
USACE / NAVFAC / AFCEA / NASA UFGS-13 21 26 (April 2006)

Preparing Activity: NAVFAC Replacing without change
UFGS-13038 (August 2001)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated April 2012

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04/06

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COLD-STORAGE ROOMS (PREFABRICATED PANEL TYPE)

04/06

NOTE: This guide specification covers the requirements for requirements for walk-in refrigerators and freezers.

Adhere to [UFC 1-300-02](#) Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a [Criteria Change Request \(CCR\)](#).

NOTE: Lighting and refrigeration equipment are included in this guide specification.

NOTE: Indicate the following information on the project drawings for each cold storage room:

1. Configuration and dimensions (width, length, and height).
2. Sections showing floor construction, including details through door openings. Design floors for food service facilities with prefabricated floor sections in depressed pad with quarry tile finish. Experience has shown that this type of floor construction should be used in walk-in refrigerated rooms.

3. Sections showing supporting steel for ceiling panels if required for the project.
4. Details of shelves.
5. Details and location of light fixtures.
6. Location of refrigeration equipment.
7. Storage temperature, cooler capacity, evaporator air flow rate, and evaporator temperature.
8. Electrical characteristics for lights, condensing units, and evaporators.

PART 1 GENERAL

1.1 REFERENCES

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR-CONDITIONING, HEATING AND REFRIGERATION INSTITUTE (AHRI)

AHRI 365	(2009) Commercial and Industrial Unitary Air-Conditioning Condensing Units
AHRI 366	(2009) Commercial and Industrial Unitary Air-Conditioning Condensing Units
AHRI 420	(2008) Performance Rating of Forced-Circulation Free-Delivery Unit Coolers for Refrigeration

NSF INTERNATIONAL (NSF)

NSF/ANSI 7 (2009) Commercial Refrigerators and Freezers

U.S. DEPARTMENT OF DEFENSE (DOD)

MIL-R-43900 (1985; Rev B; Notice 1; CANC Notice 2) Refrigerators, Freezers, Prefabricated, Mechanical, Commercial, Walk-In

U.S. GENERAL SERVICES ADMINISTRATION (GSA)

CID A-A-52128 (Basic) Shelving, Storage, Stationary and Mobile, Food Storage

UNDERWRITERS LABORATORIES (UL)

UL 1995 (2011) Heating and Cooling Equipment

UL 412 (2011) Standard for Refrigeration Unit Coolers

UL 427 (2011) Refrigerating Units

1.2 SUBMITTALS

NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project.

The Guide Specification technical editors have designated those items that require Government approval, due to their complexity or criticality, with a "G". Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item, if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.][for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Cold-storage rooms

SD-03 Product Data

Cold-storage rooms

Shelves

Refrigeration equipment

SD-06 Test Reports

Start-up and initial operational tests

SD-08 Manufacturer's Instructions

Cold-storage rooms

Refrigeration equipment

Include equipment start-up and initial operation. Include evacuation and charging procedures for refrigeration equipment.

SD-10 Operation and Maintenance Data

Cold-storage rooms, Data Package 1[; G][; G, [____]]

Refrigeration equipment, Data Package 2[; G][; G, [____]]

Submit in accordance with Section 01 78 23 OPERATION AND MAINTENANCE DATA.

SD-11 Closeout Submittals

Posted operating instructions for refrigeration equipment

1.3 REFRIGERATION PIPING

NOTE: Insert appropriate Section number and title
in blank below using format per UFC 1-300-02,
"Unified Facilities Guide Specifications (UFGS)
Format Standard".

Provide as specified under [____].

PART 2 PRODUCTS

2.1 COLD-STORAGE ROOMS

NOTE: Select the appropriate type, size, and style
from the latest edition of MIL-R-43900.

MIL-R-43900, factory-fabricated type with the following requirements:

- a. Type [_____]
- b. Size [_____]
- c. Style [_____]
- d. Entrance doors shall be [swing] [sliding] type with [right-handed] [left-handed] openings.
- e. Refrigeration systems shall be the [remote] [self-contained] type.
- f. Electrical characteristics as indicated.
- g. Preservation and packing shall be commercial grade.
- h. Provide recording thermometer.
- i. Provide temperature alarm system [with connector for remote temperature alarm].
- j. Provide interior lighting.
- [k. Provide outdoor weather cap.]
- [l. Provide outdoor condensing unit cover.]
- [m. Provide strip curtains.]
- n. Provide condensing unit outdoor controls for operation down to [_____] degrees C F ambient temperature.

2.2 SHELVES

CID A-A-52128, stationary type, slotted shelves, stainless steel construction, 450 to 500 mm 18 to 20 inches front to rear, by 1200 mm 48 inches long, by 1470 to 1680 mm 58 to 66 inches high, except as indicated otherwise. Preproduction samples are not required.

