UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated January 2021
****

SECTION TABLE OF CONTENTS

DIVISION 13 - SPECIAL CONSTRUCTION

SECTION 13 34 19

METAL BUILDING SYSTEMS

08/20, CHG 1: 02/21

PART 1 GENERAL

1.1 REFERENCES
1.2 GENERAL REQUIREMENTS
1.2.1 Design Parameters
1.2.2 Structural Performance
1.2.2.1 Engineering
1.2.2.2 Design Loads
1.2.3 Anti-terrorism Requirements
1.2.4 Thermal Performance
1.2.4.1 Metal Roof Panel Assemblies
1.2.4.2 Metal Wall Panel Assemblies
1.2.5 Air Infiltration for Metal Roof Panels
1.2.6 Air Infiltration for Metal Wall Panels
1.2.7 Water Penetration for Metal Roof Panels
1.2.8 Water Penetration for Metal Wall Panels
1.2.9 Specular Gloss
1.2.10 Wind-Uplift Resistance
1.2.11 Erection Plan
1.3 DEFINITIONS
1.4 SYSTEM DESCRIPTION
1.4.1 Primary Frame Type
1.4.2 Fixed End-Wall Framing
1.4.3 Expandable End-Wall Framing
1.4.4 Secondary Frame Type
1.4.5 Eave Height
1.4.6 Bay Spacing
1.4.7 Roof Slope
1.4.8 Roof System
1.4.9 Exterior Wall System
1.5 SUBMITTALS
1.6 QUALITY ASSURANCE
1.6.1 Pre-Erection Conference
1.6.1.1 Pre-Roofing and Siding Installation Conference
1.6.2 Manufacturer's Technical Representative

1.6.3 Manufacturer's Qualifications
1.6.4 Qualification of Erection Contractor
1.6.5 Single Source
1.6.6 Welding
1.6.7 Structural Steel
1.6.8 Cold-Formed Steel
1.6.9 Fire-Resistance Ratings
1.6.10 Surface-Burning Characteristics
1.6.11 Fabrication
1.6.12 Finishes
1.7 SHIPPING, HANDLING AND STORAGE
1.7.1 Delivery
1.7.2 Storage
1.7.3 Protection of Materials
1.8 PROJECT CONDITIONS
1.8.1 Weather Limitations
1.8.2 Field Measurements
1.8.2.1 Established Dimensions for Foundations
1.8.2.2 Established Dimensions for Metal Panels
1.8.2.3 Verification Record
1.9 COORDINATION
1.10 WARRANTY
1.10.1 Building System Warranty
1.10.2 Roof System Weather-Tightness Warranty
1.10.3 Roof and Wall Panel Finish Warranty

PART 2 PRODUCTS

2.1 STRUCTURAL FRAMING MATERIALS
2.1.1 Steel Shapes and Plates
2.1.2 Steel Pipe
2.1.3 Cold-Formed and Hot Formed Hollow Structural Sections
2.1.4 Structural-Steel Sheet
2.1.5 Metallic-Coated Steel Sheet
2.1.6 Metallic-Coated Steel Sheet Pre-painted with Coil Stock Coating
2.1.7 Joist Girders
2.1.8 Steel Joists
2.1.9 High-Strength Bolts, Nuts, and Washers
2.1.10 Non-High-Strength Bolts, Nuts, and Washers
2.1.11 Anchor Rods
2.1.12 Threaded Rods
2.1.13 Primer
2.2 FABRICATION
2.2.1 General
2.3 STRUCTURAL FRAMING
2.3.1 General
2.3.2 Primary Framing
2.3.3 Secondary Framing
2.3.4 Bracing
2.4 PANEL MATERIALS
2.4.1 Aluminum Sheet
2.4.2 Steel Sheet
2.4.3 Foam-Insulation Core Wall Panel
2.4.4 Insulated Panel Construction
2.4.5 Finish
2.4.6 Repair Of Finish Protection
2.5 MISCELLANEOUS METAL FRAMING
2.5.1 General
2.5.2 Fasteners for Miscellaneous Metal Framing

2.6 FASTENERS
2.6.1 General
2.6.2 Exposed Fasteners
2.6.3 Screws
2.6.4 Rivets
2.6.5 Attachment Clips
2.7 FRAMES AND MATERIALS FOR OPENINGS
2.7.1 Doors
2.7.2 Windows
2.8 ACCESSORIES
2.8.1 General
2.8.2 Roof and Wall Accessories and Specialties
2.8.3 Insulation
2.8.3.1 Polyethylene Vapor Retarder
2.8.3.2 Wall Liner
2.8.4 Rubber Closure Strips
2.8.5 Metal Closure Strips
2.8.6 2.6.6 Joint Sealants
2.8.6.1 Sealants
2.8.6.2 Shop-Applied
2.8.6.3 Field-Applied
2.8.6.4 Tape Sealant
2.9 SHEET METAL FLASHING AND TRIM
2.9.1 Fabrication
2.10 FINISHES
2.10.1 General
2.10.2 Appearance of Finished Work

PART 3 EXECUTION

3.1 EXAMINATION
3.2 PREPARATION
3.3 ERECTION OF STRUCTURAL FRAMING
3.4 METAL WALL PANEL INSTALLATION
3.5 ROOF PANEL INSTALLATION
3.6 METAL PANEL FASTENER INSTALLATION
3.7 FLASHING, TRIM AND CLOSURE INSTALLATION
3.8 DOOR AND FRAME INSTALLATION
3.9 WINDOW INSTALLATION
3.10 ACCESSORY INSTALLATION
3.10.1 General
3.10.2 Dissimilar Metals
3.10.3 Gutters and Downspouts
3.10.4 Insulation
3.10.5 Roof and Wall Accessories and Specialties
3.11 CLEAN-UP AND PROTECTION
3.11.1 Structural Framing
3.11.2 Metal Panels
3.11.3 Touch-Up Painting
3.12 WASTE MANAGEMENT
3.13 SPECIAL INSPECTION AND TESTING FOR SEISMIC-RESISTING SYSTEMS
3.14 WARRANTY
3.14.1 Manufacturer's Warranty
3.14.2 Contractor's Warranty For Installation
3.14.3 Contractor's Five Year No Penal Sum Warranty

-- End of Section Table of Contents --

UNIFIED FACILITIES GUIDE SPECIFICATIONS

References are in agreement with UMRL dated January 2021
****

SECTION 13 34 19

METAL BUILDING SYSTEMS
08/20, CHG 1: 02/21

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NOTE: This guide specification covers the requirements for fabricated, pre-engineered metal structures. This specification is not intended to be used for gas station or petroleum/oil/lubricants (POL) facility canopies.

Adhere to UFC 1-300-02 Unified Facilities Guide Specifications (UFGS) Format Standard when editing this guide specification or preparing new project specification sections. Edit this guide specification for project specific requirements by adding, deleting, or revising text. For bracketed items, choose applicable item(s) or insert appropriate information.

Remove information and requirements not required in respective project, whether or not brackets are present.

Comments, suggestions and recommended changes for this guide specification are welcome and should be submitted as a Criteria Change Request (CCR).
****

PART 1 GENERAL

1.1 REFERENCES

****
NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a Reference Identifier (RID) outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also

use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

****

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NOTE: All references, including dates, should be verified that they comply with the requirements of UFC 1-200-01.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

ALUMINUM ASSOCIATION (AA)

AA ADM	(2020) Aluminum Design Manual
AA ASD1	(2017; Errata 2017) Aluminum Standards and Data

AMERICAN ARCHITECTURAL MANUFACTURERS ASSOCIATION (AAMA)

AAMA/WDMA/CSA 101/I.S.2/A440	(2017) North American Fenestration Standard/Specification for Windows, Doors, and Skylights

AMERICAN INSTITUTE OF STEEL CONSTRUCTION (AISC)

AISC 325	(2017) Steel Construction Manual
AISC 341	(2016) Seismic Provisions for Structural Steel Buildings
AISC 360	(2016) Specification for Structural Steel Buildings

AMERICAN IRON AND STEEL INSTITUTE (AISI)

AISC/AISI 121	(2007) Standard Definitions for Use in the Design of Steel Structures
AISI D100	(2017) Cold-Formed Steel Design Manual

AMERICAN SOCIETY OF CIVIL ENGINEERS (ASCE)

ASCE 7-16	(2017; Errata 2018; Supp 1 2018) Minimum Design Loads and Associated Criteria for Buildings and Other Structures

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 90.1 - IP	(2013) Energy Standard for Buildings

	Except Low-Rise Residential Buildings
ASHRAE 90.1 - SI	(2013) Energy Standard for Buildings Except Low-Rise Residential Buildings

AMERICAN WELDING SOCIETY (AWS)

AWS A5.1/A5.1M	(2012) Specification for Carbon Steel Electrodes for Shielded Metal Arc Welding
AWS D1.1/D1.1M	(2020) Structural Welding Code - Steel
AWS D1.3/D1.3M	(2018) Structural Welding Code - Sheet Steel

ASTM INTERNATIONAL (ASTM)

ASTM A36/A36M	(2019) Standard Specification for Carbon Structural Steel
ASTM A53/A53M	(2020) Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
ASTM A123/A123M	(2017) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A153/A153M	(2016a) Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A193/A193M	(2020) Standard Specification for Alloy-Steel and Stainless Steel Bolting Materials for High-Temperature Service and Other Special Purpose Applications
ASTM A307	(2014; E 2017) Standard Specification for Carbon Steel Bolts, Studs, and Threaded Rod 60 000 PSI Tensile Strength
ASTM A463/A463M	(2015; R 2020; E 2020) Standard Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process
ASTM A475	(2003; R 2020) Standard Specification for Zinc-Coated Steel Wire Strand
ASTM A500/A500M	(2020) Standard Specification for Cold-Formed Welded and Seamless Carbon Steel Structural Tubing in Rounds and Shapes
ASTM A501/A501M	(2014) Standard Specification for Hot-Formed Welded and Seamless Carbon Steel Structural Tubing
ASTM A529/A529M	(2019) Standard Specification for High-Strength Carbon-Manganese Steel of

