
USACE / NAVFAC / AFCEA UFGS-10201 (August 2004)

Preparing Activity: NAVFAC Superseding
UFGS-10201N (September 1999)

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated 22 December 2004

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08/04

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SECTION 10201

METAL [WALL] [AND] [DOOR] LOUVERS
08/04

NOTE: This guide specification covers the requirements for average metal wall louvers, metal louvers in wood doors, screens and frames, and accessories.

Comments and suggestions on this guide specification are welcome and should be directed to the technical proponent of the specification. A listing of technical proponents, including their organization designation and telephone number, is on the Internet.

Recommended changes to a UFGS should be submitted as a Criteria Change Request (CCR).

Use of electronic communication is encouraged.

Brackets are used in the text to indicate designer choices or locations where text must be supplied by the designer.

NOTE: For very large or special louvers and louvers subject to snow or seismic loads, insert additional paragraphs as required.

NOTE: On the drawings, show:

1. Locations, sizes, and types of louvers.
2. Details of louver construction and installation, including subframes, sills, and flashing.
3. Locations and arrangement of mullions.
4. Colors of factory-finished louvers, unless color is specified.

PART 1 GENERAL

1.1 REFERENCES

NOTE: Issue (date) of references included in
project specifications need not be more current than
provided by the latest guide specification. Use of
SpecsIntact automated reference checking is
recommended for projects based on older guide
specifications.

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AIR MOVEMENT AND CONTROL ASSOCIATION INTERNATIONAL (AMCA)

AMCA 500-D	(1998) Laboratory Methods of Testing Dampers for Rating
AMCA 511	(1999; R 2004) Certified Ratings Program for Air Control Devices

ALUMINUM ASSOCIATION (AA)

AA DAF-45	(2003) Designation System for Aluminum Finishes
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AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA 2603	(2002) Voluntary Specification, Performance Requirements and Test Procedures for Pigmented Organic Coatings on Aluminum Extrusions and Panels
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ASTM INTERNATIONAL (ASTM)

ASTM A 167	(2004) Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip
ASTM A 366/A 366M	(1997e1) Commercial Steel, Sheet, Carbon, (0.15 Maximum Percent Cold-Rolled**
ASTM A 653/A 653M	(2004a) Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM B 209	(2004) Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B 209M	(2004) Aluminum and Aluminum-Alloy Sheet and Plate (Metric)
ASTM B 221	(2004a) Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes

ASTM B 221M

(2004) Aluminum and Aluminum-Alloy
Extruded Bars, Rods, Wire, Profiles, and
Tubes (Metric)

1.2 SUBMITTALS

NOTE: Submittals must be limited to those necessary for adequate quality control. The importance of an item in the project should be one of the primary factors in determining if a submittal for the item should be required.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy projects.

Submittal items not designated with a "G" are considered as being for information only for Army projects and for Contractor Quality Control approval for Navy projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-02 Shop Drawings

Wall louvers

Show all information necessary for fabrication and installation of louvers. Indicate materials, sizes, thicknesses, fastenings, and profiles.

SD-04 Samples

Wall louvers; G, [_____]

Door louvers; G, [_____]

Colors of finishes shall closely approximate colors indicated. Where color is not indicated, submit the manufacturer's standard colors to the Contracting Officer for selection.

1.3 DELIVERY, STORAGE, AND PROTECTION

Deliver materials to the site in an undamaged condition. Carefully store materials off the ground to provide proper ventilation, drainage, and protection against dampness. Louvers shall be free from nicks, scratches, and blemishes. Replace defective or damaged materials with new.

PART 2 PRODUCTS

2.1 MATERIALS

2.1.1 Galvanized Steel Sheet

ASTM A 653/A 653M, coating designation Z275 G90.

2.1.2 Aluminum Sheet

ASTM B 209MASTM B 209, alloy 3003 or 5005 with temper as required for forming.

2.1.3 Extruded Aluminum

ASTM B 221MASTM B 221, alloy 6063-T5 or -T52.

[2.1.4 Stainless Steel

ASTM A 167, Type 302 or 304, with 2B finish.

]2.1.5 Cold Rolled Steel Sheet

ASTM A 366/A 366M, Class 1, with matte finish. Use for interior louvers only.

2.2 METAL WALL LOUVERS

NOTE: Louver free areas vary from 25 to 65 percent, depending on blade design. When a certain free area is required, indicate blade type as well as louver size. CAUTION: Even "weather-resistant" louvers will allow water penetration. Quantity and velocity specified are for wall louvers in mechanical rooms and similar locations. Where water penetration would be a problem, specify acceptable quantity of water penetration at air velocity required, or provide operable louvers or operable dampers to exclude wind-driven rain.

