
USACE / NAVFAC / AFCEA UFGS-07132A (February 2004)

Preparing Activity: USACE Superseding
UFGS-07132A (September 1998)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated 25 June 2004

Latest change indicated by CHG tags

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SECTION 07132A

BITUMINOUS WATERPROOFING 02/04

NOTE: This guide specification covers requirements for bituminous waterproofing for below grade use and other locations to be made watertight.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

This guide specification includes tailoring options for above-grade asphalt, below-grade asphalt, cotton fabrics, woven burlap fabrics, and glass fabrics. Selection or deselection of a tailoring option will include or exclude that option in the section, but editing the resulting section to fit the project is still required.

PART 1 GENERAL

1.1 REFERENCES

NOTE: Issue (date) of references included in project specifications need not be more current than provided by the latest guide specification. Use of SpecsIntact automated reference checking is recommended for projects based on older guide

specifications.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ASTM INTERNATIONAL (ASTM)

ASTM C 208	(1995; R 2001) Cellulosic Fiber Insulating Board
ASTM D 1327	(1997a) Bitumen-Saturated Woven Burlap Fabrics Used in Roofing and Waterproofing
ASTM D 1668	(1997a) Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
ASTM D 173	(1997b) Bitumen-Saturated Cotton Fabrics Used in Roofing and Waterproofing
ASTM D 41	(1994; R 2000e1) Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing
ASTM D 449	(2003) Asphalt Used in Dampproofing and Waterproofing
ASTM D 4586	(2000) Asphalt Roof Cement, Asbestos Free

1.2 SUBMITTALS

NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-03 Product Data

Reinforcing Fabric
Protection Board

Manufacturer's data including technical information which indicates full compliance with this section.

Applications

Manufacturer's installation instructions, before delivery of materials to the site. Instructions shall specify acceptable range of asphalt application temperatures and the maximum temperature for holding asphalt in a heated condition.

SD-07 Certificates

Materials

Certificates from manufacturer attesting that asphalt manufactured and shipped to jobsite meets the specified requirements.

1.3 QUALIFICATIONS

Work shall be performed by skilled laborers thoroughly experienced in the type of bituminous waterproofing work specified to meet the requirements of the contract.

1.4 DELIVERY, STORAGE AND HANDLING

Waterproofing materials shall be delivered to the project site in the original sealed containers bearing the name of the manufacturer, contents and brand name. Asphalt shall be protected from freezing in a weathertight enclosure. Reinforcement fabrics shall be protected from moisture damage and moisture absorption in a weathertight enclosure or shall be stored off the ground on pallets, and covered on top and all sides with breathable-type canvas tarpaulins. Plastic sheets cause condensation buildup and therefore shall not be used to cover waterproofing materials. Damaged or deteriorated materials shall be removed from project site.

PART 2 PRODUCTS

2.1 ASPHALT WATERPROOFING

NOTE: ASTM D 41 primer is a thin asphaltic solution
for concrete, gypsum, masonry, brick and metal
surfaces which penetrates pores and seals dusty
surfaces to provide a firm base for asphalt
waterproof coatings.

2.1.1 Primer

Primer for hot-applied asphalt waterproofing shall conform to ASTM D 41, asbestos-free, non-fibrated, manufactured with highly ductile soft asphalts and selected hydrocarbons.

2.1.2 Above-Grade Hot-Applied Asphalt

NOTE: Types II and III asphalts are suitable for
use above grade for railroad bridges, culverts,
retaining walls, tanks, dams, conduits, spray decks,
etc. The selection of either type should be based
on a thorough evaluation of climate and temperature
conditions at the site.

For above-grade applications where asphalt will not be exposed to temperatures exceeding 50 degrees C 122 degrees F, hot-applied asphalt for membrane waterproofing system shall conform to ASTM D 449, Type II. For above-grade applications where asphalt will be exposed to sunlight and temperatures exceeding 50 degrees C 122 degrees F, hot-applied asphalt shall conform to ASTM D 449, Type III.

