

\*\*\*\*\*  
USACE / NAVFAC / AFCEA / NASA UFGS-08 33 23 (July 2007)  
-----  
Preparing Activity: NASA Superseding  
UFGS-08 33 23.00 40 (June 2006)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated July 2011

\*\*\*\*\*

### SECTION TABLE OF CONTENTS

#### DIVISION 08 - OPENINGS

#### SECTION 08 33 23

#### OVERHEAD COILING DOORS

07/07

#### PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 DESCRIPTION
- 1.3 PERFORMANCE REQUIREMENTS
  - 1.3.1 Wind Loading
  - 1.3.2 Fire-Rated Doors, Frames, and Hardware
  - 1.3.3 Oversized Coiling Fire-rated Door Assemblies
  - 1.3.4 Operational Cycle Life
- 1.4 SUBMITTALS
- 1.5 OVERHEAD COILING DOOR DETAIL SHOP DRAWINGS
- 1.6 WARRANTY, OPERATION AND MAINTENANCE DATA
- 1.7 DELIVERY AND STORAGE

#### PART 2 PRODUCTS

- 2.1 OVERHEAD COILING DOORS
  - 2.1.1 Curtain Materials and Construction
  - 2.1.2 Non-Insulated Curtains
  - 2.1.3 Insulated Curtains
  - 2.1.4 Curtain Bottom Bar
  - 2.1.5 Vision Panels
  - 2.1.6 Locks
  - 2.1.7 Weather Stripping
  - 2.1.8 Locking Devices
  - 2.1.9 Safety Interlock
  - 2.1.10 Overhead Drum
- 2.2 HARDWARE
  - 2.2.1 Guides
  - 2.2.2 Equipment Supports
- 2.3 COUNTERBALANCING MECHANISM
  - 2.3.1 Brackets
  - 2.3.2 Counterbalance Barrels
  - 2.3.3 Spring Balance
  - 2.3.4 Torsion Rod for Counter Balance
- 2.4 MANUAL DOOR OPERATORS

- 2.4.1 Manual Push-Up Door Operators
- 2.4.2 Manual Chain-Hoist Door Operators
- 2.4.3 Manual Crank-Hoist Door Operators
- 2.5 ELECTRIC DOOR OPERATORS
  - 2.5.1 Door-Operator Types
  - 2.5.2 Electric Motors
  - 2.5.3 Motor Bearings
  - 2.5.4 Motor Starters, Controls, and Enclosures
  - 2.5.5 Control Enclosures
  - 2.5.6 Transformer
  - 2.5.7 Safety-Edge Device
  - 2.5.8 Remote-Control Stations
  - 2.5.9 Speed-Reduction Units
  - 2.5.10 Chain Drives
  - 2.5.11 Brakes
  - 2.5.12 Clutches
- 2.6 FIRE-RATED DOOR ASSEMBLY
  - 2.6.1 Fire Ratings
- 2.7 SURFACE FINISHING

### PART 3 EXECUTION

- 3.1 GENERAL
- 3.2 FIELD PAINTED FINISH
- 3.3 ACCEPTANCE PROVISIONS
  - 3.3.1 Maintenance and Adjustment
  - 3.3.2 CLEANING

-- End of Section Table of Contents --

\*\*\*\*\*  
USACE / NAVFAC / AFCEA / NASA UFGS-08 33 23 (July 2007)  
-----  
Preparing Activity: NASA Superseding  
UFGS-08 33 23.00 40 (June 2006)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated July 2011

\*\*\*\*\*

### SECTION 08 33 23

#### OVERHEAD COILING DOORS 07/07

\*\*\*\*\*

NOTE: This guide specification covers the requirements for manually-operated, power-operated overhead coiling doors, overhead coiling counter doors.

Drawings must indicate door location, opening dimensions, wall thickness, side room and headroom clearances, structural framing above the door track, jamb conditions, location and type of electrical service, and remote-control stations, elevations, sections, details, materials, finishes, conditions for anchorage and support of each door. See limitation on the use of revolving doors in NFPA 101, chapter 5, section 2.1.3.2.

