Schedule

The Government reserves the right to witness tests. Provide transformer test schedule for tests to be performed at the manufacturer's test facility. Submit required test schedule and location, and notify the Contracting Officer 30 calendar days before scheduled test date. Notify Contracting Officer 15 calendar days in advance of changes to scheduled date.

a. Test Instrument Calibration

(1) The manufacturer shall have a calibration program which assures that all applicable test instruments are maintained within rated accuracy.

(2) The accuracy shall be directly traceable to the National Institute of Standards and Technology.

(3) Instrument calibration frequency schedule shall not exceed 12 months for both test floor instruments and leased specialty equipment.

(4) Dated calibration labels shall be visible on all test equipment.

(5) Calibrating standard shall be of higher accuracy than that of the instrument tested.

(6) Keep up-to-date records that indicate dates and test results of instruments calibrated or tested. For instruments calibrated by the manufacturer on a routine basis, in lieu of third party calibration, include the following:

(a) Maintain up-to-date instrument calibration instructions and procedures for each test instrument.

(b) Identify the third party/laboratory calibrated instrument to verify that calibrating standard is met.

2.25.2 Routine and Other Tests

IEEE C57.12.00 and IEEE C57.12.90. Routine and other tests shall be performed by the manufacturer on [each of] the actual transformer(s) prepared for this project to ensure that the design performance is maintained in production. Submit test reports, by serial number and receive approval before delivery of equipment to the project site. Required tests shall be as follows:

- a. Polarity
- b. Ratio
- c. No-load losses (NLL) and excitation current
- d. Load losses (LL) and impedance voltage
- e. Dielectric
 - (1) Impulse
 - (2) Applied voltage
 - (3) Induced voltage
- f. Leak

PART 3 EXECUTION

3.1 INSTALLATION

NOTE: In areas where the applicable State code is more stringent, substitute it for IEEE C2 and make the required changes under paragraph entitled "References." In California, use CALPUC G.O.95, State of California Public Utilities Commission.

Provide overhead pole line installation conforming to requirements of [_____] [IEEE C2] [CALPUC G.O. 95] for Grade [B] [C] construction of overhead lines in [light] [medium] [heavy] loading districts and NFPA 70 for overhead services. Provide material required to make connections into existing system and perform excavating, backfilling, and other incidental

labor. Consider street, alleys, roads and drives "public." Pole configuration shall be as indicated.

3.1.1.1 Overhead Service

Terminate overhead service conductors into buildings at service entrance fittings or weatherhead outside building. Installation and connection of service entrance equipment to overhead service conductor is included in Section 26 20 00 INTERIOR DISTRIBUTION SYSTEM. Nearby support bracket for overhead wires shall be not less than [_____] meters feet above finished grade at building. Drip loops shall be formed on conductors at entrances to buildings, cabinets, or conduits.

3.1.1.2 Tree Trimming

Where lines pass through trees, trees shall be trimmed at least[4.5 meters 15 feet][_____] clear on both sides horizontally and below for medium-voltage lines, and[1.5 meters 5 feet][_____] clear on both sides horizontally and below for other lines. No branch shall overhang horizontal clearances. Where trees are indicated to be removed to provide a clear right-of-way, clearing is specified in Section 31 11 00 CLEARING AND GRUBBING.

3.1.1.3 Wood Pole Installation

NOTE: Include the bracketed sentence for projects where poles will be set in tropical areas of the Pacific Ocean, that are infested by the Formosan termite, *Coptotermes formosanus shiraki*. Delete it in other projects. For NAVFAC Pacific projects, contact Code 18, Environmental Division, for latest guidance on termite treatment methods.

Provide pole holes at least as large at the top as at the bottom and large enough to provide 100 mm 4 inch clearance between the pole and side of the hole. [Provide a 150 mm 6 inch band of soil around and down to the base of the pole treated with 7.5 to 11.4 liters 2 to 3 gallons of a one percent dursban TC termiticide solution.]

3.1.3.1 Setting Depth of Pole

Pole setting depths shall be as follows:

Length of Pole (mm)	Setting in Soil (mm)	Setting in Solid Rock (mm)
6095	1520	910
7600	1675	1065
9120	1675	1065
10640	1825	1215
12160	1825	1215
13680	1980	1370
15200	2130	1370
16720	2280	1520
18240	2440	1520
19810	2590	1675
21340	2740	1675

Length of Pole (mm)	Setting in Soil (mm)	Setting in Solid Rock (mm)
22860	2895	1825
24380	3050	1825
25910	3200	1980
27430	3350	1980
28950	3500	2130
30480	3810	2280

Length of Pole (feet)	Setting in Soil (feet)	Setting in Solid Rock (feet)
20	5.0	3.0
25	5.5	3.5
30	5.5	3.5
35	6.0	4.0
40	6.0	4.0
45	6.5	4.5
50	7.0	4.5
55	7.5	5.0
60	8.0	5.0
65	8.5	5.5
70	9.0	5.5
75	9.5	6.0
80	10.0	6.0
85	10.5	6.5
90	11.0	6.5
95	11.5	7.0
100	12.5	7.5

