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USACE / NAVFAC / AFCEA / NASA UFGS-03 62 16 (May 2009)  
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Preparing Activity: NASA Superseding  
UFGS-03 62 16 (June 2006)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated April 2011

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05/09

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### SECTION 03 62 16

#### METALLIC NON-SHRINK GROUTING 05/09

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NOTE: This guide specification covers the requirements for the material and application of expansive grout to ensure structural integrity of construction.

Associated work found in other sections includes preparation of surfaces to receive grout. Indicate areas of application on the drawings.

Adhere to [UFC 1-300-02](#) Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a [Criteria Change Request \(CCR\)](#).

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## PART 1 GENERAL

### 1.1 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's

Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ACI INTERNATIONAL (ACI)

ACI 211.5R	(2001; R 2009) Guide for Submittal of Concrete Proportions
ACI 214R	(2002; Errata 2010) Evaluation of Strength Test Results of Concrete
ACI 311.4R	(2005) Guide for Concrete Inspection
ACI MCP PACK	(2010) Manual of Concrete Practice

ASTM INTERNATIONAL (ASTM)

ASTM C 150	(2009) Standard Specification for Portland Cement
ASTM C 33/C 33M	(2011) Standard Specification for Concrete Aggregates

1.2 SUBMITTALS

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NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Keep submittals to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for

Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-01 Preconstruction Submittals

##### Grout Placement and Inspection Reports

#### SD-04 Samples

Submit samples in accordance with ACI 211.5R for the following:

Aggregates

Expansive Admixtures

#### SD-06 Test Reports

Provide test reports for the following:

Expansion

Compressive Strength

Submit Grout Placement and Inspection Reports for the following items:

Expansive Grout

Portland Cement

#### SD-07 Certificates

Provide certificates for the following items:

Portland Cement

Expansive Admixtures

Expansive Grout

Aggregates

### 1.3 GROUT PLACEMENT PLAN AND INSPECTION REPORTS

Provide examples of [Grout Placement and Inspection Reports](#) in accordance with [ACI 214R](#), [ACI 311.4R](#) and [ACI MCP PACK](#). Show details of proposed methods of application, with written instructions from the manufacturer for the use expansive admixture at least [45] [\_\_] calendar days prior to the start of expansive concrete operations.

Include a copy of records of inspections and tests as well as the records of corrective action taken. Include descriptions of preparation of cavities for placement of grout; proper mixing, placement, and curing of grout with methods of preventing discoloration.

## PART 2 PRODUCTS

### 2.1 [PORTLAND CEMENT](#)

Conform to [ASTM C 150](#) for Cement, Type I.

### 2.2 [AGGREGATES](#)

Conform to [ASTM C 33/C 33M](#) for aggregates and the gradation as directed.

### 2.3 WATER

Provide potable water.

### 2.4 [EXPANSIVE ADMIXTURES](#)

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NOTE: Select one of next two paragraphs depending  
on type of expansive admixture required.

Select the first paragraph for Type A expansive  
grout, described below.

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[Use admixture consisting of an oxidizable metallic aggregate.]

[Use admixture consisting of a metallic aluminum powder.]

### 2.5 [EXPANSIVE GROUT](#)

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NOTE: Select one of the following two paragraphs  
depending on the type of grout required. Last  
paragraph is applicable to either selection. Types  
are described as follows:

Type A grout derives its expansive properties from  
oxidation of metallic aggregate. Oxidation and  
consequent expansion may be expected to continue  
until either the aggregate has been completely  
oxidized or until the grout, in plane, has been  
sealed off from further contact with oxygen.

Type B grout derives its expansive properties from  
the liberation of gas into the mixture during and  
after mixing. Chemical reaction causes evolution of

hydrogen gas. Expansion may be expected to continue until either the gas-liberating mechanism has been exhausted or until the mixture has solidified to such an extent that the tendency for evolving gas to expand is effectively resisted by the stiffness of the grout.

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[Provide Type A grout containing an oxidizable metallic aggregate and an oxidation-promoting ingredient. Conform to the manufacturer's printed instructions.]

[Provide Type B grout containing a metallic aluminum powder with alkali hydroxides in solution. Do not exceed 1 teaspoon per bag of cement for the quantity of aluminum powder.]

Provide testing and submit test reports for the expansive grout to meet the following performance requirements:

Expansion: 28 calendar days - Percent maximum: 0.4

- Percent minimum: 0.3

Compressive Strength: 27.6 Megapascal 4,000 psi

## PART 3 EXECUTION

### 3.1 PREPARATION

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NOTE: Verify that the section referenced below is included in specification.

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Prepare cavities for grouting by cleaning away foreign matter, laitance, dirt, grease or oil. Clean all contact surfaces of concrete and masonry no less than 24 hours before grout application.

Fill blind cavities by pressure injection under controlled venting. Start injection and continue with the vent open until waste grout is expelled through vent with the same consistency, then block the vent for pressurization to 413 kilopascal 60 psi. Use lower pressures when damage to construction may result.

### 3.2 MIXING

Mix grout ingredients for both cementitious grout and epoxy grout in accordance with the manufacturer's written mixing instructions and recommendations.

Mix grout materials in proper mechanical mixers.

Mix grout as close to work area as possible.

### 3.3 PLACING GROUT

Place grout in accordance with the manufacturer's written installation instructions and recommendations. Do not use grout which has begun to set or if more than one hour has elapsed after initial mixing.

#### 3.4 PROTECTION AND CURING

Protect freshly placed grout from premature drying and excessive cold or hot temperatures. Comply with manufacturer's requirements for cold-weather and hot-weather protection during curing.

-- End of Section --