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USACE / NAVFAC / AFCEA / NASA UFGS-32 01 25 (April 2006)  
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Preparing Activity: USACE Replacing without change  
UFGS-02967 (August 2004)

## UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated March 2008

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### SECTION 32 01 25

#### HEATER SCARIFYING OF BITUMINOUS PAVEMENTS 04/06

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NOTE: This guide specification covers the requirements for heater scarifier procedures for bituminous pavements in connection with surface treatments or asphalt overlays.

Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable items(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

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#### PART 1 GENERAL

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NOTE: Experience and data indicate that scarifying is feasible only on existing asphalt concrete pavements which are structurally sound but in need of surface leveling or sealing, for example, pavements disturbed for utility trenches or other openings or where patches have settled and surface deterioration exists. This specification covers the use of heater scarifiers for the maintenance of bituminous pavements. Heater scarifying is to be used in conjunction with surface treatments and asphalt overlays; therefore, a surface treatment or asphalt overlay section should be included in the project specifications.

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## 1.1 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS  
(AASHTO)

AASHTO T 102 (1983; R 2004) Spot Test of Asphaltic Materials

ASTM INTERNATIONAL (ASTM)

ASTM D 1250 (2007) Standard Guide for Use of the Petroleum Measurement Tables

ASTM D 140 (2001; R 2007) Sampling Bituminous Materials

ASTM D 2170 (2007) Kinematic Viscosity of Asphalts (Bitumens)

ASTM D 2397 (2005) Standard Specification for Cationic Emulsified Asphalt

ASTM D 244 (2004) Emulsified Asphalts

ASTM D 92 (2005a) Standard Test Method for Flash and Fire Points by Cleveland Open Cup Tester

ASTM D 977 (2005) Emulsified Asphalt

## 1.2 MEASUREMENT AND PAYMENT

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NOTE: When other methods of measurement are desired or are necessary, this paragraph will be modified accordingly.

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#### 1.2.1 Methods of Measurement

Quantities of [bituminous material] [recycling agent] applied and area of pavement treated in the accepted work shall be determined by the following methods.

##### 1.2.1.1 Bituminous Material and Recycling Agent

The quantity of [bituminous material] [recycling agent] to be paid for shall be the number of **liters** **gallons** used in the accepted work as determined by the Contracting Officer, corrected to **liters at 15.6 degrees C** **gallons at 60 degrees F** in accordance with **ASTM D 1250** and using a coefficient of expansion of **0.00045 per degree C** **0.00025 per degree F** for asphalt emulsion.

##### 1.2.1.2 Treated Pavement

The quantity of pavement treated with [bituminous material] [recycling agent] shall be the number of square **meters** **yards** completed and accepted as determined by the Contracting Officer. The number of square **meters** **yards** of treated pavement shall be determined by measuring the length and width of the specified work area. Measurements to determine the number of square **meters** **yards** shall be along the surface of the pavement and shall be to the closest **mm** **inch** for width and the closest **meter** **foot** for length.

##### 1.2.1.3 Heater Scarifying

The quantity of heater scarifying of bituminous concrete surfaces shall be the number of square **meters** **yards** completed and accepted as determined by the Contracting Officer. The number of square **meters** **yards** of scarified pavement shall be determined by measuring the length and width of the specified work area. Measurements shall be along the surface of the pavement and shall be to the closest **mm** **inch** for width and the closest **meter** **foot** for length.

#### 1.2.2 Payment

Quantities of heater scarifying, treated pavement and [bituminous material] [recycling agent] will be paid for at respective contract unit prices.

#### 1.3 SUBMITTALS

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NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's

**Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.**

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for [Contractor Quality Control approval.] [information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-04 Samples

Materials[; G][; G, [\_\_\_\_]]

Samples of proper size for approval, not less than [\_\_\_\_] days before commencing the work. Additional samples of materials shall be furnished as required during construction.

#### SD-06 Test Reports

##### Testing

Before delivery of materials, certified copies of the test reports establishing compliance with specifications detailed herein and in referenced publications. Test results on materials shall be provided by the Contractor prior to and during construction.

#### 1.4 WEATHER LIMITATIONS

Heater scarifying procedures shall be performed only when the existing pavement is dry and the pavement surface temperature is above 15 degrees C 60 degrees F.

#### 1.5 EQUIPMENT, TOOLS, AND MACHINES

Equipment, tools, and machines used in the performance of the work shall be maintained in a satisfactory working condition at all times. Equipment used shall conform to applicable governing regulations for local air pollution controls.

### 1.5.1 Heater Scarifier

The heater scarifier shall be a self-propelled machine having, in combination, the means of heating and scarifying the existing asphaltic concrete surface and spreading the scarified material in a uniform layer. The heating, scarifying, and spreading widths of the machine shall be equal. The machine shall be capable of producing a minimum thickness of 19 mm 3/4 inch of uncompacted reclaimed mix without damaging the asphalt binder or violating pollution standards of the area. The machine shall be capable of working at a rate of speed that allows heating and scarifying the pavement to meet the specified requirements.

### 1.5.2 Bituminous Distributor

The bituminous distributor shall be mounted on pneumatic tires of such size and number to prevent rutting, shoving, or other damage to the base, surface, or other layers in the pavement structure. The distributor shall be designed and equipped to spray the bituminous or recycling material in a uniform coverage at the specified temperature at readily determined and controlled rates with an allowable variation from the specified rate of not more than plus or minus 5 percent. The distributor shall be capable of being operated at variable widths. The distributor equipment shall include a separate power unit for the bitumen pump, full circulation spray bars, tachometer, pressure gauges, volume measuring devices, a thermometer for reading the temperature of tank contents, and a hose attachment suitable for applying bituminous material to inaccessible areas and patches. The distributor shall be equipped for circulation and agitation of the bituminous material during the heating process.