Adhere to UFC 1-300-02 Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).

\*\*\*\*\*

## PART 1 GENERAL

### 1.1 REFERENCES

\*\*\*\*\*

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in

the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

\*\*\*\*\*

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-10 (2010) Minimum Design Loads for Buildings and Other Structures

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE FUN IP (2009; Errata 2010) Fundamentals Handbook, I-P Edition

ASME INTERNATIONAL (ASME)

ASME B29.400 (2001; R 2008) Combination, "H" Type Mill Chains, and Sprockets

ASTM INTERNATIONAL (ASTM)

ASTM A153/A153M (2009) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware

ASTM A27/A27M (2010) Standard Specification for Steel Castings, Carbon, for General Application

ASTM A307 (2010) Standard Specification for Carbon Steel Bolts and Studs, 60 000 PSI Tensile Strength

ASTM A36/A36M (2008) Standard Specification for Carbon Structural Steel

ASTM A48/A48M (2003; R 2008) Standard Specification for Gray Iron Castings

ASTM A53/A53M (2010) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless

ASTM A653/A653M	(2010) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A666	(2010) Standard Specification for Annealed or Cold-Worked Austenitic Stainless Steel Sheet, Strip, Plate and Flat Bar
ASTM A780/A780M	(2009) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A924/A924M	(2010a) Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
ASTM B209	(2010) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B209M	(2007) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
ASTM B221	(2008) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2007) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM D 2000	(2008) Standard Classification System for Rubber Products in Automotive Applications
ASTM E 330	(2002; R 2010) Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E 84	(2010b) Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F 568M	(2007) Standard Specification for Carbon and Alloy Steel Externally Threaded Metric Fasteners

#### NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 2	(2000; R 2005; Errata 2008) Standard for Controllers, Contactors, and Overload Relays Rated 600 V
NEMA ICS 6	(1993; R 2006) Enclosures
NEMA MG 1	(2009) Motors and Generators
NEMA ST 1	(1988; R 1994; R 1997) Specialty

Transformers (Except General Purpose Type)

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2011; TIA 11-1; Errata 2011) National Electrical Code

NFPA 80 (2010; TIA 10-2) Standard for Fire Doors and Other Opening Protectives

UNDERWRITERS LABORATORIES (UL)

UL 674 (2011) Electric Motors and Generators for Use in Division 1 Hazardous (Classified) Locations

UL Bld Mat Dir (2011) Building Materials Directory

1.2 DESCRIPTION

\*\*\*\*\*

NOTE: To provide maximum protection from the weather, exterior doors will normally be installed on the interior face of the wall. Weather protection features should be considered for doors installed on the exterior face of the wall.

The appropriate design and fire rating classification will be selected. Depending on the size of the fire door, labeling and oversize certificates and/or labels will vary with the individual manufacturers. Generic installation of a rolling fire door, as shown in NFPA 80 is applicable to masonry type fire walls and the manufacturer's listed procedures, or the authority having jurisdiction. Other wall construction listings such as non-masonry (drywall) will be accomplished per the individual manufacturer's listed procedures or as approved by the authority having jurisdiction. Manufacturer's catalogs should be consulted for required headroom and side room.

The following information must be indicated on the project drawings:

- a. Size of door openings.
- b. Type and details of door frames or jambs plus side room, jamb loads and door curtain deflection under pressure load.
- c. All wire and conduit from source of power to the operators and/or controls for electric power operated doors.

\*\*\*\*\*

Overhead coiling doors to be counterbalanced doors by methods of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring

barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members. Doors to be coiling type, with interlocking slats, complete with anchoring and door hardware, guides, hood, and operating mechanisms, and designed for use on openings as indicated.

Fire-rated door assemblies must bear the Underwriters Laboratories, Warnock Hersey, Factory Mutual or other nationally recognized testing laboratory label for [Class [\_\_\_\_\_] rating.] [the rating listed on the drawings.] Provide a permanent label for each door showing the manufacturer's name and address and the model/serial number of the door.