	Structural Quality
ASTM A563	(2015) Standard Specification for Carbon and Alloy Steel Nuts
ASTM A563M	(2007; R 2013) Standard Specification for Carbon and Alloy Steel Nuts (Metric)
ASTM A572/A572M	(2018) Standard Specification for High-Strength Low-Alloy Columbium-Vanadium Structural Steel
ASTM A606/A606M	(2018) Standard Specification for Steel Sheet and Strip, High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, with Improved Atmospheric Corrosion Resistance
ASTM A653/A653M	(2020) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
ASTM A755/A755M	(2018) Standard Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products
ASTM A780/A780M	(2020) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM A792/A792M	(2010; R 2015) Standard Specification for Steel Sheet, 55% Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
ASTM A992/A992M	(2020) Standard Specification for Structural Steel Shapes
ASTM A1008/A1008M	(2020) Standard Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable
ASTM A1011/A1011M	(2018a) Standard Specification for Steel Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, and Ultra-High Strength
ASTM B117	(2019) Standard Practice for Operating Salt Spray (Fog) Apparatus
ASTM B209	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
ASTM B209M	(2014) Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate (Metric)

ASTM B221	(2014) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes
ASTM B221M	(2013) Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes (Metric)
ASTM B695	(2004; R 2016) Standard Specification for Coatings of Zinc Mechanically Deposited on Iron and Steel
ASTM C273/C273M	(2020) Standard Test Method for Shear Properties of Sandwich Core Materials
ASTM C518	(2017) Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
ASTM C553	(2013; R 2019) Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
ASTM C612	(2014; R 2019) Standard Specification for Mineral Fiber Block and Board Thermal Insulation
ASTM C665	(2017) Standard Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
ASTM C920	(2018) Standard Specification for Elastomeric Joint Sealants
ASTM C991	(2016) Flexible Glass Fiber Insulation for Metal Buildings
ASTM C1289	(2020) Standard Specification for Faced Rigid Cellular Polyisocyanurate Thermal Insulation Board
ASTM C1363	(2019) Standard Test Method for Thermal Performance of Building Materials and Envelope Assemblies by Means of a Hot Box Apparatus
ASTM D522/D522M	(2017) Mandrel Bend Test of Attached Organic Coatings
ASTM D523	(2014; R 2018) Standard Test Method for Specular Gloss
ASTM D714	(2002; R 2017) Standard Test Method for Evaluating Degree of Blistering of Paints
ASTM D822	(2013; R 2018) Filtered Open-Flame

	Carbon-Arc Exposures of Paint and Related Coatings
ASTM D968	(2017) Standard Test Methods for Abrasion Resistance of Organic Coatings by Falling Abrasive
ASTM D1056	(2014) Standard Specification for Flexible Cellular Materials - Sponge or Expanded Rubber
ASTM D1308	(2002; R 2013) Effect of Household Chemicals on Clear and Pigmented Organic Finishes
ASTM D1621	(2016) Standard Test Method for Compressive Properties of Rigid Cellular Plastics
ASTM D1622/D1622M	(2014) Apparent Density of Rigid Cellular Plastics
ASTM D1667	(2017) Standard Specification for Flexible Cellular Materials - Poly (Vinyl Chloride) Foam (Closed-Cell)
ASTM D2244	(2016) Standard Practice for Calculation of Color Tolerances and Color Differences from Instrumentally Measured Color Coordinates
ASTM D2247	(2015) Testing Water Resistance of Coatings in 100% Relative Humidity
ASTM D2794	(1993; R 2019) Standard Test Method for Resistance of Organic Coatings to the Effects of Rapid Deformation (Impact)
ASTM D3363	(2005; E 2011; R 2011; E 2012) Film Hardness by Pencil Test
ASTM D4214	(2007; R 2015) Standard Test Method for Evaluating the Degree of Chalking of Exterior Paint Films
ASTM D5359	(2015) Standard Specification for Glass Cullet Recovered from Waste for Use in Manufacture of Glass Fiber
ASTM D6226	(2015) Standard Test Method for Open Cell Content of Rigid Cellular Plastics
ASTM DEFONLINE	(2008) ASTM Online Dictionary of Engineering Science and Technology
ASTM E84	(2020) Standard Test Method for Surface Burning Characteristics of Building Materials

ASTM E96/E96M	(2016) Standard Test Methods for Water Vapor Transmission of Materials
ASTM E119	(2020) Standard Test Methods for Fire Tests of Building Construction and Materials
ASTM E136	(2019a) Standard Test Method for Assessing Combustibility of Materials Using a Vertical Tube Furnace at 750 Degrees C
ASTM E283	(2019) Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen
ASTM E331	(2000; R 2016) Standard Test Method for Water Penetration of Exterior Windows, Skylights, Doors, and Curtain Walls by Uniform Static Air Pressure Difference
ASTM E1592	(2017) Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference
ASTM E1646	(1995; R 2018) Standard Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Air Pressure Difference
ASTM E1680	(2016) Standard Test Method for Rate of Air Leakage Through Exterior Metal Roof Panel Systems
ASTM F436/F436M	(2019) Standard Specification for Hardened Steel Washers Inch and Metric Dimensions
ASTM F844	(2007a; R 2013) Washers, Steel, Plain (Flat), Unhardened for General Use
ASTM F1554	(2018) Standard Specification for Anchor Bolts, Steel, 36, 55, and 105-ksi Yield Strength
ASTM F1852	(2014) Standard Specification for "Twist Off" Type Tension Control Structural Bolt/Nut/Washer Assemblies, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
ASTM F3125/F3125M	(2019) Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength

ASTM G152	(2013) Operating Open Flame Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials
ASTM G153	(2013) Operating Enclosed Carbon Arc Light Apparatus for Exposure of Nonmetallic Materials

METAL BUILDING MANUFACTURERS ASSOCIATION (MBMA)

MBMA MBSM	(2018) Metal Building Systems Manual

NATIONAL ASSOCIATION OF ARCHITECTURAL METAL MANUFACTURERS (NAAMM)

NAAMM AMP 500	(2006) Metal Finishes Manual

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 80	(2019) Standard for Fire Doors and Other Opening Protectives
NFPA 252	(2017) Standard Methods of Fire Tests of Door Assemblies

NATIONAL ROOFING CONTRACTORS ASSOCIATION (NRCA)

NRCA RoofMan	(2020) The NRCA Roofing Manual

SHEET METAL AND AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

SMACNA 1793	(2012) Architectural Sheet Metal Manual, 7th Edition

SOCIETY FOR PROTECTIVE COATINGS (SSPC)

SSPC Paint 15	(1999; E 2004) Steel Joist Shop Primer/Metal Building Primer
SSPC Painting Manual	(2002) Good Painting Practice, Steel Structures Painting Manual, Volume 1
SSPC SP 2	(2018) Hand Tool Cleaning

STEEL WINDOW INSTITUTE (SWI)

SWI AGSW	(2002) Architect's Guide to Steel Windows

U.S. ARMY CORPS OF ENGINEERS (USACE)

EM 385-1-1	(2014) Safety and Health Requirements Manual

U.S. DEPARTMENT OF DEFENSE (DOD)

UFC 3-301-01	(2019) Structural Engineering
UFC 3-301-02	(2020) Design of Risk Category V

	Structures, National Strategic Military Assets
UFC 4-010-01	(2018;with Change 1, 2020) DoD Minimum Antiterrorism Standards for Buildings

UNDERWRITERS LABORATORIES (UL)

UL Bld Mat Dir	(updated continuously online) Building Materials Directory

1.2 GENERAL REQUIREMENTS

1.2.1 Design Parameters

Design and construct pre-engineered metal buildings of size, shape, height, fenestration, siting, and configuration indicated. Coordinate site utility services, accessibility requirements, vehicular and pedestrian access, mechanical, electrical, plumbing and fire protection requirements, interior construction and finishes, and such other items as may be necessary for a complete, functional building.

1.2.2 Structural Performance

Provide metal building systems capable of withstanding the effects of gravity loads and the following loads and stresses within the limits and conditions indicated.

1.2.2.1 Engineering

Design metal building systems conforming to procedures described in MBMA MBSM.

1.2.2.2 Design Loads

Design and construct to the requirements of UFC 3-301-01, Structural Engineering.

[1.2.3 Anti-terrorism Requirements

****

NOTE: Confirm occupancy classification and occupancy load and refer to UFC 4-010-01 DoD Minimum Antiterrorism Standards for Buildings to determine if antiterrorism standards will apply. If they apply include this section.

****

Design metal building systems to comply with the requirements of UFC 4-010-01.

]1.2.4 Thermal Performance

Provide insulated metal panel assemblies with the following maximum U-factors when assemblies are tested or calculated according to ASHRAE 90.1 - SI ASHRAE 90.1 - IP Appendix A, and minimum R-values for opaque elements when tested according to ASTM C1363 or ASTM C518.

1.2.4.1 Metal Roof Panel Assemblies

****
NOTE: Insert the required U factors and R values.
****

a. U-Factor: [_____]

b. R-Value: [_____]

1.2.4.2 Metal Wall Panel Assemblies

a. U-Factor: [_____]

b. R-Value: [_____]

1.2.5 Air Infiltration for Metal Roof Panels

****
NOTE: Select or insert infiltration volume and negative pressure. The default values stated are based on the requirements of ASHRAE 90.1 for assemblies; this represents the maximum leakage rate allowed on DoD projects. These leakage requirements are for lab testing of the roof panel assemblies only; leakage rate requirements for field testing of the whole building's air barrier would be stated in 07 27 10.00 10 BUILDING AIR BARRIER SYSTEM with procedures for this testing outlined in Section 07 05 23 PRESSURE TESTING AN AIR BARRIER SYSTEM FOR AIR TIGHTNESS - include these additional sections for air barrier system field testing when required by UFC 3-101-01.
****

Air leakage through assembly must not exceed [0.2 L/s per sq. m] [_____] [0.04 cfm/sq.ft.] [_____] of roof area when lab tested according to ASTM E1680 at negative test-pressure difference of [75 Pa] [_____] [1.57 lb/sq.ft.] [_____].

