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DEPARTMENT OF DEFENSE EXPLOSIVES SAFETY BOARD (DDESB) APPROVAL NOTES:

- 1. THIS STANDARD WAS ORIGINALLY APPROVED BY THE DEPARTMENT OF DEFENSE EXPLOSIVE SAFETY BOARD (DDESB) AS A 7-BAR EARTH COVERED MAGAZINE AND MAY BE SITED AS AN EXPOSED SITE MAGAZINE FROM OTHER POTENTIAL EXPLOSION SITES STORING UP TO 500,000 LBS HAZARD DIVISION 1.1 EXPLOSIVES. THESE DRAWINGS UPDATE AND SUPERSEDE NAVFAC DRAWINGS 14063806 TO 14063858.
- 2. THE DESIGN IN THIS UPDATE DOES NOT SUBSTANTIALLY DEVIATE FROM THE ORIGINAL STANDARD.
- 3. THE DESIGN AND DETAILING OF THE MODULAR STORAGE MAGAZINES FOR BLAST LOADING WAS PERFORMED BY, AND IS THE SOLE RESPONSIBILITY OF, THE GOVERNMENT.
- 4. ENGINEER OF RECORD FOR THE BLAST DOORS IS THE GOVERNMENT. THE GOVERNMENT PERFORMED THE ENGINEERING DESIGN OF THE FRONT ENTRY BLAST DOORS. DETAILS FOR CONSTRUCTION OF THE FRONT ENTRY BLAST DOORS WERE PREPARED BY THE GOVERNMENT.
- 5. ANY DEVIATION FROM THE STANDARD DRAWINGS, EXCEPT FOR FOUNDATION MODIFICATIONS, WITHOUT THE WRITTEN APPROVAL FROM THE DEPARTMENT OF DEFENSE EXPLOSIVE SAFETY BOARD (DDESB) MAY REQUIRE THE MAGAZINE TO BE CONSIDERED AN UNDEFINED MAGAZINE AND MAY SEVERELY RESTRICT THE ALLOWABLE STORAGE CAPACITY.

FOR COMMANDER NAVFAC SATISFACTORY TO DATE MM/DD/YY DES PROD DIR **RICHARD L. STEPHENS, P.E.** NAVAL FACILITIES ENGINEERING SY ENGINEERING SYSTEMS COMMAND SCALE: AS NOTED

7

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NAVFAC METRIC DRAWFORM REVISION: 01