Oversized fire-rated door assemblies must be provided with a listing agency oversize label, or a certificate signed by an official of the manufacturing company certifying that the door and operator have been designed to meet the specified requirements.

### 1.3 PERFORMANCE REQUIREMENTS

#### 1.3.1 Wind Loading

Design and fabricate door assembly to withstand the wind loading pressure of at least [\_\_\_\_\_] kilopascal pounds per square foot with a maximum deflection of 1/120 of the opening width. Provide test data showing compliance with ASTM E 330. Sound engineering principles may be used to interpolate or extrapolate test results to door sizes not specifically tested. Complete assembly must meet or exceed the requirements of ASCE 7-10.

#### 1.3.2 Fire-Rated Doors, Frames, and Hardware

Provide fire-rated doors, frames, and hardware which are tested, rated, and labeled in accordance with Underwriters Laboratories, Factory Mutual or Warnock Hersey. The labels must indicate the rating in hours, per NFPA 80 of duration of exposure to fire, with a letter following the hourly rating to designate the location for which the assembly is designed and the temperature rise on the unexposed face of the door at the end of 30 minutes of fire exposure.

Provide and attach metal UL labels to each item of hardware in accordance with requirements specified in the UL Bld Mat Dir.

#### 1.3.3 Oversized Coiling Fire-rated Door Assemblies

Where fire-rated doors and frames exceed the size for which testing and labeling services are offered, furnish certificates of inspection from the UL, Factory Mutual or Warnock Hersey. State within certificates that except for size; doors, frames, and hardware are identical in design, materials, and construction to a door that has been tested and rated..

#### 1.3.4 Operational Cycle Life

\*\*\*\*\*  
NOTE: The particular needs of the project are those that will be used to determine frequency of usage. The normal operating frequency for overhead coiling doors is 10 cycles per day. Typical rolling doors are designed for 15,000-20,000 spring cycles. If doors are expected to operate at a significantly higher frequency, the number of cycles per day or

hour should be specified.

\*\*\*\*\*

All portions of the door, hardware and operating mechanism that are subject to movement, wear, or stress fatigue must be designed to operate through a minimum number of [10] [\_\_\_\_\_] cycles per [day] [hour]. One complete cycle of door operation is defined as when the door is in the closed position, moves to the fully open position, and returns to the closed position.

#### 1.4 SUBMITTALS

\*\*\*\*\*

NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

\*\*\*\*\*

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

##### SD-02 Shop Drawings

Provide fabrication drawings that show complete assembly with hardware and framing details for the following items:

##### Overhead Coiling Doors



Counterbalancing Mechanism

Manual Door Operators

Electric Door Operators

Bottom Bar

Guides

Mounting Brackets

Overhead Drum

Hood

Painting

Submit [Installation Drawings](#) in accordance with paragraph entitled, "Overhead Coiling Door Assemblies," of this section.

#### SD-03 Product Data

Submit manufacturer's catalog data for the following items listing all accessories including supports, locks and latches, and weather stripping.

[Overhead Coiling Doors](#)

[Hardware](#)

[Counterbalancing Mechanism](#)

[Manual Door Operators](#)

[Electric Door Operators](#)

[Fire-Rated Door Assembly](#)

#### SD-05 Design Data

Submit equipment and performance data for the following items in accordance with the paragraph entitled, "Performance Requirements," of this section.

[Overhead Coiling Doors](#)

[Hardware](#)

[Counterbalancing Mechanism](#)

[Manual Door Operators](#)

[Electric Door Operators](#)

[Fire-Rated Door](#)

#### SD-10 Operation and Maintenance Data

Submit [Operation and Maintenance Manuals](#) for [Overhead Coiling Door Assemblies](#) , including the following items:

[Materials](#)

[Devices](#)

[Procedures](#)

[Manufacture's Brochures](#)

[Parts Lists](#)

[Cleaning](#)

#### 1.5 OVERHEAD COILING DOOR DETAIL SHOP DRAWINGS

Provide [installation drawings](#) for overhead coiling door assemblies which show elevations of each door type, shape and thickness of materials, finishes, details of joints and connections, and details of [guides](#) and fittings, rough opening dimensions, location and description of hardware, anchorage locations, and counterbalancing mechanism and door operator details. [Show locations of replaceable fusible links wiring diagrams for power, signal and controls.](#) Include a schedule showing the location of each door with the drawings.