1.2.6 Air Infiltration for Metal Wall Panels

****
NOTE: Select or insert infiltration volume and negative pressure. The default values stated are based on the requirements of ASHRAE 90.1 for assemblies; this represents the maximum leakage rate allowed on DoD projects. These leakage requirements are for lab testing of the wall panel assemblies only; leakage rate requirements for field testing of the whole building's air barrier would be stated in 07 27 10.00 10 BUILDING AIR BARRIER SYSTEM with procedures for this testing outlined in Section 07 05 23 PRESSURE TESTING AN AIR BARRIER SYSTEM FOR AIR TIGHTNESS - include these additional sections for air barrier system field testing when required by UFC 3-101-01.
****

Air leakage through assembly of not more than [0.2 L/s per sq. m] [_____] [0.04 cfm/sq.ft.] [_____] of wall area when labtested according to ASTM E283 at static-air-pressure difference of [75 Pa] [_____] [1.57 lbf/sq.ft.] [_____].

1.2.7 Water Penetration for Metal Roof Panels

No water penetration when tested according to ASTM E1646 at test-pressure difference of [137 Pa] [_____] [2.86 lbf/sq.ft.] [_____].

1.2.8 Water Penetration for Metal Wall Panels

No water penetration when tested according to ASTM E331 at a minimum differential pressure of [20] [_____] percent of inward-acting, wind-load design pressure of not less than [300 Pa] [_____] [6.24 lbf/sq.ft.] [_____] and not more than 575 Pa 12 lbf/sq. ft.

1.2.9 Specular Gloss

****

NOTE: Specify the first bracketed option for most roof conditions.

For roofs of structures along airfields where glare would be objectionable and may be an operational hazard, the specular gloss value should be limited to 10 or less at an angle of 85 degrees. Limited paint systems can meet this reflectance value. Panel embossing also reduces the gloss, or reflectance value, and may be specified in combination with the paint system specification to meet the necessary requirement.

****

Finished roof surfaces to have a specular gloss value of [30 plus or minus 5 at an angle of 60 degrees] [10 or less at an angle of 85 degrees] when measured in accordance with ASTM D523.

1.2.10 Wind-Uplift Resistance

Design for wind-uplift resistance in accordance with UFC 3-301-01.

1.2.11 Erection Plan

Provide plans and a written erection/lifting procedure with required plans clearly showing the intended sequence and method of erection in accordance with EM 385-1-1 "Safety - Safety and Health Requirements". Indicate required crane lifting requirements, temporary support structures, member size and locations of braced or guyed temporary supports, and locations of bracing or guys anchor points. Clearly define the required framing sequence and conditions necessary to ensure the structure is maintained in a properly braced and stable condition throughout the complete erection process.

1.3 DEFINITIONS

a. Bay: Dimension between main frames measured normal to frame (at centerline of frame) for interior bays, and dimension from centerline of first interior main frame measured normal to end wall (outside face

of end-wall girt) for end bays.

b. Clear Span: Distance between supports of beams, girders, or trusses (measured from lowest level of connecting area of a column and a rafter frame or knee).

c. Eave Height: Vertical dimension from finished floor to eave (the line along the sidewall formed by intersection of the planes of the roof and wall).

d. Terminology Standard: Refer to MBMA "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in referenced standards.

1.4 SYSTEM DESCRIPTION

General: Provide a complete, integrated set of[metal building system manufacturer's standard] mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior. Include primary and secondary framing,[metal roof panels,][metal wall panels,] and accessories complying with requirements indicated.

Provide metal building system of size and with spacing, slopes, and spans indicated.

1.4.1 Primary Frame Type

****
NOTE: Select the appropriate primary frame type from the following.
****

[a. Rigid Clear Span: Solid-member, structural-framing system without interior columns.

][b. Rigid Modular: Solid-member, structural-framing system with interior columns.

][c. Truss-Frame Clear Span: Truss-member, structural-framing system without interior columns.

][d. Truss-Frame Modular: Truss-member, structural-framing system with interior columns.

][e. Long Bay: Solid- or truss-member, structural-framing system without interior columns.

][f. Lean To: Solid- or truss-member, structural-framing system without interior columns, designed to be partially supported by another structure.

][1.4.2 Fixed End-Wall Framing

****
NOTE: Select desired end wall type from the next two paragraphs and delete the other.
****

Provide manufacturer's standard fixed end wall, for buildings not required to be expandable, consisting of[primary frame, capable of supporting one-half of a bay design load, and end-wall columns][load-bearing end-wall with corner columns, and rafters].

][1.4.3 Expandable End-Wall Framing

Provide engineered end walls to be expandable. Provide primary frame, capable of supporting full-bay design loads, and end-wall columns.

]1.4.4 Secondary Frame Type

Provide manufacturer's standard purlins and joists and [flush-framed] [partially inset-framed] [exterior-framed (bypass)] girts.

1.4.5 Eave Height

Eave height must be [4.9 m] [6.1 m] [7.3 m] [8.5 m] [_____] [16 feet] [20 feet] [24 feet] [28 feet] [_____] [Manufacturer's standard height, as indicated by nominal height on Drawings].

1.4.6 Bay Spacing

Bay Spacing must be [6.1 m] [7.6 m] [9.1 m] [_____] [20 feet] [25 feet] [30 feet] [_____] [As determined by manufacturer].

1.4.7 Roof Slope

Roof slope must be [1:24] [1:12] [1:3] [_____] [1/2 inch per 12 inches] [1 inch per 12 inches] [4 inches per 12 inches] [_____] [manufacturer's standard for frame type required].

1.4.8 Roof System

Provide manufacturer's standard[vertical-rib, standing-seam][trapezoidal-rib standing-seam][lap-seam] metal roof panels[with insulation].

1.4.9 Exterior Wall System

****
NOTE: Coordinate this Section with information shown on the drawings.
****

Provide[field-assembled, insulated][field-assembled, un-insulated][factory-assembled, insulated] metal wall panels[complete with vapor barrier conforming to ASTM E96/E96M][or, where required, an exterior wall system complying with UFC 4-010-01 and these specifications for the project location and site characteristics].

1.5 SUBMITTALS

****
NOTE: Review Submittal Description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list, and corresponding submittal items in the text, to reflect only the submittals

required for the project. The Guide Specification technical editors have classified those items that require Government approval, due to their complexity or criticality, with a "G." Generally, other submittal items can be reviewed by the Contractor's Quality Control System. Only add a "G" to an item if the submittal is sufficiently important or complex in context of the project.

For Army projects, fill in the empty brackets following the "G" classification, with a code of up to three characters to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

The "S" classification indicates submittals required as proof of compliance for sustainability Guiding Principles Validation or Third Party Certification and as described in Section 01 33 00 SUBMITTAL PROCEDURES.

Choose the first bracketed item for Navy, Air Force, and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" or "S" classification. Submittals not having a "G" or "S" classification are [for Contractor Quality Control approval.][for information only. When used, a code following the "G" classification identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Manufacturer's Qualifications; G[, [_____]]

SD-02 Shop Drawings

Detail Drawings; G[, [_____]]

Erection Plan; G[, [_____]]

SD-03 Product Data

Manufacturer's Catalog Data; G[, [_____]]

Recycled Content for Structural Steel Shapes and Plates; S

Recycled Content for Steel Pipe; S

Recycled Content for Aluminum Sheet Materials; S

Recycled Content for Steel Sheet Materials; S

Recycled Content for Insulation Materials; S

SD-04 Samples

Coil Stock, 304.8 mm 12 inches long by the actual panel width; G[, [_____]]

Roof Panels, 304.8 mm 12 inches long by actual panel width; G[, [_____]]

Wall Panels, 304.8 mm 12 inches long by actual panel width; G[, [_____]]

Fasteners; G[, [_____]]

Metal Closure Strips 250 mm 10 inches long of each type; G[, [_____]]

Insulation, approximately 200 by 280 mm 8 by 11 inches; G[, [_____]]

Vapor Barrier; G[, [_____]]

Manufacturer's Color Charts and Chips, 101.6 mm by 101.6 mm 4 by 4 inches; G[, [_____]]

SD-05 Design Data

Manufacturer's Descriptive and Technical Literature; G[, [_____]]

Manufacturer's Building Design Analysis; G[, [_____]]

Lateral Force Calculations; G[, [_____]]

SD-06 Test Reports

Test Reports; G[, [_____]]

Coatings and Base Metals; G[, [_____]]

Factory Color Finish Performance Requirements; G[, [_____]]

SD-07 Certificates

System Components; G[, [_____]]

Coil Stock Certificates; G[, [_____]]

Aluminized Steel Repair Paint; G[, [_____]]

Galvanizing Repair Paint; G[, [_____]]

Enamel Repair Paint; G[, [_____]]

Qualification of Manufacturer; G[, [_____]]

Qualification of Erector; G[, [_____]]

SD-08 Manufacturer's Instructions

Installation of Roof and Wall panels; G[, [_____]]

Shipping, Handling, and Storage; G[, [_____]]

SD-11 Closeout Submittals

Manufacturer's Warranty; G[, [_____]]

Contractor's Warranty for Installation; G[, [_____]]

1.6 QUALITY ASSURANCE

1.6.1 Pre-Erection Conference

After submittals are received and approved but before metal building system work, including associated work, is performed, the Contracting Officer will hold a pre-erection conference to review the following:

a. The detail drawings, specifications, and manufacturer's descriptive and technical literature.

b. Finalize construction schedule and verify availability of materials, erector's personnel, equipment, and facilities needed to make progress and avoid delays.

c. Methods and procedures related to metal building system erection, including, but not limited to: qualification of manufacturer, qualification of erector, manufacturer's catalog data, manufacturer's building design analysis,lateral force calculations, written instructions and test reports. Lateral force calculations must include all analysis and confirmation of system components required to transfer lateral forces to the foundation.

d. Support conditions for compliance with requirements, including alignment between and erection of structural members.

e. Flashing, special roofing and siding details, roof and wall penetrations, openings, and condition of other construction that will affect the metal building system, including coatings and base metals, factory color finish performance requirements, system components, and coil stock certificates.

f. Governing regulations and requirements for, certificates, insurance, tests and inspections if applicable.

g. Temporary protection requirements for metal panel assembly during and after installation.

h. Samples of roof panels, wall panels, aluminized steel repair paint, galvanizing repair paint, and enamel repair paint.

