

2.23 PAINT

PART 3 EXECUTION

3.1 GENERAL

3.2 TESTS

3.3 OPERATION AND MAINTENANCE

-- End of Section Table of Contents --

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

AMERICAN ASSOCIATION OF STATE HIGHWAY AND TRANSPORTATION OFFICIALS
(AASHTO)

AASHTO M 198 (2003) Standard Specification for Joints
for Circular Concrete Sewer and Culvert
Pipe Using Flexible Watertight Gaskets

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI B16.11 (1996) Forged Steel Fittings, Socket
Welded and Threaded

ANSI B16.3 (1998) Malleable Iron Threaded Fittings
Classes 150 and 300

ANSI B31.3 (1999) Process Piping

AMERICAN WATER WORKS ASSOCIATION (AWWA)

AWWA C104 (1995) Cement-Mortar Lining for
Ductile-Iron Pipe and Fittings for Water

AWWA C110 (2003) Ductile-Iron and Gray-Iron Fittings
for Water

AWWA C111 (2000) Rubber-Gasket Joints for
Ductile-Iron Pressure Pipe and Fittings

AWWA C115 (1999) Flanged Ductile-Iron Pipe With
Ductile-Iron or Gray-Iron Threaded Flanges

AWWA C151 (2002) Ductile-Iron Pipe, Centrifugally
Cast, for Water

AWWA C207 (2001) Steel Pipe Flanges for Waterworks
Service - Sizes 4 In. Through 144 In. (100
mm Through 3,600 mm)

ASME INTERNATIONAL (ASME)

ASME B16.1 (1998) Cast Iron Pipe Flanges and Flanged
Fittings Classes 25, 125, and 250

ASTM INTERNATIONAL (ASTM)

ASTM A 36/A 36M (2004) Standard Specification for Carbon
Structural Steel

ASTM A 53/A 53M (2004a) Standard Specification for Pipe,
Steel, Black and Hot-Dipped, Zinc-Coated,
Welded and Seamless

ASTM A 105/A 105M (2003) Standard Specification for Carbon
Steel Forgings for Piping Applications

ASTM A 123/A 123M	(2002) Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
ASTM A 536	(1984; R 2004) Standard Specification for Ductile Iron Castings
ASTM A 615/A 615M	(2004b) Standard Specification for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
ASTM C 618	(2003) Standard Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a Mineral Admixture in Concrete
ASTM C 443/C 443M	(1998) Joints for Circular Concrete Sewer and Culvert Pipe, Using Rubber Gaskets
ASTM C 478/C 478M	(1999; Rev A) Precast Reinforced Concrete Manhole Sections
ASTM C 989	(2004) Standard Specification for Ground Granulated Blast-Furnace Slag for Use in Concrete and Mortars

HYDRAULIC INSTITUTE (HI)

HI SCRRP	(1994) Standards for Centrifugal, Rotary and Reciprocating Pumps
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HI SCRRP	(1994) Standards for Centrifugal, Rotary and Reciprocating Pumps
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INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

ISO 1940-1	(2003) Mechanical Vibration - Balance Quality Requirements for Rotors in a Constant (Rigid) State - Part 1: Specification and Verification of Balance Tolerance
ISO 2858	(1975) End Suction Centrifugal Pump (Rating 16 Bar) Designation Nominal Duty Point and Dimensions
ISO 5199	(2002) Technical Specifications for Centrifugal Pumps, Class II
ISO 7005-2	(1988) Metallic Flanges Part 2: Cast Iron Flanges

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-70	(1998) Cast Iron Gate Valves, Flanged and Threaded Ends
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MSS SP-86

(2002) Guidelines for Metric Data in
Standards for Valves, Flanges, Fittings
and Actuators

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250

(2003) Enclosures for Electrical Equipment
(1000 Volts Maximum)

1.2 SUBMITTALS

NOTE: Review Submittal Description (SD) definitions in Section 01330 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control.

A "G" following a submittal item indicates that the submittal requires Government approval. Some submittals are already marked with a "G". Only delete an existing "G" if the submittal item is not complex and can be reviewed through the Contractor's Quality Control system. Only add a "G" if the submittal is sufficiently important or complex in context of the project.

