

\*\*\*\*\*  
USACE / NAVFAC / AFCEC / NASA UFGS-33 32 13.13 (May 2009)  
-----  
Preparing Activity: NASA Superseding  
UFGS-33 32 13.13 (January 2008)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated July 2013

\*\*\*\*\*

SECTION TABLE OF CONTENTS

DIVISION 33 - UTILITIES

SECTION 33 32 13.13

PACKAGED SEWAGE LIFT STATIONS, WET WELL TYPE

05/09

PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 SUBMITTALS
- 1.3 DESIGN REQUIREMENTS
- 1.4 PROTECTION FROM MOVING PARTS
- 1.5 NAMEPLATES
- 1.6 FIELD REPRESENTATIVE
- 1.7 GENERAL REQUIREMENTS

PART 2 PRODUCTS

- 2.1 CHAMBER
- 2.2 ENTRANCE COVERS
- 2.3 SUMP PUMPS
- 2.4 SEWAGE PUMPS
- 2.5 PUMP CONTROLS
- 2.6 PUMP CONSTRUCTION
- 2.7 IMPELLERS
- 2.8 COUPLINGS
- 2.9 SHAFT SLEEVES
- 2.10 STUFFING BOXES
- 2.11 BALANCE
- 2.12 SHAFTS
- 2.13 BEARINGS
- 2.14 LUBRICATION
- 2.15 PIPING CONNECTIONS
- 2.16 SUMP PUMP CONTROL
- 2.17 VALVES
- 2.18 PIPING
- 2.19 VENTILATING BLOWER
- 2.20 DEHUMIDIFIER
- 2.21 EMERGENCY OVERFLOW
- 2.22 ELECTRIC MOTORS
- 2.23 PAINT

PART 3 EXECUTION

3.1 GENERAL

3.2 TESTS

3.3 OPERATION AND MAINTENANCE

-- End of Section Table of Contents --

\*\*\*\*\*  
USACE / NAVFAC / AFCEC / NASA UFGS-33 32 13.13 (May 2009)  
-----  
Preparing Activity: NASA Superseding  
UFGS-33 32 13.13 (January 2008)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated July 2013

\*\*\*\*\*

### SECTION 33 32 13.13

#### PACKAGED SEWAGE LIFT STATIONS, WET WELL TYPE 05/09

\*\*\*\*\*

NOTE: This guide specification covers the requirements for furnishing and installing a package-type underground wet well type sewage-lift station of a capacity required by the project.

Adhere to UFC 1-300-02 Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).

\*\*\*\*\*

## PART 1 GENERAL

### 1.1 REFERENCES

\*\*\*\*\*

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically  
be deleted from this section of the project  
specification when you choose to reconcile  
references in the publish print process.

\*\*\*\*\*

The publications listed below form a part of this specification to the  
extent referenced. The publications are referred to within the text by the  
basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS  
(AASHTO)

AASHTO M 198 (2010) Standard Specification for Joints  
for Concrete Pipe, Manholes, and Precast  
Box Sections Using Preformed Flexible  
Joint Sealants

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104/A21.4 (2008; Errata 2010) Cement-Mortar Lining  
for Ductile-Iron Pipe and Fittings for  
Water

AWWA C110/A21.10 (2012) Ductile-Iron and Gray-Iron Fittings  
for Water

AWWA C111/A21.11 (2012) Rubber-Gasket Joints for  
Ductile-Iron Pressure Pipe and Fittings

AWWA C115/A21.15 (2011) Flanged Ductile-Iron Pipe With  
Ductile-Iron or Gray-Iron Threaded Flanges

AWWA C151/A21.51 (2009) Ductile-Iron Pipe, Centrifugally  
Cast, for Water

AWWA C207 (2007) Standard for Steel Pipe Flanges for  
Waterworks Service-Sizes 100 mm through  
3600 mm 4 in. through 144 in.

