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USACE / NAVFAC / AFCEC / NASA UFGS-08 81 00 (August 2011)  
Change 2 - 08/15  
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Preparing Activity: NAVFAC Superseding  
UFGS-08 81 00 (February 2011)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated April 2018

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#### GLAZING

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### SECTION 08 81 00

#### GLAZING 08/11

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NOTE: This guide specification covers the requirements for normal glazing.

Adhere to UFGS 1-300-02 Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable item(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).

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NOTE: If special glazing such as leaded glass, laminated transparent mirrors, or plastic glazing for unprotected openings is required, add appropriate paragraphs.

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NOTE: TO DOWNLOAD UFGS GRAPHICS

Go to <http://www.wbdg.org/FFC/NAVGRAPH/graphdoc.pdf>

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NOTE: On the drawings, show:

1. Locations of each type of glass, using same terminology as in specification.

2. Thickness of glass, unless glass of each type is same thickness.

3. Frame and rabbet details, indicating method of glazing.

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PART 1 GENERAL

1.1 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a Reference Identifier (RID) outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z97.1 (2015) Safety Glazing Materials Used in Buildings - Safety Performance Specifications and Methods of Test

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7 (2017) Minimum Design Loads for Buildings and Other Structures

ASTM INTERNATIONAL (ASTM)

ASTM C1036 (2016) Standard Specification for Flat Glass

ASTM C1048 (2012; E 2012) Standard Specification for Heat-Strengthened and Fully Tempered Flat Glass

ASTM C1172 (2014) Standard Specification for Laminated Architectural Flat Glass

ASTM C1184 (2014) Standard Specification for

## Structural Silicone Sealants

ASTM C509	(2006; R 2015) Elastomeric Cellular Preformed Gasket and Sealing Material
ASTM C864	(2005; R 2015) Dense Elastomeric Compression Seal Gaskets, Setting Blocks, and Spacers
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM D2287	(2012) Nonrigid Vinyl Chloride Polymer and Copolymer Molding and Extrusion Compounds
ASTM D395	(2016; E 2017) Standard Test Methods for Rubber Property - Compression Set
ASTM D4802	(2016) Standard Specification for Poly(Methyl Methacrylate) Acrylic Plastic Sheet
ASTM E119	(2016a) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E1300	(2016) Standard Practice for Determining Load Resistance of Glass in Buildings
ASTM E2226	(2015a) Standard Practice for Application of Hose Stream
ASTM E413	(2016) Classification for Rating Sound Insulation
ASTM E90	(2009) Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Elements

## GLASS ASSOCIATION OF NORTH AMERICA (GANA)

GANA Glazing Manual	(2008) Glazing Manual
GANA Sealant Manual	(2008) Sealant Manual
GANA Standards Manual	(2008) Engineering Standards Manual

## INSULATING GLASS MANUFACTURERS ALLIANCE (IGMA)

IGMA TB-1200	(1983; R 2016) Guidelines for Insulating Glass Dimensional Tolerances
IGMA TB-3001	(2001) Guidelines for Sloped Glazing
IGMA TM-3000	(1990; R 2016) North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial & Residential Use

NATIONAL FENESTRATION RATING COUNCIL (NFRC)

NFRC 100	(2014) Procedure for Determining Fenestration Product U-Factors
NFRC 200	(2014) Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 252	(2017) Standard Methods of Fire Tests of Door Assemblies
NFPA 257	(2012; ERTA 2017) Standard on Fire Test for Window and Glass Block Assemblies
NFPA 80	(2016; TIA 16-1) Standard for Fire Doors and Other Opening Protectives

U.S. DEPARTMENT OF ENERGY (DOE)

Energy Star	(1992; R 2006) Energy Star Energy Efficiency Labeling System (FEMP)
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U.S. NATIONAL ARCHIVES AND RECORDS ADMINISTRATION (NARA)

16 CFR 1201	Safety Standard for Architectural Glazing Materials
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UNDERWRITERS LABORATORIES (UL)

UL 752	(2005; Reprint Dec 2015) Standard for Bullet-Resisting Equipment
UL MEAPD	(2011) Mechanical Equipment and Associated Products Directory (online version is listed under Certifications at <a href="http://www.ul.com">www.ul.com</a> )

1.2 SUBMITTALS

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**NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project.**

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within

the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Use the "S" classification only in SD-11 Closeout Submittals. The "S" following a submittal item indicates that the submittal is required for the Sustainability eNotebook to fulfill federally mandated sustainable requirements in accordance with Section 01 33 29 SUSTAINABILITY REPORTING.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.][for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submittals with an "S" are for inclusion in the Sustainability eNotebook, in conformance to Section 01 33 29 SUSTAINABILITY REPORTING. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-02 Shop Drawings

##### Installation

Drawings showing complete details of the proposed setting methods, mullion details, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

[ Control Tower Insulating Glass

][ Control Tower Laminated Glass

] Drawings showing complete details of the proposed setting methods, mullion details, edge blocking, size of openings, frame details, materials, and types and thickness of glass.

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NOTE: Regarding the use of SD-03 Product Data and SD-07 Certificates, only use one of these on complicated and large products. It is preferred to use SD-03 Product Data. If control tower glazing data is only available by certificates, use SD-07 Certificates.

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#### SD-03 Product Data

Insulating Glass

Exterior Glazing - performance documentation for all glass types

Plastic Glazing

Glazing Accessories

Manufacturer's descriptive product data, handling and storage recommendations, installation instructions, and cleaning instructions.

[ Environmental Data

] SD-04 Samples

Insulating Glass

Plastic Sheet

Glazing Compound

Glazing Tape

Sealant

Two 203 by 254 mm 8 by 10 inch samples of each of the following: tinted glass, patterned glass, heat-absorbing glass, [\_\_\_\_\_] and insulating glass units.

Three samples of each indicated material. Samples of plastic sheets must be minimum 125 by 175 mm 5 by 7 inches.

[ SD-07 Certificates

Insulating Glass

Plastic Glazing

Certificates stating that the glass meets the specified requirements. Labels or manufacturers marking affixed to the glass will be accepted in lieu of certificates.

[ Control Tower Insulating Glass

] [ Control Tower Laminated Glass

] Glazing Accessories

Certificates from the manufacturer attesting that the units meet the luminous and solar radiant transmission requirements for heat absorbing glass.

] SD-08 Manufacturer's Instructions

Setting and Sealing Materials

Glass Setting



Submit glass manufacturer's recommendations for setting and sealing materials and for installation of each type of glazing material specified.[ Include cleaning instructions for plastic sheets.]

#### SD-11 Closeout Submittals

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**NOTE: The Energy Star designation below is for residential windows only.**  
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[ Energy efficient equipment for Residential Windows; S  
]

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**NOTE: Use the following paragraph on Army projects.**  
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#### [1.3 SYSTEM DESCRIPTION

Fabricate and install watertight and airtight glazing systems to withstand thermal movement and wind loading without glass breakage, gasket failure, deterioration of glazing accessories, or defects in the work. Glazed panels must comply with the safety standards, in accordance with ANSI Z97.1, and comply with indicated wind/snow loading in accordance with ASTM E1300.

#### ]1.4 DELIVERY, STORAGE, AND HANDLING

Deliver products to the site in unopened containers, labeled plainly with manufacturers' names and brands. Store glass and setting materials in safe, enclosed dry locations and do not unpack until needed for installation. Handle and install materials in a manner that will protect them from damage.