3.1.3.2 Setting in Soil, Sand, and Gravel

"Setting in Soil" depths, as specified in paragraph entitled "Setting Depth of Pole," apply where the following occurs:

- a. Where pole holes are in soil, sand, or gravel or any combination of these;
- b. Where soil layer over solid rock is more than 610 mm 2 feet deep;
- c. Where hole in solid rock is not substantially vertical; or
- d. Where diameter of hole at surface of rock exceeds twice the diameter of pole at same level. [At corners, dead ends and other points of extra strain, poles 12160 mm 40 feet or more long shall be set 150 mm 6 inches deeper.]

3.1.3.3 Setting in Solid Rock

"Setting in Solid Rock," as specified in paragraph entitled "Setting Depth of Pole," applies where poles are to be set in solid rock and where hole is substantially vertical, approximately uniform in diameter and large enough to permit use of tamping bars the full depth of hole.

3.1.3.4 Setting With Soil Over Solid Rock

Where a layer of soil 610 mm 2 feet or less in depth over solid rock

exists, depth of hole shall be depth of soil in addition to depth specified under "Setting in Solid Rock" in paragraph entitled "Setting Depth of Pole," provided, however, that such depth shall not exceed depth specified under "Setting in Soil."

3.1.3.5 Setting on Sloping Ground

On sloping ground, always measure hole depth from low side of hole.

3.1.3.6 Backfill

Thoroughly tamp pole backfill for full depth of the hole and mound excess fill around the pole.

3.1.3.7 Setting Poles

Set poles so that alternate crossarm gains face in opposite directions, except at terminals and dead ends where gains of last two poles shall be on side facing terminal or dead end. On unusually long spans, set poles so that crossarm comes on side of pole away from long span. Where pole top pins are used, they shall be on opposite side of pole from gain, with flat side against pole.

3.1.3.8 Alignment of Poles

Set poles in alignment and plumb except at corners, terminals, angles, junctions, or other points of strain, where they shall be set and raked against the strain. Set not less than 50 mm 2 inches for each 3050 mm 10 feet of pole length above grade, nor more than 100 mm 4 inches for each 3050 mm 10 feet of pole length after conductors are installed at required tension. When average ground run is level, consecutive poles shall not vary more than 1525 mm 5 feet in height. When ground is uneven, poles differing in length shall be kept to a minimum by locating poles to avoid the highest and lowest ground points. If it becomes necessary to shorten a pole, a piece shall be sawed off the top. Holes shall be dug large enough to permit the proper use of tampers to full depth of hole.

3.1.3.9 Pole Caps

NOTE: Pole caps are not necessary for ACA/CCA treated poles.

Provide plastic pole caps with 6.35 mm 1/4 inch sealing rings and four nailing tabs. Fill sealing area with either a bituminous, elastigum roof cement or an acceptable preservative paste to level of sealing ring to eliminate possibility of condensation. Place on pole top and nail each tab down with a 31.75 mm 1 1/4 inch nail.

3.1.4 Steel and Concrete Pole Setting

Poles shall be mounted on cast-in-place or power-installed screw foundations. [Concrete poles shall be embedded in accordance with the details shown.] Conduit elbows shall be provided for cable entrances into pole interiors.

3.1.4.1 Cast-In-Place Foundations

**NOTE: Use Section 03300N for Navy projects and
03300A for other projects.**

Concrete foundations, sized as indicated, shall have anchor bolts accurately set in foundations using templates supplied by the pole manufacturer. Concrete work and grouting is specified in [Section 03 30 00.00 20 CAST-IN-PLACE CONCRETE] [Section 03 31 00.00 10 CAST-IN-PLACE STRUCTURAL CONCRETE]. After the concrete has cured, pole anchor bases shall be set on foundations and leveled by shimming between anchor bases and foundations or by setting anchor bases on leveling nuts and grouting. Poles shall be set plumb. Anchor bolts shall be the manufacturer's standard, and not less than necessary to meet the pole wind loading specified herein and other design requirements.

3.1.4.2 Power-Installed Screw Foundations

Power-installed screw foundations may be used if they have the required strength, mounting-bolt, and top plate dimensions. Screw foundations shall be of at least 6.4 mm 1/4 inch thick structural steel conforming to ASTM A 36/A 36M and hot-dip galvanized in accordance with ASTM A 123/A 123M. Conduit slots in screw foundation shafts and top plates shall be marked to indicate orientation. Design calculations indicating adequate strength shall be approved before installation of screw foundation is permitted. Calculations shall be submitted in accordance with the design data portion of paragraph entitled "SUBMITTALS."

3.1.5 Anchors and Guys

Place anchors in line with strain. The length of the guy lead (distance from base of pole to the top of the anchor rod) shall be as indicated.