For submittals requiring Government approval on Army projects, a code of up to three characters within the submittal tags may be used following the "G" designation to indicate the approving authority. Codes for Army projects using the Resident Management System (RMS) are: "AE" for Architect-Engineer; "DO" for District Office (Engineering Division or other organization in the District Office); "AO" for Area Office; "RO" for Resident Office; and "PO" for Project Office. Codes following the "G" typically are not used for Navy, Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force and NASA projects, or choose the second bracketed item for Army projects.

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are [for Contractor Quality Control approval.] [for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government.] Submit the following in accordance with Section 01330 SUBMITTAL PROCEDURES:

SD-01 Preconstruction Submittals

Submit Material, Equipment, and Fixtures List in accordance with paragraph entitled, "General Requirements," of this section.

SD-02 Shop Drawings

Submit the following in accordance with paragraph entitled, "Design Requirements," of this section.

Fabrication Drawings
Erection/Installation Drawings

SD-03 Product Data

Submit manufacturer's catalog data and equipment and performance data for the following items:

Submit Spare Parts Data also for the following in accordance with paragraph entitled, "General Requirements," of this section.

Man Hole Chambers
EPA-CPG Compliance
Entrance Covers
Sump Pumps
Sewage Pumps
Pump Controls
Impellers
Couplings
Bearings
Stuffing Boxes
Valves
Piping
Blowers
Dehumidifier
Electric Motors

SD-05 Design Data

Submit Design Data of Motor/Pumps with Manufacturer part number following:

Rotor Bars
Stator Slots
Speed of Rotation
Cooling Fan Blades
Bearing Manufacturer
Bearing Style
Bearing Type
Balls/Elements
Commutator Bars
Commutator Brushes
SCR Firing Frequencies (for variable speed motors)
Pump Impellers

SD-07 Certificates

Submit the following in accordance with paragraph entitled, "General Requirements," of this section.

Listing of Product Installations
Safety Considerations

Submit Certificates for the following items in accordance with the applicable reference standards and description of this section.

Man Hole Chambers
Entrance Covers
Sump Pumps
Sewage Pumps
Bearings
Pump Controls
Impellers
Couplings
Stuffing Boxes
Valves
Piping
Blowers
Dehumidifier
Electric Motors

SD-08 Manufacturer's Instructions

Submit manufacturer's instructions including special provisions required to install equipment components and system packages for the following items.

Submit operating instructions, including standard operating procedures with startup, shutdown, and emergency operation for Package Lift Station, and the following:

Man Hole Chambers
Entrance Covers
Sump Pumps
Sewage Pumps
Pump Controls
Impellers
Couplings
Stuffing Boxes
Valves
Piping
Blowers
Dehumidifier
Electric Motors

Submit the following in accordance with paragraph entitled, "General," of this section.

Preventative Maintenance and Inspection
Special Tools
Posted Instructions

SD-10 Operation and Maintenance Data

Submit Operation and Maintenance Manuals for package lift stations including the following in accordance with paragraph entitled, "Operation and Maintenance," of this section.

Equipment Description
Assembly and Installation Procedures
Adjustment and Alignment
Checkout Procedures
Procedures of Operation
Troubleshooting

1.3 DESIGN REQUIREMENTS

Actual range in capacities may vary from that stipulated if the minimum and maximum capacities specified are included.

Provide each station with two pumps with controls capable of operating the pumps either simultaneously or individually, depending on the load conditions.

Furnish and install each lift station as a complete unit with necessary appurtenances factory installed within a pump chamber and a vertical entrance tube cover and access ladder, all designed for the following:

**NOTE: Pump capacity, head, and service life must be
as required by the project.**

Service life - [15] [_____] years

Pump capacity - [475] [125] [_____] liter gallons per minute (gpm)

Total head - [35] [115] [_____] meter feet

Submit Fabrication Drawings after receiving tentative approval of the equipment and the materials list but before installation, Contractor to submit drawings covering necessary or recommended changes to accommodate the equipment offered. Show clearly on the drawings the design of the chamber, with dimensions, types, and thicknesses of materials, and elevation levels with reference to those elevations indicated.