ASME INTERNATIONAL (ASME)

ASME B16.1 (2010) Gray Iron Pipe Flanges and Flanged  
Fittings Classes 25, 125, and 250

ASME B16.11 (2011) Forged Fittings, Socket-Welding and  
Threaded

ASME B16.3 (2011) Malleable Iron Threaded Fittings,  
Classes 150 and 300

ASME B31.3 (2012) Process Piping

ASTM INTERNATIONAL (ASTM)

ASTM A105/A105M (2012) Standard Specification for Carbon  
Steel Forgings for Piping Applications

ASTM A123/A123M	(2012) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A36/A36M	(2012) Standard Specification for Carbon Structural Steel
ASTM A53/A53M	(2012) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A536	(1984; R 2009) Standard Specification for Ductile Iron Castings
ASTM A615/A615M	(2012) Standard Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
ASTM C443	(2011) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets
ASTM C443M	(2012) Standard Specification for Joints for Concrete Pipe and Manholes, Using Rubber Gaskets (Metric)
ASTM C478	(2013) Standard Specification for Precast Reinforced Concrete Manhole Sections
ASTM C478M	(2013) Standard Specification for Precast Reinforced Concrete Manhole Sections (Metric)
ASTM C618	(2012a) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete
ASTM C989/C989M	(2012a) Standard Specification for Slag Cement for Use in Concrete and Mortars

#### HYDRAULIC INSTITUTE (HI)

HI M100	(2009) HI Pump Standards Set
---------	------------------------------

#### INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO 1940-1	(2003; Cor 2005) Mechanical Vibration - Balance Quality Requirements for Rotors in a Constant (Rigid) State - Part 1: Specification and Verification of Balance
ISO 2858	(1975) End Suction Centrifugal Pump (Rating 16 Bar) Designation Nominal Duty Point and Dimensions - International Restrictions
ISO 5199	(2002) Technical Specifications for Centrifugal Pumps, Class II

ISO 7005-2 (1988) Metallic Flanges Part 2: Cast Iron Flanges

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-70 (2011) Gray Iron Gate Valves, Flanged and Threaded Ends

MSS SP-86 (2009; Errata 2011) Guidelines for Metric Data in Standards for Valves, Flanges, Fittings and Actuators

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250 (2008) Enclosures for Electrical Equipment (1000 Volts Maximum)

## 1.2 SUBMITTALS

\*\*\*\*\*

NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project.

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

\*\*\*\*\*

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-01 Preconstruction Submittals

Submit [Material, Equipment, and Fixtures List](#) in accordance with paragraph entitled, "General Requirements," of this section.

#### SD-02 Shop Drawings

Submit the following in accordance with paragraph entitled, "Design Requirements," of this section.

[Fabrication Drawings](#)

[Erection/Installation Drawings](#)

#### SD-03 Product Data

Submit manufacturer's catalog data and equipment and performance data for the following items:

Submit [Spare Parts Data](#) also for the following in accordance with paragraph entitled, "General Requirements," of this section.

[Man Hole Chambers](#)

[EPA-CPG Compliance](#)

[Entrance Covers](#)

[Sump Pumps](#)

[Sewage Pumps](#)

[Pump Controls](#)

[Impellers](#)

[Couplings](#)

[Bearings](#)

[Stuffing Boxes](#)

[Valves](#)

[Piping](#)

[Blowers](#)

[Dehumidifier](#)

[Electric Motors](#)

#### SD-05 Design Data

Submit [Design Data](#) of [Motor/Pumps](#) with Manufacturer part number following:

[Rotor Bars](#)

Stator Slots

Speed of Rotation

Cooling Fan Blades

Bearing Manufacturer

Bearing Style

Bearing Type

Balls/Elements

Commutator Bars

Commutator Brushes

SCR Firing Frequencies (for variable speed motors)

Pump Impellers

#### SD-07 Certificates

Submit the following in accordance with paragraph entitled, "General Requirements," of this section.

Listing of Product Installations

Safety Considerations

Recycled Material Content

Submit Certificates for the following items in accordance with the applicable reference standards and description of this section.

Man Hole Chambers

Entrance Covers

Sump Pumps

Sewage Pumps

Bearings

Pump Controls

Impellers

Couplings

Stuffing Boxes

Valves

Piping



Blowers

Dehumidifier

Electric Motors

#### SD-08 Manufacturer's Instructions

Submit manufacturer's instructions including special provisions required to install equipment components and system packages for the following items.

Submit operating instructions, including standard operating procedures with startup, shutdown, and emergency operation for [Package Lift Station](#), and the following:

Man Hole Chambers

Entrance Covers

Sump Pumps

Sewage Pumps

Pump Controls

Impellers

Couplings

Stuffing Boxes

Valves

Piping

Blowers

Dehumidifier

Electric Motors

Submit the following in accordance with paragraph entitled, "General," of this section.

[Preventative Maintenance and Inspection](#)

[Special Tools](#)

[Posted Instructions](#)

#### SD-10 Operation and Maintenance Data

Submit [Operation and Maintenance Manuals](#) for package lift stations including the following in accordance with paragraph entitled, "Operation and Maintenance," of this section.