Weather resistant type, with bird screens and made to withstand a wind load of not less than [1.44] [_____] kilopascals [30] [_____] pounds per square

foot. Wall louvers shall bear the AMCA certified ratings program seal for air performance and water penetration in accordance with AMCA 500-D and AMCA 511. The rating shall show a water penetration of 0.06 kilograms or less per square meter 0.20 or less ounce per square foot of free area at a free velocity of 244 meters 800 feet per minute.

2.2.1 Extruded Aluminum Louvers

Fabricated of extruded 6063-T5 or -T52 aluminum with a wall thickness of not less than 2 mm 0.081 inch.

2.2.2 Formed Metal Louvers

Formed of [zinc-coated] [stainless] steel sheet not thinner than 16 U.S. gage, or aluminum sheet not less than 2 mm 0.08 inch thick.

2.2.3 Mullions and Mullion Covers

**NOTE: Large louvers may require bracing for given
wind loads and with a maximum deflection of L/180.**

Same material and finish as louvers. Provide mullions [where indicated] [for all louvers more than 1500 mm 5 feet in width at not more than 1500 mm 5 feet on centers]. Provide mullions covers on both faces of joints between louvers.

2.2.4 Screens and Frames

For aluminum louvers, provide 12.5 mm 1/2 inch square mesh, 1.8 or 1.5 mm 14 or 16 gage aluminum or 6 mm 1/4 inch square mesh, 1.5 mm 16 gage aluminum bird screening. For steel louvers, provide 12.5 mm 1/2 inch square mesh, 2.5 or 1.5 mm 12 or 16 gage zinc-coated steel; 12.5 mm 1/2 inch square mesh, 1.5 mm 16 gage copper; or 6 mm 1/4 inch square mesh, 1.5 mm thick 16 gage zinc-coated steel or copper bird screening. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.3 DOOR LOUVERS

[Inverted "Y"] [or] [Inverted "V"] sightproof type not less than 25 mm one inch thick with matching metal trim. Louvers for exterior doors shall be weather resistant type.

2.3.1 Extruded Aluminum Door Louvers

Fabricate of 6063-T5 or -T52 aluminum alloy with a wall thickness of not less than 1.25 mm 0.050 inch thick. Frames and trim shall be clamp-in "L" type.

2.3.2 Formed Metal Door Louvers

Fabricate of [0.9 mm thick 20 U.S. gage steel sheet] [or] [sheet aluminum not less than 1.25 mm 0.050 inch thick]. Trim shall be beveled "Z" molding both sides.

2.3.3 Screens and Frames

For exterior doors, provide aluminum insect screens, 18 by 16 or 18 by 14

mesh. Mount screens in removable, rewirable frames of same material and finish as the louvers.

2.4 FASTENERS AND ACCESSORIES

Provide stainless steel screws and fasteners for aluminum louvers and zinc-coated or stainless steel screws and fasteners for steel louvers. Provide other accessories as required for complete and proper installation.

2.5 FINISHES

2.5.1 Aluminum

Provide factory-applied [anodic coating] [or] [organic coating].

2.5.1.1 Anodic Coating

Clean exposed aluminum surfaces and apply an anodized finish conforming to AA DAF-45 Designation System for Aluminum Finishes, [clear (natural), M10C22A31, Architectural Class II.] [integral color anodized, M10C22A32, Architectural Class II, color [____]].

2.5.1.2 Organic Coating

Clean and prime exposed aluminum surfaces and apply a baked enamel finish conforming to AAMA 2603, 0.02 mm 0.8 mil minimum dry film thickness, color [____].

2.5.2 Steel

NOTE: Coordinate this finish with other exterior building components. If a more durable finish is used on the building exterior or needed for weather resistance, edit the finish coat to describe the paint system.

Provide factory-applied coating. Clean and phosphate treat exposed surfaces and apply rust-inhibitive primer and baked enamel finish coat, 0.025 mm one mil minimum total dry film thickness, color [____].

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Wall Louvers

Install using stops or moldings, flanges, strap anchors, or jamb fasteners as appropriate for the wall construction and in accordance with manufacturer's recommendations.

3.1.2 Door Louvers

Install louvers in wood doors by using metal "Z" or "L" moldings. Fasten moldings to door with screws.

3.1.3 Screens and Frames

Attach frames to louvers with screws or bolts.

3.2 PROTECTION FROM CONTACT OF DISSIMILAR MATERIALS

3.2.1 Copper or Copper-Bearing Alloys

Paint copper or copper-bearing alloys in contact with dissimilar metal with heavy-bodied bituminous paint or separate with inert membrane.

3.2.2 Aluminum

Where aluminum contacts metal other than zinc, paint the dissimilar metal with a primer and two coats of aluminum paint.

3.2.3 Metal

Paint metal in contact with mortar, concrete, or other masonry materials with alkali-resistant coatings such as heavy-bodied bituminous paint.

3.2.4 Wood

Paint wood or other absorptive materials that may become repeatedly wet and in contact with metal with two coats of aluminum paint or a coat of heavy-bodied bituminous paint.

-- End of Section --