Submit Erection/Installation Drawings for the manhole chamber with the required equipment and accessories that are inclusive. Precast reinforced concrete manhole sections must conform to ASTM C 478/C 478M, and AASHTO M 198.

Show clearly on the drawings the design of the chamber, with dimensions, types, and thicknesses of materials, and elevation levels with reference to those elevations indicated.

Provide the following motor/pumps design data provided prior to final turnover - number of motor rotor bars and stator slots; number of cooling fan blades; RPM of motor; bearings, bearing manufacturer, bearing type, bearing style and number of balls/elements; number of commutator bars and commutator brushes; SCR firing frequencies; and number of pump impellers.

1.4 PROTECTION FROM MOVING PARTS

Locate and guard belts, pulleys, chains, gears, couplings, projecting setscrews, keys, and other rotating parts in accordance with applicable OSHA standards and so that personnel are properly protected from injury.

1.5 NAMEPLATES

Provide the manufacturer's name or trademark on a corrosion-resistant identification plate or cast integrally, on each item of equipment, stamped, or otherwise permanently marked in a conspicuous place. Include on the pump identification plate the pump capacity in liter per minute gpm, pump head in meter, feet, and speed of rotation. Cast on the body of the pump the direction of rotation. On the identification plate indicate all

necessary information to complete identification such as the manufacturer.

1.6 FIELD REPRESENTATIVE

A representative of the lift station manufacturer must direct the startup of the station and instruct representatives of the Government in startup and operation procedures.

1.7 GENERAL REQUIREMENTS

Submit Material, Equipment, and Fixtures List of all major components including manufacturer's catalog numbers, specification and drawing reference number, warranty information, and fabrication site.

Submit Listing of Product Installations similar to the package lift station the Contractor is installing.

Submit Safety Considerations including information relating to load limits, speed of operation, environmental criteria (temperature and pressure limitations), and personnel hazards and equipment safety precautions for the package lift station.

Submit Spare Parts Data, including a complete list of parts and supplies with current unit prices and source of supply. List parts and supplies that are either normally furnished at no extra cost with the purchase of equipment, or specified to be furnished as a part of the contract, and list additional items recommended by the manufacturer to ensure an efficient operation for a period of one year.

PART 2 PRODUCTS

Verify conformance of materials and equipment for package lift station to the referenced publications or as specified. Verify manufacturers regularly engaged in the manufacture of such products.

2.1 CHAMBER

Fabricate [Chamber, including base, walls, and entrance tube with 35 Megapascal 5000 psi precast concrete designed to form an integral unit. [Fabricate wet well as an integral part of the unit with a separate manhole entrance.] Ladder, pipe supports, brackets, and other miscellaneous components of steel conforming to ASTM A 36/A 36M, ANSI B16.3, ANSI B16.11 and hot-dipped galvanized in accordance with ASTM A 123/A 123M.]

Fly ash is required as an admixture and must conform to ASTM C 618, Class C or F. Fly ash replacement of cement must not exceed 20 percent (maximum one part fly ash to four parts cement) by weight.

NOTE: Ground granulated blast furnace slag and fly ash are materials listed in the EPA's Comprehensive Procurement Guidelines (CPG) (<http://www.epa.gov/cpg/>). If the Architect/Engineer determines that use of certain materials meeting the CPG content standards and guidelines would result in inadequate competition, do not meet quality/performance specifications, are available at an unreasonable price or are not available within a reasonable time frame, the

Architect/Engineer may submit written justification and supporting documentation for not procuring designated items containing recovered material. Written justification may be submitted on a Request for Waiver Form to the NASA Environmental Program Manager for approval. The Request for Waiver Form is located in the NASA Procedures and Guidelines (NPG 8830.1) (<http://nodis3.gsfc.nasa.gov>).