3.1.5.1 Setting Anchors

Set anchors in place with anchor rod aligned with, and pointing directly at, guy attachment on the pole with the anchor rod projecting 150 to 230 mm 6 to 9 inches out of ground to prevent burial of rod eye.

3.1.5.2 Backfilling Near [Plate] Anchors

**NOTE: If plate anchors are chosen, for NAVFAC
Atlantic projects, include the bracketed option in
the title of the paragraph and use the second
bracketed sentence.**

[Backfill plate, expanding, concrete, or cone type anchors with tightly tamped coarse rock 610 mm 2 feet immediately above anchor and then with tightly tamped earth filling remainder of hole.]

[Backfill plate anchors with tightly tamped earth for full depth of hole.]

3.1.5.3 Screw Anchors

Install screw anchors by torquing with boring machine.

3.1.5.4 Swamp Anchors

Install swamp anchors by torquing with boring machine or wrenches, adding sections of pipe as required until anchor helix is fully engaged in firm soil.

3.1.5.5 Rock Anchors

Install rock anchors minimum depth 305 mm 12 inches in solid rock.

3.1.5.6 Guy Installation

NOTE: Guy strand shall be insulated or grounded in conformance with IEEE C2 or local practice.

A soil survey should be completed early in the design to properly select the type of anchor.

Provide guys where indicated, with loads and strengths as indicated, and wherever conductor tensions are not balanced, such as at angles, corners and dead-ends. Where single guy will not provide the required strength, two or more guys shall be provided. Where guys are wrapped around poles, at least two guy hooks shall be provided. Provide pole shims where guy tension exceeds 27,000 Newtons 6000 pounds. Guy clamps 152 mm 6 inches in length with three 16 mm 5/8 inch bolts, or offset-type guy clamps, or approved guy grips shall be provided at each guy terminal. Securely clamp plastic guy marker to the guy or anchor at the bottom and top of marker. Complete anchor and guy installation, dead end to dead end, and tighten guy before wire stringing and sagging is begun on that line section. [Provide strain insulators at a point on guy strand 2435 mm 8 feet minimum from the ground and 1825 mm 6 feet minimum from the surface of pole.] [Effectively ground and bond guys to the system neutral.]

3.1.6 Hardware

Provide hardware with washer against wood and with nuts and lock nuts applied wrench tight. Provide locknuts on threaded hardware connections. Locknuts shall be M-F style and not palnut style.

3.1.7 Grounding

NOTE: For Army projects, the designer will specify the grounding configuration and the number and type of electrodes required. See TM 5-811-1 for guidance. Coordinate with NFPA 70 and IEEE C2.

Delete the bracketed sentence for Army projects.

Unless otherwise indicated, grounding shall conform to IEEE C2 and NFPA 70. [Pole grounding electrodes shall have a resistance to ground not exceeding 25 ohms. When work in addition to that indicated or specified is directed in order to obtain specified ground resistance, provisions of the contract covering changes shall apply.]

3.1.7.1 Grounding Electrode Installation

NOTE: Modify and/or delete paragraphs in accordance with project requirements.

The designer should investigate the soil resistivity during the preliminary design phase to determine the design required to ensure that the grounding values are obtained. For areas where the water table is low and/or the soil resistivity is high (such as volcanic soils, sand, or rock), delete the additional electrode provisions and provide a design to meet the site requirements.

Grounding electrodes shall be installed as follows:

- a. Driven rod electrodes - Unless otherwise indicated, ground rods shall be located approximately 900 mm 3 feet out from base of the pole and shall be driven into the earth until the tops of the rods are approximately 300 mm 1 foot below finished grade. Multiple rods shall be evenly spaced at least 3 m 10 feet apart and connected together 600 mm 2 feet below grade with a minimum No. 6 bare copper conductor.
- b. Plate electrodes - Plate electrodes shall be installed in accordance with the manufacturer's instructions and IEEE C2 and NFPA 70.

NOTE: Use the following paragraph for Army projects only.

- [c. Ground resistance - The maximum resistance of a [driven ground rod] [plate electrode] shall not exceed 25 ohms under normally dry conditions. Whenever the required ground resistance is not met, provide additional electrodes [interconnected with grounding conductors] [as indicated], to achieve the specified ground resistance. The additional electrodes will be [up to three, [2.4] [3] m [8] [10] feet rods spaced a minimum of 3 m 10 feet apart] [a single extension-type rod, [15.9] [19.1] mm [5/8] [3/4] inch diameter, up to 9.1 m 30 feet long, [driven perpendicular to grade] [coupled and driven with the first rod]]. In high ground resistance, UL listed chemically charged ground rods may be used. If the resultant resistance exceeds 25 ohms measured not less than 48 hours after rainfall, notify the Contracting Officer immediately.]

3.1.7.2 Grounding Electrode Conductors

NOTE: If grounding details are provided on the drawings, delete the bracketed information.