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- AND/OR SUPPLIER BEFORE CONSTRUCTION.
 - A. SEE MECHANICAL AND ELECTRICAL DRAWINGS FOR SIZE AND LOCATION OF ALL OPENINGS REQUIRED FOR DUCTS, PIPES AND PIPE SLEEVES.
 - B. OPENINGS OR POCKETS LARGER THAN 152 mm NOT INDICATED IN STRUCTURAL DRAWINGS SHALL NOT BE PLACED WITHOUT WRITTEN NOTIFICATION OF THE CONTRACTING OFFICER.
- 3. THE STRUCTURAL DRAWINGS SHOW ONLY THE BASIC STRUCTURAL FRAME. REFER TO MECHANICAL, ELECTRICAL AND OTHER DRAWINGS FOR ORNAMENTS, GROOVES, CLIPS, GROUNDS, SLAB DEPRESSIONS, CURBS, EQUIPMENT PADS, PENETRATIONS, NON-BEARING WALLS AND OTHER NON-STRUCTURAL ITEMS.
- 4. GENERAL NOTES AND TYPICAL DETAILS SHALL BE USED WHERE APPLICABLE, UNLESS NOTED OTHERWISE. NOTES AND DETAILS ON THE DRAWINGS SHALL TAKE PRECEDENCE OVER GENERAL NOTES AND TYPICAL DETAILS. WHERE CONFLICTS ARISE BETWEEN DRAWINGS AND SPECIFICATIONS, THE MOST STRINGENT WILL GOVERN. CONTACT THE CONTRACTING OFFICER IN WRITING IF CLARIFICATION IS REQUIRED.
- 5. ALL OMISSIONS AND/OR CONFLICTS BETWEEN VARIOUS ELEMENTS OF THE WORKING DRAWINGS AND/OR SPECIFICATIONS SHALL BE BROUGHT TO THE ATTENTION OF THE CONTRACTING OFFICER IN WRITING BEFORE PROCEEDING WITH ANY WORK INVOLVED.
- 6. DIMENSIONS SHALL NOT BE SCALED FROM THE PLANS, SECTIONS AND/OR DETAILS OF THE STRUCTURAL DRAWINGS.
- 7. SEE ELECTRICAL DRAWINGS FOR LIGHTNING PROTECTION.
- 8. INTERNAL LOCKING DEVICE (ILD/BOLTWORK) SEE (MODULAR STORAGE MAGAZINE BOLTWORKS DRAWING B-100 SERIES DATED 6/15/2015). THE CONTRACTOR SHALL CONTACT THE NAVAL FACILITIES ENGINEERING AND EXPEDITIONARY WARFARE CENTER (NFEXWC), DOD LOCK PROGRAM, ILD SUPP74257425 OR HOTLINE AT 1-805-982-LOCK (DSN 551-LOCK) OR EMAIL TO ILD_FIELD_SUPPORT@NAVY.MIL FOR ALL ILD AND BOLTWORKS DRAWINGS AND INSTALLATION INFORMATION. THE CONTRACTOR SHALL FOLLOW ALL ILD AND BOLTWORK INSTALLATION INSTRUCTIONS PROVIDED BY NFEXWC. THE CONTRACTOR SHALL BE RESPONSIBLE FOR PURCHASING THE ILD, BMS, AND THE BOLTWORKS AND THE INSTALLATION THERE OF.
- 9. ILD UNIT SHALL BE PROCURED TO REQUIRE TWO UNIQUE KEYS IN ORDER TO OPERATE THE LOCKWORKS. COORDINATE KEYING SYSTEM AND DISTRIBUTION OF KEY SETS FOR EACH ECM DOOR WITH THE CONTRACTING OFFICER.
- 10. FOR ADDITIONAL SUPPLEMENTAL INSTALLATION GUIDES AND INFORMATION FOR THE FABRICATION AND INSTALLATION OF THE DOOR AND LOCKING SYSTEM THE CONTRACTOR SHALL CONTACT THE NAVAL FACILITIES AND EXPEDITIONARY WARFARE CENTER (NFEXWC) DOD LOCK PROGRAM AND REQUEST THE "MSM WELDMENT FABRICATION DRAWINGS W-100 - W600 SERIES DATED 12-05-17". (WELDMENT FABRICATION DRAWINGS IE: DOOR HEAD, SECURITY JAMB, SECURITY PILASTER AND TRENCHES). "MSM WELDMENT INSTALLATION GUIDE" AND "INSTALLATION GUIDE FOR DOOR AND LOCKING SYSTEM". THE CONTRACTOR MUST FOLLOW ALL INSTALLATION INSTRUCTIONS PROVIDED BY NFEXWC.
- 11. CONNECTION OF THE BMS (BALANCED MAGNETIC SWITCH) ON THE DOOR AND IN THE ILD LOCKING BOLTWORKS SHALL BE CONNECTED TO THE IDS (INSTRUSION DETECTION SYSTEM) BY SPAWARS.
- 12. ALL WELDMENT AND IMBEDS FOR THE DOOR JAMB, HEAD, LOCKING PILASTER AND TRENCHED SHALL BE MADE OF 304 STAINLESS STEEL (REFER TO THE MSM WELDMENT FABRICATION DRAWINGS).
- 13. ALL WELDMENTS (LEFT JAMB, HEAD ANGLE, RIGHT SECURITY PILASTER AND TRENCHES) EMBEDDED INTO THE HEAD WALL THAT CREATES THE DOOR OPENING SHALL BE TRUE AND PLUM IN THE PLAIN OF THE DOOR OPENING TO WITHIN 6MM OF FLATNESS

DESIGN CRITERIA:

- 1. THE STRUCTURAL DESIGN AND CONSTRUCTION SHALL COMPLY WITH THE CURRENT APPROVED INTERNATIONAL BUILDING CODE (IBC) BY NAVFAC EXCEPT AS NOTED.
- 2. THE STRUCTURAL DESIGN AND CONSTRUCTION SHALL COMPLY WITH THE FOLLOWING GOVERNMENT STANDARDS:
- UFC 1-200-01, "DESIGN: GENERAL BUILDING REQUIREMENTS" 3. DESIGN LOADS: THE FOLLOWING LOADS WERE USED AS BASIS OF DESIGN. IF THE LOCAL CONDITIONS REQUIRE MORE STRINGENT WIND AND/OR SEISMIC PARAMETERS THE STRUCTURE SHALL BE REVISED

ACCORDINGLY. A. DEAD LOADS ACTUAL WEIGHT

B. LIVE LOADS:

b. MUNITIONS FLOOR66.7 KN (FORKLIFT AXLE) 96 KPa (UNIFORM)

4. WIND DESIGN DATA:

A. DESIGN WIND SPEED 83.6 M/S

D. IMPORTANCE FACTOR 1.15

5. SEISMIC DESIGN DATA:

B. IMPORTANCE FACTOR 1.25

C. SEISMIC DESIGN CATEGORY E

D. SITE SEISMICITY $S_s = 1.95q$ S1 = 0.75q

PRESCRIBED BY DESR 6055.09 (2019). DESIGN GUIDANCE IS PROVIDED BY UFC 3-340-02 2014.

