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UNIFIED FACILITIES GUIDE SPECIFICATIONS

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SECTION TABLE OF CONTENTS

DIVISION 05 - METALS

SECTION 05 21 00.00 20

STEEL JOISTS [AND JOIST GIRDERS]

04/06

PART 1 GENERAL

- 1.1 REFERENCES
- 1.2 SUBMITTALS
- 1.3 REGULATORY REQUIREMENT
- 1.4 DELIVERY AND STORAGE
- 1.5 QUALITY ASSURANCE
 - 1.5.1 Drawing Requirements
 - 1.5.2 Certifications: Requirements

PART 2 PRODUCTS

- 2.1 JOISTS[, JOIST GIRDERS,] AND ACCESSORIES
- 2.2 PAINTING
 - 2.2.1 Shop Painting

PART 3 EXECUTION

- 3.1 INSTALLATION
 - 3.1.1 Handling and Erection
 - 3.1.2 Welding
- 3.2 PAINTING
 - 3.2.1 Touch-Up Painting
 - 3.2.2 Field Painting
- 3.3 VISUAL INSPECTIONS
 - 3.3.1 Erection Inspection
- 3.4 SCHEDULE

-- End of Section Table of Contents --

PART 1 GENERAL

1.1 REFERENCES

NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN WELDING SOCIETY (AWS)

AWS D1.1/D1.1M (2006; Errata 2006) Structural Welding Code - Steel

STEEL JOIST INSTITUTE (SJI)

SJI Specs & Tables (2005) Standard Specifications and Load Tables for Steel Joists and Joist Girders

THE SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC PS 14.01 (1982; E 2004) Steel Joist Shop Painting System

1.2 SUBMITTALS

NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the

submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.][for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Steel joist structure; G

SD-06 Test Reports

Erection inspection

Welding inspections

SD-07 Certificates

Accessories

Welder qualification

1.3 REGULATORY REQUIREMENT

All joists 12192 mm 40 feet and over shall have a row of bolted bridging in place before slackening of hoisting lines. Secure all joist bridging and anchoring in place prior to the application of any construction loads. Distribute temporary loads so that joist capacity is not exceeded. Do not apply loads to bridging.

1.4 DELIVERY AND STORAGE

Handle, transport, and store joists [and joist girders] in a manner to prevent damage affecting their structural integrity. Store all items off the ground in a well drained location protected from the weather and easily accessible for inspection and handling.

1.5 QUALITY ASSURANCE

1.5.1 Drawing Requirements

Submit **steel joist structure** drawings. Show joist type and size, layout in plan, and erection details including methods of anchoring, framing at openings, type and spacing of bridging, [requirements for field welding,] and details of accessories as applicable.

1.5.2 Certifications: Requirements

Prior to welding, submit certification for **welder qualification**, welding operation, and tacker, stating the type of welding and positions qualified for, the code and procedure qualified under, date qualified, and the firm and individual certifying the qualification tests.

PART 2 PRODUCTS

2.1 JOISTS[, JOIST GIRDERS,] AND **ACCESSORIES**

NOTE: When extra stiffness is desired, for comfort
or special material support, specify the allowable
deflection for that span.

SJI Specs & Tables for the joist [and joist girders] series indicated.

2.2 PAINTING

2.2.1 Shop Painting

NOTE: Omit bracketed text when field painting is
not required.

Clean and prime joists in accordance with **SSPC PS 14.01**, Steel Joist Shop Painting System, using only Type I, "Red Oxide Paint." [Finish coat of paint is specified in Section **09 90 00** PAINTS AND COATINGS.]

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Handling and Erection

SJI Specs & Tables for the joist [and joist girder] series indicated.

3.1.2 Welding

AWS D1.1/D1.1M.

3.2 PAINTING

3.2.1 Touch-Up Painting

After erection of joists [and joist girders], touch-up connections and areas of abraded shop coat with paint of the same type used for the shop

coat.

[3.2.2 Field Painting

NOTE: Omit bracketed text when field painting is
not required.

Paint joists [and joist girders] requiring a finish coat in conformance with the requirements of Section 09 90 00 PAINTS AND COATINGS.

]3.3 VISUAL INSPECTIONS

3.3.1 Erection Inspection

AWS D1.1/D1.1M, Section 6. Perform erection inspection and field welding inspections with AWS certified welding inspectors. Welding inspectors shall visually inspect and mark welds.

3.4 SCHEDULE

SI dimensioning in this section is based on a mathematical conversion of inch-pound dimensions following the SJI specification SJI Specs & Tables. The SI and I-P units for the dimensions shown are as follows.

<u>Inch-Pound Units</u>	<u>SI Units</u>
20 feet	6096 mm
30 ksi	207 MPa

-- End of Section --