#### 1.5 ENVIRONMENTAL REQUIREMENTS

Do not start glazing work until the outdoor temperature is above 4 degrees C 40 degrees F and rising, unless procedures recommended by the glass manufacturer and approved by the Contracting Officer are made to warm the glass and rabbet surfaces. Provide ventilation to prevent condensation of moisture on glazing work during installation. Do not perform glazing work during damp or rainy weather.

#### 1.6 WARRANTY

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**NOTE: The warranty clauses in this guide specification have been approved by a Level I Contracting Officer, and may be used without further approval or request for waiver.**  
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**NOTE: Delete inapplicable paragraph[s].**  
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#### 1.6.1 Warranty for Insulating Glass Units

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**NOTE: For Air Force installations, select 10 years  
for the guarantee period for control tower units.**

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Warranty insulating glass units against development of material obstruction to vision (such as dust, fogging, or film formation on the inner glass surfaces) caused by failure of the hermetic seal, other than through glass breakage, for a 10-year period following acceptance of the work. Provide new units for any units failing to comply with terms of this warranty within 45 working days after receipt of notice from the Government. [For control tower units, provide a warranty signed by the manufacturer for a period of [10][\_\_\_\_\_] years.]

#### 1.6.2 Warranty for Polycarbonate Sheet

For a 5-year period following acceptance of the work:

- a. Warranty Type I, Class A (UV stabilized) sheets against breakage;
- b. Warranty Type III (coated, mar-resistant) sheets against breakage and against coating delamination;
- c. Warranty Type IV (coated sheet) against breakage and against yellowing;
- d. Warranty extruded polycarbonate profile sheet against breakage.

For a 10-year period following acceptance of the work, warranty Type IV against yellowing and loss of light transmission.

#### [1.6.3 Monolithic Reflective Glass

Manufacturer must warrant the monolithic reflective glass to be free of peeling or deteriorating of coating for a period of 10 years after Date of Substantial Completion. Warranty must be signed by manufacturer.

#### ]1.6.4 Monolithic Opacified Spandrel

Manufacturer must warrant the opacifier film on the spandrel to be free of peeling for a period of five years after Date of Substantial Completion. Warranty must be signed by manufacturer.

### ]PART 2 PRODUCTS

#### 2.1 PRODUCT SUSTAINABILITY CRITERIA

##### [2.1.1 Energy Efficient Equipment for Residential Windows

Provide Energy Star residential windows in accordance with Section 01 33 29 SUSTAINABILITY REPORTING paragraph ENERGY EFFICIENT EQUIPMENT.

##### ]2.2 GLASS

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**NOTE: Glazed openings subject to accidental human impact must be glazed with safety glazing material in accordance with Consumer Products Safety Commission (CPSC) Standard, 16 CFR Part 1201, Safety Standard for Architectural Glazing Materials. Consult applicable building codes for detail**

requirements.

Design must meet the requirements of UFC 1-200-02, "High Performance and Sustainable Building Requirements" which invokes the requirements within UFC 3-101-01, "Architecture". UFC 1-200-02 and UFC 3-101-01 make references throughout to various ASHRAE documents governing energy efficiency and requirements for the components of building envelope design including fenestrations and glazing.

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ASTM C1036, unless specified otherwise. In doors and sidelights, provide safety glazing material conforming to 16 CFR 1201.

#### 2.2.1 Clear Glass

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NOTE: Glass areas and thicknesses are based on 1.20 kilopascals 25 pounds per square foot (psf) design wind load and vertical glazing with annealed glass. For other glass and for wind loads greater than 1.20 kPa 25 psf, thickness will depend upon aspect ratio (length divided by width), area, and design wind load. The thickness and area limitations for each type of glass must be indicated or specified. Do not specify glass less than 3.0 mm 1/8 inch.

Method of Determination for Minimum Glass Thickness:

Refer to UFC 4-010-01 "DoD Minimum Antiterrorism Standards for Buildings", ASTM E1300, ASTM F1642//F1642M and ASTM F2248.

1. Determine peak gust wind speed and corresponding design wind loads, considering location, height, shape, and orientation, in accordance with ASCE 7 "Minimum Design Loads for Buildings and Other Structures", latest edition.

2. Determine aspect ratio, area, and type of glass for each opening to be glazed.

3. Select thickness required from glass manufacturer's chart for each type of glass.

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NOTE: Use the following data on Army projects

a. Category I Products: Doors and glazed panels that contain single piece of glazing material no greater than 0.84 m<sup>2</sup> 9 ft<sup>2</sup> in area. The product must be capable of withstanding 203 Nm 150 foot pound impact load test.

b. Category II Products: Doors and glazed panels that contain any single piece of glazing material greater than 0.84 m<sup>2</sup> 9 ft<sup>2</sup> in area. The product

must be capable of withstanding a 542 Nm 400-foot-pound impact load test. Category II products may be used in both Category I and Category II situations.

c. Doors: 16 CFR 1201 applies to all types of interior doors and exterior doors, including storm doors and combination doors. FIRE/SAFETY RATED GLASS: Is not required for openings in doors through which a 76 mm 3 inch diameter sphere is unable to pass. Glazing for fire doors must be in accordance with NFPA 80, even though this may be at variance with requirements of 16 CFR 1201.

d. Glazed Panels: 16 CFR 1201 no longer applies to exterior and interior glazed panels. FIRE/SAFETY RATED GLASS: Glazed panels must conform to ANSI Z97.1, SAFETY PERFORMANCE SPECIFICATION AND METHODS OF TEST FOR SAFETY GLAZING MATERIALS USED IN BUILDINGS. Since glazed panels may be hazardous, safety glazing should be generally provided as described below:

#### FIRE/SAFETY RATED GLASS

(1) Glazed panels of any size located adjacent to a doorway, with the nearest vertical edge of panel within 1219 mm (48 inches) of doorway, and with bottom edge of panel below top of door. Safety glazing is not required for panels separated from the doorway by an intervening interior permanent wall.

(2) Glazed panels with a surface area greater than 0.84 m<sup>2</sup> 9 ft<sup>2</sup> where there is a walking surface on either side of panel, and the walking surface is within 914 mm 36 inches of the panel. Safety glazing is not required if the lowest edge of the glazing material is 457 mm 18 inches or more above both walking surfaces, or if the panels have a horizontal member, such as a mullion or permanent railing not less than 38 mm 1-1/2 inches in width, capable of withstanding a horizontal load of 75 kg/m (50 plf), on the accessible sides of the glazing and located between 609 mm and 914 mm 24 and 36 inches above the walking surface.

(3) Where insulating glass units are used in locations requiring safety glazing, both panes must be safety glass.

(4) For exterior applications, safety glazing must also meet the wind and snow load requirements in accordance with ASTM E1300.

(5) In general, any glazed area subject to human impact should be provided with safety glazing or other acceptable protective devices such as handrails or horizontal mullions.

