





NOTE: This section covers non security applications for farm style fences. Edit this section throughout for the applicable project.

Standard drawings STD 872-90-02 through 872-90-13 of fence and gate types required will be included as part of the contract drawings; the standard drawings are available at <https://pdc.usace.army.mil/library/drawings/fence>. Layout of fence will be shown including types and locations of gates, and gate sizes. Drawings will also indicate the extent of clearing required.

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## 1.1 REFERENCES

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NOTE: This paragraph is used to list the publications cited in the text of the guide specification. The publications are referred to in the text by basic designation only and listed in this paragraph by organization, designation, date, and title.

Use the Reference Wizard's Check Reference feature when you add a RID outside of the Section's Reference Article to automatically place the reference in the Reference Article. Also use the Reference Wizard's Check Reference feature to update the issue dates.

References not used in the text will automatically be deleted from this section of the project specification when you choose to reconcile references in the publish print process.

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The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

### AMERICAN WOOD-PRESERVERS' ASSOCIATION (AWPA)

AWPA C1 (2003) All Timber Products - Preservative Treatment by Pressure Processes

AWPA C4 (2003) Poles - Preservative Treatment by Pressure Processes

### ASTM INTERNATIONAL (ASTM)

ASTM A 116 (2005) Standard Specification for Metallic-Coated, Steel Woven Wire Fence Fabric

ASTM A 121 (2007) Standard Specification for Metallic-Coated Carbon Steel Barbed Wire

ASTM A 153/A 153M (2005) Standard Specification for Zinc

	Coating (Hot-Dip) on Iron and Steel Hardware
ASTM A 702	(1989; R 2006) Standard Specification for Steel Fence Posts and Assemblies, Hot Wrought
ASTM A 780	(2001; R 2006) Standard Practice for Repair of Damaged and Uncoated Areas of Hot-Dip Galvanized Coatings
ASTM C 94/C 94M	(2007) Standard Specification for Ready-Mixed Concrete
ASTM D 4541	(2002) Pull-Off Strength of Coatings Using Portable Adhesion Testers
ASTM F 1043	(2006) Strength and Protective Coatings on Metal Industrial Chain-Link Fence Framework
ASTM F 1083	(2006) Standard Specification for Pipe, Steel, Hot-Dipped Zinc Coated (Galvanized) Welded, for Fence Structures
ASTM F 1184	(2005) Industrial and Commercial Horizontal Slide Gates
ASTM F 626	(1996a; R 2003) Standard Specification for Fence Fittings
ASTM F 883	(2004) Padlocks
ASTM F 900	(2005) Industrial and Commercial Swing Gates

## 1.2 SUBMITTALS

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NOTE: Review submittal description (SD) definitions in Section 01 33 00 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for

**Architect-Engineer; "DO" for District Office**  
(Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

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Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for [Contractor Quality Control approval.] [information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES:

#### SD-02 Shop Drawings

Submit [Installation Drawings](#) for the following items:

[Fence Installation](#)  
[Location of gate, corner, end, and pull posts](#)  
[Gate Assembly](#)  
[Gate Hardware and Accessories](#)

#### SD-03 Product Data

Submit Manufacturer's catalog data for the following items:

[Manufacturer's Instructions](#)  
[Gate Assembly](#)  
[Gate Hardware and Accessories](#)

#### SD-04 Samples

Contractor must submit the following samples described within this section:

[Fabric](#)  
[Posts](#)  
[Post Caps](#)  
[Braces](#)  
[\[Top Rail\]](#)  
[\[Bottom Rail\]](#)  
[Tension Wire](#)  
[Barbed Wire](#)  
[Stretcher Bars](#)  
[Gate Posts](#)  
[Gate Hardware and Accessories](#)  
[Padlocks](#)

### 1.3 ASSEMBLY AND INSTALLATION INSTRUCTIONS AND DRAWINGS

Contractor must provide [manufacturer's instructions](#) that detail proper assembly and materials in the design for fence, [gate assembly](#), [gate hardware and accessories](#).

Submit Installation drawings clearly indicating Fence Installation  
Location of gate, corner, end, and pull posts; Gate Assembly  
Gate Hardware and Accessories.

#### 1.4 DELIVERY, STORAGE, AND HANDLING

Deliver materials to site in an undamaged condition. Store materials off the ground to provide protection against oxidation caused by ground contact.

Prior to shipment, submit the following samples for review and approval:

- Fabric
- Posts
- [Post Caps]
- Braces
- [[Top Rail]]
- [[Bottom Rail]]
- Tension Wire
- [Barbed Wire]
- [Stretcher Bars]
- Gate Posts
- Gate Hardware and Accessories
- Padlocks

## PART 2 PRODUCTS

### 2.1 FENCE FABRIC

Fence fabric must conform to the following:

#### 2.1.2 Woven Wire

Provide woven wire conforming to ASTM A 116 [No. 9 farm] [No. 12-1/2 close mesh] [No. 14-1/2 wolf-proof] [No. 13 poultry and garden] [No. 14-1/2 chick] fence; grade, size as indicated.