[On multi-grounded circuits, as defined in IEEE C2, provide a single continuous vertical grounding electrode conductor. Neutrals, surge

arresters, and equipment grounding conductors shall be bonded to this conductor. For single-grounded or ungrounded systems, provide a grounding electrode conductor for the surge arrester and equipment grounding conductors and a separate grounding electrode conductor for the secondary neutrals. Grounding electrode conductors shall be stapled to wood poles at intervals not exceeding 600 mm 2 feet. On metal poles, a preformed galvanized steel strap, 15.9 mm 5/8 inch wide by 0.853 (22 gauge) 22 gauge minimum by length, secured by a preformed locking method standard with the manufacturer, shall be used to support a grounding electrode conductor installation on the pole and spaced at intervals not exceeding 1.5 m 5 feet with one band not more than 75 mm 3 inches from each end of the vertical grounding electrode conductor.]Grounding electrode conductors shall be sized as indicated. Secondary system neutral conductors shall be connected directly to the transformer neutral bushings, then connected with a neutral bonding jumper between the transformer neutral bushing and the vertical grounding electrode conductor as indicated. Bends greater than 45 degrees in grounding electrode conductor are not permitted.

3.1.7.3 Grounding Electrode Connections

Make above grade grounding connections on pole lines by exothermic weld or by using a compression connector. Make below grade grounding connections by exothermic weld. Make exothermic welds strictly in accordance with manufacturer's written recommendations. Welds which have puffed up or which show convex surfaces indicating improper cleaning, are not acceptable. No mechanical connectors are required at exothermic weldments.

Compression connectors shall be type that uses a hydraulic compression tool to provide correct pressure. Provide tools and dies recommended by compression connector manufacturer. An embossing die code or similar method shall provide visible indication that a connector has been fully compressed on ground wire.

3.1.7.4 Grounding and Grounded Connections

- a. Where no primary or common neutral exists, surge arresters and frames of equipment operating at over 750 volts shall be bonded together and connected to a dedicated primary grounding electrode.
- b. Where no primary or common neutral exists, transformer secondary neutral bushing, secondary neutral conductor, and frames of equipment operating at under 750 volts shall be bonded together and connected to a dedicated secondary grounding electrode.
- c. When a primary or common neutral exists, connect all grounding and grounded conductors to a common grounding electrode.

3.1.7.5 Protective Molding

Protect grounding conductors which are run on surface of wood poles by PVC molding extending from ground line throughout communication and transformer spaces.

3.1.8 CONDUCTOR INSTALLATION

3.1.8.1 Line Conductors

NOTE: Do not use bracketed sentence for Navy projects. Instead, sag and tension tables should be

provided and values indicated on the drawings.

[Unless otherwise indicated, conductors shall be installed in accordance with manufacturer's approved tables of sags and tensions.]Conductors shall be handled with care necessary to prevent nicking, kinking, gouging, abrasions, sharp bends, cuts, flattening, or otherwise deforming or weakening conductor or any damage to insulation or impairing its conductivity. Remove damaged sections of conductor and splice conductor. Conductors shall be paid out with the free end of conductors fixed and cable reels portable, except where terrain or obstructions make this method unfeasible. Bend radius for any insulated conductor shall not be less than the applicable NEMA specification recommendation. Conductors shall not be drawn over rough or rocky ground, nor around sharp bends. When installed by machine power, conductors shall be drawn from a mounted reel through stringing sheaves in straight lines clear of obstructions. Initial sag and tension shall be checked by the Contractor, in accordance with the manufacturer's approved sag and tension charts, within an elapsed time after installation as recommended by the manufacturer.

3.1.8.2 Connectors and Splices

Conductor splices, as installed, shall exceed ultimate rated strength of conductor and shall be of type recommended by conductor manufacturer. No splice shall be permitted within 3050 mm 10 feet of a support. Connectors and splices shall be mechanically and electrically secure under tension and shall be of the nonbolted compression type. The tensile strength of any splice shall be not less than the rated breaking strength of the conductor.

Splice materials, sleeves, fittings, and connectors shall be noncorrosive and shall not adversely affect conductors. Aluminum-composition conductors shall be wire brushed and an oxide inhibitor applied before making a compression connection. Connectors which are factory-filled with an inhibitor are acceptable. Inhibitors and compression tools shall be of types recommended by the connector manufacturer. Primary line apparatus taps shall be by means of hot line clamps attached to compression type bail clamps (stirrups). Low-voltage connectors for copper conductors shall be of the solderless pressure type. Noninsulated connectors shall be smoothly taped to provide a waterproof insulation equivalent to the original insulation, when installed on insulated conductors. On overhead connections of aluminum and copper, the aluminum shall be installed above the copper.

3.1.8.3 Conductor-To-Insulator Attachments

Conductors shall be attached to insulators by means of clamps, shoes or tie wires, in accordance with the type of insulator. For insulators requiring conductor tie-wire attachments, tie-wire sizes shall be as specified in TABLE I.