ASTM C1036 covers the quality requirements for clear annealed glass, transparent tinted heat-absorbing and light-reducing glass, patterned and wired glass with a series of classification designations such as Types, Classes, Styles, Forms, Qualities, Finishes, and Intended Uses, as defined below:

1. Type designations are: Type I - Transparent Flat Glass; Type II - Patterned and Wired Glass.
2. Class designations are: Class 1-clear; Class 2-tinted Heat-Absorbing and Light-Reducing; Class 3-tinted, light-reducing.
3. Style designations are: Style A - Higher light transmittance; Style B - Lower light transmittance.
4. Form designations are: Form 1 - Wired polished both sides; Form 2 - Patterned and wired, Form 3 - Patterned.
5. Quality designations including intended uses for ASTM C1036 transparent flat glass are:
  - a) Quality q1 - Mirror Select Quality: Coated for premium mirrors.
  - c) Quality q3 - Glazing Select: For architectural fenestrations or other applications where distant objects are viewed through the glass by the observer.
  - d) Quality q4 - Intended for greenhouses or other applications where restrictions on aesthetic conditions are not required.
  - e) Quality q5 - Intended for general glazing applications that have lesser aesthetic demands than q3 or q4 quality grade.
  - f) Quality q6 - Intended for greenhouses or other applications where restrictions on aesthetic conditions are not required.
6. Quality designations and intended uses for Patterned and Wired Flat Glasses:
  - a) Quality q7 - Decorative: For use where design and aesthetic characteristics are major considerations.
  - b) Quality q8 - Glazing: For general glazing where functional or aesthetic characteristics are a consideration and where surface blemishes are not a major concern.
  - c) Wired Glass: For skylights and general glazing where fire retardation or glass retention in a frame are a consideration.

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NOTE: It is critical that skylights be maintainable. Designer must include skylight access devices as a part of the design package where skylights are large or at great heights above floor.

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NOTE: Use the following bracketed statement for Army projects only.

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[For interior glazing (i.e., pass and observation windows), 6 mm 1/4 inch thick glass should be used.]

Type I, Class 1 (clear), Quality [q4 (A)] [q5 (B)]. Provide for glazing openings not indicated or specified otherwise. Use double-strength sheet glass or 3 mm 1/8 inch float glass for openings up to and including 1.39 square meters 15 square feet, 4.5 mm 3/16 inch for glazing openings over 1.39 square meters 15 square feet but not over 2.79 square meters 30 square feet, and 6 mm 1/4 inch for glazing openings over 2.79 square meters 30 square feet but not over 4.18 square meters 45 square feet.

#### 2.2.2 Annealed Glass

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NOTE: Annealed glass is used for general glazing where clear or tinted glass is required. Glass thickness must be shown on drawings. Under some heavy thermal conditions, tinted glass may require heat strengthening for thermal endurance.

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Annealed glass must be Type I transparent flat type, Class 1 - [clear] [tinted], Quality q3 - glazing select, [\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient, conforming to ASTM C1036. Color must be [[gray] [bronzel] [\_\_\_\_\_]].

#### 2.2.3 Heat-Absorbing Glass

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NOTE: For Use On Army Projects Only:  
Heat-absorbing and light-absorbing glass may be used in accordance with TI 800-01, DESIGN CRITERIA. Tinted (light-reducing) glass may be used where glare is a problem and a reduction of visible light transmission is desired. Visible light transmittance will vary from 15 to 85 percent, depending on color density and thickness. Color density is a function of thickness and increases as the thickness increases; visible light transmittance will decrease as thickness increases. ASTM C1036 separates Heat-Absorbing and Tinted (light-reducing) glasses into categories, Higher light transmittance, and Lower light transmittance, which is based on the maximum solar energy transmittance by glass thickness.

Refer to ASTM C1036 for evaluation quality requirements and glass manufacturer's data for color selection, light transmittance and shading coefficient. When specifying performance and color, the available ranges of performance and colors should be specified for glazing units to allow several manufacturers to bid. When matching existing glass, provide existing manufacturer's name, color and acceptable range for shading factor, light transmittance, indoor and outdoor reflectance.

Heat-absorbing and light-reducing glass is affected by thermal stresses which can result in breakage. Care should be taken to make sure that the glass units will not be thermally overburdened. Glass that will be thermally overburdened should be Heat-Strengthened or, if safety glazing is required, Fully Tempered to resist thermal breakage. Refer to ASTM C1048 for quality evaluation and refer to manufacturer's data for performance and color selection.

Factors which increase the risk of breakage include building orientation, unusual shapes of lites, large lites, indoor shading devices, heating registers, and outdoor shading by trees, structure or exterior shading devices.

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NOTE: NOTE for Navy Projects: Consult manufacturer's literature for colors, thicknesses, and transmittance values available. Coordinate with safety glazing requirements and paragraph TEMPERED GLASS.

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Type I, Class 2 (heat absorbing and light reducing), Quality [q3 (select)] [q4 (A)], [\_\_\_\_\_] mm inch thick, [blue][green] in color, [\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient, conforming to ASTM C1036. Color must be [[gray] [bronze] [\_\_\_\_\_] ] for 6 mm 1/4 inch thickness.

#### 2.2.4 Wired Glass

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NOTE: Wired glass is no longer produced in the United States. On 17 March 1992 (effective for a five year period) OSD determined that the Buy America Act does not apply to the procurement of wired glass and added the product to the list of excepted materials under FAR 25.108(d)(1) Excepted Articles, Materials, and Supplies. Accordingly, wired glass furnished in compliance with Section 08 81 00 GLAZING does not violate the Buy America Act.

Types of wired glass available are polished,

patterned, and tinted/heat-absorbing wired glass. Wired glass cannot be tempered. Wired Glass does not meet the requirements of 16 CFR 1201 and cannot be used as safety glazing materials in situations governed by that regulation.

Typically 6 mm 1/4 inch thick wired glass is used for fire-rated windows and doors where required by building codes and other fire-protection criteria.

Only wired glass in Mesh 1 - Diamond and Mesh 2 - Square are acceptable for fire rated door and window openings. Mesh 3 - Parallel is not acceptable for fire rated openings.

Wired glass, because of the wire mesh and edge damage from cutting, is very susceptible to thermal breakage. Heat absorbing wired glass increases the tendency for breakage. Wired glass is also susceptible to edge breakage from water penetrating the capillary in which the wires reside. The glazing system should insure that the edges are kept dry by sealing the edges with silicone.

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Provide UL listed glass for fire-rated windows rated for [45] [20] minutes when tested in accordance with ASTM E2226. Wired glass must be Type II flat type, Class [1 - translucent] [2 - tinted, heat-absorbing] [3 - tinted, light-reducing], Quality [q7 - decorative] [q8 - glazing], Form [1 - wired and polished both sides] [2 - patterned and wired], [\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient, conforming to ASTM C1036. Wire mesh must be polished stainless steel Mesh [1 - diamond] [2 - square] [3 - parallel]. Wired glass for fire-rated windows must bear an identifying UL label or the label of a nationally recognized testing agency, and be rated for [20] [45] minutes when tested in accordance with NFPA 257. Wired glass for fire-rated doors must be tested as part of a door assembly in accordance with NFPA 252.

#### 2.2.5 Patterned Glass

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NOTE: Patterned glass is normally provided for windows of toilet rooms, vertical sliding sash in post offices borrowed light sash at entrances, etc. Patterned glass is available in various thicknesses, with a pattern embossed on one or both sides. This glass is frequently called "figured", "obscure", or "decorative" glass. The degree of diffusion achieved is a function of the pattern and whether the pattern is on one or both sides. Some patterned glass cannot be heat-strengthened or tempered because of the pattern depth. Pattern glass does not offer complete obscurity and must be used with caution in very private areas such as toilets. The appropriate pattern designation should be selected from ASTM C1036. If a more specific pattern designation is desired, a manufacturer's name and pattern may be specified. When specific manufacturer's names and patterns are specified, the



designer should add the following note to the spec:  
"Manufacturer's name and patterns indicated are for identification purposes only; the listing is not intended to limit selection of similar patterns from other manufacturers." Refer to GANA GLAZING MANUAL, and glass manufacturer's performance tables for proper evaluation of patterned glass thickness and size of opening to be glazed. Patterned glass 3 mm 1/8 inch thick should not be larger than 2.15 square meters 6 square feet.