B. FOR 7-BAR EARTH-COVERED MAGAZINES (ECMs) WITH A 2224 KN (500,000 LB) NET EXPLOSIVE WEIGHTS (NEW) OF HD 1.1 MATERIAL THE TRIANGULAR PULSE LOAD VALUES ARE:

MEMBER PEAK PRESSURE DURATION DOOR 700 kPa(101.5 psi) 21.74 ms ROOF 745 kPa(108.0 psi) 27.93 ms

- C. APPROVED LOCATION AND STORAGE CAPACITY OF EACH ECM SHALL BE DETERMINED BY THE SAFETY OFFICER BASED ON ORIENTATION AND PROXIMITY RELATIVE TO NEARBY FACILITIES/MAGAZINES.
- D. EQUIVALENT STATIC BLAST LOADS ON DOOR FRAME CONNECTIONS FOR FOUR EDGE SUPPORT 998.2kN/m(5700lb/in).
- 7. ALL MATERIAL AND WORKMANSHIP SHALL CONFORM WITH THE REQUIREMENTS OF THE ABOVE REFERENCED CODES.

CONSTRUCTION PROCEDURES & **SAFETY REQUIREMENTS:**

- 1. THE CONTRACT STRUCTURAL DRAWINGS REPRESENT THE FINISHED STRUCTURE. THEY DO NOT INDICATE THE MEANS OR METHOD OF CONSTRUCTION. PROVIDE ALL MEASURES NECESSARY TO PROTECT THE STRUCTURE. WORKMEN OR OTHER PERSONS DURING CONSTRUCTION. SUCH MEASURES SHALL INCLUDE, BUT NOT BE LIMITED TO, BRACING, SHORING FOR CONSTRUCTION EQUIPMENT, SHORING FOR THE BUILDING, FORMS, SCAFFOLDING, PLANKING, SAFETY NETS, ETC.
- 2. ENGAGE PROPERLY QUALIFIED PERSONS TO DETERMINE WHERE AND HOW TEMPORARY PRECAUTIONARY MEASURES SHALL BE USED AND INSPECT SAME IN FIELD. OBSERVATION VISITS BY THE STRUCTURAL ENGINEER'S FIELD REPRESENTATIVE SHALL NOT INCLUDE INSPECTION OF THE ABOVE ITEMS.
- 3. SUPERVISE AND DIRECT THE WORK SO AS TO MAINTAIN SOLE RESPONSIBILITY FOR COORDINATING THE WORK OF ALL TRADES AND THE CHECKING OF ALL DIMENSIONS. ALL DISCREPANCIES SHALL BE CALLED TO THE ATTENTION OF THE CONTRACTING OFFICER AND SHALL BE RESOLVED BEFORE PROCEEDING WITH THE WORK.
- 4. COMPLY WITH ALL APPLICABLE CITY, COUNTY, STATE AND FEDERAL LAWS, INCLUDING THE OCCUPATIONAL SAFETY AND HEALTH ACT (OSHA) AND REGULATIONS ADOPTED PURSUANT THERETO.
- 5. CONSTRUCTION LOADS INCLUDING MATERIALS SHALL NOT EXCEED THE DESIGN LIVE LOAD. PROVIDE ADEQUATE SHORING, RESHORING AND/OR BRACING WHERE REQUIRED.

FOUNDATIONS:

- THE FOUNDATION DESIGN HAS BEEN PREPARED BASED ON THE FOLLOWING CRITERIA. THE CONTRACTOR SHALL PERFORM A GEOTECHNICAL INVESTIGATION ON SITE TO CONFIRM THE SOIL CONDITION PRIOR TO COMMENCING FOUNDATION WORK. THE FOUNDATION DESIGN SHALL BE MODIFIED BASED ON SITE SPECIFIC ALLOWABLE BEARING PRESSURE AS PROVIDED.
- 2. THE FOUNDATIONS HAVE BEEN DESIGNED USING THE FOLLOWING ALLOWABLE BEARING PRESSURES:

TOTAL DESIGN LOAD (INCLUDING WIND OR SEISMIC). . . 249 KPa

3. RETAINING WALLS HAVE BEEN DESIGNED USING THE FOLLOWING CRITERIA:

A. PASSIVE EQUIVALENT FLUID PRESSURE 14.4 KPa

B. AT-REST LATERAL PRESSURE W/ 2H:1V SLOPING BACKFILL (RESTRAINED):

• STATIC 7.07 KPa/M

• WITH SEISMIC 7.07 KPa/M (STATIC) + 3.14 KPa/M (SEISMIC)

C. CANTILEVERED WALL LATERAL PRESSURE W/ LEVEL BACKFILL (UNRESTRAINED): • STATIC 6.28 KPa/M

• WITH SEISMIC 6.28 KPa/M (STATIC) + 5.5KPa/M (SEISMIC)

D. RESULTANT OF SEISMIC FORCE IS APPLIED AT MID HEIGHT OF WALL.

E. FRICTION FACTOR BETWEEN SOIL AND CONCRETE 0.35

- 4. FOOTINGS SHALL HAVE A MINIMUM WIDTH OF 610 mm AND A MINIMUM BOTTOM DEPTH OF 610 mm BELOW ADJACENT GRADE.
- 5. STRUCTURAL DRAWINGS INDICATE GENERAL S.O.G. PREPARATION. SEE GEOTECHNICAL REPORT FOR SPECIFIC REQUIREMENTS.
- 6. ALL FILLING, BACKFILLING AND COMPACTING SHALL BE PER GEOTECHNICAL REPORT.
- 7. EXPANSIVE SOILS SHALL NOT BE USED FOR BACKFILL OR FILL. BACKFILL AT RETAINING WALLS SHALL BE GRANULAR SOIL.
- 8. ALL EXCAVATIONS SHALL BE PROPERLY BACKFILLED. DO NOT PLACE BACKFILL BEHIND RETAINING WALLS BEFORE CONCRETE HAS ATTAINED FULL DESIGN STRENGTH CONTRACTOR SHALL BRACE OR PROTECT ALL BUILDING AND PIT WALLS BELOW GRADE FROM LATERAL LOADS UNTIL ATTACHING FLOORS ARE COMPLETELY IN PLACE AND HAVE ATTAINED FULL STRENGTH. CONTRACTOR SHALL PROVIDE FOR DESIGN. PERMITS AND INSTALLATION OF SUCH BRACING.

- SHEATHING, AND SHORING REQUIRED TO SAFELY RETAIN THE EARTH BANKS.
- 11.EXCAVATION FOR FOUNDATIONS SHALL BE APPROVED BY THE QC MANAGER PRIOR TO PLACING THE REINFORCING AND CONCRETE.
- 12. SHALLOW FOOTING FOUNDATIONS SHALL BE PLACED AND INSTALLED IN ACCORDANCE WITH THE CONSTRUCTION DRAWINGS, SPECIFICATIONS, AND GEOTECHNICAL REPORT PREPARED FOR THE PROJECT.
- 13. FOUNDATION BACKFILL AND UTILITY TRENCH BACKFILL WITHIN BUILDING AREA SHALL BE MECHANICALLY COMPACTED IN LAYERS TO THE APPROVAL OF THE QC MANAGER. FLOODING WILL NOT BE PERMITTED.
- 14. ALL ABANDONED FOOTINGS, UTILITIES, ETC. THAT INTERFERE WITH NEW CONSTRUCTION SHALL BE REMOVED. NEW FOUNDATIONS MUST EXTEND INTO UNDISTURBED SOILS.

REINFORCED CONCRETE:

1. THE DESIGN AND CONSTRUCTION OF REINFORCED CONCRETE SHALL CONFORM TO THE ACI BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE ACI 318 INCLUDING THE FOLLOWING:

A. CONCRETE MIXING ASTM C94 B. CONCRETE PLACEMENT ACI 304

2. MATERIAL SHALL CONFORM TO ONE OF THE FOLLOWING STANDARD SPECIFICATIONS, LATEST EDITION:

A. PORTLAND CEMENT

OR JIS 5210, TYPE I ASTM C33 B. CONCRETE AGGREGATES

C. REINFORCING STEEL ASTM A615M (GRADE 420)

D. WELDED WIRE FABRIC

3. CONCRETE SHALL ATTAIN THE FOLLOWING 28-DAY COMPRESSIVE STRENGTHS, UNLESS OTHERWISE INDICATED:

ASTM C150, TYPE I OR II

ASTM A185M

A. FOUNDATIONS 27.6 MPa 27.6 MPa B. SLAB ON GRADE C. TOPPING SLABS 34.5 MPa D. SITE RETAINING WALLS 34.5 MPa 34.5 MPa E. COLUMN AND HEADER BEAMS

NO CHLORIDES OR CHLORIDE SALTS SHALL BE ALLOWED IN THE CONCRETE MIXES.