Contractor must submit [6] [\_\_\_\_\_] copies of the [Operation and Maintenance Manuals](#) 30 calendar days prior to testing the Overhead Coiling Door Assemblies. Update and resubmit data for final approval no later than 30 calendar days prior to contract completion.

Provide operation and maintenance manuals which are consistent with manufacturer's standard brochures, schematics, printed instructions, general operating procedures, and safety precautions. Provide test data that is legible and of good quality.

#### 1.6 WARRANTY, OPERATION AND MAINTENANCE DATA

Submit [Operation and Maintenance Manuals](#) for [Overhead Coiling Door Assemblies](#), including the following items:

[Materials](#)

[Devices](#)

[

[Manual Door Operators](#)]

[Electric Door Operators](#)

[

[Hood](#)]

[Counterbalancing Mechanism](#)

[Painting](#)

[Procedures](#)

[Manufacture's Brochures](#)

[Parts Lists](#)

Contractor must furnish a written guarantee that the helical spring and counterbalance mechanism are free from defects in material and workmanship and that they will remain so for not less than [two] [\_\_\_\_\_] years after completion and acceptance of the project.

Contractor must warrant that upon notification by the Government, he will immediately make good any defects in material, workmanship, and door operation within the same time period covered by the guarantee, at no cost to the Government.

## 1.7 DELIVERY AND STORAGE

Delivered doors to the jobsite wrapped in a protective covering with the brands and names clearly marked thereon. Store doors in a dry location that is adequately ventilated and free from dirt and dust, water, and other contaminants, and in a manner that permits easy access for inspection and handling.

## PART 2 PRODUCTS

### 2.1 OVERHEAD COILING DOORS

#### 2.1.1 Curtain Materials and Construction

[Provide curtain slats which are fabricated from steel sheets conforming to ASTM A653/A653M, Grade A, with the additional requirement of a minimum yield point of 228 Megapascal. 33,000 psi. Provide sheets which are galvanized in accordance with ASTM A653/A653M and ASTM A924/A924M.]

[Provide curtain slats which are fabricated from Stainless steel sheets conforming to ASTM A666, Type 304; sheet thickness of 0.64 mm0.025 inch and as required to meet requirements.]

[Provide curtain slats which are fabricated from aluminum sheets conforming to ASTM B209 (ASTM B209M) sheet or ASTM B221 (ASTM B221M) extrusions, alloy and temper standard with manufacturer for type of use and finish indicated; thickness of 1.27 mm0.050 inch and as required to meet requirements.]

Fabricate doors from interlocking cold-rolled slats, with section profiles as specified, designed to withstand the specified wind loading. Provide slats which are continuous without splices for the width of the door.

[Provide slats filled with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84. Enclose insulation completely within slat faces on interior surface of slats.]

#### 2.1.2 Non-Insulated Curtains

\*\*\*\*\*

NOTE: Where physical abuse of the doors may be a problem, the minimum decimal thickness of material (bare metal) should be specified for the various door widths. If physical abuse is not a factor, the decimal thickness of material may be determined by wind pressure alone and the references to door width will be deleted. The referenced bare metal thicknesses do not include galvanization or paint

coating thicknesses.

\*\*\*\*\*

Form Curtains from manufacturer's standard shapes of interlocking slats.

### 2.1.3 Insulated Curtains

\*\*\*\*\*

NOTE: Several manufacturers can provide insulated slats that comply with all specified requirements. Check manufacturers' literature for information on R-value. At least one manufacturer makes an oversize slat that provides increased insulation.

Do not specify insulated slats for fire doors.