\*\*\*\*\*

Type II, Class 1 (translucent), Form 3 (patterned), Quality q7 (decorative), Finish [f1 (patterned one side)] [f2 (patterned two sides)], Pattern [p1 (linear)] [p2 (geometric)] [p3 (random)] [p4 (special)], [[\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient.] [3] [6] mm [1/8] [7/32] inch thick. [Provide [\_\_\_\_\_] .]

#### 2.2.6 Laminated Glass

\*\*\*\*\*

NOTE: For Antiterrorism/force protection (ATFP) criteria, refer to UFC 4-010-01 "DoD Minimum Antiterrorism Standards for Buildings." Laminated annealed flat glass must be provided at exterior window and door glazing. When force protection minimum measures are required, use the first bracketed option below.

\*\*\*\*\*

[ASTM C1172, Kind LA fabricated from two nominal [3][\_\_\_\_\_] mm [1/8][\_\_\_\_\_] inchpieces of Type I, Class 1, Quality q3, flat annealed transparent glass conforming to ASTM C1036. Flat glass must be laminated together with a minimum of 0.75 mm 0.030 inchthick, clear polyvinyl butyral interlayer with a total nominal thickness of 6 [\_\_\_\_\_] mm 1/4 [\_\_\_\_\_] inch.] [Fabricated from two pieces of Type I, Class 1, Quality q3 glass laminated together with a clear [\_\_\_\_\_] [0.38] mm [0.015] inch thick polyvinyl butyral interlayer or alternatives such as resin laminates, conforming to requirements of 16 CFR 1201 and ASTM C1172. Color must be [[clear] [gray] [bronze] [\_\_\_\_\_] . The total thickness must be nominally [\_\_\_\_\_] mm inch. [Provide [\_\_\_\_\_] .]]

#### 2.2.7 Bullet-Resisting Glass

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NOTE: Bullet-resisting glazing material is available in four power ratings to resist scattered shots from (1) medium-power small arms (MSA); (2) high-power small arms (HSA); (3) super-power small arms (SSA); and (4) high-power rifles (HR). Bullet-resisting glass is available in thicknesses of 30.2, 38.1, 44.5 and 50.8 mm 1 3/16, 1 1/2, 1 3/4 and 2 inches to meet those power ratings.

\*\*\*\*\*

Fabricated from Type I, Class 1, Quality q3 glass with polyvinyl butyral plastic interlayers between the layers of glass and listed by UL MEAPD as bullet resisting, with a power rating of [Medium--Small Arms] [High--Small Arms] [Super--Small Arms] [High--Rifle] in accordance with UL 752. Provide

[\_\_\_\_\_] [where indicated].

#### 2.2.8 Mirrors

\*\*\*\*\*

NOTE: For Army projects only. Navy projects will specify mirrors in Division 10, Specialties. Select the frames (J-Mold channels) or clips to secure mirror to wall. Mastic is required with each type of installation. Mirror sizes will be shown on the drawings. Coordinate with Section 05 50 13 MISCELLANEOUS METAL FABRICATIONS, section 05 51 00 METAL STAIRS or section 05 51 33 METAL LADDERS and Section 10 28 13 TOILET ACCESSORIES to ensure that frames are specified for these mirrors.

One-way vision glass should be used for psychiatric and security observation windows. Where safety glazing is required, specify either laminated glass or tempered glass.

\*\*\*\*\*

##### 2.2.8.1 Glass Mirrors

Glass for mirrors must be Type I transparent flat type, Class 1-clear, Glazing Quality q1 6 mm 1/4 inch thick conforming to ASTM C1036. Glass must be coated on one surface with silver coating, copper protective coating, and mirror backing paint. Silver coating must be highly adhesive pure silver coating of a thickness which must provide reflectivity of 83 percent or more of incident light when viewed through 6 mm 1/4 inch thick glass, and must be free of pinholes or other defects. Copper protective coating must be pure bright reflective copper, homogeneous without sludge, pinholes or other defects, and must be of proper thickness to prevent "adhesion pull" by mirror backing paint. Mirror backing paint must consist of two coats of special scratch and abrasion-resistant paint, and must be baked in uniform thickness to provide a protection for silver and copper coatings which will permit normal cutting and edge fabrication.

##### 2.2.9 One-Way Vision Glass (Transparent Mirrors)

Type I, Class 1, Quality q1, 6 mm 1/4 inch thick, coated on one face with a hard, adherent film of chromium or other approved coating of equal durability. Glass must transmit not less than 5 percent or more than 11 percent of total incident visible light and must reflect from the front surface of the coating not less than 45 percent of the total incident visible light. [Provide [\_\_\_\_].]

##### 2.2.10 Tempered Glass

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NOTE: Tempered glass is the preferred material for areas requiring safety glazing materials. Laminated glass, organic-coated glass, wire glass, and plastic sheet are permitted if they conform to the requirements of the CPSC 16 CFR Part 1201.

\*\*\*\*\*

ASTM C1048, Kind FT (fully tempered), Condition A (uncoated), Type I, Class [1 (transparent)] [2 (tinted heat absorbing)], Quality q3, [\_\_\_\_\_] mm inch

thick, [\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient conforming to ASTM C1048 and GANA Standards Manual. Color must be [[clear] [bronze] [gray] [\_\_\_\_\_]]. [Provide [\_\_\_\_\_] [and wherever safety glazing material is indicated or specified].

#### 2.2.11 Heat-Strengthened Glass

ASTM C1048, Kind HS (heat strengthened), Condition A (uncoated), Type I, Class [1 (clear)] [2 (tinted heat absorbing)], Quality q3, [\_\_\_\_\_] mm inch thick. [Provide [\_\_\_\_\_] ].]

#### 2.2.12 Spandrel Glass

##### 2.2.12.1 Ceramic-Opacified Spandrel Glass

Ceramic-opacified spandrel glass must be Kind HS heat-strengthened transparent flat type, Condition B, coated with a colored ceramic material on No. 2 surface, Quality q3 - glazing select, [\_\_\_\_\_] mm [\_\_\_\_\_] inch thick, conforming to ASTM C1048. Glass performance must be K-Value/Winter Nighttime [\_\_\_\_\_] , R-Value/Winter Nighttime [\_\_\_\_\_] , shading coefficient [\_\_\_\_\_] . Color must be [\_\_\_\_\_] .

##### 2.2.12.2 Film-Opacified Spandrel Glass

Film-opacified spandrel glass must be Kind HS heat-strengthened transparent flat type, Quality q3 - glazing select, Condition C glass with a polyester or polyethylene film 0.025 mm to 0.127 mm 2 mils to 5 mils thick attached to No. 2 surface of a sputtered solar-reflective film, conforming to ASTM C1048. Film opacification must be compatible to and specifically developed for application to solar reflective films. Glass performance must be K-Value/Winter Nighttime [\_\_\_\_\_] , R-Value/Winter Nighttime [\_\_\_\_\_] , shading coefficient [\_\_\_\_\_] . Color must be [\_\_\_\_\_] .