### 1.5.3 Cleaning Equipment

Power brooms and power blowers shall be suitable for cleaning the surface and cracks in the existing pavement prior to treatment.

## 1.6 SAMPLING AND TESTING

### 1.6.1 Sampling

All samples of [bituminous material] [recycling agent], unless otherwise specified, shall be taken in accordance with the requirements of ASTM D 140. All materials will be subject to approval before use.

### 1.6.2 Testing

Testing [will be the Government's responsibility] [shall be the responsibility of the Contractor and shall be performed by an approved commercial testing laboratory or by Contractor's testing laboratory, subject to the approval of the Contracting Officer]. The materials shall be tested to establish compliance with the specified requirements.

## PART 2 PRODUCTS

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**NOTE: Designer will specify either bituminous material or recycling agent to be used for treating the scarified surface, and will delete the inapplicable paragraph and renumber all subsequent paragraphs accordingly. When bituminous material is**

to be used, grade SS-1 or CSS-1 asphalt emulsion should be specified in moderate or cold climates and grade SS-1h or CSS-1h should be specified in hotter climates such as the southern or southwestern areas of the United States.

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## 2.1 BITUMINOUS MATERIAL

Bituminous material shall be an emulsified asphalt, Grade [\_\_\_\_], conforming to [ASTM D 977] [ASTM D 2397]. The asphalt from which emulsion is made shall have a negative spot when tested in accordance with AASHTO T 102.

## 2.2 RECYCLING AGENTS

Recycling agents shall be composed of a petroleum base oil uniformly emulsified with water and shall conform to the requirements of the table below. The recycling agent shall have a proven record of satisfactory service for at least two years prior to use in this contract.

### RECYCLING AGENT

Property	Requirement	Test Method
Residue, percent	55 minimum	ASTM D 244 (1)
Viscosity at 60 degrees C, sq mm/sec (2)	80-500	ASTM D 2170
Flash Point (3) Cleveland Open Cup (COC), degrees C	350 minimum	ASTM D 92

### RECYCLING AGENT

Property	Requirement	Test Method
Residue, percent	55 minimum	ASTM D 244 (1)
Viscosity at 140 degrees F, centistokes (2)	80-500	ASTM D 2170
Flash Point (3) Cleveland Open Cup (COC), degrees F	350 minimum	ASTM D 92

(1) Modify ASTM D 244 evaporation test for percent residue by heating 50-gram samples to 148 degrees C 300 degrees F until foaming ceases; then cool immediately and calculate results.

(2) Viscosity on the residue obtained from evaporation test.

(3) Flash point on residue from evaporation test.

## PART 3 EXECUTION

### 3.1 PREPARATION OF SURFACE

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NOTE: If the surface to be treated contains utility accesses, drainage systems, etc., which require repairs, the method of repairs and extent of work involved should be shown on plans and described in a separate section of the specifications.

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All potholes, defective base areas, utility cuts, and large cracks shall be repaired. Manhole covers, valve boxes, and like structures shall be adjusted to the desired grade prior to pavement surface repair operations.

### 3.2 SCARIFYING OPERATION

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NOTE: The amount of heat applied to the pavement shall be controlled so that the heated pavement is not checked, charred, or otherwise damaged. The scarified pavement shall not be heated while in a loosened, scarified condition. Experience has indicated that loose material on the surface tends to insulate the pavement, and thus less heat is absorbed by the pavement. Excess heat will burn the asphalt binder; however, sufficient heat should be applied to hold the temperature of the scarified material to a minimum of 90 degrees C (200 degrees F) prior to the application of an overlay.

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A heater scarifier shall be used to scarify the existing bituminous surface as shown. The temperature at which the work is performed, the nature and condition of the equipment, and the manner of performing the work shall result in no pavement damage during the heating and scarifying operation. Heating shall be accomplished with a unit or units that uniformly heat the pavement to the depth to be scarified. The scarifier unit shall uniformly spread the scarified material. Depth of scarification shall be at least 19 mm 3/4 inch. The pavement shall not be heated while in a loosened, scarified condition.

### 3.3 APPLICATION OF BITUMINOUS EMULSION AND RECYCLING AGENTS

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NOTE: It is recommended that the bituminous material or recycling agent be added after the heating process.

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The [bituminous emulsion] [recycling agent] shall be uniformly applied with a bituminous distributor or other approved equipment at a temperature between 23 and 54 degrees C 75 and 130 degrees F and shall be applied in quantities of not less than 0.20, nor more than 1.40 L/square meter 0.05, nor more than 0.30 gallon/square yard. The exact quantities, which may be varied to suit field conditions, will be determined by the Contracting Officer. The [emulsion] [recycling material] shall be applied while the scarified material is hot.

### 3.4 COMPLETION OF PAVEMENT

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NOTE: Specifier will insert in the blanks the type



of overlay or surface treatment to be used in  
conjunction with the heater scarifying procedures.

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After application of [bituminous emulsion] [recycling agents] pavement  
construction shall be completed in accordance with Section [\_\_\_\_\_].

-- End of Section --