[Applicable fittings must conform to ASTM F 626.]

#### 2.1.2 Barbed Wire

Barbed wire must conform to ASTM A 121 [zinc-coated, Type Z, Class 3] [aluminum-coated, Type A, with 12.5 gauge wire with 14 gauge, round, 4-point barbs spaced no more than 125 mm 5 inches apart.]

### 2.2 GATES

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NOTE: Show type of gates on the drawings, including degree of swing required. In heavy use conditions overhead slide gates should be considered if clearances permit, because these gates require less maintenance and repair than cantilever gates. Ground level track and roller systems should be avoided in climates where snow and ice may accumulate. Recessed tracks should never be used in climates where the recess may fill with ice and snow. Where gates are to receive electric locks,

the gate post foundations should be lowered to frost depth to help prevent misalignment of the lock components.

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Gate must conform to [ASTM F 900](#) and/or [ASTM F 1184](#), [ASTM A 153/A 153M](#). Provide gate type and swing shown. Gate frames must conform to strength and coating requirements of [ASTM F 1083](#) for Group IA, steel pipe, with external coating Type A, nominal pipe size (NPS) 1-1/2. [Gate frames must be polyvinyl chloride-coated steel pipe (Group IA) (Group IC) with external coating Type A, a nominal pipe size (NPS) 1-1/2, conforming to [ASTM F 1043](#).] Gate leaves more than 2.44 m 8 feet wide must have either intermediate members and diagonal truss rods or tubular members as necessary to provide rigid construction, free from sag or twist. Gate leaves less than 2.44 m 8 feet wide must have truss rods or intermediate braces. Provide intermediate braces on all gate frames with an electro-mechanical lock. Attach gate fabric to the gate frame by method standard with the manufacturer. Welding is not be permitted. Latches, hinges, stops, keepers, rollers, and other hardware items must be furnished as required for the operation of the gate. Arrange latches for padlocking so that the padlock will be accessible from both sides of the gate. Provide stops for holding the gates in the open position.

## 2.3 POSTS

### 2.3.1 Metal Posts for Farm Style Fence

Metal posts must conform to [ASTM A 702](#) zinc-coated, [T-section] [U-Section]; length as indicated. Accessories must conform to [ASTM A 702](#).

### 2.3.2 Composite Polyester Resin Reinforced Line Posts

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NOTE: Composite posts may be used as an alternative to PVC coated steel line posts in salt- laden or corrosive industrial atmospheres. Since composite posts are non-conductive, fence grounding procedures need to be detailed where grounding of the fence is required.

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Polyester resin reinforced line posts must be produced from unsaturated polyester resin reinforced with E-glass. Fill posts with an appropriate filler material to form a rigid structural support member. The post must meet the strength requirements of [ASTM F 1043](#) for heavy industrial fencing. Posts must be protected from UV and moisture degradation by a protective veil impregnated with resin (0.2 to 0.3 mm 8 to 12 mil minimum) and an acrylic based (0.05 mm 2 mil minimum) coating system. Posts must exhibit corrosion and ultraviolet resistance as demonstrated when exposed to accelerated environmental test chamber for not less than 3,600 hours. The post must show no structural failure (i.e., less than 10% loss of strength) as a result of exposure to moisture. Post coating system strength must be tested in accordance with [ASTM D 4541](#) for 90% adhesion strength. Posts must be [green] [black] [brown] in color. Provide outside diameter as specified in [ASTM F 1043](#) for round steel pipe.

### 2.3.3 Wood Posts

Wood posts must be cut from sound and solid trees free from short or

reverse bends in more than one plane. Make tops convex rounded or inclined. Posts must be free of ring shake, season cracks more than 6 mm 1/4 inch wide, splits in the end, and unsound knots. Provide posts of size and shape indicated. Treat posts in accordance with AWPA C1 or AWPA C4 as applicable.

## 2.4 BRACES AND RAILS

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NOTE: Normally rails will not be specified except where appearance is important and the added cost is justified. When top rails are not specified, top tension wire will be used. Bottom tension wire will be specified unless a bottom rail is required for fence.

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ASTM F 1083, zinc-coated, Group IA, steel pipe, size NPS 1-1/4. Group IC steel pipe, zinc-coated, must meet the strength and coating requirements of ASTM F 1043. [Braces and rails must be [Group IA] [Group IC], steel pipe, size NPS 1-1/4 or Group II, formed steel sections, size 42 mm 1-21/32 inch and be zinc coated (Type A) and polyvinyl chloride-coated conforming to the requirements of ASTM F 1043.] Group II, formed steel sections, size 42 mm 1-21/32 inch, must conform to ASTM F 1043, if used as braces and rails when Group II line posts are furnished.