[Equipment Description](#)

Assembly and Installation Procedures

Adjustment and Alignment

Checkout Procedures

Procedures of Operation

Troubleshooting

### 1.3 DESIGN REQUIREMENTS

Actual range in capacities may vary from that stipulated if the minimum and maximum capacities specified are included.

Provide each station with two pumps with controls capable of operating the pumps either simultaneously or individually, depending on the load conditions.

Furnish and install each lift station as a complete unit with necessary appurtenances factory installed within a pump chamber and a vertical entrance tube cover and access ladder, all designed for the following:

\*\*\*\*\*  
NOTE: Pump capacity, head, and service life is to  
be as required by the project and specified.  
\*\*\*\*\*

Service life - [15] [\_\_\_\_\_] years

Pump capacity [475] [\_\_\_\_\_] liter [125] [\_\_\_\_\_] gallons per minute (gpm)

Total head - [35] [\_\_\_\_\_] meter [115] [\_\_\_\_\_] feet

Submit Fabrication Drawings after receiving tentative approval of the equipment and the materials list but before installation, Contractor to submit drawings covering necessary or recommended changes to accommodate the equipment offered. Show clearly on the drawings the design of the chamber, with dimensions, types, and thicknesses of materials, and elevation levels with reference to those elevations indicated.

Submit Erection/Installation Drawings for the manhole chamber with the required equipment and accessories that are inclusive. Precast reinforced concrete manhole sections are to conform to ASTM C478M ASTM C478, and AASHTO M 198. Show clearly on the drawings the design of the chamber, with dimensions, types, and thicknesses of materials, and elevation levels with reference to those elevations indicated.

Provide the following motor/pumps design data provided prior to final turnover - number of motor rotor bars and stator slots; number of cooling fan blades; RPM of motor; bearings, bearing manufacturer, bearing type, bearing style and number of balls/elements; number of commutator bars and commutator brushes; SCR firing frequencies; and number of pump impellers.

### 1.4 PROTECTION FROM MOVING PARTS

Locate and guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts in accordance with applicable OSHA standards and so that personnel are properly protected from injury.

## 1.5 NAMEPLATES

Provide the manufacturer's name or trademark on a corrosion-resistant identification plate or cast integrally, on each item of equipment, stamped, or otherwise permanently marked in a conspicuous place. Include on the pump identification plate the pump capacity in **liter per minute gpm**, pump head in **meter feet** and **speed of rotation**. Cast on the body of the pump the direction of rotation. Indicate all necessary information to complete identification such as the manufacturer.

## 1.6 FIELD REPRESENTATIVE

A representative of the lift station manufacturer is to direct the startup of the station and instruct representatives of the Government in startup and operation procedures.

## 1.7 GENERAL REQUIREMENTS

Submit **Material, Equipment, and Fixtures List** of all major components including manufacturer's catalog numbers, specification and drawing reference number, warranty information, and fabrication site.

Submit **Listing of Product Installations** similar to the package lift station the Contractor is installing.

Submit **Safety Considerations** including information relating to load limits, speed of operation, environmental criteria (temperature and pressure limitations), and personnel hazards and equipment safety precautions for the package lift station.

Submit **Spare Parts Data**, including a complete list of parts and supplies with current unit prices and source of supply. List parts and supplies that are either normally furnished at no extra cost with the purchase of equipment, or specified to be furnished as a part of the contract, and list additional items recommended by the manufacturer to ensure an efficient operation for a period of one year.

## PART 2 PRODUCTS

Verify conformance of materials and equipment for **package lift station** to the referenced publications or as specified. Verify manufacturers regularly engaged in the manufacture of such products.

Submit manufacturer's data indicating percentage of **recycled material content** in packaged sewage lift stations to verify affirmative procurement compliance.

## 2.1 CHAMBER

[Fabricate Chamber, including base, walls, and entrance tube with **35 Megapascal 5000 psi** precast concrete designed to form an integral unit.]  
[Fabricate wet well as an integral part of the unit with a separate manhole entrance.] Include ladder, pipe supports, brackets, and other miscellaneous components of steel conforming to **ASTM A36/A36M, ASME B16.3, ASME B16.11** and hot-dipped galvanized in accordance with **ASTM A123/A123M**.

Fly ash is required as an admixture and is to conform to **ASTM C618**, Class C or F. Fly ash replacement of cement is not to exceed 20 percent (maximum one part fly ash to four parts cement) by weight.

