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UFGS-01 78 23.33 (February 2010)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated April 2022

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DIVISION 01 - GENERAL REQUIREMENTS

SECTION 01 78 23.33

OPERATION AND MAINTENANCE MANUALS FOR AVIATION FUEL SYSTEMS

08/18, CHG 1: 02/21

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The project containing this Section does not necessarily require the inclusion of UFGS 01 78 00 CLOSEOUT SUBMITTALS or UFGS 01 78 23 OPERATION AND MAINTENANCE DATA.

Subject Matter Expert (SME) is defined as Service Headquarters Subject Matter Experts: Air Force - The Air Force Fuels Facilities Subject Matter Expert (HQ AFCEC/COS), Army - Headquarters, U.S. Army Corps of Engineers, POL-MCX Facilities Proponent (CECW-EC) through the Army Petroleum Center (APC), Navy/Marine Corps - NAVFAC POL Facility Subject Matter Expert (NAVFAC EXWC, CI11).

1.1 REFERENCES

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a Reference Identifier (RID) outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

U.S. DEFENSE LOGISTICS AGENCY (DLA)

DLA J4 Handbook (Part IV) Federal Supply Class Assignments
(Numeric and Alphabetic Listing)
(<http://www.dla.mil/>)

1.2 CONTRACTOR RESPONSIBILITY

The Contractor is responsible for providing the technical publications specified herein for all of the components, assemblies, sub-assemblies, attachments, and accessories, required to be supplied in accordance with submittal requirements of each specification section, regardless of whether the item was manufactured and assembled in-house or obtained from other sources. The System Supplier is responsible to the Contractor for providing the technical publications specified herein for all of the components, assemblies, sub-assemblies, attachments, and accessories that

the System Supplier provided.

1.3 SUBMITTALS

NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list, and corresponding submittal items in the text, to reflect only the submittals required for the project. The Guide Specification technical editors have classified those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For Army projects, fill in the empty brackets following the "G" classification, with a code of up to three characters to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

The "S" classification indicates submittals required as proof of compliance for sustainability Guiding Principles Validation or Third Party Certification and as described in Section 01 33 00 SUBMITTAL PROCEDURES.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-10 Operation and Maintenance Data

System Instructions; G[, [____]]

PART 2 PRODUCTS

2.1 DEVELOPMENT OF SUBMITTALS

2.1.1 Operation and Maintenance [System Instructions](#) (OMSI) Submittal Requirements

OMSI submittals are required in order that complete documentation can be assembled to provide the Government "Activity" with the necessary information and orientation to adequately operate and maintain the new structures/facilities of this project. Submit the OMSI documents and information specified for the equipment listed under the OMSI submittal paragraphs in each technical section. Provide copies of each Electronic Operation and Maintenance Support Information (e-OMSI) submittal to the Contracting Officer no later than 120-days prior to contract completion. In addition to requirements of this section, see Section [\[01 78 24.00 10 FACILITY DATA REQUIREMENTS\]](#)[\[01 78 23 OPERATION AND MAINTENANCE DATA\]](#) for additional requirements on assembly of operation and maintenance data. OMSI submittals are to be submitted separate from and in addition to Contractor's product approval submittals.

2.1.2 Assembly

Provide submittals in separate folders consistent with the Contractor's standard practice. For hard copy manufacturer's manuals or data for the components, assemblies, subassemblies, and other operating parts which are provided must be assembled into a loose-leaf notebook-type folder, indexed by major assembly and component in sequential order. Manuals must be complete in all respects for all equipment, controls, and accessories provided. In addition, provide an electronic copy of the manuals in Adobe Acrobat 11.0 or later (CD-ROM or DVD-ROM). Utilize Bookmarks to display indexing, and assembly and component requirements.