- 4. ALL REINFORCING STEEL DETAILING AND PLACEMENT SHALL CONFORM TO THE ACI DETAILING MANUAL - 2004 PUBLICATION SP-66. PROVIDE ADEQUATE BOLSTERS. HI-CHAIRS, SUPPORT BARS, ETC., TO MAINTAIN SPECIFIED COVER FOR THE ENTIRE LENGTH OF ALL REINFORCING. SECURE ALL REINFORCING BARS, ANCHOR BOLTS AND OTHER CONCRETE INSERTS IN POSITION PRIOR TO PLACING CONCRETE.
- 5. MINIMUM CONCRETE PROTECTION (COVER) FOR REINFORCEMENT SHALL BE PROVIDED AS FOLLOWS:

CAST-IN-PLACE CONCRETE

F. LEAN CONCRETE

- 1. CONCRETE POURED AGAINST EARTH 75 mm
- 2. CONCRETE POURED AGAINST FORM AND LATER EXPOSED TO EARTH OR WEATHER. 50 mm
- 3. COLUMNS AND BEAMS (FROM TIE OR STIRRUP) 50 mm

4. SLAB EXPOSED TO WEATHER OR

5. SLABS AND WALLS (NOT EXPOSED TO WEATHER OR GROUND) 19 mm

PRECAST CONCRETE

1. WALL PANEL EXPOSED TO EARTH

2. WALL AND SLAB NOT EXPOSED TO EARTH OR WEATHER 19 mm

- THE "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE", ACI 318 AND THE "MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE STRUCTURES". ACI-315. LATEST EDITION.
- 7. CURING COMPOUNDS SHALL BE USED ON CONCRETE IN ACCORDANCE WITH MANUFACTURERS REQUIREMENTS.
- 8. PROJECTING CORNERS OF BEAMS, WALLS, COLUMNS, ETC., SHALL BE FORMED WITH 19 mm CHAMFER, UNLESS OTHERWISE NOTED.
- 9. PROVIDE SLEEVES FOR ELECTRICAL OPENINGS IN CONCRETE BEFORE PLACING. DO NOT CUT ANY REINFORCING WHICH MAY CONFLICT. CORING IN CONCRETE IS NOT PERMITTED EXCEPT AS SHOWN. NOTIFY THE STRUCTURAL ENGINEER IN ADVANCE OF CONDITIONS NOT SHOWN ON THE DRAWINGS.
- 10. CONDUIT OR PIPE SIZE (O.D.) SHALL NOT EXCEED 30 PERCENT OF SLAB THICKNESS AND SHALL BE PLACED BETWEEN THE TOP AND BOTTOM REINFORCING UNLESS SPECIFICALLY DETAILED OTHERWISE. CONCENTRATIONS OF CONDUITS OR PIPES SHALL BE AVOIDED EXCEPT WHERE DETAILED OPENINGS ARE PROVIDED
- 11. ALL ROUGHENED SURFACES IN CONCRETE SHALL BE MADE WITH A MINIMUM AMPLITUDE OF 6.4 mm.
- 12. SEE SHEET S-701 FOR LIGHTWEIGHT CONCRETE FILL MIX DESIGN FOR HIGH SECURITY MAGAZINE DOOR.

STRUCTURAL PRECAST CONCRETE:

- 1. ALL PRECAST ELEMENTS NOT DETAILED ON DRAWINGS SHALL BE DESIGNED FOR THE SPAN AND CONCRETE AND CONSTRUCTION LOADING CONDITIONS SHOWN ON THE DRAWINGS BY A LICENSED STRUCTURAL ENGINEER. ALL DESIGN CALCULATIONS, INCLUDING THE DESIGN OF ALL STRUCTURAL ELEMENTS AND LIFTING POINTS SHALL BE SUBMITTED TO THE CONTRACTING OFFICER FOR REVIEW PRIOR TO THE START OF FABRICATION.
- 2. DETAILED SHOP DRAWINGS SHOWING ALL STRUCTURAL ELEMENTS, DETAILS AND CONNECTIONS SHALL BE SUBMITTED TO THE CONTRACTING OFFICER FOR REVIEW PRIOR TO THE START OF FABRICATION.
- 3. PRECAST DRAWINGS AND CALCULATIONS SHALL BE STAMPED BY A STRUCTURAL ENGINEER REGISTERED IN THE UNITED STATES.
- 4. PROVIDE ALL INSERTS WHICH ARE SHOWN ON STRUCTURAL, AND MECHANICAL DRAWINGS WITH PROVISIONS FOR SUCH MADE IN THE DESIGN OF THE PRECAST UNIT.
- 5. THE PRECAST MANUFACTURER SHALL BE RESPONSIBLE FOR COORDINATION OF MECHANICAL AND ELECTRICAL DETAILS AS THEY AFFECT THE PRECAST ELEMENTS.
- APPROVAL OF THE CONTRACTING OFFICER. 7. ALL DETAILING. FABRICATION AND PLACING OF REINFORCING BARS SHALL CONFORM TO THE "BUILDING CODE REQUIREMENTS FOR REINFORCED CONCRETE", ACI 318 AND THE