##### 2.2.12.3 Spandrel Glass With Adhered Backing

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**NOTE: Spandrel glass with adhered backing is required wherever glass spandrels are located above sidewalks, pedestrian or vehicular ramps, paved plazas, entrances not covered by a protective canopy, and other locations where glass could fall onto an area used by the public.**  
\*\*\*\*\*

ASTM C1048, Kind HS or FT, Condition B (ceramic coated), Type I, Quality q5, [\_\_\_\_\_] mm inch thick and must pass the fallout resistance test specified in ASTM C1048. [Provide [\_\_\_\_\_] ].]

#### 2.2.13 Fire/Safety Rated Glass

Fire/safety rated glass must be laminated Type I transparent flat type, Class 1-clear. Glass must have a [20] [45] [60] [\_\_\_\_\_] minute rating when tested in accordance with ASTM E119. Glass must be permanently labeled with appropriate markings.

#### 2.2.14 Tinted (Light-Reducing) Glass

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**NOTE: Reference to Section 09 06 00 SCHEDULES FOR**

FINISHES is intended for use on Army projects only.

\*\*\*\*\*

Tinted (light-reducing) glass must be Type I transparent flat type, Class 3-tinted, Quality q3 - glazing select, [\_\_\_\_\_] percent light transmittance, [\_\_\_\_\_] percent shading coefficient, conforming to ASTM C1036. [Color must be [[gray] [bronze] [\_\_\_\_\_]]] [as shown in Section 09 06 00 SCHEDULES FOR FINISHES].]

## 2.3 INSULATING GLASS UNITS

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NOTE: Where safety glazing is required, both lights of insulating units must be safety glass, and each light must have a permanent label.

\*\*\*\*\*

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NOTE: Window properties are critical to energy performance and comfort.

Design must meet the requirements of UFC 1-200-02, "High Performance and Sustainable Building Requirements" which invokes the requirements within UFC 3-101-01, "Architecture". UFC 1-200-02 and UFC 3-101-01 make references throughout to various ASHRAE documents governing energy efficiency and requirements for the components of building envelope design including fenestrations and glazing.

U value (rate of heat transfer) and SHGC (how much heat the building gains from the sun) are determined on a whole-opening basis (glazing and frame). Energy Star labeling is applicable to residential units only. Specify U value and SHGC in the appropriate exterior opening (window, door, curtain wall) sections and coordinate insulated glass description with energy performance requirements specified in those sections. Include bracketed U value and SHGC requirements here only if not specified elsewhere as a whole-opening rating for frame and glass.

Specify low U value (rate of heat transfer) to reduce winter heat loss and summer heat gain. Windows on the west and east sides experience maximum solar gain in summer and should have a low SHGC (how much heat the building gains from the sun). Low SHGC is achieved with selective glass, tinted glass, or reflective coating. Specify selective glass for clear appearance or when high visible transmittance is required for daylighting goals. In the Northern Hemisphere, south side glass may be protected from summer sun by an overhang and have a high SHGC if winter heat is useful. Specify a low SHGC for south-side glass if the building is dominated by internal heat gain and solar heat is unwelcome even in winter. North side receives very little sun and requires no special treatment.

Installing energy efficient windows contributes to the requirements of UFC 1-200-02, High Performance and Sustainable Building Requirements and meeting minimum building envelope insulation requirements of UFC 3-101-01, Architecture.

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NOTE: STC levels higher than 35 may require costly design modifications and special glazing. STC addresses construction subject to interior sound frequencies and does not include all typical outdoor frequencies; Outside-Inside Transmission Class (OITC) was developed to evaluate an expanded sound-frequency range generally considered to be more reflective of exterior noise conditions imposed on the building envelope such as road, rail, and airplane traffic.

\*\*\*\*\*

Two panes of glass separated by [a dehydrated [ 13 mm 1/2 inch airspace, filled with argon][ 10 mm 3/8 inch airspace, filled with krypton] gas,][ [16][32][\_\_\_\_\_] mm [0.63][1.26][\_\_\_\_\_] inches of aerogel] and hermetically sealed. [Residential windows (including frames and glass) must be Energy Star qualified products as appropriate to [Northern] [North/Central] [South/Central] [Southern] climate zone.] [Non-residential glazed systems (including frames and glass) must be certified by the National Fenestration Rating Council with a whole-window Solar Heat Gain Coefficient (SHGC) maximum of [\_\_\_\_\_] determined according to NFRC 200 procedures and a U-factor maximum of [\_\_\_\_\_] [W/m<sup>2</sup>-K] [Btu/hr-ft<sup>2</sup>-F] in accordance with NFRC 100.] Glazing must meet or exceed a luminous efficacy of 1.0. Glazed panels must be rated for not less than [26] [30] [35] [\_\_\_\_\_] Sound Transmission Class (STC) when tested for laboratory sound transmission loss according to ASTM E90 and determined by ASTM E413. Dimensional tolerances must be as specified in IGMA TB-1200. Spacer must be black, roll-formed, [thin-gauge, C-section steel] [steel-reinforced butyl rubber] [thermally broken aluminum] [polyurethane and silicon foams], with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal must be compressed polyisobutylene and the secondary seal must be a specially formulated silicone.

Two panes of glass separated by a dehydrated airspace and hermetically sealed. Dimensional tolerances must be as specified in IGMA TB-1200. Spacer must be roll-formed, with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal must be compressed polyisobutylene and the secondary seal must be a specially formulated silicone.

### 2.3.1 Buildings

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NOTE: When antiterrorism/force protection requirements apply, specify laminated annealed flat glass for interior light. Use the bracketed option regarding ASTM C1172 in the paragraph below.

NOTE: Where safety glazing is required, both lights

of insulating units must be safety glass, and each light must have a permanent label.

NOTE: Design must meet the requirements of UFC 1-200-02, "High Performance and Sustainable Building Requirements" which invokes the requirements within UFC 3-101-01, "Architecture". UFC 1-200-02 and UFC 3-101-01 make references throughout to various ASHRAE documents governing energy efficiency and requirements for the components of building envelope design including fenestrations and glazing.

NOTE: U value (rate of heat transfer) and SHGC (how much heat the building gains from the sun) are determined on a whole-opening basis (glazing and frame). Specify U value and SHGC in the appropriate exterior opening (window, door, curtain wall) sections and coordinate insulated glass description with energy performance requirements specified in those sections. Include bracketed U value and SHGC requirements here only if not specified elsewhere as a whole-opening rating for frame and glass. Determine appropriate values by consulting ASHRAE 90.1 - SI ASHRAE 90.1 - IP.

Window properties are critical to energy performance and visual satisfaction. Low SHGC is achieved with selective glass, tinted glass, or reflective coating. Specify selective glass for clear appearance or when high visible transmittance is required for daylighting goals. In the Northern Hemisphere, south side glass may be protected from summer sun by an overhang and have a high SHGC if winter heat is useful. Specify a low SHGC for south-side glass if the building is dominated by internal heat gain and solar heat is unwelcome even in winter. North side receives very little sun and requires no special treatment.

Consider glazing with aerogel insulation between 2 panels of glass, producing the highest visual transmittance with the highest insulation values currently available. Verify availability and cost before specifying aerogel.

Installing energy efficient windows contributes to achieving sustainability requirements as outlined in UFC 1-200-02.

Designer must verify availability and adequate competition for products energy performance requirements before specifying and edit as needed.

NOTE: STC levels higher than 35 may require costly design modifications and special glazing. STC addresses construction subject to interior sound frequencies and does not include all typical outdoor frequencies; Outside-Inside Transmission Class (OITC) was developed to evaluate an expanded

sound-frequency range generally considered to be more reflective of exterior noise conditions imposed on the building envelope such as road, rail, and airplane traffic.