1.6.1.1 Pre-Roofing and Siding Installation Conference

After structural framing system erection and approval but before roofing, siding[, insulation and vapor barrier] work, including associated work, is performed; the Contracting Officer will hold a pre-roofing and siding

conference to review the following:

a. Examine purlins, sub-girts and formed shapes conditions for compliance with requirements, including flatness and attachment to structural members.

b. Review structural limitations of purlins, sub-girts and formed shapes during construction and after roofing and siding.

c. Review flashings, special roof and wall details, roof drainage, roof and wall penetrations, roof equipment curbs, and condition of other construction that will affect the metal building system.

d. Review temporary protection requirements for metal roof and wall panels' assembly during and after installation.

e. Review roof and wall observation and repair procedures after metal building system erection.

1.6.2 Manufacturer's Technical Representative

The representative must have authorization from manufacturer to approve field changes and be thoroughly familiar with the products, erection of structural framing and installation of roof and wall panels in the geographical area where construction will take place.

1.6.3 Manufacturer's Qualifications

Metal building system manufacturer must have a minimum of five years experience as a qualified manufacturer and a member of MBMA of metal building systems and accessory products.

Provide engineering services by an authorized currently licensed engineer in the geographical area where construction will take place, having a minimum of four years experience as an engineer knowledgeable in building design analysis, protocols and procedures for the "Metal Building Systems Manual" (MBMA MBSM); ASCE 7-16,[the building code in the geographic area where the construction will take place] and ASTM E1592. Provide certified engineering calculations using the products submitted for:

a. Roof and Wall Wind Loads with basic wind speed, exposure category, co-efficient, importance factor, designate type of facility, negative pressures for each zone, methods and requirements of attachment.

b. Roof Dead and Live Loads

c. Collateral Loads

d. Foundation Loads

e. Roof Snow Load

f. Seismic Loads

1.6.4 Qualification of Erection Contractor

An experienced erector who has specialized in erecting and installing work similar in material, design, and extent to that indicated for this Project and must be approved and certified by the metal building system

manufacturer.

1.6.5 Single Source

Obtain primary and secondary components and structural framing members, each type of metal roof, wall and liner panel assemblies, clips, closures and other accessories from the standard products of the single source from a single manufacturer to operate as a complete system for the intended use.

1.6.6 Welding

Qualify procedures and personnel according to AWS A5.1/A5.1M, AWS D1.1/D1.1M, and AWS D1.3/D1.3M.

1.6.7 Structural Steel

Comply with AISC 325,[AISC 341 for seismic impacted designs,] AISC 360, for design requirements and allowable stresses.

1.6.8 Cold-Formed Steel

Comply with AISC/AISI 121 and AISI D100 for design requirements and allowable stresses.

1.6.9 Fire-Resistance Ratings

Where indicated, provide metal panels identical to those of assemblies tested for fire resistance in accordance with ASTM E119, as certified by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.

Indicate design designations from UL Bld Mat Dir or from the listings of another qualified testing agency. Combustion Characteristics must conform to ASTM E136.

1.6.10 Surface-Burning Characteristics

Provide metal panels having[field-insulation][insulation core][insulation and vapor barrier] material with the following surface-burning characteristics as determined by testing identical products according to ASTM E84 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency showing:

a. Flame-Spread Index: [25] [_____] or less.

b. Smoke-Developed Index: [450] [_____] or less.

1.6.11 Fabrication

Fabricate and finish metal panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles with dimensional and structural requirements. Provide metal panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel. Aluminum and aluminum-alloy sheet and plate must conform to ASTM B209. Fabricate metal panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weather-tight and minimize noise from movements

within panel assembly.

Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA 1793 that apply to the design, dimensions, metal, and other characteristics of item indicated:

a. Form exposed sheet metal accessories that are without excessive oil canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.

b. End Seams: Fabricate nonmoving seams with flat-lock seams. Form seams and seal with epoxy seam sealer. Rivet joints for additional strength.

c. Sealed Joints: Form non-expansion but movable joints in metal to accommodate elastomeric sealant to comply with SMACNA standards.

d. Conceal fasteners and expansion provisions where possible. Exposed fasteners are not allowed on faces of accessories exposed to view.

e. Fabricate cleats and attachment devices of size and metal thickness recommended by SMACNA or by metal building system manufacturer for application, but not less than thickness of metal being secured.

1.6.12 Finishes

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

1.7 SHIPPING, HANDLING AND STORAGE

1.7.1 Delivery

Package and deliver components, sheets, metal panels, and other manufactured items so as not to be damaged or deformed and protected during transportation and handling.

1.7.2 Storage

Stack and store metal panels horizontally on platforms or pallets, covered with suitable weather-tight and ventilated covering to ensure dryness, with positive slope for drainage of water. Store in a manner to prevent bending, warping, twisting, and surface damage. Do not store metal wall panels in contact with other materials that might cause staining, denting, or other surface damage. Retain strippable protective covering on metal panel for entire period up to metal panel installation.

1.7.3 Protection of Materials

Protect foam-plastic insulation as follows:

a. Do not expose to sunlight, except to extent necessary for period of installation and concealment.

b. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to project site before installation time.

Complete installation and concealment of plastic materials as rapidly as possible in each area of construction to minimize ultraviolet exposure.

1.8 PROJECT CONDITIONS

1.8.1 Weather Limitations

Proceed with installation preparation only when existing and forecasted weather conditions permit Work to proceed without water entering into existing panel system or building.

1.8.2 Field Measurements

1.8.2.1 Established Dimensions for Foundations

Comply with established dimensions on approved anchor-bolt plans, established foundation dimensions, and proceed with fabricating structural framing. Do not proceed without verifying field measurements. Coordinate anchor-bolt installation to ensure that actual anchorage dimensions correspond to established dimensions.

1.8.2.2 Established Dimensions for Metal Panels

Where field measurements cannot be made without delaying the Work, either establish framing and opening dimensions and proceed with fabricating metal panels without field measurements, or allow for field trimming metal panels. Coordinate construction to ensure that actual building dimensions, locations of structural members, and openings correspond to established dimensions.

1.8.2.3 Verification Record

Verify locations of all framing and opening dimensions by field measurements before metal panel fabrication and indicate measurements on Shop Drawings.

1.9 COORDINATION

Coordinate final design and placement of foundation between structural engineer of record, geotechnical engineer, MBMA and Contractor. Coordinate size and location of concrete foundations and casting of anchor-bolt inserts into foundation walls and footings. Concrete, reinforcement, and formwork requirements are specified in section on CAST-IN-PLACE CONCRETE.

Coordinate installation of [fire suppression system] [equipment supports] [piping and supports][and][accessories], which are specified in Division 21 - FIRE SUPPRESSION.

Coordinate installation of [plumbing system] [equipment supports] [piping and supports] [and] [accessories], which are specified in Division 22 - PLUMBING.

Coordinate installation of [HVAC system] [equipment supports] [ductwork and supports] [piping and supports][and][accessories], which are specified in Division 23 - HEATING, VENTILATING AND AIR-CONDITIONING

(HVAC).

Coordinate installation of [roof curbs] [equipment supports][and][roof penetrations], which are specified in Division 07 - THERMAL AND MOISTURE PROTECTION.

Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leak-proof, secure, and non-corrosive installation.

1.10 WARRANTY

1.10.1 Building System Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal building system. The warranty period is to be no less than [5] [10] [15] [20] years from the date of acceptance of the work and be issued directly to the Government. The warranty must provide that if within the warranty period, the metal building system shows evidence of deterioration resulting from defective materials or workmanship, correcting of any defects is the responsibility of the metal building system manufacturer. Repairs that become necessary because of defective materials and workmanship while metal building system is under warranty are to be performed within [32] [_____] hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within [32] [_____] hours of notification will constitute grounds for having emergency repairs performed by others and will not void the warranty.

1.10.2 Roof System Weather-Tightness Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than [10] [20] [_____] years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the roof panel system shows evidence of corrosion, perforation, rupture, lost of weather-tightness or excess weathering due to deterioration of the panel system resulting from defective materials and correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Repairs that become necessary because of defective materials and workmanship while roof panel system is under warranty are to be performed within [24] [_____] hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform [temporary] repairs within [24] [_____] hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty. Immediate follow-up and completion of permanent repairs must be performed within [_____] days from date of notification.

1.10.3 Roof and Wall Panel Finish Warranty

Furnish manufacturer's no-dollar-limit warranty for the metal panel system. The warranty period is to be no less than [10] [20] [_____] years from the date of acceptance of the work and be issued directly to the Government.

The warranty is to provide that if within the warranty period the metal panel system shows evidence of checking, delaminating cracking, peeling, chalk in excess of a numerical rating of eight, as determined by ASTM D4214 test procedures; or change colors in excess of five CIE or Hunter units in accordance with ASTM D2244 or excess weathering due to deterioration of the panel system resulting from defective materials and finish or correction of the defective workmanship is to be the responsibility of the metal building system manufacturer.

Liability under this warranty is exclusively limited to replacing the defective coated materials.

Repairs that become necessary because of defective materials and workmanship while roof and wall panel system is under warranty are to be performed within [32] [_____] hours after notification, unless additional time is approved by the Contracting Officer. Failure to perform repairs within [32] [_____] hours of notification will constitute grounds for having emergency repairs performed by others and not void the warranty.

PART 2 PRODUCTS

2.1 STRUCTURAL FRAMING MATERIALS

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NOTE: ASTM A992/A992M covers W shapes (rolled wide flange shapes) intended for use in building framing. ASTM A36 covers S, M, and HP shapes, channels, angles, and plates. ASTM A572/A572M and ASTM A529/A529M cover high strength steels.

Use materials with recycled content where appropriate for use. Verify suitability, availability within the region, cost effectiveness and adequate competition (including verification of bracketed percentages included in this guide specification) before specifying product recycled content requirements.