\*\*\*\*\*

NOTE: Ground granulated blast furnace slag and fly ash are materials listed in the EPA's Comprehensive Procurement Guidelines (CPG) (<http://www.epa.gov/cpg/>). If the Architect/Engineer determines that use of certain materials meeting the CPG content standards and guidelines would result in inadequate competition, do not meet quality/performance specifications, are available at an unreasonable price or are not available within a reasonable time frame, the Architect/Engineer may submit written justification and supporting documentation for not procuring designated items containing recovered material. Written justification may be submitted on a Request for Waiver Form to the NASA Environmental Program Manager for approval. The Request for Waiver Form is located in the NASA Procedures and Guidelines (NPG 8830.1) (<http://nodis3.gsfc.nasa.gov>).

\*\*\*\*\*

Ground granulated blast furnace slag [is required] [used] as an admixture [and] is to conform to [ASTM C989/C989M](#), Grade [120] with between 25 to 50 percent maximum cement replacement by weight. Submit certificate to verify [EPA-CPG compliance](#)

Submit [Man hole chambers](#), including base, entrance tube, air ducts, and similar structural parts, with [steel conforming to [ASTM A36/A36M](#), [ASTM A615/A615M](#)] [reinforced fiberglass]. Protect steel from corrosion by means of hot-dip galvanizing conforming to [ASTM A123/A123M](#) epoxy-resin coatings.

## 2.2 [ENTRANCE COVERS](#)

Fabricate entrance-tube cover with reinforced fiberglass or steel. Secure steel covers with bolts to the shaft flanges.

## 2.3 [SUMP PUMPS](#)

\*\*\*\*\*

NOTE: Capacity in [liter gallons](#) and the discharge head are to be as required by the project and specified.

\*\*\*\*\*

Provide a submersible, direct-motor-driven unit with a capacity of[ [3800 liter 1,000 gallons](#) per hour at a [12.2 meter 40-foot](#)] [ [\[ \] liter \[ \] gallons](#) per hour at a [\[ \] meter \[ \]-foot](#)] discharge head. Enclose sump and pump in [6 millimeter 1/4-inch](#) mesh of corrosion-resistant metal.

## 2.4 [SEWAGE PUMPS](#)

\*\*\*\*\*

NOTE: Pump capacity is to be as required by the project and specified.

\*\*\*\*\*

Provide pumps of the nonclogging, centrifugal type designed to pump unscreened sewage. Each pump is to have a rated capacity as specified and be capable of passing 75 millimeter 3-inch solids. Conform to the requirements of ISO 2858 and ISO 5199 HI M100. [Pump speed is not to exceed 1,800 revolutions per minute.]

## 2.5 PUMP CONTROLS

Provide automatic type pump operating controls recommended by the pump station manufacturer, including necessary switches, relays, and appurtenances, complete. Mount controls on a control panel. Make equipment subject to contact with sewage of corrosion-resistant metal. Provide Controls with a high-level switch for remote monitoring.

Provide at each station a three-wire receptacle for a portable generator in case there is an external power outage. Provide at each station a double-throw switch in an enclosure conforming to NEMA 250, Type 3R.

## 2.6 PUMP CONSTRUCTION

Fabricate castings in cast iron or steel free from injurious defects. Design castings to permit easy replacement of parts. Gasket all joints to prevent leakage under a test pressure equal to 50 percent more than the pump discharge pressure or total dynamic head, whichever is greater. Design and install passageways to permit the smooth flow of sewage and free from sharp turns and projections. Provide pump castings with cleanout plates in the suction line and drain plugs.

## 2.7 IMPELLERS

Fabricate Impellers in cast iron, cast steel, or an alloy suitable for the service required. Provide free flowing impellers which permit objects in the sewage that enter the pump to pass into the discharge pipe. Provide each impeller keyed, splined, or threaded on the shaft and locked in such manner that lateral movement is prevented and reverse rotation can not cause loosening.

## 2.8 COUPLINGS

Provide heavy-duty flexible type couplings, keyed to the shaft. Provide universal type couplings for vertical pumps.

## 2.9 SHAFT SLEEVES

Protect the shaft from the liquid being pumped, points in contact with the stuffing boxes, and other wearing parts with sleeves designed in bronze or a suitable alloy.

## 2.10 STUFFING BOXES

Grease-seal stuffing boxes with a seal ring, designed to ensure tight packing without excessive wear or friction on the shafts, and prevent the leakage of air or water. Provide split type glands which can be easily removed for repacking.