## 2.5 CONCRETE

ASTM C 94/C 94M, using 19 mm 3/4 inch maximum size aggregate, and having minimum compressive strength of 21 MPa 3000 psi at 28 days. Provide grout consisting of one part portland cement to three parts clean, well-graded sand and the minimum amount of water to produce a workable mix.

## 2.6 PADLOCKS

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NOTE: Type P01 is key operated. Grade 6 is the top grade commercial lock; in Option A the key is captive in cylinder when padlock is unlocked; in Option B the cylinder is removable; Option 6 is environmentally resistant. For combination locks or other options and grades see ASTM F 883.

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Provide padlocks conforming to ASTM F 883, TYPE [EPB] [\_\_\_\_], size [ 44 mm 1-3/4 inch] [\_\_\_\_]. [All padlocks shall be keyed alike]. [All padlocks shall be keyed into master key system as specified in Section 08 71 00 DOOR HARDWARE].

## PART 3 EXECUTION

### 3.1 INSTALLATION

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NOTE: For farm style fence, the layout will be shown and will include fence section, height, mesh size, locations of straight-line and corner-post bracing, types and locations of gates, and gate sizes. Drawings will also indicate the extent of



clearing required. Fences will not be located adjacent to natural or man-made terrain features that could provide easy access across the fence. The graded fence line will be indicated on the drawings where required.

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Install fence to the lines and grades indicated. Clear the area on either side of the fence line to the extent indicated. Space line posts equidistant at intervals not exceeding 3 m 10 feet. Set terminal (corner, gate, and pull) posts at abrupt changes in vertical and horizontal alignment. Provide continuous fabric between terminal posts; however, runs between terminal posts must not exceed 152.4 m 500 feet. Any damage to galvanized surfaces, including welding, must be repaired with paint containing zinc dust in accordance with ASTM A 780.

### 3.2 EXCAVATION

Clear loose material from all post holes. Spread waste material where directed. Eliminate ground surface irregularities along the fence line to the extent necessary to maintain a [25] [50] mm [1] [2] inch clearance between the bottom of the fabric and finish grade.

### 3.3 POST INSTALLATION

#### 3.3.2 Posts for Farm Style Fence

For wood posts, excavate to depth indicated and brace post until backfill is completed. Place backfill in layers of 229 mm 9 inches or less, moistened to optimum condition, and compacted with hand tampers or other approved method. Set posts plumb and in proper alignment. Drive metal posts or set in concrete as indicated.

### 3.4 BARBED WIRE

Install wire on the side of the post indicated. Pull wire taut to provide a smooth uniform appearance, free from sag. Fasten wire to line posts at approximately 381 mm 15 inch intervals unless indicated otherwise.

### 3.5 GATE ASSEMBLY

For farm style fencing, provide standard metal gate assemblies with frame and fittings necessary for complete installation or wood gates as shown.

### [3.6 GROUNDING

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NOTE: Delete this paragraph if grounding is not required. If grounding is required and lightning protection is not part of project design, the requirements in the second set of brackets will be used in lieu of those in the first set of brackets. Provide fence grounding details when composite type posts are specified where grounding of the fence is required.

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[Fences crossed by overhead powerlines in excess of 600 volts must be grounded as specified in Section 26 41 01.00 10 LIGHTNING PROTECTION

SYSTEM. Electrical equipment attached to the fence must be grounded as specified in [Section 33 71 01 OVERHEAD TRANSMISSION AND DISTRIBUTION] [Section 33 70 02.00 10 ELECTRICAL DISTRIBUTION SYSTEM, UNDERGROUND].] [Ground fences on each side of all gates, at each corner, at the closest approach to each building located within 15 m 50 feet of the fence, and where the fence alignment changes more than 15 degrees. Grounding locations must not exceed 198 m 650 feet. Each gate panel shall be bonded with a flexible bond strap to its gate post. Ground fences crossed by powerlines of 600 volts or more at or near the point of crossing and at distances not exceeding 45 m 150 feet on each side of crossing. Ground conductor must consist of No. 8 AWG solid copper wire. Grounding electrodes must be 19 mm 3/4 inch by 3.05 m 10 foot long copper-clad steel rod. Drive electrodes into the earth so that the top of the electrode is at least 152 mm 6 inches below the grade. Where driving is impracticable, bury electrodes a minimum of 305 mm 12 inches deep and radially from the fence. The top of the electrode must be not less than 610 mm 2 feet or more than 2.4 m 8 feet from the fence. Clamp ground conductor to the fence and electrodes with bronze grounding clamps to create electrical continuity between fence posts, fence fabric, and ground rods. After installation the total resistance of fence to ground must not be greater than 25 ohms.]

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