Where minimums are stated, research shows the product is available among US national steel manufacturers above the minimum recycled content of the first bracket. Some manufacturers and regions have higher percentages. If desired, insert higher percentages into the second set of brackets and delete the first set of brackets. AISC 2017 white paper "More than Recycled Content: The Sustainable Characteristics of Structural Steel" indicates that the industry average recycled content is 93 percent.

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2.1.1 Steel Shapes and Plates

Wide flange and WT shapes: ASTM A992/A992M; ASTM A572/A572M or ASTM A529/A529M. Angles, Channels and Plates: ASTM A36/A36M, ASTM A572/A572M or ASTM A529/A529M. Provide structural steel shapes and plates containing a minimum of [80] [_____] percent recycled content. Submit data identifying percentage of recycled content for structural steel shapes and plates.

2.1.2 Steel Pipe

ASTM A36/A36M, ASTM A53/A53M, ASTM A572/A572M or ASTM A529/A529M. Provide steel pipe containing a minimum of [50] [_____] percent recycled content. Submit data identifying percentage of recycled content for steel pipe.

2.1.3 Cold-Formed and Hot Formed Hollow Structural Sections

Cold formed: ASTM A500/A500M or ASTM B221, ASTM B221M. Hot-formed: ASTM A501/A501M.

2.1.4 Structural-Steel Sheet

Hot-rolled, ASTM A1011/A1011M or cold-rolled, ASTM A1008/A1008M.

2.1.5 Metallic-Coated Steel Sheet

ASTM A653/A653M, ASTM A606/A606M.

2.1.6 Metallic-Coated Steel Sheet Pre-painted with Coil Stock Coating

Steel sheet metallic coated by the hot-dip process and pre-painted by the coil-coating process to comply with ASTM A755/A755M.

[a. Zinc-Coated (Galvanized) Steel Sheet: ASTM A653/A653M, and ASTM A123/A123M.

][b. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A792/A792M, and ASTM A463/A463M.

]2.1.7 Joist Girders

Refer to Section 05 21 00 STEEL JOIST FRAMING

2.1.8 Steel Joists

Refer to the following sections subject to project design requirements:

Section 05 21 00 STEEL JOIST FRAMING

2.1.9 High-Strength Bolts, Nuts, and Washers

ASTM F3125/F3125M, heavy hex steel structural bolts; ASTM A563M ASTM A563 heavy hex carbon-steel nuts; and ASTM F436/F436M hardened carbon-steel washers.

Finish: [Plain] [Hot-dip zinc coating, ASTM A153/A153M] [Mechanically deposited zinc coating, ASTM B695].

Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F1852, heavy-hex-head steel structural bolts with spline.

Finish: [Plain] [Mechanically deposited zinc coating, ASTM B695] [Mechanically deposited zinc coating, ASTM B695 baked epoxy coated].

2.1.10 Non-High-Strength Bolts, Nuts, and Washers

ASTM A307, ASTM A563M ASTM A563, and ASTM F844.

Finish: [Plain][ASTM A153/A153M][ASTM B695].

2.1.11 Anchor Rods

[ASTM F1554] [ASTM A572/A572M] [ASTM A36/A36M] [ASTM A307].

a. Configuration: Straight.

b. Nuts: ASTM A563M ASTM A563 [heavy] hex carbon steel.

c. Plate Washers: ASTM A36/A36M carbon steel.

d. Washers: ASTM F436/F436M hardened carbon steel.

e. Finish: [Plain] [Hot-dip zinc coating, ASTM A153/A153M] [Mechanically deposited zinc coating, ASTM B695].

2.1.12 Threaded Rods

[ASTM A193/A193M] [ASTM A572/A572M] [ASTM A36/A36M] [ASTM A307].

a. Nuts: ASTM A563MASTM A563 [heavy] hex carbon steel.

b. Washers: [ASTM F436/F436M hardened] [ASTM A36/A36M] carbon steel.

c. Finish: [Plain] [Hot-dip zinc coating, ASTM A153/A153M] [Mechanically deposited zinc coating, ASTM B695].

2.1.13 Primer

SSPC-Paint 15, Type I, red oxide.

2.2 FABRICATION

2.2.1 General

Comply with MBMA MBSM - "Metal Building Systems Manual": Chapter IV, Section 9, "Fabrication and Erection Tolerances."

2.3 STRUCTURAL FRAMING

2.3.1 General

Clean all framing members to remove loose rust and mill scale. Provide 1 shop coat of primer to an average dry film thickness of 1 mil according to SSPC SP 2. Balance of painting and coating procedures must conform to SSPC Paint 15 and SSPC Painting Manual.

2.3.2 Primary Framing

Manufacturer's standard structural primary framing system includes transverse and lean-to frames; rafter, rakes, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing designed to withstand required loads and specified requirements. Provide frames with attachment plates, bearing plates, and splice members. Provide frame span and spacing indicated.

Shop fabricate framing components by welding or by using high-strength bolts to the indicated size and section with base-plates, bearing plates,

stiffeners, and other items required. Cut, form, punch, drill, and weld framing for bolted field erection.

[a. Rigid Clear-Span Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Interior columns are not permitted.

][b. Rigid Modular Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide interior columns fabricated from [steel round pipe] [steel tube] [shop-welded, built-up steel plates.]

] c. Frame Configuration: [Single gable] [One-directional sloped] [Lean to, with high side connected to, and supported by, another structure] [Multiple gables] [Load-bearing-wall type] [Multistory].

d. Exterior Column Type: [Uniform depth] [Tapered].

e. Rafter Type: [Uniform depth] [Tapered].

2.3.3 Secondary Framing

Manufacturer's standard secondary framing members, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Fabricate framing from cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet pre-painted with coil coating, unless otherwise indicated.

Shop fabricate framing components by roll-forming or break-forming to the indicated size and section with base-plates, bearing plates, stiffeners, and other plates required for erection. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.

a. Purlins: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; minimum depth [as indicated] [as required to comply with system performance requirements] [_____].

b. Girts: C or Z-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees to flange minimum depth[as indicated][as required to comply with system performance requirements] [_____].

c. Eave Struts: Unequal-flange, C-shaped sections; fabricated from steel sheet, built-up steel plates, or structural-steel shapes; to provide adequate backup for metal panels.

d. Flange Bracing: Structural-steel angles or cold-formed structural tubing to stiffen primary frame flanges.

e. Sag Bracing: Structural-steel angles.

f. Base or Sill Angles: Zinc-coated (galvanized) steel sheet.

g. Purlin and Girt Clips: Steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.

h. Secondary End-Wall Framing: Manufacturer's standard sections fabricated from [zinc-coated (galvanized) steel sheet] [structural-steel sheet].

i. Framing for Openings: Channel shapes; fabricated cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings, and head, jamb, and sill of other openings.

j. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.

2.3.4 Bracing

Provide adjustable wind bracing as follows:

a. Rods: ASTM A36/A36M; ASTM A572/A572M; or ASTM A529/A529M [threaded full length] [threaded a minimum of [_____]] at each end.

b. Cable: ASTM A475, [_____] diameter, extra-high-strength grade, zinc-coated, [_____]-strand steel; with threaded end anchors.

c. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.

d. Rigid Portal Frames: Fabricate from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.

e. Fixed-Base Columns: Fabricate from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.

f. Diaphragm Action of Metal Panels: Design metal building to resist wind forces through diaphragm action of metal panels.

g. Bracing: Provide wind bracing using any method specified above, at manufacturer's option.

2.4 PANEL MATERIALS

2.4.1 Aluminum Sheet

Roll-form aluminum [roof] [wall] [liner] panels to the specified profile, with fy = [30] [40] [50] [80] ksi [.032] [.040] [.050] inch thickness and depth as indicated. Aluminum sheets must contain a minimum recycled content of 20 percent. Provide data identifying percentage of recycled content for aluminum sheet materials. Material must be plumb and true, and within the tolerances listed:

a. Aluminum Sheet conforming to ASTM B209M ASTM B209, AA ADM and AA ASD1.

b. Individual panels to have continuous length to cover the entire length of any [roof slope] [wall area] with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

c. Provide panels with thermal expansion and contraction consistent with the type of system specified.

****

NOTE: Select the desired profile from below and delete remaining items.

****

1. Profile and coverage to be a minimum height and width from manufacturer's standard for the indicated [roof slope] [wall area].

[2. Profile to be a 38 mm 1-1/2 inch high rib at 304.8 mm 12 inches o.c. with small stiffening ribs, 965.2 mm 38 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][3. Profile to be a 38 mm 1-1/2 inch high rib at 182.9 mm 7.2 inches o.c., 987.4 mm 38-7/8 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][4. Profile to be a 25.4 mm 1 inch high rib at 101.6 mm 4 inches o.c., 1260.5 mm 49-5/8 inch overall width with [1219.2] [1117.6] mm [48] [44] inch coverage and exposed fasteners.

][5. Profile to be a 25.4 mm 1 inch high rib at 203.2 mm 8 inches o.c., 1057.3 mm 41-5/8 inch overall width with 1016 mm 40 inch coverage and exposed fasteners.

][6. Profile to be a 44.5 mm 1-3/4 inch high V-beam rib at 127 mm 5 inches o.c., 1139.9 mm 44-7/8 inch overall width with 1066.8 mm 42 inch coverage and exposed fasteners.

][7. Profile to be a 22.2 mm 7/8 inch high corrugated rib at 50 mm 2 inches o.c., 987.4 mm 38-7/8 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][8. Profile to be a 76 mm 3 inch high standing seam, 609.6 mm 24 inch coverage, factory-caulked and mechanical crimping or snap-together seams with concealed clips and fasteners.

][9. Profile to be a [25.4] [44.5] [50.8] [63.5] mm [1] [1-3/4] [2] [2-1/2] inch high standing seam, [304.8] [406.4] [457.2] mm [12] [16] [18] inch coverage, with mechanical crimping or snap-together seams with concealed clips and fasteners.

][10. [Smooth, flat] [Embossed] Surface Texture.