TABLE I

TIE-WIRE REQUIREMENTS

CONDUCTOR Copper (AWG)	TIE WIRE Soft-Drawn Copper (AWG)
6	8
4 and 2	6

TABLE I

TIE-WIRE REQUIREMENTS

CONDUCTOR	TIE WIRE
Copper (AWG)	Soft-Drawn Copper (AWG)
1 through 3/0	4
4/0 and larger	2
AAC, AAAC, or ACSR (AWG)	AAAC OR AAC (AWG)
Any size	6 or 4

3.1.8.4 Armor Rods

Armor rods shall be provided for AAC, AAAC, and ACSR conductors. Armor rods shall be installed at supports, except armor rods will not be required at primary dead-end assemblies if aluminum or aluminum-lined zinc-coated steel clamps are used. Lengths and methods of fastening armor rods shall be in accordance with the manufacturer's recommendations. For span lengths of less than 61 m, 200 feet, flat aluminum armor rods may be used. Flat armor rods, not less than 762.0 micrometers by 6.4 mm 0.03 by 0.25 inch shall be used on No. 1 AWG AAC and AAAC and smaller conductors and on No. 5 AWG ACSR and smaller conductors. On larger sizes, flat armor rods shall be not less than 1.3 by 7.6 mm. 0.05 by 0.30 inches. For span lengths of 61 m 200 feet or more, preformed round armor rods shall be used.

3.1.8.5 Ties

Provide ties on pin insulators tight against conductor and insulator and ends turned down flat against conductor so that no wire ends project.

3.1.8.6 Low-Voltage Insulated Cables

Low-voltage cables shall be supported on clevis fittings using spool insulators. Dead-end clevis fittings and suspensions insulators shall be provided where required for adequate strength. Dead-end construction shall provide a strength exceeding the rated breaking strength of the neutral messenger. Clevis attachments shall be provided with not less than 15.9 mm 5/8 inch through-bolts. Secondary racks may be used when installed on wood poles and where the span length does not exceed 61 m 200 feet. Secondary racks shall be two-, three-, or four-wire, complete with spool insulators. Racks shall meet strength and deflection requirements for heavy-duty steel racks, and shall be rounded and smooth to avoid damage to conductor insulation. Each insulator shall be held in place with a 15.9 mm 5/8 inch button-head bolt equipped with a nonferrous cotter pin, or equivalent, at the bottom. Racks for dead-ending four No. 4/0 AWG or four larger conductors shall be attached to poles with three 15.9 mm 5/8 inch through-bolts. Other secondary racks shall be attached to poles with at least two 15.9 mm 5/8 inch through-bolts. Minimum vertical spacing between conductors shall not be less than 200 mm 8 inches.

3.1.8.7 Reinstalling Conductors

NOTE: Sag tables are usually available from conductor manufacturers. For projects which entail considerable length of overhead line, sag tables for

the particular line as designed shall be indicated.

Existing conductors to be reinstalled or resagged shall be strung to "final" sag table values indicated for the particular conductor type and size involved.

3.1.8.8 New Conductor Installation

NOTE: Sag tables are usually available from conductor manufacturers. For projects which entail considerable length of overhead line, sag tables for the particular line as designed should be indicated.

Use "indicated" on NAVFAC Atlantic projects.

String new conductors to "initial" sag table values [indicated] [recommended by the manufacturer] for conductor type and size of conductor and ruling span indicated.

3.1.8.9 Fittings

Dead end fittings[, clamp or compression type,] shall conform to written recommendations of conductor manufacturer and shall develop full ultimate strength of conductor.

3.1.8.10 Aluminum Connections

Make aluminum connections to copper or other material using only splices, connectors, lugs, or fittings designed for that specific purpose. Keep a copy of manufacturer's instructions for applying these fittings at job site for use of the inspector.

[3.1.9 Pole Mounted Metering Equipment

3.1.9.1 Primary Meters

Install primary metering transformers [as indicated] [according to manufacturer's drawings]. Make connections to metering circuits within each transformer conduit connection box.

3.1.9.2 Installing Meter System

Metering enclosure shall house kWh meter [and meter test block]. Secure the enclosure to pole at a height of 1825 mm 6 feet above grade to center of the enclosure. Ground enclosure.

- a. Connect meter as indicated.
- [b. Connect meter test block between meter and metering transformers to isolate meter for removal, test or adjustment.]
- c. Phase sequence and color code of potential and current leads shall be identical. Mark wires which are connected to transformer terminals identified with polarity marks (dots) by a colored plastic tape around the wire at each end.
- d. No splices are permissible in metering circuits. Wire shall be

trained at sides and bottom of enclosure back board and secured by plastic wraps.

]3.1.10 Pole Top Switch Installation

Install pole top switch strictly according to manufacturer's installation drawings and information.

3.1.10.1 Operating Handle

Locate approximately 1520 mm 5 feet above ground on field side of pole.

[3.1.11 Recloser

Install recloser(s) strictly in accordance with manufacturer's instructions.

] [3.1.12 Sectionalizer

Install sectionalizer(s) strictly in accordance with manufacturer's instructions.