\*\*\*\*\*

Form Curtains from manufacturer's standard shapes of interlocking slats. Supply slat system with a minimum R-value of 4 [\_\_\_\_\_] when calculated in accordance with ASHRAE FUN IP. Slat to consist of a [urethane] [polystyrene] core not less than 17 mm 11/16 inch thick, completely enclosed within metal facings. Exterior face of slats must be the same gauge as specified for curtains. Interior face must be not lighter than 0.56 mm 0.0219 inches. The insulated slat assembly is to have a flame spread rating of not more than 25 and a smoke development factor of not more than 50 when tested in accordance with ASTM E 84.

### 2.1.4 Curtain Bottom Bar

Curtain bottom bars must be pairs of angles from the manufacturer's standard steel, stainless and aluminum extrusions not less than 50 by 50 millimeter by 4.8 millimeter. 2.0 by 2.0 inches by 0.188 inch. Steel extrusions must conform to ASTM A36/A36M. Stainless steel extrusions conforming to ASTM A666, Type 304. Aluminum extrusions conforming to ASTM B221 or (ASTM B221M). Galvanize angles and fasteners in accordance with ASTM A653/A653M and ASTM A924/A924M. Coat welds and abrasions with paint conforming to ASTM A780/A780M.

### 2.1.5 Vision Panels

\*\*\*\*\*

NOTE: Drawings must indicate the size and location of vision panels.

\*\*\*\*\*

Provide complete manufacturer's standard vision panels assembly consist of clear acrylic glazing panels or fire-rated glass as required for the type door set in a neoprene channel with a galvanized-steel frame not less than 0.91 millimeter 0.0359-inch uncoated thickness.

### 2.1.6 Locks

Provide end and/or wind locks of cast steel conforming to ASTM A27/A27M, Grade B; galvanized in accordance with ASTM A653/A653M, ASTM A153/A153M and ASTM A924/A924M and secured at every other curtain slat.

### 2.1.7 Weather Stripping

Weather-stripping at the door-head and jamb must be 3.2 millimeter 1/8-inch

thick sheet of natural or neoprene rubber with air baffles, secured to the insides of hoods with galvanized-steel fasteners through continuous galvanized-steel pressure bars at least 15.9 millimeter 5/8-inch wide and 3.2 millimeter 1/8-inch thick.

Threshold weather-stripping must be 3.2 millimeter 1/8-inch thick sheet natural or neoprene rubber secured to the bottom bars.

Provide weather-stripping of natural or neoprene rubber conforming to ASTM D 2000.

#### 2.1.8 Locking Devices

Slide Bolt to engage through slots in tracks for locking by padlock, located on both left and right jamb sides, operable from coil side.

Locking Device Assembly which includes cylinder lock, spring-loaded dead bolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.

[ Provide Chain Lock Keeper which suitable for a standard padlock.]

#### 2.1.9 Safety Interlock

Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

#### 2.1.10 Overhead Drum

[Fabricate drums from nominal 0.71-mm0.028-inch thick, hot-dip galvanized steel sheet with G90 (Z275) zinc coating, complying with ASTM A653/A653M.]

[Fabricate drums from nominal 0.64-mm0.025-inch thick stainless-steel sheet, Type 304, complying with ASTM A666.]

[Fabricate drums from nominal 1.02-mm 0.040-inch thick aluminum sheet complying with ASTM B209 (ASTM B209M), of alloy and temper recommended by manufacturer and finish for type of use and finish indicated.]

### 2.2 HARDWARE

All hardware must conform to ASTM A153/A153M, ASTM A307, ASTM F 568M, and ASTM A27/A27M.

#### 2.2.1 Guides

\*\*\*\*\*  
NOTE: Drawings must indicate jamb-guide anchorage details.  
\*\*\*\*\*

Fabricate curtain jamb guides from the manufacturer's standard angles or channels of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for track adjustment.

### 2.2.2 Equipment Supports

Fabricate door-operating equipment supports from the manufacturer's standard steel shapes and plates conforming to [ASTM A36/A36M](#), galvanized in accordance with [ASTM A653/A653M](#) and [ASTM A924/A924M](#). Size the shapes and plates in accordance with the industry standards for the size, weight, and type of door installation..