\*\*\*\*\*

Two panes of glass separated by a dehydrated airspace[, filled with argon gas][, filled with krypton gas,][, filled with aerogel] and hermetically sealed.

[Insulated glass units must have a Solar Heat Gain Coefficient (SHGC) maximum of [\_\_\_\_\_] and a U-factor maximum of [\_\_\_\_\_] W per square m by K Btu per square foot by hr by degree F.]

[Glazing must meet or exceed a luminous efficacy of 1.0.] [See section[s][\_\_\_\_\_] for energy performance requirements for glazed systems (glazing and frames).] [Glazed panels must be rated for not less than [26] [30] [35] [\_\_\_\_\_] Sound Transmission Class (STC) when tested for laboratory sound transmission loss according to ASTM E90 and determined by ASTM E413.]

Dimensional tolerances must be as specified in IGMA TB-1200. Spacer must be black, roll-formed, [thin-gauge, C-section steel] [steel-reinforced butyl rubber] [thermally broken aluminum] [polyurethane and silicon foams], with bent or tightly welded or keyed and sealed joints to completely seal the spacer periphery and eliminate moisture and hydrocarbon vapor transmission into airspace through the corners. Primary seal must be compressed polyisobutylene and the secondary seal must be a specially formulated silicone.

The inner light must be [ASTM C1172, clear annealed flat glass Type I, Class I, Quality q3] [ASTM C1036, Type I, Class 1, Quality q4, [\_\_\_\_\_] mm inch thick] [ASTM C1048, Grade B (fully tempered), Style I (uncoated), Type I, Class 1 (transparent), Quality q4, [\_\_\_\_\_] mm inch thick]. The outer light must be [ASTM C1036, Type I, Class [1 (transparent)] [2 (tinted heat absorbing)], [2 (solar-reflective)], Quality q4, [\_\_\_\_\_] mm inch thick] [ASTM C1048, Grade B (fully tempered), Style I (uncoated), Type I, Class [1 (clear)] [2 (tinted heat absorbing)][solar-reflective], Quality q4, [\_\_\_\_\_] mm inch thick].

### 2.3.2 Control Towers

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**NOTE:** For Air Force installations, do not modify these requirements without approval of Headquarters, U.S. Air Force. Where design wind speed is more than 225 kilometers 140 miles per hour, delete the first and use the second bracketed sentence. Coordinate term of warranty with paragraph WARRANTY.

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**NOTE:** Requirements for control tower cab windows will be included in the project specification for Air Force construction. The use of these requirements by other agencies should be governed by agency criteria. Requirements for control tower cab windows are for the sizes and details on the current standard Air Force control tower drawings. Any

modification from Air Force installations will be made only with the approval of Headquarters, U.S. Air Force. Edit this paragraph to include only the heat-absorbing insulating glass or the clear insulating glass.

Wind load requirements must be determined by the designer and the blanks filled in for each project.

If spare units are required for a particular project an "Extra Materials" paragraph must be developed for PART 1 which identifies the items, states quantities, and indicates to whom, when and where to be delivered.

For overseas work the following subparagraph will also be added:

1. When units other than United States manufacturer are proposed for use, the manufacturer must prove successful use of the insulating window units in aircraft control tower cabs.

\*\*\*\*\*

Control tower glass units must be of sizes required to properly fit aluminum frames. Tolerances and clearances for units must be designed to prevent the transfer of stress in aluminum frames to the glass. Resilient setting blocks, spacer strips, clips, bolts, washers, angles, glazing sealants, and resilient channels or cemented-on-materials must be of the type recommended in the glass manufacturer's approved written instructions. Edges and corners of units must not be ground, nipped, cut, or fitted after leaving the factory.

\*\*\*\*\*

NOTE: The insulated glass system should be used for clarity and insulation, unless structural loadings dictate laminated glass be used. Navy/Marine Corps Air Traffic Control Towers must normally use laminated glass in hurricane prone or high wind areas and for large panes of glass where it would be difficult to maintain the 13 mm 1/2 inch separation evenly in an insulated glass system. Refer to UFC 4-133-01N, "Navy Air Traffic Control Facilities" for guidance.

\*\*\*\*\*

#### 2.3.2.1 Control Tower Insulating Glass

Insulating glass units for air traffic control towers must meet the wind load design requirement of [\_\_\_\_\_] kPa [\_\_\_\_\_] psi, as determined in accordance with ASCE 7. Insulating glass must be Class A preassembled units of dual-seal construction consisting of two lites of glass separated by a dark bronze aluminum, steel, or stainless steel, spacer with desiccant and dehydrated space. Spacer must be roll-formed, with bent or tightly welded or keyed and sealed joints, to completely seal the spacer periphery to eliminate moisture and hydrocarbon vapor transmission into airspace through corners. Primary seal must be compressed polyisobutylene. Secondary seal must be silicone. Insulating glass units must be fabricated for use at an elevation of [\_\_\_\_\_] meters [\_\_\_\_\_] feet above mean sea level



and [\_\_\_\_\_] meters [\_\_\_\_\_] feet above grade. Within bottom 1/3 of one of the vertical edges of each unit, the manufacturer must install an open 305 mm 12 inch long capillary/breather tube for pressure equalization. The insulating glass units must be free of parallax or optical distortions. The manufacturer's identifying label must be permanently affixed to both exterior surfaces of the glass units. The insulating glass units must be a total thickness of 26 mm 1 inch consisting of two 6 mm 1/4 inch thick panels and air space, or a total thickness of 32 mm 1-1/4 inch consisting of two 10 mm 3/8 inch thick panels and air space, or a total thickness of 38 mm 1-1/2 inch consisting of two 13 mm 1/2 inch thick panels and an air space, as required to meet the wind loads indicated. Glass type must be as follows.

#### 2.3.2.2 Control Tower Heat-Absorbing Insulating Glass

\*\*\*\*\*  
**NOTE: Coordinate with paragraph Heat Absorbing Glass.**  
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Heat-absorbing insulating glass must consist of two glass panels separated by an air space and must conform to ASTM C1036, Type I, transparent flat glass, Style A, Quality q3 - glazing select. Interior glass must be Class 1-clear and exterior glass must be Class 2-tinted green. Glass performance must be minimum Visible Transmittance of [70.8] [\_\_\_\_\_] percent for each panel and K-Value of 3.07 R-Value of 1.85 for the unit.

#### 2.3.2.3 Control Tower Clear Insulating Glass

Clear insulating glass must consist of two float glass panels separated by an air space and must conform to ASTM C1036, Type I transparent flat glass, Quality q3-glazing select. Interior glass and exterior glass must be Class 1-clear. Glass performance must be minimum Visible Transmittance of [87.3] [\_\_\_\_\_] percent for each panel and K-Value of 3.07 R-Value of 1.85 for each unit.

#### 2.3.2.4 Control Tower Laminated Glass

Laminated glass units for air traffic control towers must meet the wind load design requirement of [\_\_\_\_\_] kPa [\_\_\_\_\_] psi, as determined in accordance with ASCE 7. ASTM C1172, Kind LA fabricated from two nominal 12.5 mm 1/2 inch pieces of Type I, Class 1, Quality q3, flat annealed transparent glass conforming to ASTM C1036. Flat glass must be laminated together with a minimum of 0.75 mm 0.030 inch thick, clear polyvinyl butyral interlayer or alternatives such as resin laminates, conforming to requirements of 16 CFR 1201 and ASTM C1172. The total thickness must be nominally 25 mm 1 inch. Color must be [[clear] [gray] [bronze] [\_\_\_\_\_]]. [Provide [\_\_\_\_\_] .]