## 2.11 BALANCE

Balance rotating parts of the equipment mechanically and hydraulically to operate throughout the required range without excessive end thrust,

vibration, and noise. Conform allowable vibration limits with ISO 1940-1, Table 1. Existence of defects that cannot be eliminated by adjustment will be sufficient cause for rejection of the equipment.

## 2.12 SHAFTS

Provide high-grade steel shafts of a size and strength to perform the work required.

\*\*\*\*\*  
**NOTE: Specify sealed bearings on motors. Properly installed sealed bearings with warranty for minimal maintenance requirements.**  
\*\*\*\*\*

## 2.13 BEARINGS

Provide ball or roller type main bearings to withstand radial and end thrust. Pumps dependent upon hydraulic balance are prohibited.

## 2.14 LUBRICATION

Provide [grease type lubrication with fittings for a grease gun and, if not easily accessible, with grease tubing extending to convenient locations.] [the pump manufacturer's standard type grease fittings.] [self lubricating, permanently sealed bearings.]

## 2.15 PIPING CONNECTIONS

Provide pump suction and discharge with flanged connections of the proper size for the pump type and capacity. Conform pipe flanges to [AWWA C104/A21.4, AWWA C110/A21.10, AWWA C111/A21.11, AWWA C115/A21.15, AWWA C151/A21.51, ASTM A53/A53M, ASTM A536 for ductile iron or gray-iron threaded flanges and piping] ASTM A105/A105M, MSS SP-86, ISO 7005-2 ASME B16.1 or AWWA C207. Piping is to conform to the requirements of ASME B31.3.

## 2.16 SUMP PUMP CONTROL

\*\*\*\*\*  
**NOTE: Insert head differential size.**  
\*\*\*\*\*

Automatically actuate sump pump by a built-in float responsive to a [\_\_\_\_\_] mm [\_\_\_\_\_] inch head differential.

## 2.17 VALVES

Conform gate valves to MSS SP-70. Provide +horizontal, swing check type check valves. Provide valves permit a free flow of sewage forward and a positive check against backflow. Provide iron body valves with a removable cover for inspection and removal of the gate assembly. Provide bronze gate, gate seats, shaft, studs, and nuts.

## 2.18 PIPING

Terminate discharge lines 1.5 meter 5-feet outside the lift station in flanged connections. Include the pipe from the wet well manhole in the suction line. External connection joints for pipe using rubber gaskets are

to comply with the standards of [ASTM C443M](#) [ASTM C443](#).

#### 2.19 VENTILATING BLOWER

[Blowers](#) are to maintain one air change every [3] [\_\_\_\_\_] minutes. Mount a manual and automatic switch on the side of the entrance tube for operation of the blower. Provide vent to atmosphere with covers and screens to prevent the entrance of rain, insects, and rodents. Automatically actuate blower upon opening the entrance tube cover, unless overridden by the manual control.

#### 2.20 DEHUMIDIFIER

Furnish and install a packaged dehumidifier in accordance with lift station manufacturer's recommendations. Include in controls a humidistat and low-temperature cutout /discharge condensate to the wet well.

#### 2.21 EMERGENCY OVERFLOW

Provide a gravity-overflow line from the wet well. Terminate overflow line with a headwell and flap valve.

#### 2.22 ELECTRIC MOTORS

Provide 60-hertz, 3-phase motors.

#### 2.23 PAINT

Treat and paint equipment in accordance with the manufacturer's standard practice for sewage resistance.

### PART 3 EXECUTION

#### 3.1 GENERAL

Install lift station as indicated, in accordance with drawings and the manufacturer's instructions.

Submit [Preventative Maintenance and Inspection](#) procedure for package lift stations. Include in procedures the frequency of preventative maintenance, inspection, adjustment, lubrication, and cleaning necessary to minimize corrective maintenance and repair.

Submit [Special Tools](#) that are required for maintenance and testing of the package lift stations.

Submit a complete package of [Posted Instructions](#), consisting of labels, signs, and templates of operating instructions that are required to be mounted or installed on or near the package lift stations.

#### 3.2 TESTS

Perform Tests, including hydrostatic leak checking of piping and operation of equipment.

#### 3.3 OPERATION AND MAINTENANCE

Submit [Operation and Maintenance Manuals](#) for package lift stations, including [Equipment Description](#), [Assembly and Installation Procedures](#), [Adjustment and Alignment](#), [Checkout Procedures](#), [Procedures of Operation](#) and [Troubleshooting](#).

-- End of Section --