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UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UML dated April 2018

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CONCRETE CURING

05/14

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should be in a separate section and should be essentially in agreement with concrete construction requirements in the American Association of State Highway and Transportation Officials, "Standard Specifications for Highway Bridges". Requirements for deck slabs, curbs, gutters, and sidewalks forming an integral part of the bridge should be included in the section concerning concrete for bridge construction.

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## 1.1 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a Reference Identifier (RID) outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

### AMERICAN CONCRETE INSTITUTE INTERNATIONAL (ACI)

ACI 301	(2016) Specifications for Structural Concrete
ACI 301M	(2016) Metric Specifications for Structural Concrete
ACI 308.1	(2011) Specification for Curing Concrete

### ASTM INTERNATIONAL (ASTM)

ASTM C1602/C1602M	(2012) Standard Specification for Mixing Water Used in Production of Hydraulic Cement Concrete
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## 1.2 SUBMITTALS

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NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit

the following list to reflect only the submittals required for the project.

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Use the "S" classification only in SD-11 Closeout Submittals. The "S" following a submittal item indicates that the submittal is required for the Sustainability eNotebook to fulfill federally mandated sustainable requirements in accordance with Section 01 33 29 SUSTAINABILITY REPORTING.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for [Contractor Quality Control approval.] [information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submittals with an "S" are for inclusion in the Sustainability eNotebook, in conformance to Section 01 33 29 SUSTAINABILITY REPORTING. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-03 Product Data

Curing Materials

SD-06 Test Reports

Testing and Inspection for CQC

SD-08 Manufacturer's Instructions

Curing Compound

### 1.3 DELIVERY, STORAGE, AND HANDLING

Store materials in such a manner as to avoid contamination and deterioration. Materials must be capable of being accurately identified after bundles or containers are opened.

## PART 2 PRODUCTS

### 2.1 CURING MATERIALS

Provide curing materials in accordance with ACI 301M ACI 301 Sections 5 and ACI 308.1 Section 2. Submit product data and manufacturer's instructions for concrete curing compound.

### 2.2 WATER

Provide water for curing that is fresh, clean, potable, and free of injurious amounts of oil, acid, salt, or alkali, except that non-potable water may be used if it meets the requirements of ASTM C1602/C1602M.

## PART 3 EXECUTION

### 3.1 CURING AND PROTECTION

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NOTE: Do not allow membrane curing compound on  
surfaces where appearance is critical or that are  
maintained at curing temperature with free steam.  
Moist curing should almost always be permitted.  
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Cure and protect concrete in accordance with ACI 301M ACI 301 Section 5.

### 3.2 TESTING AND INSPECTION FOR CQC

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NOTE: For non-critical small projects, less than  
1200 cubic meters 1500 cu. yd. of concrete, the  
designer may reduce, but not eliminate, the  
requirements of this paragraph, and edit it  
appropriately for the project specifications.  
Otherwise, retain complete.  
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Perform the inspection and tests described below and, based upon the results of these inspections and tests, take the action required. Submit certified copies of laboratory test reports, including curing compound proposed for use on this project.

#### 3.2.1 Moist Curing Inspections

At least once each shift, and not less than twice per day on both work and non-work days, inspect all areas subject to moist curing. Note and record the surface moisture condition.

#### 3.2.2 Moist Curing Corrective Action

When a daily inspection report lists an area of inadequate curing, take immediate corrective action, and extend the required curing period for

those areas by 1 day.

#### 3.2.3 Membrane Curing Inspection

Apply no curing compound until the Contractor has verified that the compound is properly mixed and ready for spraying. At the end of each operation, estimate the quantity of compound used by measurement of the container and the area of concrete surface covered, compute the rate of coverage in square meters/L square feet/gallon, and note whether or not coverage is uniform.

#### 3.2.4 Membrane Curing Corrective Action

When the coverage rate of the curing compound is less than that specified or when the coverage is not uniform, spray the entire surface again.

#### 3.2.5 Sheet Curing Inspection

At least once each shift and once per day on non-work days, inspect all areas being cured using impervious sheets. Note and record the condition of the covering and the tightness of the laps and tapes.

#### 3.2.6 Sheet Curing Corrective Action

When a daily inspection report lists any tears, holes, or laps or joints that are not completely closed, promptly repair the tears and holes or replace the sheets, close the joints, and extend the required curing period for those areas by 1 day.

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