2.1.3 Below-Grade Hot-Applied Asphalt

NOTE: Type I asphalt is suitable for foundations,
tunnels, subways, etc.

Hot-applied asphalt for below-grade applications shall conform to ASTM D 449, Type I, asbestos-free, manufactured from crude petroleum, suitable for use with membrane waterproofing systems.

2.1.4 Reinforcement Fabrics

NOTE: One of the following reinforcement fabrics
may be selected by Designer or all fabrics may
remain in section as Contractor options.

2.1.4.1 Cotton Fabrics

Cotton fabrics shall be woven entirely of cotton conforming with ASTM D 173, thoroughly and uniformly saturated with asphalt.

2.1.4.2 Woven Burlap Fabrics

Woven burlap fabrics shall be composed of 100 percent jute fiber and two cotton threads at each selvage conforming with ASTM D 1327, thoroughly and uniformly saturated with asphalt. The fabric mesh shall not be completely closed or sealed by the process of saturation. Sufficient porosity shall be maintained to allow successive moppings of the plying asphalt to seep through. The surface shall not be coated or covered with talc or any other substances that will interfere with the adhesion between fabric and plying asphalt. The fabric surface shall be uniformly smooth and free of irregularities, folds and knots. The finished woven burlap fabrics shall be free of ragged edges, untrue edges, breaks or cracks, and other visible external defects.

2.1.4.3 Glass Fabrics

Glass fabrics shall conform to ASTM D 1668 Type I, asphalt-treated woven glass waterproofing fabrics coated with asphalt.

2.1.5 Flashing Cement

Flashing cement shall conform to ASTM D 4586, Type I, trowel grade, asbestos free, manufactured from asphalts characterized as adhesive, healing and ductile.

2.2 INSULATION BOARDS

Insulation boards shall conform to ASTM C 208 cellulosic fiber boards, construction grade, 13 mm 1/2 inch thick, fibrous-felted homogeneous panel.

Insulation boards shall be manufactured from ligno-cellulosic fibers (wood or cane) by a felting or molding process, asphalt-saturated or coated, with a density of 49 to 151 kg/square meter 10 to 31 psf. Surfaces of insulation boards shall be free of cracks, lumps, excessive departure from planeness, or other defects that adversely affect performance.

PART 3 EXECUTION

3.1 SURFACE PREPARATION

Surfaces scheduled for bituminous waterproofing shall be prepared in accordance with waterproofing manufacturer's recommendations. Surface preparation shall be approved prior to waterproofing application.

3.1.1 Protection of Surrounding Areas

Before starting the waterproofing work, the surrounding areas and surfaces shall be protected from spillage and migration of asphalt onto other work. Drains and conductors shall be protected from clogging with asphalt.

3.1.2 Masonry Surfaces

Surfaces shall be free of oil, grease, dirt, laitance, loose material, frost, debris and other contaminants. Mortar joints shall be flush and free of extraneous mortar and chipped or broken masonry.

3.1.3 Concrete Surfaces

Surfaces shall be properly cured, free of form release agents, oil, grease,

dirt, laitance, loose material, frost, debris and other contaminants. Form ties shall be cut flush with surface. Sharp protrusions and form match lines shall be removed. Holes, voids, spalled areas and cracks which can damage waterproofing materials shall be repaired. Rough surfaces shall be parged with a well-adhering coat of cement mortar.

3.1.4 Metal Surfaces

Surfaces shall be dry and be free of rust, scale, loose paint, oil, grease, dirt, frost and debris.

3.2 HOT-APPLIED ASPHALT WATERPROOFING

Asphalt waterproofing shall be applied when the ambient temperature is 4 degrees C 40 degrees F or above. Heating kettles and tanks shall be provided with automatic thermostatic control capable of maintaining asphalt temperature. Controls shall be calibrated and maintained in working order for duration of work. At time of application, asphalt shall not be heated above the equiviscous temperature (EVT) recommended by manufacturer. Immediately before use, temperature shall be measured with a portable thermometer at the point of application. EVT and flashpoint temperatures of asphalt in kettle shall be conspicuously posted on kettle. Asphalt with a temperature not conforming to the manufacturer's recommendations shall be returned to the kettle. Asphalt overheated by more than 10 degrees C 50 degrees F for more than 1 hour shall be removed from site.