2.2 IDENTIFICATION

On each folder identify and mark as follows:

- a. Inscribe on the cover, the words, "FUEL SYSTEM OPERATION AND MAINTENANCE MANUAL", the name and location of the building, and the contract number.
- b. Equipment manufacturer and/or Contractor's address and telephone number; names, address and telephone numbers of each subcontractor installing equipment; and local representative for each item of equipment.
- c. Volume number and title of the folder.
- d. The manual must have a table of contents and be assembled to conform to the table of contents with the tab sheets placed before instructions covering the subject. Sub-divide manuals or provide separate manuals for each of the following categories.
 - (1) Operating Instructions
 - (2) Maintenance, Service, and Repair Instructions
 - (3) Parts Manual

PART 3 EXECUTION

3.1 OPERATING INSTRUCTIONS

The operator's instructions must include specific instructions and illustrations of the equipment operation required or recommended by the

manufacturer as follows:

3.1.1 Safety

Include manufacturer's safety precautions to be observed while operating under all conditions for which the equipment was designed. Clearly list all major hazards to personnel and equipment safety that are peculiar to systems and equipment described in the manual.

3.1.2 Operator Prestart

Include instructions for prestart checks, lubrication, and service requirements necessary for setting up or preparing each system for use, warm up procedures, and verification of normal operation. Include control diagrams with data to explain detailed operation and control of each item of the equipment.

3.1.3 Starting and Shutdown Procedures and Controls

Include a control sequence describing start up operation and provide shutdown procedures and post-shutdown requirements.

3.1.4 Normal Operating Instructions

Instructions must be sufficient to enable the mechanic to adjust, stop and start, and operate the equipment properly. Special startup precautions must be noted, as well as other items requiring action before the equipment may be put into service. Include detailed drawings indicating procedure and valve numbers and status as to normally open/closed.

3.1.5 Emergency Operating Procedures

Include action to be taken in the event of a malfunction of the unit, either to permit a short period of continued operation or to prevent further damage to the unit and to the system in which it is installed.

3.1.6 Operator Service Requirements

Include instructions for operator service requirements during operation of the equipment.

3.2 OPERATION INSTRUCTION TO GOVERNMENT PERSONNEL

Furnish the services of competent instructors who will give full instruction to the designated personnel in the adjustment, operation and maintenance, including pertinent safety requirements, of the equipment or system specified. Each instructor must be thoroughly familiar with all parts of the installation and must be trained in operating theory as well as practical operation and maintenance work. Instruction must be given during the first regular work week after the equipment or system has been accepted and turned over to the Government for regular operation. A minimum of 1 man-day (8-hours) of instruction must be furnished for each system specified in other sections. When more than 4 man-days of instruction are specified, approximately half of the time must be used for classroom instruction. All other time must be used for instruction with the equipment or system. When significant changes or modifications in the equipment or system are made under the terms of the contract, additional instruction must be provided to acquaint the operating personnel with the changes or modifications. Government representatives must be allowed to

video tape all classroom and field instructions.

3.3 MAINTENANCE, SERVICE AND REPAIR INSTRUCTIONS

The shop or maintenance manual must include manufacturer's instructions to maintain the equipment in a safe and serviceable condition. The maintenance or shop manual must contain all necessary instructions, illustrations, charges and diagrams covering, as a minimum, the items listed below.

3.3.1 Lubrication Instructions

- a. Include a table showing recommended lubricants for specific temperature ranges and applications.
- b. Include chart(s) with schematic diagram of the equipment showing lubrication points, recommended types and grades of lubricants, and capacities. Provide a lubrication schedule showing service interval frequency.

3.3.2 Table of Preventative Maintenance Instructions

Include frequency in time, miles or hours covering routine servicing, lubrication, and adjustments.

3.3.3 Preventative Maintenance Inspection

Points and checklist should be clearly spelled out as part of operator-type inspection in this section. Include chart with schematic diagram and/or a separate inspection checklist indicating what should be examined for wear or possible malfunction and what should be reported for repair.

3.3.4 Troubleshooting Guides and Diagnostic Techniques

Provide step-by-step procedures to enable prompt isolation of the cause of a malfunction with corrective maintenance instructions. Instructions must clearly indicate why the check out is performed and what conditions are to be sought.

3.3.5 Removal and Replacement Instructions

Provide step-by-step procedures for removal, replacement, disassembly and assembly of all components, assemblies, sub-assemblies, accessories, and attachments normally subjected to wear, damage, malfunction, and frequent replacement. These instructions should provide for a judicious combination of text and illustrations.