6. THERE SHALL BE NO FIELD CUTTING OF PRECAST ELEMENTS WITHOUT THE PRIOR

8. CONCRETE SHALL HAVE THE FOLLOWING MINIMUM COMPRESSIVE STRENGTHS AT TWENTY-EIGHT (28) DAYS: 34.5 MPa

"MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE

- 9. ALL REINFORCING BARS SHALL CONFORM TO ASTM A615M, (GRADE 420).
- 10 ALL WELDED WIRE FABRIC SHALL CONFORM TO ASTM A185M.

STRUCTURES", ACI-315, LATEST EDITION.

11. ALL GROUT SHALL BE NON—SHRINK, NON—FERROUS GROUT WITH f'c = 41.4 MPa. 12. ALL STEEL INSERTS SHALL BE GALVANIZED.

OR COMMANDER NAVFAC SATISFACTORY TO DATE MM/DD/YY DRW IWR CHK LMM JTW es prod dir **Richard L. Stephens. P.E.** FIRE PROTECTION ENGINEER DPS MAGAZINE STORAGE AS NOTED CONSTR. CONTR. NO.

NA/FAC

NOTES TO DESIGNER - REMOVE THESE NOTES WHEN PREPARING CONSTRUCTION DRAWINGS FOR SITE ADAPTION:

- FOUNDATION MUST BE REVISED TO REFLECT SPECIFIC SITE SOIL CONDITIONS.
- 2. EDIT UFGS 01 45 35 "SPECIAL INSPECTIONS" IN ACCORDANCE WITH UFC 3 301 01 "STRUCTURAL ENGINEERING" AND INCORPORATE ADDITIONAL ITEMS IDENTIFIED IN APPENDIX C OF UFC 4-420-01.

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2. STRUCTURAL STEEL MATERIALS SHALL BE GALVANIZED AND CONFORM TO THE FOLLOWING STANDARD SPECIFICATIONS. LATEST EDITION:

A. STRUCTURAL STEEL WIDE FLANGE ASTM A992M GRADE 345

B. STRUCTURAL STEEL CHANNELS, ASTM A572M GRADE 345 ANGLES, & PLATES

C. HOLLOW STRUCTURAL SECTIONS (TUBE STEEL)

ASTM A500M (GRADE C)

ASTM A325M

D. ANCHOR BOLTS E. HIGH STRENGTH BOLTS ASTM F1554, GRADE 380

3. CONNECTIONS OF STRUCTURAL STEEL SHALL CONFORM TO THE LATEST EDITION OF THE AISC MANUAL OF STEEL CONSTRUCTION AND THE FOLLOWING:

A. BOLTED CONNECTIONS - ASTM A325M, GALVANIZED, UNLESS NOTED OTHERWISE.

B. WELDED CONNECTIONS - ALL WELDS SHALL USE MATCHING FILLER MATERIAL PER TABLE 3.1 AWS D1.1. USE ONLY LOW-HYDROGEN ELECTRODES ON ASTM A572M AND A992M STEEL.

C. TOUCH UP FIELD WELDS AND CONNECTIONS AS WELL AS ABRADED AND RUSTED SHOP PAINT WITH SAME PAINT USED IN SHOP.

D. WHERE NOT INDICATED ON DRAWINGS, ALL WELDS SHALL BE CONTINUOUS 5 mm FILLET WELDS, BUT NOT GREATER THAN THE AISC MAXIMUM OR LESS THEN THE AISC MINIMUM BASED ON THE THICKNESS OF THE PARTS JOINED.