2.3 REFRIGERATION EQUIPMENT

MIL-R-43900, except as modified in this section. Refrigerant equipment shall be designed for [remote] [self-contained] installation. Design units for 16 to 18 hour operation at the indicated interior temperature in [_____] degrees C F ambient temperature. Capacities, air delivery, and dimensions shall be as indicated.

2.3.1 Remote Condensing Units

Factory-fabricated and rated in accordance with **UL 1995** and **AHRI 366 AHRI 365**. Provide with motor, [air-cooled] [water-cooled] condenser, receiver, compressors, mounted on a common base. Compressors shall be [hermetic] [accessible-hermetic] type.

2.3.2 Evaporators

Factory-fabricated and rated in accordance with **UL 412** and **AHRI 420**. Forced-convection, unit-cooler type, made to be suspended from the ceiling panels, with forced-air discharged parallel to the ceiling. Provide with air circulating motor, multfin tube-type coil and grille assembled within a protective housing. Air circulation motors shall be lifetime sealed, and the entire unit-cooler assembly shall be accessible for cleaning. Provide a drip pan and drain connection. When the cold storage room is used for freezing, provide an automatic [hot-gas] [electric heat] defrosting system. Provide [timer] [demand] type defrost controllers.

2.3.3 Self-Contained Refrigerant Systems

NOTE: Select mounting. Side-mounted units are available in sizes up to **6 kW 7 1/2 horsepower**. Top-mounted units are available in sizes up to **4 kW 5 horsepower**.

Factory-fabricated in accordance with **UL 427** for [side-wall] [top-wall] mounting. Systems shall include a condensing unit mounted on the exterior and a forced air evaporator mounted on the interior directly opposite.

2.4 HEATING CABLE

NOTE: The following paragraph is for units operating at below-freezing temperatures.

Provide condensate drain lines and drains below freezer floors with electric heating cable, thermostatically controlled to maintain [_____] degrees **C F** at zero flow rate. Cable shall be size [_____] to provide [_____] watts per **meter linear foot**.

PART 3 EXECUTION

3.1 INSTALLATION

Installation procedures shall conform to **NSF/ANSI 7**, and the manufacturer's instructions. Submit a set of instructions covering both assembly of the rooms and installation of the refrigeration equipment before starting installation.

3.2 MANUFACTURER'S FIELD SERVICES

Furnish manufacturer's representatives who are trained to perform the services specified. The representatives shall furnish and services on the following matters:

- a. Erection, alignment, and testing.
- b. Charging equipment with refrigerant and oil.
- c. Starting equipment and training government personnel as to its proper care, operation, and maintenance.

3.3 TESTS

Perform the tests for each room and provide everything required. Notify the Contracting Officer 10 days before performing the tests. Tests shall be performed in the presence of a manufacturer's representative.

3.3.1 Start-Up and Operational Tests

Start up and initially operate the systems upon completion of the installation of the equipment and refrigerant piping. Adjust the safety and automatic controls to place them in operation and sequence. Record manufacturer's recommended readings hourly. Operational tests shall cover a period of not less than 24 hours.

3.3.2 Performance Tests

Upon completion of the operational tests the systems shall be performance tested. Test duration shall not be less than 8 hours. Tests shall include the following information to be in the report with conclusions regarding the adequacy of the systems:

- a. Time, dates and duration of tests.
- b. Inside dry-bulb and wet-bulb temperatures maintained in each room during the tests employing recording instruments calibrated before the tests.
- c. Outside dry-bulb and wet-bulb temperatures obtained from recording instruments calibrated and checked hourly with a sling psychrometer.
- d. Evaporator and condenser entering and leaving temperatures taken hourly with the compressors in operation.
- e. The make, model and capacity of each evaporator and condensing unit.
- f. Voltmeter and ammeter readings for condensing units and evaporators.

3.4 OPERATING INSTRUCTIONS

Provide a framed and glassed control chart indicating a layout of the refrigeration systems, including piping, valves, wiring, and control mechanisms. Install control chart where directed. Submit printed instructions covering the maintenance and operation of refrigeration equipment. Tag shutoff valves in accordance with the printed instructions. Provide special tools as necessary for repair and maintenance of the equipment.

3.5 CLEANING

Remove masking-protection from stainless steel and other finished surfaces. Wash and clean floors, walls, shelves, and ceilings inside rooms

and exposed surfaces on the outside. Clean glass, fixtures and fittings.

3.6 INSTRUCTING OPERATING PERSONNEL

Upon completion of the work and at a time designated by the Contracting Officer, provide for the instruction of Government personnel in the operation and maintenance of each refrigeration system. The period of instruction shall be for not less than one 8-hour working day.

-- End of Section --