3.3.6 Maintenance and Repair Procedure

NOTE: If the SME directs the designer to hydrostatically test the system to 1.5 times the design pressure, exceeding the flange rating, the designer is required to write the commissioning hydrostatic testing procedures; removing all ball valves, control valves, and instructing the testing people what valves to close, where to connect the hydrostatic test pump, blind flange placements, and

other safety requirements. It should also be noted that this test is to be done every five years, as determined by the SME.

Provide instructions for tolerances, dimensions, settings, and adjustments normally required for performing routine maintenance servicing. Instructions must provide the necessary information to bring equipment up to the required serviceable standard when it becomes unserviceable. Include instructions for examining equipment for needed repairs and adjustment, and any tests or inspections required to determine whether or not parts must be replaced.

3.4 PARTS MANUAL

3.4.1 Contents

The parts manual must provide positive identification and coverage for all of the parts of components, assemblies, sub-assemblies, and accessories of the end item normally subject to wear, malfunctioning, damage, or loss. Include any special hardware requirements (e.g., high-strength bolts and nuts). The parts manual may cover more than one model or series or equipments, components, assemblies, subassemblies, attachments, or accessories, such as a master parts catalog, in accordance with the manufacturer's standard commercial practice. Identification of the parts must be such that all parts may be ordered and centrally stocked by the government without further identification to the make, model, and serial number of the equipment being provided.

3.4.2 Illustrations, Drawings, and/or Exploded Views

Provide clear and legible illustrations, drawings, and/or views to enable easy identification of all individual parts, components, assemblies, sub-assemblies, and accessories of the end item. Show part numbers and description on illustrations or list separately. When the illustrations omit the part numbers and description, both the illustrations and separate listing must show the index, reference, or key number which will cross-reference the illustrated part to listed part. Parts shown in the listings must be grouped by components, assemblies, and sub-assemblies with individual parts identified to the assembly.

3.4.3 End Item Manufacturer's Part Numbers

Include parts for which the end item manufacturer has proprietary rights or has exercised design control, and for which the end item manufacturer is the logical supplier. The end item manufacturer must also assign numbers to purchased production parts, if such parts are altered to meet the prime manufacturer's design configuration. (Repainting, marking, or other insignificant operations are not adequate cause for use of exclusively assigned numbers).

3.4.4 Components Assemblies/Parts

Include those components assemblies/parts purchased by the end item manufacturer for which the end item manufacturer does not have control, and must be identified by the actual manufacturer's name and part numbers. Detail parts in the manufacturer's assembly, as well as attaching parts, for which the manufacturer does not have design control must also be identified by the applicable actual manufacturer's parts

numbers. This paragraph does not restrict the end item manufacturer from assigning part numbers as long as the actual manufacturer's part number and the Federal Supply Code for Manufacturer (DLA J4 Handbook) or manufacturer is shown.

3.4.5 Appendices

End item manufacturer may add an appendix for cross-reference to implement components assemblies/parts requirements when implementation in manual form varies drastically with the style, format, and method of Contractor's standard commercial practice. Subject cross-referenced in an appendix will appear in the following format:

End Item Manufacturer's Alpha Numeric Seq.	Actual Manufacturer's Name and/or FCSM* from DLA J4 Handbook	Actual Manufacturer Part No.
100001	John Doe & Co. 000000	2000002
*Federal Supply Code for Manufacturers Cataloging Handbook, Name to Code		

3.5 VALIDATION

Each submittal must be validated by the Contractor or Manufacturer as being accurate and applicable to the systems and equipment provided.

3.6 SPECIFIC EQUIPMENT SUBMITTALS

The technical sections of this specification identify the specific equipment or systems for which OMSI submittals are required. This paragraph and its subparagraph contain a general list of various types of equipment and systems together with the OMSI information required for each type. The applicable OMSI information contained in this paragraph must be submitted for each specific piece of equipment or system listed under the "OMSI Submittals" paragraph in the technical sections. Operating instructions; maintenance, service, and repair instructions; and parts manuals must conform to the requirements of their respective paragraph herein. Provide validation in accordance with paragraph VALIDATION for all submittals.

3.6.1 Pressure Gages

- Manufacturer's descriptive literature, general.
- Parts manuals and recommended spare parts list.
- Maintenance, service and repair instructions.
- Manufacturer's name, model number, serial number, Federal Stock Number (if any).