Ground granulated blast furnace slag [is required] [used] as an admixture [and] must conform to ASTM C 989, Grade [120] with between 25 to 50 percent maximum cement replacement by weight. Submit certificate to verify EPA-CPG compliance

Submit Man hole chambers, including base, entrance tube, air ducts, and similar structural parts, with [steel conforming to ASTM A 36/A 36M, ASTM A 615/A 615M] [reinforced fiberglass]. Protect steel from corrosion by means of hot-dip galvanizing conforming to ASTM A 123/A 123M epoxy-resin coatings. [Provide Cathodic protection in accordance with Section [13110S CATHODIC PROTECTION.]]

2.2 ENTRANCE COVERS

Fabricate entrance-tube cover with reinforced fiberglass or steel. Secure steel covers with bolts to the shaft flanges.

2.3 SUMP PUMPS

NOTE: Capacity in liter gallons and the discharge head must be as required by the project.

Provide a submersible, direct-motor-driven unit with a capacity of 3800 liter 1,000 gallons per hour at a 12.2 meter 40-foot discharge head. Enclose sump and pump in 6 millimeter 1/4-inch mesh of corrosion-resistant metal.

Conform sump pumps to the applicable requirements of Section [15445S SUMP PUMPS.] [Section 15445S SUMP PUMPS.]

2.4 SEWAGE PUMPS

NOTE: Pump capacity must be as required by the project.

Provide pumps of the nonclogging, centrifugal type designed to pump unscreened sewage. Each pump must have a rated capacity as specified and be capable of passing 75 millimeter 3-inch solids. Conform to the requirements of ISO 2858 and ISO 5199 HI SCRRP and [Section 11310 PUMPS; SEWAGE AND SLUDGE]. [Pump speed must not exceed 1,800 revolutions per minute.]

2.5 PUMP CONTROLS

Conform pump controls to the applicable requirements of Section [16286S

OVERCURRENT PROTECTIVE DEVICES.]

Provide automatic type pump operating controls recommended by the pump station manufacturer, including necessary switches, relays, and appurtenances, complete. Mount controls on a control panel. Make equipment subject to contact with sewage of corrosion-resistant metal. Provide Controls with a high-level switch for remote monitoring.

Provide at each station a three-wire receptacle for a portable generator in case there is an external power outage. Provide at each station a double-throw switch in an enclosure conforming to NEMA 250, Type 3R. Conform all wiring to the requirements of Section 16145S STANDARD WIRING SYSTEMS.

2.6 PUMP CONSTRUCTION

Fabricate castings in cast iron or steel free from injurious defects. Design castings to permit easy replacement of parts. Joints must be gasketed and must not leak under a test pressure equal to 50 percent more than the pump discharge pressure or total dynamic head, whichever is greater. Design and install passageways to permit the smooth flow of sewage and free from sharp turns and projections. Provide pump castings with cleanout plates in the suction line and drain plugs.

2.7 IMPELLERS

Fabricate Impellers in of cast iron, cast steel, or an alloy suitable for the service required. Impellers must be free flowing and permit objects in the sewage that enter the pump to pass into the discharge pipe. Each impeller must be keyed, splined, or threaded on the shaft and locked in such manner that lateral movement will be prevented and reverse rotation will not cause loosening.

2.8 COUPLINGS

Couplings must sbe the heavy-duty flexible type, keyed to the shaft. Provide universal type couplings for vertical pumps.

2.9 SHAFT SLEEVES

Protect the shaft from the liquid being pumped, points in contact with the stuffing boxes, and other wearing parts with sleeves designed in bronze or a suitable alloy.

2.10 STUFFING BOXES

Grease-seal stuffing boxes with a seal ring, designed to ensure tight packing without excessive wear or friction on the shafts, and prevent the leakage of air or water. Provide slpit type glands which can be easily removed for repacking.

2.11 BALANCE

Balance rotating parts of the equipment mechanically and hydraulically to operate throughout the required range without excessive end thrust, vibration, and noise. Comply allowable vibration limits with ISO 1940-1, Table 1. Existence of defects that cannot be eliminated by adjustment will be sufficient cause for rejection of the equipment.