## 2.3 COUNTERBALANCING MECHANISM

Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed or self-lubricating bearings for rotating members.

### 2.3.1 Brackets

Provide the manufacturer's standard [mounting brackets](#) of either cast iron or cold-rolled steel with one located at each end of the counterbalance barrel conforming to [ASTM A48/A48M](#).

### 2.3.2 Counterbalance Barrels

Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, conforming to [ASTM A53/A53M](#), of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than [2.5 mm per meter](#) [0.03 inch per foot](#) of span under full load.

### 2.3.3 Spring Balance

\*\*\*\*\*  
NOTE: Delete the paragraph heading and the  
following paragraphs if Metal Rolling Counter Doors  
are not being used.  
\*\*\*\*\*

One or more oil-tempered, heat-treated steel helical torsion springs installed within the barrel capable of producing sufficient torque to assure easy operation of the door curtain. Provide and size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

### 2.3.4 Torsion Rod for Counter Balance

Fabricate rod from the manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

## 2.4 MANUAL DOOR OPERATORS

\*\*\*\*\*  
NOTE: Select desired method of manual operation  
paragraph from the following three paragraphs and  
delete the remaining two paragraphs.  
\*\*\*\*\*

#### [2.4.1 Manual Push-Up Door Operators

Equip door with manufacturer's recommended lifting handles, locks, and latches. Adjust counterbalance mechanisms so that the required lift or pull for operation does not exceed 11 kilogram 25 pounds unless another type of door operator is indicated. Design operating mechanisms so that the curtain can be stopped at any point in its upward or downward travel and will remain in that position until pushed to the fully open or closed position.

#### ] [2.4.2 Manual Chain-Hoist Door Operators

Provide door operators which consist of an endless steel hand chain, chain-pocket wheel, guard, and a geared reduction unit [of at least a 3 to 1 ratio] [with a maximum[ 111 N 25 lbf] [ 133 N 30 lbf]] required pull for operation must not exceed 16 kilogram35 pounds.

Provide chain hoists to have a self-locking mechanism allowing the curtain to be stopped at any point in its upward or downward travel and to remain in that position until moved to the fully open or closed position. Provide hand chains of cadmium-plated alloy steel conforming to ASME B29.400. Yield point of the chain must be at least three times the required hand-chain pull.

Provide chain sprocket wheels of cast iron conforming to ASTM A48/A48M.

#### ] [2.4.3 Manual Crank-Hoist Door Operators

Provide door operators which consist of crank and crank gearbox, steel crank drive shaft, and gear-reduction unit [of at least a 3 to 1 ratio] [with a maximum[ 111 N 25 lbf] [ 133 N 30 lbf]] force to turn crank. Fabricate gearbox to be oil tight and to completely enclose operating mechanism. Provide manufacturer's standard crank-locking device having a self-locking mechanism allowing the curtain to be stopped at any point in its upward or downward travel and remain in that position until moved to the fully open or closed position.

#### ] 2.5 ELECTRIC DOOR OPERATORS

\*\*\*\*\*  
NOTE: Delete the paragraph heading and the following paragraphs if electric door operation is not required.

Refer to DIVISION 26 ELECTRICAL, for electrical requirements.

\*\*\*\*\*

Provide electrical wiring and door operating controls conforming to the applicable requirements of NFPA 70.

Electric door-operator assemblies must be the sizes and capacities recommended and provided by the door manufacturer for specified doors. Assemblies must be complete with electric motors and factory-prewired motor controls, starter, gear reduction units, solenoid-operated brakes, clutch, remote-control stations, manual or automatic control devices, and accessories as required for proper operation of the doors.

Design the operators so that motors may be removed without disturbing the

limit-switch adjustment and affecting the emergency auxiliary operators.

Provide a manual operator of crank-gear or chain-gear mechanisms with a release clutch to permit manual operation of doors in case of power failure. Arrange the emergency manual operator so that it may be put into and out of operation from floor level, and its use will not affect the adjustment of the limit switches. Provide an electrical or mechanical device which will automatically disconnect the motor from the operating mechanism when the emergency manual operating mechanism is engaged.