3.6.2 Automatic Pump Controls

Includes Pressure Indicating Transmitters, Flow Switches, Venturi Tubes, Differential Pressure Transmitters.

- Manufacturer's descriptive literature, general.

- b. Parts manual.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Control wiring diagrams showing all terminations of conductors (and all control devices) labeled to permit identification in the field; part numbers of all control devices; normally open or normally closed; voltage of all control components.
- h. Name, address and telephone number of the nearest manufacturer's representative.

3.6.3 Meters

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service, calibration instructions, and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.4 Oil/Water separator and Accessories

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.5 Product Recovery Tank and Accessories

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.6 Truck Offload System

- a. General description and specifications.
- b. Comprehensive discussion of operating program.
- c. Installation and initial checkout procedures.
- d. Detailed electrical description.
- e. Complete troubleshooting procedures, diagrams, and guidelines.
- f. Complete alignment and calibration procedures for components.
- g. Preventive maintenance requirements.
- h. Detailed system schematics, system field assembly drawings, and system component specifications and dimensions.
- i. Complete spare parts lists.
- j. Complete as-built bill of materials, control drawings, schedules, and sequence of operations.
- k. Safety precautions.
- l. Control sequence describing start-up, operation, and shutdown.
Control sequence must be integrated with startup and operation of the motor control center.
- m. Provide part list that clearly indicates sources of supply, recommended spare parts, and name of servicing organization.
- n. Manufacturer's name, address, and telephone number.

3.6.7 Hydrant Outlet Pits, Isolation Valve Pits, High Point Vent and Low Point Drain Pits

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.

- c. Maintenance, service and repair instructions.
- d. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- e. Name, address and telephone number of the nearest manufacturer's representative.

3.6.8 Operating Tank Level Indicator

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Control wiring diagrams showing all terminations of conductors (and all control devices) labeled to permit identification in the field; part numbers of all control devices; normalcy open or normally closed; voltage of all control components.
- h. Name, address and telephone number of the nearest manufacturer's representative.

3.6.9 Pantographs

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Name, address and telephone number of the nearest manufacturer's representative.
- h. SSEA approval letter.

3.6.10 Piping and Fittings

- a. Certificates of Compliance.
- b. Batch run numbers.
- c. Manufacturer's descriptive literature, general.

- d. Name address and telephone number of manufacturer.

3.6.11 Manual Valves

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Where specified to have limit switches, control wiring diagrams showing all terminations of conductors (and all control devices) labeled to permit identification in the field; part numbers of all control devices; normally open or normally closed; voltage of all control components.
- h. Name, address and telephone number of the nearest manufacturer's representative.

3.6.12 Flexible Ball Joints

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- e. Name, address and telephone number of the nearest manufacturer's representative.

3.6.13 Gaskets and Isolating Gasket Kits

- a. Manufacturer's descriptive literature, general.
- b. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- c. Name, address and telephone number of the nearest manufacturer's representative.

3.6.14 Strainers

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.

- d. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- e. Name, address and telephone number of the nearest manufacturer's representative.

3.6.15 Protective Coatings

- a. Manufacturer's descriptive literature, general.
- b. Maintenance, service and repair instructions.
- c. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- d. Name, address and telephone number of the nearest manufacturer's representative.
- e. Product standards compliance and the materials system data sheet.

3.6.16 Sample Connections

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Name, address and telephone number of the nearest manufacturer's representative.

3.6.17 Filter Separators

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- f. Performance data at specified conditions.
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.18 Water Draw-Off System

- a. Manufacturer's descriptive literature, general.
- b. Maintenance, service and repair instructions.

- c. Operating Instructions.
- d. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- e. Name, address and telephone number of the nearest manufacturer's representative.