#### 2.3.3 Low Emissivity Insulating Glass

\*\*\*\*\*  
**NOTE: Low emissivity coating should be on the air space surface of the inner pane of glass (the number 3 surface) in heating-dominated buildings, and on the number 2 surface (inside surface of the exterior pane) in cooling-dominated buildings.**

**NOTE: Design must meet the requirements of UFC**

1-200-02, "High Performance and Sustainable Building Requirements" which invokes the requirements within UFC 3-101-01, "Architecture". UFC 1-200-02 and UFC 3-101-01 make references throughout to various ASHRAE documents governing energy efficiency and requirements for the components of building envelope design including fenestrations and glazing.

\*\*\*\*\*

Interior and exterior glass panes for Low-E insulating units must be Type I annealed flat glass, Class [1-clear] [2-tinted] with anti-reflective low-emissivity coating on [No. 2 surface (inside surface of exterior pane)][No. 3 surface (inside surface of interior pane)], Quality q3 - glazing select, conforming to ASTM C1036. Glass performance must be U value maximum of [\_\_\_\_\_] [W/m2-K] [Btu/hr-ft2-F], Solar Heat Gain Coefficient (SHGC) maximum of [\_\_\_\_\_] . Color must be [[green] [gray] [bronze] [blue] [\_\_\_\_\_] ] [as shown in Section 09 06 00 SCHEDULES FOR FINISHES].

## 2.4 PLASTIC GLAZING

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NOTE: Plastic glazing may be used in some areas where high resistance to breakage is required, but combustibility must be considered in the design. See manufacturers' literature for many types available. Do not specify plastic for glazing unprotected openings, for roof panels, or for skylights without consulting UFC 3-600-01, "Fire Protection Engineering for Facilities" and NAVFACENGCOM Code 04F.

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NOTE: Polycarbonate is more expensive than acrylic and should only be selected for locations which are highly vulnerable to vandalism or other types of abuse. Avoid polycarbonate if possible due to potentially hazardous constituent chemicals (including Bisphenol A). Where only one material is used in the project, the other one should be deleted.

Where translucent plastic sheets are required, locations will be shown on the contract drawings. The following will be added at the end of the paragraph:

"Translucent sheets, where shown, must be white having light transmission of [\_\_\_\_\_] percent for sheets [\_\_\_\_\_] mm inches thick, or clear with matt finish."

The light transmission required for a particular sheet thickness will be selected from plastic sheet manufacturer's catalogs.

Acrylic-plastic is a combustible material and must not be used in areas where exposure to fire would create a hazard condition.

Consider glazing with aerogel insulation between 2 panels of plastic, producing the highest visual transmittance with the highest insulation values currently available. Plastic glazing must have a U-factor maximum of the specified U-factor for insulating glass units. Verify availability and cost before specifying aerogel.

\*\*\*\*\*

Plastic glazing must have a U-factor maximum of [\_\_\_\_\_] W per square m by K Btu per square foot by hr by degree F. [Plastic glazing must include a [16][32][\_\_\_\_\_] mm [0.63][1.26][\_\_\_\_\_] inch layer of aerogel between panels.]

#### 2.4.1 Acrylic Sheet

ASTM D4802, [Type I, regular] [Type II, heat resistant,] [clear and smooth on both sides] [translucent, textured on both sides,] [gray tint,] [bronze tint,] ultraviolet stabilized, [scratch resistant,] [\_\_\_\_\_] [6] [\_\_\_\_\_] mm [0.236] [\_\_\_\_\_] in. thick.

#### 2.4.2 Polycarbonate Sheet

ANSI Z97.1, [Clear and smooth both sides] [Translucent, textured both sides] [Gray tint] [Bronze tint] [mar-resistant] [high abrasion resistant], ultraviolet stabilized, [\_\_\_\_\_] mm inch thick and listed in UL MEAPD as burglar resisting.

#### 2.4.3 Extruded Polycarbonate Profiled Sheet

Provide [double] [triple] walled, surface treated for improved UV resistance, offering thermal efficiency and impact strength.

#### 2.4.4 Bullet-Resistant Plastic Sheet

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NOTE: Bullet-resisting glazing material is available in four power ratings to resist scattered shots from (1) medium-power small arms (MSA); (2) high-power small arms (HSA); (3) super-power small arms (SSA); and (4) high-power rifles (HR). Bullet-resisting acrylic sheet is listed by UL for MSA rating only and is 25.4 mm one inch thick. Bullet-resisting polycarbonate sheet is listed for MSA 25.4 mm one inch and for HSA and SSA ratings 31.8 mm 1 1/4 inch. Consult manufacturers for exact thicknesses and availability.

\*\*\*\*\*

Cast acrylic sheet or mar-resistant polycarbonate sheet laminated with a special interlayer, and listed in UL 752 as bullet resisting, Class [I] [II] [III], [clear] [\_\_\_\_\_] in color. [Provide [\_\_\_\_\_] .]

### 2.5 SETTING AND SEALING MATERIALS

Provide as specified in the GANA Glazing Manual, IGMA TM-3000, IGMA TB-3001, and manufacturer's recommendations, unless specified otherwise herein. Do not use metal sash putty, nonskinning compounds, nonresilient preformed

sealers, or impregnated preformed gaskets. Materials exposed to view and unpainted must be gray or neutral color.

#### 2.5.1 Putty and Glazing Compound

Provide glazing compound as recommended by manufacturer for face-glazing metal sash. Putty must be linseed oil type. Do not use putty and glazing compounds with insulating glass or laminated glass.

#### 2.5.2 Glazing Compound

Use for face glazing metal sash. Do not use with insulating glass units or laminated glass.

#### 2.5.3 Sealants

Provide elastomeric [and structural] sealants.

##### 2.5.3.1 Elastomeric Sealant

ASTM C920, Type S, Grade NS, Class 12.5, Use G. Use for channel or stop glazing [wood] [and] [metal] sash. Sealant must be chemically compatible with setting blocks, edge blocks, and sealing tapes[, with sealants used in manufacture of insulating glass units] [, and with plastic sheet]. Color of sealant must be white.

##### 2.5.3.2 Structural Sealant

ASTM C1184, Type S.

#### 2.5.4 Joint Backer

Joint backer must have a diameter size at least 25 percent larger than joint width; type and material as recommended in writing by glass and sealant manufacturer.

#### 2.5.5 Preformed Channels

Neoprene, vinyl, or rubber, as recommended by the glass manufacturer for the particular condition. [Channels for bullet-resistant glass must be synthetic rubber, ASTM C864, not less than 6 mm 1/4 inch thick and sufficiently resilient to accommodate expansion and contraction while maintaining a vaportight seal between glass and frame.] [Channels must be chemically compatible with plastic sheet.]

#### 2.5.6 Preformed Vinyl Extrusions

Preformed, semisolid, PVC-based material of proper size and compressibility for the particular condition, complying with ASTM D2287. Use only where glazing rabbet is designed for tape and tape is recommended by the glass or sealant manufacturer. Provide spacer shims for use with compressible tapes. Tapes must be chemically compatible with the product being set.

#### 2.5.7 Setting Blocks and Edge Blocks

Closed-cell neoprene setting blocks must be dense extruded type conforming to ASTM C509 and ASTM D395, Method B, Shore A durometer between 70 and 90. Edge blocking must be Shore A durometer of 50 (plus or minus 5). Provide silicone setting blocks when blocks are in contact with silicone sealant.