]3.1.13 Risers

[Secure galvanized steel conduits on poles by two hole galvanized steel pipe straps spaced as indicated and within 910 mm 3 feet of any outlet or termination. Ground metallic conduits.] [Secure PVC riser shields on poles as indicated.]

3.2 TRANSFORMER INSTALLATION

NOTE: Specify phase sequence in accordance with the
local practice.

Transformers shall be carefully installed so as not to scratch finishes or damage bushings. Transformers shall be installed in accordance with the manufacturer's instructions. After installation, surfaces shall be inspected and scratches shall be touched up with a finish provided by the transformer manufacturer for this purpose.

[3.3 CROSSARM MOUNTING

NOTE: Do not use this paragraph and subparagraphs
for Navy projects. The Navy provides this
information on the drawings. Utilize Navy plates
during design of Navy projects. Refer to
"Instructions to view/print graphics" for access to
Navy plates.

NOTE: Normally flat braces will be specified for
2.4 m (8 foot) crossarms and angle braces for 3.1 m
(10 foot) crossarms to agree with REA construction.
An angle brace is also required on 2.4 m (8 foot)
arms where conductors have a breaking strength of
more than 20.0 kN (4500 pounds). Extreme loading

conditions may also warrant the extra cost of the stronger angle brace under other circumstances.

Metal crossarm braces will reduce the effective BIL rating of the pole. In high lightning areas specify fiberglass braces.

Consult REA Bulletin 61-10, "Protection of Bald and Golden Eagles from Power lines." The requirement for wooden crossarm braces should be verified for each state and land area in accordance with the Bald Eagle Protection Act of 1940, (16 U.S.C. 703 et seq.) as amended; Endangered Species Act of 1973 (87 Stat. 1064); and Migratory Bird Treaty of 1918 (16 U.S.C 703 et. seq.) as amended. Potential requirement sources are the Bureau of Land Management, U.S. Department of the Interior, and Federal, State, and Local Land Management or Wildlife Conservation Agencies.

Crossarms shall be bolted to poles with 15.9 mm 5/8 inch through-bolts with square washers at each end. Bolts shall extend not less than 3 mm 1/8 inch nor more than 50 mm 2 inches beyond nuts. On single crossarm construction, the bolt head shall be installed on the crossarm side of the pole.

[Fiberglass] [Metal] [Wood] crossarm braces shall be provided on crossarms.

Flat braces may be provided for 2.4 m 8 foot crossarms and shall be 6.4 by 31.8 mm, 1/4 by 1-1/4 inches, not less than 700 mm 28 inches in length.

Flat braces shall be bolted to arms with 9.5 mm 3/8 inch carriage bolts with round or square washers between boltheads and crossarms, and secured to poles with 50.8 by 101.6 mm 1/2 by 4 inch lag screws after crossarms are leveled and aligned. Angle braces are required for 3.1 m 10 foot crossarms and shall be 1.5 m 60 inch span by 457.2 mm 18 inch drop formed in one piece from 38.1 by 38.1 by 4.8 mm 1-1/2 by 1-1/2 by 3/16 inch angle. Angle braces shall be bolted to crossarms with 50.8 mm 1/2 inch bolts with round or square washers between boltheads and crossarms, and secured to poles with 15.9 mm 5/8 inch through-bolts. Double crossarms shall be securely held in position by means of 15.9 mm 5/8 inch double-arming bolts. Each double-arming bolt shall be equipped with four nuts and four square washers.

3.3.1 Line Arms and Buck Arms

Line arms and buck arms shall be set at right angles to lines for straight runs and for angles 45 degrees and greater; and line arms shall bisect angles of turns of less than 45 degrees. Dead-end assemblies shall be used for turns where shown. Buck arms shall be installed, as shown, at corners and junction poles. Double crossarms shall be provided at ends of joint use or conflict sections, at dead-ends, and at angles and corners to provide adequate vertical and longitudinal strength. Double crossarms shall be provided at each line-crossing structure and where lines not attached to the same pole cross each other.

3.3.2 Equipment Arms

Equipment arms shall be set parallel or at right angles to lines as required to provide climbing space. Equipment arms shall be located below line construction to provide necessary wire and equipment clearances.

] 3.4 FIELD APPLIED PAINTING

Paint electrical equipment as required to match finish of adjacent surfaces or to meet the indicated or specified safety criteria. Painting shall be as specified in Section 09 90 00 PAINTS AND COATINGS.

3.5 FIELD FABRICATED NAMEPLATE MOUNTING

Provide number, location, and letter designation of nameplates as indicated. Fasten nameplates to the device with a minimum of two sheet-metal screws or two rivets.

3.6 FIELD QUALITY CONTROL

NOTE: Select types to suit project conditions and
delete all others. Delete all paragraphs not
applicable. Tests must be justified.