E. ALL WELDINGS SHALL BE DONE BY AWS CERTIFIED WELDERS. ELECTRODES SHALL BE E490xx.

4. THE SPLICING OF STRUCTURAL STEEL WHERE NOT INDICATED SHALL NOT BE ALLOWED.

5. FIELD MODIFICATIONS OF STRUCTURAL STEEL SUCH AS THE BURNING OF HOLES OR CUTTING OF STEEL SHALL NOT BE ALLOWED.

6. BOLT HOLES IN STEEL SHALL BE 1.6 mm LARGER DIAMETER THAN NOMINAL SIZE OF BOLT USED, EXCEPT AS NOTED.

7. ALL STRUCTURAL STEEL SURFACES THAT ARE ENCASED IN CONCRETE SHALL BE LEFT UNPAINTED.

8. ALL GROUT (OR DRYPACK) BELOW BASE PLATES SHALL BE NON-SHRINK WITH f'c = 27.9 MPa.

9. ALL EXTERIOR STRUCTURAL STEEL AND MISCELLANEOUS METAL SHALL BE HOT DIP GALVANIZED AFTER FABRICATION.

10. ALL STRUCTURAL STEEL EXPOSED TO SOIL SHALL BE COATED WITH COAL TAR EPOXY.

(1) - IF CONCRETE COVER IS NOT GREATER THAN THE DIAMETER OF THE BAR

TYPICAL TENSION LAP SPLICES U.N.O. ON PLANS OR DETAILS.

CONCRETE CAST BELOW THEM.

(2) - "TOP BARS" ARE HORIZONTAL BARS WITH MORE THAN 305 mm DEPTH OF

(3) - IF CONCRETE COVER IS NOT GREATER THAN 63.5 mm AND THE END COVER

OF HOOK IS NOT GREATER THAN 51 mm. THEN VALUES SHALL BE INCREASED

OR THE CENTER TO CENTER SPACING IS NOT GREATER THAN (3) BAR DIAMETERS, THEN VALUES SHALL BE INCREASED BY 50%. ALL LAPS ARE

11.NO SUBSTITUTIONS OF STEEL SHAPES AND SIZES ARE PERMITTED.

ELECTRICAL BONDING & GROUNDING

1. ALL STEEL LOUVERS, VENTILATORS, DOORS AND FRAMES SHALL BE ELECTRICALLY BONDED TO THE MAGAZINE REINFORCING CAGE.

2. ALL STRUCTURAL AND MISCELLANEOUS ITEMS EMBEDDED IN CONCRETE SHALL BE ELECTRICALLY BONDED TO THE REINFORCING CAGE BY WIRE TIES.

3. THE REINFORCING CAGE MUST BE MADE ELECTRICALLY CONTINUOUS BY WIRE TIES AT A MINIMUM OF 1200mm ON CENTERS IN EVERY DIRECTION, REFER TO DETAIL 4 ON DRAWING E-312.

4. ALL WALLS AND CONSTRUCTION JOINTS SHALL BE ELECTRICALLY BONDED. SEE THE ELECTRICAL DRAWINGS FOR DETAILS.

MINIMUM TENSION LAP SPLICE LENGTHS ("1.3 $\ell_{\rm d}$ ")

TOP BARS

610

813

1016

1219

1778

2032

2311

2591

2870

BAR SIZE

#10

#16

#19

#22

#25

#29

#32

#36

 $f'_{c} = 27.6 \text{ MPa}$

OTHER BARS

483

635

940

1372

1575

1778

2007

2210

STRUCTURAL ABBREVIATIONS:

ANCHOR BOLT ADD'L. **ADDITIONAL** LONG LEG VERTICALJT. **ALTERNATE** ALT. APPROX. **APPROXIMATE** LLH **ARCHITECTURAL** LLV ARCH. LONGIT BEAM MAX. BOTTOM MECH. CAST-IN-PLACE CONSTRUCTION OR CONTROL JOINT MANUF.. MFR. CLEAR (ANCE) MISC. C.M.U. CONCRETE MASONRY UNIT N.I.C. COL. COLUMN N.S. CONC. CONCRETE N.T.S. CONN. CONNECTION 0.C. C.P. COMPLETE PENETRATION 0.F. CONSTR. CONSTRUCTION 0.H. CONT. CONTINUOUS OPNG. DBA DEFORMED BAR ANCHOR DBL. DOUBLE DET. DETAIL PΝ DIAMETER DIA. RAD. DIM. **DIMENSION** REINF. DIST. DISTANCE REQ'D. DRAWING DWG. **SCHED** EACH SECT. EACH FACE SHT. EXPANSION JOINT SIM. EQUAL S.O.G. EACH SIDE SPA. EXT. **EXTERIOR** SPECS. **FLOOR** SQ. FINISH FIN. STD. FINISH FLOOR FIN. FL. STIFF. FAR SIDE F.S. STRUCT. FOOT OR FEET TEMP. GAUGE THK HEADED ANCHOR STUD HAS THRU HORIZ., (H) HORIZONTAL T.0.S. HOLLOW STRUCTURAL SECTION HSS TYP. INSIDE FACE U.N.O. VERT., (V)