][11. Custom profile to be [_____][as shown on drawings].

]2.4.2 Steel Sheet

Roll-form steel [roof] [wall] [liner] panels to the specified profile, with fy = [30] [40] [50] [80] ksi [26] [24] [22] [20] [18] gauge and depth as indicated. Steel sheets must contain a minimum recycled content of 25 percent. Provide data identifying percentage of recycled content for steel sheet materials. Material must be plumb and true, and within the tolerances listed:

****

NOTE: Select subparagraph "a" below for projects

with Environmental Severity Classification (ESC) C1 through C3 and subparagraph "b" below for ESC C4 and C5. See UFC 1-200-01 for determination of ESC for project locations.
****

[a. Galvanized Steel Sheet conforming to ASTM A653/A653M and AISI D100.

][b. Aluminum-Zinc Alloy-coated Steel Sheet conforming to ASTM A792/A792M and AISI D100.

] c. Individual panels to have continuous length to cover the entire length of any unbroken [roof slope] [wall area] with no joints or seams and formed without warping, waviness, or ripples that are not part of the panel profile and free of damage to the finish coating system.

d. Provide panels with thermal expansion and contraction consistent with the type of system specified;

[profile and coverage to be a minimum height and width from manufacturer's standard for the indicated [roof slope] [wall area].

][profile to be a 38 mm 1-1/2 inch high rib at 304.8 mm 12 inches o.c. with small stiffening ribs, 965.2 mm 38 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][profile to be a 38 mm 1-1/2 inch high rib at 182.9 mm 7.2 inches o.c., 987.4 mm 38-7/8 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][profile to be a 25.4 mm 1 inch high rib at 101.6 mm 4 inches o.c., 1260.5 mm 49-5/8 inch overall width with [1219.2] [1117.6] mm [48] [44] inch coverage and exposed fasteners.

][profile to be a 25.4 mm 1 inch high rib at 203.2 mm 8 inches o.c., 1057.3 mm 41-5/8 inch overall width with 1016 mm 40 inch coverage and exposed fasteners.

][profile to be a 22.2 mm 7/8 inch high corrugated rib at 50 mm 2 inches o.c., 987.4 mm 38-7/8 inch overall width with 914.4 mm 36 inch coverage and exposed fasteners.

][profile to be a 76 mm 3 inch high standing seam, 609.6 mm 24 inch coverage, factory-caulked and mechanical crimping or snap-together seams with concealed clips and fasteners.

][profile to be a [25.4] [44.5] [50.8] [63.5] mm [1] [1-3/4] [2] [2-1/2] inch high standing seam, [304.8] [406.4] [457.2] mm [12] [16] [18] inch coverage, with mechanical crimping or snap-together seams with concealed clips and fasteners.

][[Smooth, flat] [Embossed] Surface Texture.

][profile to be custom as shown on drawings.

]2.4.3 Foam-Insulation Core Wall Panel

Provide factory-formed [aluminum] [steel] [roof] [wall] panel assembly fabricated from two sheets of metal with modified polyisocyanurate or

polyurethane foam insulation core [foamed-in-place] [board] during fabrication with joints between panels designed to form weather-tight seals. Include accessories required for weather-tight installation.

a. Closed-Cell Content: 90 percent when tested according to ASTM D6226, ASTM C1289.

b. Density: 32 to 42 kg/cu. m 2.0 to 2.6 lb/cu. ft. when tested according to ASTM D1622/D1622M.

c. Compressive Strength: Minimum 140 kPa 20 psi when tested according to ASTM D1621.

d. Shear Strength: 179 kPa 26 psi when tested according to ASTM C273/C273M.

2.4.4 Insulated Panel Construction

Shop fabricate or field assemble insulated panel construction with specified exterior and interior [aluminum] [steel] sheet in accordance with manufacturer's printed instructions.

Insulation to be [glass-fiber-ASTM C991] [slag-wool-fiber] [rock-wool-fiber] conforming to ASTM C553 and ASTM C612 of thickness and density as required for the geographical area where construction will take place.

Insulation fasteners to be adhesively attached, plate welded to projecting spindle anchors; capable of holding insulation of thickness indicated, secured in position with self-locking washer and complying with the following requirements:

a. Plate: Perforated galvanized carbon-steel sheet, 0.762 mm 0.030 inch thick by 50 mm 2 inches square.

b. Spindle: Copper-coated, low carbon steel; fully annealed; 2.67 mm 0.105 inch in diameter; length to suit depth of insulation indicated.

c. Insulation-Retaining Washers: Self-locking washers formed from 0.41-mm- 0.016-inch- thick galvanized steel sheet, with beveled edge for increased stiffness, sized as required to hold insulation securely in place, but not less than 38 mm 1-1/2 inches square or in diameter.

d. Anchor adhesive to be a product with demonstrated capability to bond insulation anchors securely to substrates indicated without damaging insulation, fasteners, and substrates.

2.4.5 Finish

All panels are to receive a factory-applied polyvinylidene fluoride of Kynar 500/Hylar 5000 finish consisting of a baked-on top-coat with a manufacturer's recommended prime coat conforming to the following:

a. Metal Preparation: All metal is to have the surfaces carefully prepared for painting on a continuous process coil coating line by alkali cleaning, hot water rinsing, application of chemical conversion coating, cold water rinsing, sealing with acid rinse, and thorough drying.

b. Prime Coating: A base coat of epoxy paint, specifically formulated to interact with the top-coat, is to be applied to the prepared surfaces by roll coating to a dry film thickness of 0.20 plus 0.05 mils. This prime coat must be oven cured prior to application of finish coat.

c. Exterior Finish Coating: Apply the finish coating over the primer by roll coating to dry film thickness of 0.80 plus 0.05 mils for a total dry film thickness of 1.00 plus 0.10 mils. This finish coat must be oven-cured.

d. Interior Finish Coating: Apply a wash-coat on the reverse side over the primer by roll coating to a dry film thickness of 0.30 plus 0.05 mils for a total dry film thickness of 0.50 plus 0.10 mils. The wash-coat must be oven-cured.

e. Color: The exterior finish chosen from the manufacturer's color charts and chips.

f. Physical Properties: Coating must conform to the industry and manufacturer's standard performance criteria as listed by the following certified test reports:

Chalking: ASTM DEFONLINE
Color Change and Conformity: ASTM D2244
Weatherometer: ASTM G152, ASTM G153 and ASTM D822
Humidity: ASTM D2247 and ASTM D714
Salt Spray: ASTM B117
Chemical Pollution: ASTM D1308
Gloss at 60 degrees: ASTM D523
Pencil Hardness: ASTM D3363
Reverse Impact: ASTM D2794
Flexibility: ASTM D522/D522M
Abrasion: ASTM D968
Flame Spread: ASTM E84

2.4.6 Repair Of Finish Protection

Repair paint for enameled metal panel must be compatible paint of the same formula and color as the specified finish furnished by the metal panel manufacturer, conforming to ASTM A780/A780M.

2.5 MISCELLANEOUS METAL FRAMING

2.5.1 General

Cold-formed metallic-coated steel sheet conforming to ASTM A653/A653M and specified in Section 05 40 00 COLD-FORMED METAL FRAMING unless otherwise indicated.

2.5.2 Fasteners for Miscellaneous Metal Framing

Refer to the following paragraph FASTENERS.

2.6 FASTENERS

2.6.1 General

Type, material, corrosion resistance, size and sufficient length to penetrate the supporting member a minimum of 25.4 mm 1 inch with other

properties required to fasten miscellaneous metal framing members to substrates in accordance with the metal panel manufacturer's and ASCE 7-16 requirements.

2.6.2 Exposed Fasteners

Fasteners for metal panels to be corrosion resistant coated steel, aluminum, stainless steel, or nylon capped steel compatible with the sheet panel or flashing and of a type and size recommended by the manufacturer to meet the performance requirements and design loads. Fasteners for accessories to be the manufacturer's standard. Provide an integral metal washer matching the color of attached material with compressible sealing EPDM gasket approximately .09 mm 3/32 inch thick.

2.6.3 Screws

Screws to be corrosion resistant coated steel, aluminum or stainless steel being the type and size recommended by the manufacturer to meet the performance requirements.

2.6.4 Rivets

Rivets to be closed-end type, corrosion resistant coated steel, aluminum or stainless steel where watertight connections are required.

2.6.5 Attachment Clips

Fabricate clips from steel hot-dipped galvanized in accordance with ASTM A653/A653M or Series 300 stainless steel. Size, shape, thickness and capacity as required meeting the insulation thickness and design load criteria specified.

2.7 FRAMES AND MATERIALS FOR OPENINGS

2.7.1 Doors

Fire-Rated and Non-Fire-Rated Door Assemblies conforming with NFPA 80 and based on testing according to NFPA 252 as specified in Division 08 - OPENINGS unless otherwise indicated.

2.7.2 Windows

[Aluminum][Steel]Window Assemblies conforming to [AAMA/WDMA/CSA 101/I.S.2/A440] [SWI AGSW] as specified in Division 08 - OPENINGS unless otherwise indicated.

2.8 ACCESSORIES

2.8.1 General

All accessories to be compatible with the metal panels; sheet metal flashing, trim, metal closure strips, caps and similar metal accessories must not be less than the minimum thickness specified for the metal panels. Exposed metal accessories/finishes to match the panels, except as otherwise indicated. Molded foam rib, ridge and other closure strips to be non-absorbent closed-cell or solid-cell synthetic rubber or pre-molded neoprene to match configuration of the panels.

2.8.2 Roof and Wall Accessories and Specialties

[Aluminum][Galvanized Steel] roof curbs, equipment supports, roof hatches, dropout-type heat and smoke vents, hatch-type heat and smoke vents, gravity and roof ridge ventilators, wall louvers and other miscellaneous roof and wall equipment or penetrations conforming to AAMA, ASTM, and UL as specified in Division 07 unless otherwise indicated.