Profiles, lengths and locations must be as required and recommended in writing by glass manufacturer. Block color must be black.

#### 2.5.8 Glazing Gaskets

Glazing gaskets must be extruded with continuous integral locking projection designed to engage into metal glass holding members to provide a watertight seal during dynamic loading, building movements and thermal movements. Glazing gaskets for a single glazed opening must be continuous one-piece units with factory-fabricated injection-molded corners free of flashing and burrs. Glazing gaskets must be in lengths or units recommended by manufacturer to ensure against pull-back at corners. Provide glazing gasket profiles as recommended by the manufacturer for the intended application.

##### 2.5.8.1 Fixed Glazing Gaskets

Fixed glazing gaskets must be closed-cell (sponge) smooth extruded compression gaskets of cured elastomeric virgin neoprene compounds conforming to ASTM C509, Type 2, Option 1.

##### 2.5.8.2 Wedge Glazing Gaskets

Wedge glazing gaskets must be high-quality extrusions of cured elastomeric virgin neoprene compounds, ozone resistant, conforming to ASTM C864, Option 1, Shore A durometer between 65 and 75.

##### 2.5.8.3 Aluminum Framing Glazing Gaskets

Glazing gaskets for aluminum framing must be permanent, elastic, non-shrinking, non-migrating, watertight and weathertight.

#### 2.5.9 Accessories

Provide as required for a complete installation, including glazing points, clips, shims, angles, beads, and spacer strips. Provide noncorroding metal accessories. Provide primer-sealers and cleaners as recommended by the glass and sealant manufacturers.

### [2.6 MIRROR ACCESSORIES

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**NOTE: Use for Army projects only. Navy projects  
will specify Mirrors and Accessories in Division 10,  
Specialties.**  
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#### 2.6.1 Mastic

Mastic for setting mirrors must be a [polymer] [\_\_\_\_\_] type mirror mastic resistant to water, shock, cracking, vibration and thermal expansion. Provide mastic compatible with mirror backing paint, and as approved by mirror manufacturer.

#### 2.6.2 Mirror Frames

Provide mirrors with mirror frames (J-mold channels) fabricated of one-piece roll-formed Type 304 stainless steel with No. 4 brushed satin finish and concealed fasteners which will keep mirrors snug to wall.

Frames must be 32 by 6 by 6 mm 1-1/4 by 1/4 by 1/4 inch continuous at top and bottom of mirrors. Concealed fasteners of type to suit wall construction material must be provided with mirror frames.

### 2.6.3 Mirror Clips

Provide clips with concealed fasteners of type to suit wall construction material.

## ]PART 3 EXECUTION

Any materials that show visual evidence of biological growth due to the presence of moisture must not be installed on the building project.

### 3.1 PREPARATION

Preparation, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Determine the sizes to provide the required edge clearances by measuring the actual opening to receive the glass. Grind smooth in the shop glass edges that will be exposed in finish work. Leave labels in place until the installation is approved, except remove applied labels on heat-absorbing glass and on insulating glass units as soon as glass is installed. Securely fix movable items or keep in a closed and locked position until glazing compound has thoroughly set.

### 3.2 GLASS SETTING

Shop glaze or field glaze items to be glazed using glass of the quality and thickness specified or indicated. Glazing, unless otherwise specified or approved, must conform to applicable recommendations in the GANA Glazing Manual, GANA Sealant Manual, IGMA TB-3001, IGMA TM-3000, and manufacturer's recommendations. Aluminum windows, wood doors, and wood windows may be glazed in conformance with one of the glazing methods described in the standards under which they are produced, except that face puttying with no bedding will not be permitted. Handle and install glazing materials in accordance with manufacturer's instructions. Use beads or stops which are furnished with items to be glazed to secure the glass in place. Verify products are properly installed, connected, and adjusted.

#### 3.2.1 Sheet Glass

Cut and set with the visible lines or waves horizontal.

#### 3.2.2 Patterned Glass

Set glass with one patterned surface with smooth surface on the weather side. When used for interior partitions, place the patterned surface in same direction in all openings.

#### 3.2.3 Insulating Glass Units

Do not grind, nip, or cut edges or corners of units after the units have left the factory. Springing, forcing, or twisting of units during setting will not be permitted. Handle units so as not to strike frames or other objects. Installation must conform to applicable recommendations of IGMA TB-3001 and IGMA TM-3000.

#### 3.2.4 Installation of Wire Glass

Install glass for fire doors in accordance with installation requirements of NFPA 80.

#### 3.2.5 Installation of Heat-Absorbing Glass

Provide glass with clean-cut, factory-fabricated edges. Field cutting will not be permitted.

#### 3.2.6 Installation of Laminated Glass

Sashes which are to receive laminated glass must be weeped to the outside to allow water drainage into the channel.

#### 3.2.7 Plastic Sheet

Conform to manufacturer's recommendations for edge clearance, type of sealant and tape, and method of installation.

### 3.3 ADDITIONAL REQUIREMENTS FOR GLAZING CONTROL TOWER WINDOWS

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**NOTE: For Air Force installations, do not modify these requirements without approval of Headquarters, U.S. Air Force. Where design wind speed is more than 225 kilometers 140 miles per hour, delete the last sentence.**  
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#### 3.3.1 Materials and Methods of Installation

Comply with the manufacturer's warranty and written instructions, except as indicated. Install units with the heat-absorbing glass to the exterior. Secure glass in place with bolts and spring clips. The minimum clearance between bolts and edge of glass unit must be 4.75 mm 3/16 inch. The glass must be edged with 4.75 mm 3/16 inch thick continuous neoprene, vinyl, or other approved material. Trim edging after installation. The channel shapes or strips must be firmly held against the glass by the spring action of the extruded metal moldings. Resilient setting blocks, spacer strips, clips, bolts, washers, angles, applicable glazing compound, and resilient channels or cemented-on materials must be as recommended in the written instructions of the glass manufacturer, as approved.

#### 3.3.2 Tolerances and Clearances of Units

Design to prevent the transfer of stress in the setting frames to the glass. Springing, twisting, or forcing of units during setting will not be permitted.

### 3.4 CLEANING

Clean glass surfaces and remove labels, paint spots, putty, and other defacement as required to prevent staining. Glass must be clean at the time the work is accepted. [Clean plastic sheet in accordance with manufacturer's instructions.]

### 3.5 PROTECTION

Protect glass work immediately after installation. Identify glazed openings with suitable warning tapes, cloth or paper flags, attached with non-staining adhesives. Protect reflective glass with a protective material to eliminate any contamination of the reflective coating. Place protective material far enough away from the coated glass to allow air to circulate to reduce heat buildup and moisture accumulation on the glass. Upon removal, separate protective materials for reuse or recycling. Remove and replace glass units which are broken, chipped, cracked, abraded, or otherwise damaged during construction activities with new units.

### 3.6 SCHEDULE

Some metric measurements in this section are based on mathematical conversion of inch-pound measurements, and not on metric measurement commonly agreed to by the manufacturers or other parties. The inch-pound and metric measurements are as follows:

<u>PRODUCTS</u>	<u>INCH-POUND</u>	<u>METRIC</u>
Glass	1/8 inch	3 mm
	3/16 inch	4.5 mm
	7/32 inch	6 mm
	1/4 inch	6 mm
	3/8 inch	10 mm
Interlayer	0.015 inch	0.38 mm
Glazing Channels	1/4 inch	6 mm

-- End of Section --