2.12 SHAFTS

Provide high-grade steel shafts of a size and strength to perform the work required.

NOTE: Specify sealed bearings on motors. Properly installed sealed bearings with warranty for minimal maintenance requirements.

2.13 BEARINGS

Provide ball or roller type main bearings to withstand radial and end thrust. Pumps dependent upon hydraulic balance are prohibited..

2.14 LUBRICATION

Provide [grease type lubrication with fittings for a grease gun and, if not easily accessible, with grease tubing extending to convenient locations. Grease fittings must be the pump manufacturer's standard type .] [self lubricating, permanently sealed] bearings.

2.15 PIPING CONNECTIONS

Provide pump suction and discharge with flanged connections of the proper size for the pump type and capacity. Conform pipe flanges to [AWWA C104, AWWA C110, AWWA C111, AWWA C115, AWWA C151, ASTM A 53/A 53M, ASTM A 536 for ductile iron or gray-iron threaded flanges and piping] ASTM A 105/A 105M, MSS SP-86, ISO 7005-2 ASME B16.1 or AWWA C207. Piping must conform to the requirements of ANSI B31.3.

2.16 SUMP PUMP CONTROL

NOTE: Insert head differential size.

Automatically actuated sump pump by a built-in float responsive to a [_____] [_____] mm pascal inchhead differential.

2.17 VALVES

Conform gate valves to MSS SP-70. Provide +horizontal, swing check type check valves. Provide valves permit a free flow of sewage forward and a positive check against backflow. Provide iron body valves with a removable cover for inspection and removal of the gate assembly. Provide bronze gate, gate seats, shaft, studs, and nuts.

2.18 PIPING

Terminate discharge lines 1.5 meter 5-feet outside the lift station in flanged connections. Include the pipe from the wet well manhole in the suction line. External connection joints for pipe using rubber gaskets must comply with the standards of ASTM C 443/C 443M.

2.19 VENTILATING BLOWER

Blowers must maintain one air change every [3] [_____] minutes. Mount A

manual and automatic switch on the side of the entrance tube for operation of the blower. Provide vent to atmosphere with covers and screens to prevent the entrance of rain, insects, and rodents. Automatically actuated blower upon opening the entrance tube cover, unless overridden by the manual control.

Conform Bblower motor to the applicable requirements of Section [16225S MOTORS.]

Conform blower controls to the applicable requirements of Section [16286S OVERCURRENT PROTECTIVE DEVICES.]

2.20 DEHUMIDIFIER

Furnish and install a packaged dehumidifier in accordance with lift station manufacturer's recommendations. Include in controls a humidistat and low-temperature cutout. /discharge condensate to the wet well.

Conform dehumidifier controls to the applicable requirements of Section [16286S OVERCURRENT PROTECTIVE DEVICES.]

2.21 EMERGENCY OVERFLOW

Provide a gravity-overflow line from the wet well. Terminate overflow line with a headwell and flap valve.

2.22 ELECTRIC MOTORS

Conform motors to the requirements of Section [16225S MOTORS] and must be 60-hertz, 3-phase.

2.23 PAINT

Treat and paint equipment in accordance with the manufacturer's standard practice for sewage resistance.

PART 3 EXECUTION

3.1 GENERAL

Install lift station as indicated, in accordance with drawings and the manufacturer's instructions.

Submit Preventative Maintenance and Inspection procedure for package lift stations. Procedures should include frequency of preventative maintenance, inspection, adjustment, lubrication, and cleaning necessary to minimize corrective maintenance and repair.

Submit Special Tools that are required for maintenance and testing of the package lift stations.

Submit Posted Instructions to be posted consisting of labels, signs, and templates of operating instructions that are required to be mounted or installed on or near the package lift stations.

3.2 TESTS

Perform Tests, including hydrostatic leak checking of piping and operation of equipment.

3.3 OPERATION AND MAINTENANCE

Submit Operation and Maintenance Manuals for package lift stations, including Equipment Description, Assembly and Installation Procedures, Adjustment and Alignment, Checkout Procedures, Procedures of Operation and Troubleshooting.

-- End of Section --