3.6.1 General

[Field testing shall be performed in the presence of the Contracting Officer.]The Contractor shall notify the Contracting Officer [_____] days prior to conducting tests. The Contractor shall furnish materials, labor, and equipment necessary to conduct field tests. The Contractor shall perform tests and inspections recommended by the manufacturer unless specifically waived by the Contracting Officer. The Contractor shall maintain a written record of tests which includes date, test performed, personnel involved, devices tested, serial number and name of test equipment, and test results. Field reports will be signed and dated by the Contractor.

3.6.2 Safety

The Contractor shall provide and use safety devices such as rubber gloves, protective barriers, and danger signs to protect and warn personnel in the test vicinity. The Contractor shall replace any devices or equipment which are damaged due to improper test procedures or handling.

3.6.3 Medium-Voltage Preassembled Cable Test

NOTE: If the installation is tapping a new feeder
to an existing feeder using a "T" splice, modify the
paragraph to indicate that when existing cable
cannot be readily disconnected, the system should
only be tested to the lower (after installation)
voltage. Delete the test if no cable is installed
in the project.

After installation, prior to connection to an existing system, and before the operating test, the medium-voltage preassembled cable system shall be given a high potential test. Direct-current voltage shall be applied on each phase conductor of the system by connecting conductors at one terminal and connecting grounds or metallic shieldings or sheaths of the cable at the other terminal for each test. Prior to the test, the cables shall be

isolated by opening applicable protective devices and disconnecting equipment. The method, voltage, length of time, and other characteristics of the test for initial installation shall be in accordance with NEMA WC 74

for the particular type of cable installed, and shall not exceed the recommendations of IEEE Std 404 for cable joints unless the cable and accessory manufacturers indicate higher voltages are acceptable for testing. Should any cable fail due to a weakness of conductor insulation or due to defects or injuries incidental to the installation or because of improper installation of cable, cable joints, terminations, or other connections, the Contractor shall make necessary repairs or replace cables as directed. Repaired or replaced cables shall be retested.

3.6.4 Sag and Tension Test

The Contracting Officer shall be given prior notice of the time schedule for stringing conductors or cables serving overhead medium-voltage circuits and reserves the right to witness the procedures used for ascertaining that initial stringing sags and tensions are in compliance with requirements for the applicable loading district and cable weight.

3.6.5 Low-Voltage Cable Test

NOTE: The insulation resistance test (dielectric test) value is based on the recommendation contained in IEEE Std 525. Delete the cable test if no low voltage cables are in the project.

For underground secondary or service laterals from overhead lines, the low-voltage cable, complete with splices, shall be tested for insulation resistance after the cables are installed, in their final configuration, ready for connection to the equipment, and prior to energization. The test voltage shall be 500 volts dc, applied for one minute between each conductor and ground and between all possible combinations of conductors in the same trench, duct, or cable, with other conductors in the same trench, duct, or conduit. The minimum value of insulation shall be:

$$R \text{ in megohms} = (\text{rated voltage in kV} + 1) \times 304,800 / (\text{length of cable in meters})$$
$$R \text{ in megohms} = (\text{rated voltage in kV} + 1) \times 1000 / (\text{length of cable in feet})$$

Each cable failing this test shall be repaired or replaced. The repaired cable shall then be retested until failures have been eliminated.

3.6.6 Pre-Energization Services

The following services shall be performed on the equipment listed below. These services shall be performed subsequent to testing but prior to the initial energization. The equipment shall be inspected to insure that installation is in compliance with the recommendations of the manufacturer and as shown on the detail drawings. Terminations of conductors at major equipment shall be inspected to ensure the adequacy of connections. Bare and insulated conductors between such terminations shall be inspected to detect possible damage during installation. If factory tests were not performed on completed assemblies, tests shall be performed after the installation of completed assemblies. Components shall be inspected for damage caused during installation or shipment and to ensure that packaging materials have been removed. Components capable of being both manually and

electrically operated shall be operated manually prior to the first electrical operation. Components capable of being calibrated, adjusted, and tested shall be calibrated, adjusted, and tested in accordance with the instructions of the equipment manufacturer. Items for which such services shall be provided, but are not limited to, are the following:

Capacitors.

Switches.

3.6.7 Performance of Acceptance Checks and Tests

Perform in accordance with the manufacturer's recommendations and include the following visual and mechanical inspections and electrical tests, performed in accordance with **NETA ATS**.

3.6.7.1 Overhead-Type Distribution Transformers

a. Visual and mechanical inspection

- (1) Compare equipment nameplate information with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method. Thermographic survey is not required.
- (4) Perform specific inspections and mechanical tests as recommended by manufacturer.
- (5) Verify correct equipment grounding.

b. Electrical tests

NOTE: Coordinate the option on series-multiple voltage-changing switch with the option in paragraph entitled "Transformers (Overhead-Type Distribution)" herein.

- [(1) Insure that the series-multiple voltage-changing switch is in the correct position. Transformers are normally shipped in the series position.]
- (2) Perform insulation-resistance tests.
- (3) Perform continuity test.
- (4) Set tap changer to provide a secondary voltage of [120/240] [120/208] [_____].