3.6.19 Pumps - Fueling, Offload, Fuel Transfer, Bowser Pumpoff Pump, Product Return

- a. Manufacturer's descriptive literature, general.
- b. Parts manual and recommended spare parts list.
- c. Maintenance, service and repair instructions.
- d. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- e. Performance data at specified flow rates. Performance must include:
 - (1) Head developed, horsepower required and efficiency.
 - (2) Pump curves, flow and power requirements, efficiency, head and operating speed. Curves to show operating points at full range of operating conditions.
- f. Control wiring diagrams showing all terminations of conductors (and all control devices) labeled to permit identification in the field; part numbers of all control devices; normally open or normally closed; voltage of all control components and operational description.
- g. Plan and elevation views of equipment showing clearance required for maintenance and/or replacement.
- h. Name, address and telephone number of the nearest manufacturer's representative.
- i. Shipping and operating weights.
- j. Operating instructions.
- k. Factory run test curves indicating flow, head rpm, vibration amplitude and BHP.

3.6.20 Flexible Hoses

- a. Manufacturer's descriptive literature, general.
- b. Maintenance service and repair instructions.
- c. Manufacturer's name, model number, serial number.
- d. Name, address and telephone number of the nearest manufacturer's representative.

3.6.21 Control Valves

Submit for each type control valve specified

- a. Manufacturer's descriptive literature, general.
- b. Operational description of valve and control pilots.
- c. Description of valve assembly complete with parts list.
- d. Recommended spare parts list for main valve and pilot control systems.
- e. Instructions for trouble shooting.
- f. Maintenance, service and repair instructions.
- g. Manufacturer's name, model number and stock number.
- h. Operational Test Data.

3.6.22 Engine-Generator

- a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the system or equipment.
- b. A control sequence describing startup', operation, and shutdown.
- c. Description of the function of each principal item of equipment.
- d. Installation and maintenance instructions.
- e. Safety precautions.
- f. Diagrams and illustrations.
- g. Testing methods.
- h. Performance data.
- i. Lubrication schedule including type, grade, temperature range, and frequency.
- j. Parts list: Provide list that clearly indicates sources of supply, recommended spare parts, and name of servicing organization.
- k. List qualified permanent servicing organizations for support of the equipment, including addresses and certified qualifications.

3.6.23 Fire Alarm and Fire Detecting System

- a. Manufacturer's descriptive literature, general.
- b. Parts manual.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Drawing of component arrangement, schedule of components with sizes,

types, and ratings, and wiring diagrams.

- f. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.24 Motor Control Center

- a. Internal and interconnecting wiring and control diagrams with data to explain detailed operation and control of the system or equipment.
- b. A control sequence describing startup, operation, and shutdown.
- c. Description of the function of each principal item of equipment.
- d. Installation and maintenance instructions.
- e. Safety precautions.
- f. Diagrams and illustrations.
- g. Parts list.
- h. Drawing of component arrangement, schedule of components with sizes, types, and ratings.
- i. Manufacturer's name, model number, serial number.
- j. Name, address and telephone number of the nearest manufacturer's representative.

3.6.25 Non-Automatic Transfer Switch

- a. Manufacturer's descriptive literature, general.
- b. Parts list.
- c. Maintenance, service and repair instructions.
- d. Operating Instructions.
- e. Drawing of component arrangement, schedule of components with sizes, types, and ratings, and wiring diagrams.
- f. Manufacturer's name, model number, serial number, Federal Stock Number (if any).
- g. Name, address and telephone number of the nearest manufacturer's representative.

3.6.26 Pump Control Panel (PCP)

- a. General description and specifications.
- b. Comprehensive discussion of both hardware and operating program.
- c. Installation and initial checkout procedures.

- d. Detailed electrical and logical description.
- e. Complete troubleshooting procedures, diagrams, and guidelines.
- f. Complete alignment and calibration procedures for components.
- g. Preventive maintenance requirements.
- h. Detailed system schematics, system field assembly drawings, and system component specifications and dimensions.
- i. Complete spare parts lists.
- j. Interface requirements and capabilities.
- k. Signal identification and timing diagrams.
- l. Complete as-built bill of materials, control drawings, schedules, and sequence of operations.
- m. Safety precautions.
- n. Control sequence describing start-up, operation, and shutdown.
Control sequence must be integrated with startup and operation of the motor control center.
- o. Provide part list that clearly indicates sources of supply, recommended spare parts, and name of servicing organization.
- p. Manufacturer's name, address, and telephone number.
- q. Supplier name, manufacturer and version of all software including: PLC, desktop computer, laptop computer, and "alternate" desktop computer.

-- End of Section --