3.2.1 Below-Grade Wall Waterproofing

Waterproofing for foundation walls shall consist of a [1-ply] [2-ply] [3-ply] [4-ply] [5-ply] hot-applied asphalt membrane system. Fabrics shall be installed using the "shingle" method. Joints shall be caulked prior to primer applications. Primer shall be applied at a rate of 0.2 L/square meter 1/2 gallon per 100 square feet. Fabrics shall be overlapped at ends and staggered a minimum [250 mm 10 inch for 1-ply] [480 mm 19 inch for 2-ply] [610 mm 24 inch for 3-ply] [685 mm 27 inch for 4-ply] [750 mm 30 inch for 5-ply] system. End-to-end taping is not acceptable. Each fabric shall be firmly embedded into a solid uniform coating of hot asphalt at a rate of [0.98] [_____] kg/square meter [20] [_____] pounds per 100 square feet by pressing with broom. Fabrics shall not touch fabrics. Hot asphalt shall penetrate each fabric to provide the required adhesion. Asphalt between fabrics shall not be excessive to prevent slippage. Waterproofing system consisting of two or more fabrics shall be provided with fabric reinforcement at corners, angles, over construction joints, and in locations where waterproofing fabrics are subject to unusual stress.

3.2.2 Floor Waterproofing

Primer shall be applied at a rate of 0.2 L/square meter 1/2 gallon per 100 square feet. Primer shall not be left in puddles. Primer shall be dry to the touch before application of asphalt. Where slab abuts walls, first reinforcing fabric shall extend 150 mm 6 inches minimum on slab and 200 mm 8 inches on wall. At vertical corners, first fabric shall extend minimum 125 mm 5 inches from corner on each side. Second fabric shall lap the first fabric 50 mm 2 inches minimum. At floor drains, and elsewhere as indicated, the fabric shall extend into a clamping device, set in a heavy coating of flashing cement, and securely clamped.

3.3 FLOOD TESTING

**NOTE: Delete this paragraph if floor waterproofing
is not required.**

Prior to concealment, waterproofed floors over occupied spaces shall be tested for watertightness. Drains shall be plugged and floors shall be submerged with 75 mm 3 inches of clean water. Water shall be permitted to stand for a minimum of 24 hours. If leaks occur, water shall be drained and repairs made. Upon completion of repairs, floors shall be flooded with 75 mm 3 inches of clean water and flood testing shall be repeated for minimum of 24 hours from the time each leak is repaired. Waterproofing system shall be completely watertight, and shall be approved in writing before covering up with other materials. Additional coats of asphalt are not an acceptable method for repairing leaks.

3.4 CLEAN-UP

Surfaces of other work which are stained with waterproofing materials shall be cleaned with a cleaner recommended by waterproofing manufacturer.

3.5 PROTECTION OF COMPLETED WORK

3.5.1 Floor Waterproofing

The completed waterproofing work shall be protected from damage during and after construction. Protective covering shall be placed immediately before proceeding with the work which will conceal the waterproofing.

3.5.2 Wall Waterproofing

Waterproofing against which backfill is to be placed shall be protected with a single layer of insulation board. Insulation boards shall be pressed into the final mopping while the asphalt is still hot, with edges of boards placed into moderate contact and joints staggered. For two-layer installation, joints in second layer shall be staggered over joints in first layer. Where surfaced insulation board is used, the surfaced side shall face outward. Boards shall be carefully and neatly fitted around projections, and shall cover the entire surface of the waterproofing materials. Waterproofing system not covered with protection board shall be protected to prevent damage from subsequent building operations. Installed boards shall not remain exposed at the end of a work day.

-- End of Section --