3.6.7.2 Pole Top Interrupter Switch

a. Visual and Mechanical Inspection

- (1) Compare equipment nameplate information with specifications

and approved shop drawings.

- (2) Inspect physical and mechanical condition.
- (3) Verify appropriate equipment grounding.
- (4) Perform mechanical operator tests in accordance with manufacturer's instructions.
- (5) Verify correct blade alignment, blade penetration, travel stops, arc interrupter operation, and mechanical operation.

b. Electrical Tests

- (1) Perform insulation-resistance tests.
- (2) Perform dc over-potential tests.
- (3) Perform contact-resistance tests across each switch blade.

[3.6.7.3 Reclosers

a. Visual and Mechanical Inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Inspect alignment and grounding.
- (4) Perform mechanical operation and contact alignment tests on both the recloser and its operating mechanism in accordance with manufacturer's instructions.
- (5) Verify tightness of accessible bolted electrical connections.
- (6) Inspect for correct insulating liquid level.

b. Electrical Tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter.
- (2) Perform a contact resistance test
- (3) Sample insulating liquid. Sample shall be tested for:
 - (a) Dielectric breakdown voltage
 - (b) Color
 - (c) Visual condition
- (4) Test protective functions.
- [(5) Perform vacuum bottle integrity test (overpotential) across each vacuum bottle with the recloser in the open position in strict accordance with manufacturer's instructions.]

- (6) Perform overpotential tests.
- (7) Determine time delay for each programmed reclosing interval.
- (8) Verify lockout for unsuccessful reclosing.
- (9) Determine reset time.
- (10) Verify instantaneous overcurrent lockout.

] [3.6.7.4 Sectionalizers

a. Visual and Mechanical inspection

- (1) Compare equipment nameplate data with approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Inspect alignment and grounding.
- (4) Perform mechanical operation and contact alignment tests on both the sectionalizer and its operating mechanism in accordance with manufacturer's instructions.
- (5) Verify tightness of accessible bolted electrical connections.
- (6) Inspect for correct insulating liquid level.

b. Electrical Tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter.
- (2) Perform a contact resistance test.
- (3) Sample insulating liquid. Sample shall be tested for:
 - (a) Dielectric breakdown voltage
 - (b) Color
 - (c) Visual condition
- (4) Perform overpotential tests.
- (5) Test sectionalizer counting function.
- (6) Test sectionalizer lockout function.
- (7) Test for reset timing on trip actuator.

] [3.6.7.5 Potential Transformers

a. Visual and Mechanical Inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.

- (2) Verify correct connection.
- (3) Verify that adequate clearances exist between primary and secondary circuit wiring.
- (4) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- (5) Verify that all required grounding and shorting connections provide good contact.
- (6) Verify correct fuse sizes.

b. Electrical Tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter
- (2) Perform insulation-resistance tests.
- (3) Perform polarity tests.
- (4) Perform turns-ratio tests.

] [3.6.7.6 Current Transformers

a. Visual and Mechanical Inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.
- (2) Inspect physical and mechanical condition.
- (3) Verify correct connection.
- (4) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method.
- (5) Verify that all required grounding and shorting connections provide good contact.

b. Electrical Tests

- (1) Perform resistance measurements through all bolted connections with low-resistance ohmmeter
- (2) Perform insulation-resistance tests.
- (3) Perform polarity tests.
- (4) Perform ratio-verification tests.

] [3.6.7.7 Metering

a. Visual and Mechanical Inspection

- (1) Compare equipment nameplate data with specifications and approved shop drawings.

- (2) Inspect physical and mechanical condition.
- (3) Verify tightness of electrical connections.

b. Electrical Tests

- (1) Verify accuracy of meters at 25 percent, 50 percent, 75 percent, and 100 percent of full scale.
- (2) Calibrate watthour meters according to manufacturer's published data.
- (3) Verify all instrument multipliers.

]3.6.7.8 Grounding System

a. Visual and mechanical inspection

- (1) Inspect ground system for compliance with contract plans and specifications.

b. Electrical tests

- (1) Perform ground-impedance measurements utilizing the fall-of-potential method. On systems consisting of interconnected ground rods, perform tests after interconnections are complete. On systems consisting of a single ground rod perform tests before any wire is connected. Take measurements in normally dry weather, not less than 48 hours after rainfall. Use a portable ground testing megger in accordance with manufacturer's instructions to test each ground or group of grounds. The instrument shall be equipped with a meter reading directly in ohms or fractions thereof to indicate the ground value of the ground rod or grounding systems under test.

3.6.8 Devices Subject to Manual Operation

Each device subject to manual operation shall be operated at least three times, demonstrating satisfactory operation each time.

3.6.9 Follow-Up Verification

Upon completion of acceptance checks and tests, the Contractor shall show by demonstration in service that circuits and devices are in good operating condition and properly performing the intended function. As an exception to requirements stated elsewhere in the contract, the Contracting Officer shall be given 5 working days advance notice of the dates and times of checking and testing.

-- End of Section --