2.8.3 Insulation

Faced, Glass-Fiber Blanket Insulation: ASTM C665, Type [I, blankets without membrane coverings][and][II, blankets with non-reflecting coverings][and][III, blankets with reflective coverings]; Class [A, membrane-faced surface with a flame spread of 25 or less] [B, membrane-faced surface with a flame propagation resistance; critical radiant flux of 0.12 W/m2 0.11 Btu/ft2 or greater], except a flame spread rating of [25] [75] [100] or less [and a smoke developed rating of 150 or less] when tested in accordance with ASTM E84. Provide insulation materials containing the following minimum percentage of recycled content by weight: 20 percent glass cullet complying with ASTM D5359. Provide data identifying percentage of recycled content for insulation materials.

2.8.3.1 Polyethylene Vapor Retarder

Install polyethylene vapor retarder membrane over entire [wall][and roof]surface. Use fully compatible polyethylene tape to seal the edges of the sheets to provide a vapor tight membrane. Lap sheets not less than 150 mm 6 inch. Provide sufficient material to avoid inducing stresses in sheets due to stretching or binding. All tears or punctures visible in the finished surface, at any time during the construction process, must be sealed with polyethylene tape.

2.8.3.2 Wall Liner

Securely fasten wall liner into place in accordance with the manufacturer's recommendation and in a neatly presented appearance.

2.8.4 Rubber Closure Strips

Closed-cell, expanded cellular rubber conforming to ASTM D1056 and ASTM D1667; extruded or molded to the configuration of the specified metal panel and in lengths supplied by the metal panel manufacturer.

2.8.5 Metal Closure Strips

Factory fabricated closure strips to be the same material, thickness, color, finish and profile of the specified [roof] [wall] panel.

2.8.6 2.6.6 Joint Sealants

2.8.6.1 Sealants

Sealants are to be an approved gun type for use in hand or air-pressure caulking guns at temperatures above 4 degrees C 40 degrees F(or frost-free application at temperatures above minus 12 degrees C 10 degrees F with minimum solid content of 85 percent of the total volume. Sealant is to dry with a tough, durable surface skin which permits it to remain soft and pliable underneath, providing a weather-tight joint. No migratory staining is permitted on painted or unpainted metal, stone, glass, vinyl,

or wood.

Prime all joints to receive sealants with a compatible one-component or two-component primer as recommended by the metal panel manufacturer.

2.8.6.2 Shop-Applied

Sealant for shop-applied caulking must be an approved gun grade, non-sag one component polysulfide or silicone conforming to ASTM C920, Type II, and with a curing time to ensure the sealant's plasticity at the time of field erection.

2.8.6.3 Field-Applied

****
NOTE: Where Section 07 92 00 JOINT SEALANTS is included in the specifications, select the first bracketed option; if this section not included, select second option.
****

[See Section 07 92 00 JOINT SEALANTS for sealant requirements.] [Sealant for field-applied caulking must be an approved gun grade, non-sag one component polysulfide or two-component polyurethane with an initial maximum Shore A durometer hardness of 25, and conforming to ASTM C920, Type II. Color to match panel colors.]

2.8.6.4 Tape Sealant

Pressure sensitive, 100 percent solid with a release paper backing; permanently elastic, non-sagging, non-toxic and non-staining as approved by the metal panel manufacturer.

2.9 SHEET METAL FLASHING AND TRIM

2.9.1 Fabrication

Shop fabricate sheet metal flashing and trim where practicable to comply with recommendations in SMACNA 1793 that apply to design, dimensions, metal, and other characteristics of item indicated. Obtain field measurements for accurate fit before shop fabrication.

Fabricate sheet metal flashing and trim without excessive oil canning, buckling, and tool marks and true to line and levels indicated, with exposed edges folded back to form hems.

2.10 FINISHES

2.10.1 General

Comply with NAAMM AMP 500 for recommendations for applying and designating finishes.

2.10.2 Appearance of Finished Work

Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of

approved Samples and are assembled or installed to minimize contrast.

PART 3 EXECUTION

3.1 EXAMINATION

Before erection proceeds, examine with the erector present, the concrete foundation dimensions, concrete and masonry bearing surfaces, anchor bolt size and placement, survey slab elevation, locations of bearing plates, and other embedments to receive structural framing with the metal building manufacturer's templates and drawings before erecting any steel components for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

Examine primary and secondary framing to verify that rafters, purlins, angles, channels, and other structural and metal panel support members and anchorages have been installed within alignment tolerances required by metal building manufacturer, UL, ASTM, ASCE 7-16 and as required by the building code for the geographical area where construction will take place.

Examine roughing-in for components and systems penetrating metal roof or wall panels to verify actual locations of penetrations relative to seam locations of metal panels before metal roof or wall panel installation.

Submit to the Contracting Officer a written report, endorsed by Erector, listing conditions detrimental to performance of the Work.

Proceed with erection only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

Provide temporary shoring, guys, braces, and other supports during erection to keep the structural framing secure, plumb, and in alignment against temporary construction loading or loads equal in intensity of the building design loads. Remove temporary support systems when permanent structural framing, connections, and bracing are in place, unless otherwise indicated.

Clean substrates of substances harmful to insulation, including removing projections capable of interfering with insulation attachment and performance.

Miscellaneous Framing: Install sub-purlins, girts, angles, furring, and other miscellaneous support members or anchorage for the metal roof or wall panels, doors, windows, roof curbs, ventilators and louvers according to metal building manufacturer's written instructions.

3.3 ERECTION OF STRUCTURAL FRAMING

Erect metal building system according to manufacturer's written erection instructions, approved shop drawings and other erection documents in accordance with MBMA MBSM - "Metal Building Systems Manual".

Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer and the Contracting Officer.

Set structural framing accurately in locations and to elevations indicated

and according to AISC 325 specifications. Maintain structural stability of frame during erection.

Clean and roughen concrete and masonry bearing surfaces prior to setting plates. Clean bottom surface of plates.

Align and adjust structural framing before permanent bolt-up and connections. Perform necessary adjustments and alignment to compensate for changes or discrepancies in elevations.

Maintain erection tolerances of structural framing in accordance with AISC 360.

3.4 METAL WALL PANEL INSTALLATION

Provide metal wall panels of full length from sill to eave as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal wall panels and other components of the Work securely in place, in accordance with MBMA MBSM.

Erect wall panel system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated eave, and sill.

Work is to allow for thermal movement of the wall panel, movement of the building structure, and to provide permanent freedom from noise due to wind pressure.

Field cutting metal wall panels by torch is not permitted.

3.5 ROOF PANEL INSTALLATION

Provide metal roof panels of full length from eave to ridge or eave to wall as indicated, unless otherwise indicated or restricted by shipping limitations. Anchor metal roof panels and other components of the Work securely in place in accordance with NRCA RoofMan and MBMA MBSM.

Erect roofing system in accordance with the approved erection drawings, the printed instructions and safety precautions of the metal building manufacturer.

Sheets are not to be subjected to overloading, abuse, or undue impact. Do not install bent, chipped, or defective sheets.

Sheets must be erected true and plumb and in exact alignment with the horizontal and vertical edges of the building, securely anchored, and with the indicated rake and eave overhang.

Work must allow for thermal movement of the roofing, movement of the building structure, and provide permanent freedom from noise due to wind pressure.

Field cutting metal roof panels by torch is not permitted.

Roofing sheets must be laid with corrugations in the direction of the roof slope. End laps of exterior roofing must not be less than 203.2 mm 8 inches; the side laps of standard exterior corrugated sheets must be not less than 2-1/2 corrugations.

Do not permit storage, walking, wheeling, or trucking directly on applied roofing materials. Provide temporary walkways, runways, and platforms of smooth clean boards or planks as necessary to avoid damage to the installed roofing materials, and to distribute weight to conform to the indicated live load limits of roof construction.

3.6 METAL PANEL FASTENER INSTALLATION

Anchor metal panels and other components of the Work securely in place, using manufacturer's approved fasteners according to manufacturers' written instructions.

3.7 FLASHING, TRIM AND CLOSURE INSTALLATION

a. Comply with performance requirements, manufacturer's written installation instructions, and SMACNA 1793. Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

b. Sheet metalwork is to be accomplished to form weather-tight construction without waves, warps, buckles, fastening stresses or distortion, and allow for expansion and contraction. Cutting, fitting, drilling, and other operations in connection with sheet metal required to accommodate the work of other trades is to be performed by sheet metal mechanics.

3.8 DOOR AND FRAME INSTALLATION

Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturer's written instructions. Coordinate installation with metal panel flashings and other components. Caulk and seal perimeter of each door frame with elastomeric sealant compatible with metal panels. Comply with installation requirements in Division 08 - OPENINGS.

3.9 WINDOW INSTALLATION

Install windows plumb, rigid, properly aligned, without warp or rack of frames or sash, and securely fastened in place according to manufacturer's written instructions. Coordinate installation with metal panel flashings and other components. Caulk and seal perimeter of each window frame with elastomeric sealant compatible with for metal panels. Comply with installation requirements in Division 08 - OPENINGS.

3.10 ACCESSORY INSTALLATION

3.10.1 General

Install accessories with positive anchorage to building and weather-tight mounting, and provide for thermal expansion. Coordinate installation with flashings and other components.

3.10.2 Dissimilar Metals

Where dissimilar metals contact one another or corrosive substrates are present, protect against galvanic action by painting dissimilar metal surfaces with bituminous coating, by applying rubberized-asphalt underlayment to each surface, or by other permanent separation techniques as recommended by the metal building manufacturer.

3.10.3 Gutters and Downspouts

Comply with performance requirements, manufacturer's written installation instructions, and install sheet metal roof drainage items to produce complete roof drainage system according to SMACNA 1793 recommendations and as indicated. Coordinate installation of roof perimeter flashing with installation of roof drainage system.

3.10.4 Insulation

Comply with performance requirements and manufacturer's written installation instructions. Install insulation concurrently with metal panel installation, in thickness indicated to cover entire roof and wall area, as specified in Division 07 - THERMAL AND MOISTURE PROTECTION.

3.10.5 Roof and Wall Accessories and Specialties

Install roof and wall accessories and specialties complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports as specified in Division 07 - THERMAL AND MOISTURE PROTECTION, unless otherwise indicated.