#### 2.5.1 Door-Operator Types

- [ Provide an operator which is mounted to the right or left door head plate with the operator on top of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Headroom is required for this type of mounting.]
- [ Provide an operator which is mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.]
- [ Provide an operator which is mounted to the inside front wall on the left or right side of door and connected to door drive shaft with drive chain and sprockets. Side room is required for this type of mounting. Wall mounted operator can also be mounted above or below shaft; if above shaft, headroom is required.]
- [ Provide a bench mounted operator which is mounted to the right or left door head plate and connected to the door drive shaft with drive chain and sprockets. Side room is required for this type of mounting.]
- [ Provide a through-wall operator which is mounted on other side of wall from coil side of door.]

#### 2.5.2 Electric Motors

Provide motors which are the high-starting-torque, reversible, constant-duty electrical type with overload protection of sufficient torque and wattage horsepower to move the door in either direction from any position and produce a door-travel speed of not less than 0.2 nor more than 0.3 meter 8 nor more than 12 inches per second without exceeding the wattage horsepower rating.

Provide motors which conform to NEMA MG 1 designation, temperature rating, service factor, enclosure type, and efficiency to the requirements specified.

[Certify and label explosion-proof motors to indicate conformance to the following:

[UL 674, Class I, Groups C and D]

[UL 674, Class II, Groups F and G]]

#### 2.5.3 Motor Bearings

Bearings must be bronze-sleeve or heavy-duty ball or roller antifriction type with full provisions for the type of thrust imposed by the specific



duty load.

Pre-lubricate and factory seal bearings in motors less than 375 watts 1/2 horsepower.

Equip motors coupled to worm-gear reduction units with either ball or roller bearings.

Equip bearings in motors 375 watts 1/2 horsepower or larger with lubrication service fittings. Fit lubrication fittings with color-coded plastic or metal dust caps.

In any motor, bearings that are lubricated at the factory for extended duty periods do not need to be lubricated for a given number of operating hours. Display this information on an appropriate tag or label on the motor with instructions for lubrication cycle maintenance.

#### 2.5.4 Motor Starters, Controls, and Enclosures

Each door motor must have a factory-wired, unfused, disconnect switch; a reversing, across-the-line magnetic starter with thermal overload protection; 120-volt operating coils with a control transformer limit switch; and a safety interlock assembled in a NEMA ICS 6 type enclosure as specified herein. Control equipment must conform to NEMA ICS 2.

Provide adjustable switches, electrically interlocked with the motor controls and set to stop the door automatically at the fully open and fully closed position.

#### 2.5.5 Control Enclosures

Provide control enclosures that conform to NEMA ICS 6 for [general purpose NEMA Type 1.] [oil-tight and dust-tight NEMA Type 13.] [explosion-proof, NEMA Type 7, group as indicated.] [explosion-proof NEMA Type 9, group as indicated.]

#### 2.5.6 Transformer

Provide starters with 230/460 to 115 volt control transformers with one secondary fuse when it is required to reduce the voltage on control circuits to 120 volts or less. Provide transformer that conforms to NEMA ST 1.

#### 2.5.7 Safety-Edge Device

Provide each door with a pneumatic safety device extending the full width of the door and located within a U-section neoprene or rubber astragal mounted on the bottom rail of the bottom door section. Device must immediately stop and reverse the door upon contact with an obstruction in the door opening during downward travel and cause the door to return to full-open position. Safety device is not a substitute for a limit switch.

Connect safety device to the control circuit through a retracting safety cord and reel.

#### 2.5.8 Remote-Control Stations

[ Provide interior remote control stations which are full-guarded, momentary-contact three-button, heavy-duty, surface-mounted NEMA ICS 6 type

enclosures as specified. Mark buttons "OPEN," "CLOSE," and "STOP." The "CLOSE" button must be the type requiring a constant pressure to maintain the closing motion of the door. When the door is in motion and the "STOP" button is pressed, the door must stop instantly and remain in the stopped position; from the stopped position, the door may then be operated in either direction.]