3.11 CLEAN-UP AND PROTECTION

3.11.1 Structural Framing

Clean all exposed structural framing at completion of installation. Remove metal shavings, filings, bolts, and wires from work area. Remove grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.11.2 Metal Panels

Clean all exposed sheet metal work at completion of installation. Remove metal shavings, filings, nails, bolts, and wires from work area. Remove protective coverings/films, grease and oil films, excess sealants, handling marks, contamination from steel wool, fittings and drilling debris and scrub the work clean. Exposed metal surfaces to be free of dents, creases, waves, scratch marks, solder or weld marks, and damage to the finish coating.

3.11.3 Touch-Up Painting

After erection, promptly clean, prepare, and prime or re-prime field connections, rust spots, and abraded surfaces of prime-painted structural framing and accessories. Clean and touch-up paint [with manufacturer's touch-up paint][as specified in Section 09 90 00 PAINTS AND COATINGS, unless otherwise indicated].

3.12 WASTE MANAGEMENT

Dispose of construction waste in accordance with the requirements of Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT AND DISPOSAL.

3.13 SPECIAL INSPECTION AND TESTING FOR SEISMIC-RESISTING SYSTEMS

****

NOTE: When geographically applicable, this paragraph will be applicable to both new buildings and existing building seismic rehabilitation designs done according to UFC 3-301-01, "Structural Engineering".

The designer must indicate on the drawings all locations and all features for which special inspection and testing is required. This includes indicating the locations of all structural components and connections requiring inspections.

Add any additional requirements as necessary

****

Perform special inspections and testing for seismic-resisting systems and components in accordance with Section 01 45 35 SPECIAL INSPECTIONS. When buildings are classified as Risk Category V, perform special inspections and testing in accordance with UFC 3-301-02.

3.14 WARRANTY

3.14.1 Manufacturer's Warranty

Submit all manufacturers' signed warranties to Contracting Officer prior to final commissioning and acceptance.

3.14.2 Contractor's Warranty For Installation

Submit warranty for installation to the Contracting Officer prior to final commissioning and acceptance.

3.14.3 Contractor's Five Year No Penal Sum Warranty

CONTRACTOR'S FIVE YEAR NO PENAL SUM WARRANTY
FOR
METAL BUILDING SYSTEM

FACILITY DESCRIPTION:_____

BUILDING NUMBER:_____

CORPS OF ENGINEERS CONTRACT NUMBER:_____

CONTRACTOR

CONTRACTOR:_____
ADDRESS:_____

POINT OF CONTACT:_____

TELEPHONE NUMBER:_____

OWNER

OWNER:_____
ADDRESS:_____

POINT OF CONTACT:_____

TELEPHONE NUMBER:_____

CONSTRUCTION AGENT

CONSTRUCTION AGENT:_____
ADDRESS:_____

POINT OF CONTACT:_____
_
TELEPHONE NUMBER:_____

CONTRACTOR'S FIVE YEAR NO PENAL SUM WARRANTY
FOR
METAL BUILDING SYSTEM
(continued)

THE METAL BUILDING SYSTEM INSTALLED ON THE ABOVE NAMED BUILDING IS WARRANTED BY [_____] FOR A PERIOD OF FIVE [5][10][20][_____] YEARS AGAINST WORKMANSHIP AND MATERIAL DEFICIENCIES, WIND DAMAGE AND STRUCTURAL FAILURE WITHIN PROJECT SPECIFIED DESIGN LOADS, AND LEAKAGE. THE METAL BUILDING SYSTEM COVERED UNDER THIS WARRANTY INCLUDES, BUT IS NOT LIMITED TO, THE FOLLOWING:

FRAMING AND STRUCTURAL MEMBERS, ROOFING AND SIDING PANELS AND SEAMS, INTERIOR OR EXTERIOR GUTTERS AND DOWNSPOUTS, ACCESSORIES, TRIM, FLASHINGS AND MISCELLANEOUS BUILDING CLOSURE ITEMS SUCH AS DOORS AND WINDOWS (WHEN FURNISHED BY THE MANUFACTURER), CONNECTORS, COMPONENTS, AND FASTENERS, AND OTHER SYSTEM COMPONENTS AND ASSEMBLIES INSTALLED TO PROVIDE A WEATHERTIGHT SYSTEM; AND ITEMS SPECIFIED IN OTHER SECTIONS OF THESE SPECIFICATIONS THAT BECOME PART OF THE METAL BUILDING SYSTEM.

ALL MATERIAL AND WORKMANSHIP DEFICIENCIES, SYSTEM DETERIORATION CAUSED BY EXPOSURE TO THE ELEMENTS OR INADEQUATE RESISTANCE TO SPECIFIED SERVICE DESIGN LOADS, WATER LEAKS AND WIND UPLIFT DAMAGE MUST BE REPAIRED AS APPROVED BY THE CONTRACTING OFFICER.

ALL MATERIAL DEFICIENCIES, WIND DAMAGE, STRUCTURAL FAILURE AND LEAKAGE ASSOCIATED WITH THE METAL BUILDING SYSTEM COVERED UNDER THIS WARRANTY MUST BE REPAIRED AS APPROVED BY THE CONTRACTING OFFICER.

THIS WARRANTY COVERS THE ENTIRE COST OF REPAIR OR REPLACEMENT, INCLUDING ALL MATERIAL, LABOR, AND RELATED MARKUPS. THE ABOVE REFERENCED WARRANTY COMMENCED ON THE DATE OF FINAL ACCEPTANCE ON [_____] AND WILL REMAIN IN EFFECT FOR STATED DURATION FROM THIS DATE.

SIGNED, DATED, AND NOTARIZED (BY COMPANY PRESIDENT)

_____

(Company President) (Date)

CONTRACTOR'S FIVE YEAR NO PENAL SUM WARRANTY
FOR
METAL BUILDING SYSTEM
(continued)

THE CONTRACTOR HEREBY SUPPLEMENTS THIS WARRANTY WITH WRITTEN WARRANTIES FROM THE MANUFACTURER AND/OR INSTALLER OF THE METAL BUILDING SYSTEM, WHICH IS SUBMITTED ALONG WITH THE CONTRACTOR'S WARRANTY. HOWEVER, THE CONTRACTOR IS ULTIMATELY RESPONSIBLE FOR THIS WARRANTY AS OUTLINED IN THE SPECIFICATIONS AND AS INDICATED IN THIS WARRANTY.

EXCLUSIONS FROM COVERAGE

1. NATURAL DISASTERS, ACTS OF GOD (LIGHTNING, FIRE, EXPLOSIONS, SUSTAINED WIND FORCES IN EXCESS OF THE DESIGN CRITERIA, EARTHQUAKES, AND HAIL).

2. ACTS OF NEGLIGENCE OR ABUSE OR MISUSE BY GOVERNMENT OR OTHER PERSONNEL,INCLUDING ACCIDENTS, VANDALISM, CIVIL DISOBEDIENCE, WAR, OR DAMAGE CAUSED BY FALLING OBJECTS.

3. DAMAGE BY STRUCTURAL FAILURE, SETTLEMENT, MOVEMENT, DISTORTION, WARPAGE, OR DISPLACEMENT OF THE BUILDING STRUCTURE OR ALTERATIONS MADE TO THE BUILDING.

4. CORROSION CAUSED BY EXPOSURE TO CORROSIVE CHEMICALS, ASH OR FUMES GENERATED OR RELEASED INSIDE OR OUTSIDE THE BUILDING FROM CHEMICAL PLANTS, FOUNDRIES, PLATING WORKS, KILNS, FERTILIZER FACTORIES, PAPER PLANTS, AND THE LIKE.

5. FAILURE OF ANY PART OF THE BUILDING SYSTEM DUE TO ACTIONS BY THE OWNER WHICH INHIBIT FREE DRAINAGE FROM THE ROOF, GUTTERS AND DOWNSPOUTS; OR CONDITIONS WHICH CREATE PONDING WATER ON THE ROOF OR AGAINST THE BUILDING SIDING.

6. THIS WARRANTY APPLIES TO THE METAL BUILDING SYSTEM. IT DOES NOT INCLUDE ANY CONSEQUENTIAL DAMAGE TO THE BUILDING INTERIOR OR CONTENTS WHICH IS COVERED BY THE WARRANTY OF CONSTRUCTION CLAUSE INCLUDED IN THIS CONTRACT.

7. THIS WARRANTY CANNOT BE TRANSFERRED TO ANOTHER OWNER WITHOUT WRITTEN CONSENT OF THE CONTRACTOR AND THIS WARRANTY AND THE CONTRACT PROVISIONS TAKE PRECEDENCE OVER ANY CONFLICTS WITH STATE STATUTES. REPORTS OF LEAKS AND BUILDING SYSTEM DEFICIENCIES MUST BE RESPONDED TO WITHIN 48 HOURS OF RECEIPT OF NOTICE BY TELEPHONE OR IN WRITING FROM EITHER THE OWNER, OR CONTRACTING OFFICER. EMERGENCY REPAIRS, TO PREVENT FURTHER ROOF LEAKS, MUST BE INITIATED IMMEDIATELY; A WRITTEN PLAN MUST BE SUBMITTED FOR APPROVAL TO REPAIR OR REPLACE THIS SSSMR SYSTEM WITHIN SEVEN CALENDAR DAYS. ACTUAL WORK FOR PERMANENT REPAIRS OR REPLACEMENT MUST BE STARTED WITHIN 30 DAYS AFTER RECEIPT OF NOTICE, AND COMPLETED WITHIN A REASONABLE TIME FRAME. IF THE CONTRACTOR FAILS TO ADEQUATELY RESPOND TO THE WARRANTY PROVISIONS, AS STATED

CONTRACTOR'S FIVE YEAR NO PENAL SUM WARRANTY
FOR
METAL BUILDING SYSTEM
(Exclusions from Coverage Continued)

POST A FRAMED COPY OF THIS WARRANTY IN THE MECHANICAL ROOM OR OTHER APPROVED LOCATION DURING THE ENTIRE WARRANTY PERIOD.

-- End of Section --