[ Provide exterior control stations which are full-guarded, momentary-contact three-button standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosures, key-operated, with the same operating functions as specified herein for interior remote-control stations.]

#### 2.5.9 Speed-Reduction Units

Provide speed-reduction units consisting of hardened-steel worm and bronze worm gear assemblies running in oil or grease and encased in a sealed casing, coupled to the motor through a flexible coupling. Drive shafts must rotate on ball- or roller-bearing assemblies that are integral with the unit.

Provide minimum ratings of speed reduction units which are in accordance with AGMA provisions for class of service.

Ground worm gears to provide accurate thread form; machine teeth for all other types of gearing. Surface harden all gears.

Provide bearings which are the antifriction type equipped with oil seals.

#### 2.5.10 Chain Drives

Provide roller chains that are power-transmission series steel roller type conforming to ASME B29.400, with a minimum safety factor of 10 times the design load.

Roller-chain side bars, rollers, pins, and bushings must be heat-treated or otherwise hardened.

Provide chain sprockets that are high-carbon steel with machine-cut hardened teeth, finished bore and keyseat, and hollow-head setscrews.

#### 2.5.11 Brakes

Provide brakes which are 360-degree shoe brakes or shoe and drum brakes, solenoid-operated and electrically interlocked to the control circuit to set automatically when power is interrupted.

#### 2.5.12 Clutches

Clutches must be the 100 millimeter 4-inch diameter, multiple face, externally adjustable friction type or adjustable centrifugal type.

### 2.6 FIRE-RATED DOOR ASSEMBLY

Provide fire-rated door assemblies with the dimensions, fire rating, and operating type indicated with electric operators and assemblies that do not interfere with manufacturer's standard interconnecting fusible links.

[Provide door manufacturer's standard interconnecting fusible links for door assemblies on both sides of the wall opening.]

### 2.6.1 Fire Ratings

Provide fire-rated door assemblies complying with NFPA 80 Standard for Fire Doors and Other Opening Protectives and UL Fire Resistance - Volume 3.

## 2.7 SURFACE FINISHING

Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Noticeable variations in the same metal component are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved samples and are assembled or installed to minimize contrast.

## PART 3 EXECUTION

### 3.1 GENERAL

Install overhead coiling door assembly, anchors and inserts for guides, brackets, motors, switches, hardware, and other accessories in accordance with approved detail drawings and manufacturer's written instructions. Upon completion of installation, doors must be free from all distortion.

Install overhead coiling doors, motors, hoods, and operators at the mounting locations as indicated for each door in the contract documents and as required by the manufacturer.

Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility and as required by the manufacturer.

### 3.2 FIELD PAINTED FINISH

Steel doors and frames which are to be field painted must accordance with Section 09 90 00 PAINTS AND COATINGS and manufacturer's written instructions. Protect weather stripping from paint. Finishes must be free of scratches or other blemishes.

### 3.3 ACCEPTANCE PROVISIONS

After installation, adjust hardware and moving parts. Lubricate bearings and sliding parts as recommended by manufacturer to provide smooth operating functions for ease movement, free of warping, twisting, or distortion of the door assembly.

Adjust seals to provide weather-tight fit around entire perimeter.

Engage a factory-authorized service representative to perform startup service and checks according to manufacturer's written instructions.

Test the door opening and closing operation when activated by controls or alarm-connected fire-release system. Adjust controls and safeties. Replace damaged and malfunctioning controls and equipment. Reset door-closing mechanism after successful test.

Test and make final adjustment of new doors at no additional cost to the Government.

### 3.3.1 Maintenance and Adjustment

Not more than 90 calendar days after completion and acceptance of the project, the Contractor must examine, lubricate, test, and re-adjust doors as required for proper operation.

### 3.3.2 CLEANING

\*\*\*\*\*  
NOTE: Delete the paragraph heading and the  
following paragraph if Metal Rolling Counter Doors  
are not being used.  
\*\*\*\*\*

Clean [aluminum][stainless steel] doors in accordance with manufacturer's approved instructions.

-- End of Section --