INFORMATION INTERMEDIATE LONG LEG HORIZONTAL LONGITUDINAL MAXIMUM MECHANICAL MANUFACTURER

MINIMUM **MISCELLANEOUS** NOT IN CONTRACT NEAR SIDE NOT TO SCALE ON CENTER OUTSIDE FACE OPPOSITE HAND OPENING PANEL JOINT PLATE PART NUMBER RADIUS REINFORCEMENT

REQUIRED SCHEDULE SECTION SHEET SIMILAR SLAB-ON-GRADE SPACE **SPECIFICATIONS** SQUARE **STANDARD**

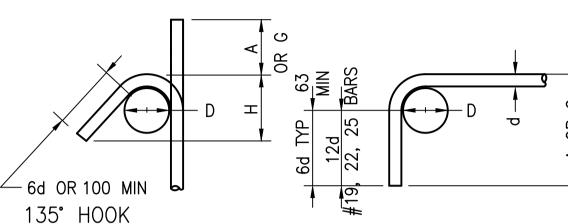
STIFFENER STRUCTURAL TEMPERATURE STEEL THICK THROUGH

TOP OF SLAB, TOP OF STEEL UNLESS NOTED OTHERWISE VERTICAL

A OR G -64mm MIN 90° HOOK

180° HOOK MAX OFFSET BEND

PRINCIPAL REINFORCING



TIE OR STIRRUP

D = FINISHED INSIDE BEND DIAMETER

d = BAR DIAMETER						
BAR SIZE	DIMENSIONS OF STANDARD 180-DEG HOOKS, ALL GRADE			DIMENSIONS OF STANDARD 90-DEG HOOKS, ALL GRADE		
	A OR G	J	D	A OR G	D	
#10	127	76	57	152	57	
#13	152	102	76	203	76	
#16	178	127	96	254	96	
#19	203	152	114	305	114	
#22	254	178	133	356	133	
#25	279	203	152	406	152	
#29	381	298	241	483	241	
#32	432	337	273	559	273	
#36	483	375	305	610	305	

90° HOOK

CLIBBLID HUUKC

STIRRUP HOURS						
135° SEISMIC HOOK						
BAR SIZE	D	A OR G	APPROX H			
#10	38	102	64			
#13	51	114	76			
#16	64	140	95			
#19	114	203	114			
#22	133	229	133			
#25	152	267	152			

REINFORCEMENT SPLICE SCHEDULE -002 S-002 SCALE: NONE

ALTERNATE 90 DEG HOOK ON CONSECUTIVE CROSSTIES -6d (≥ 76)-EXTENSION

(2)	SEISMIC	HOOP	CLOSED	TIE	DETAIL
5-002 5-00	2 SCALE: NONE				

REBAR	SIZE	REBAR SIZE		
U.S. UNITS	METRIC	U.S. UNITS	METRIC	
#3	#10	#8	#25	
#4	#13	#9	#29	
# 5	#16	#10	#32	
#6	#19	#11	#36	
#7	#22			



THESE DRAWINGS ARE A MODIFIED VERSION OF A DEFINITIVE SET OF 36 STRUCTURAL SHEETS PREPARED BY THE GOVERNMENT INCLUDING GENERAL NOTES SHEETS S-001 AND S-002, PLAN SHEETS S-101 AND 102, ELEVATION SHEETS S-201, S-202 AND S-203, SECTIONS S-301 TO S-304, TYPICAL DETAILS S-401, DETAIL SHEETS S-501 TO S-504, PRECAST DETAIL SHEET S-601, AND DETAIL SHEETS S-701 TO S-716. THREE (3) SHEETS S-103 THROUGH S-105 HAVE BEEN ADDED BY SAIC ENERGY ENVIRONMENT AND INFRASTRUCTURE LLC, ST. LOUIS, MISSOURI, IN CONJUNCTION WITH THE DEPARTMENT OF THE NAVY, NAVY FACILITIES ENGINEERING COMMAND, ATLANTIC DIVISION.

STIRRUP AND TIE HOOK DIMENSIONS

AIR CONDITIONING ROOM (OPTIONAL)

S-002 S-002 SCALE: NONE

STRUCTURAL SHEETS S-103 THROUGH S-105 HAVE BEEN ADDED FOR AN AIR CONDITIONING ROOM ANNEX AS REQUIRED BY NAVFAC ATLANTIC. PER DIRECTION OF NAVFAC ATLANTIC, THE AIR CONDITIONING ROOM DIMENSIONS, DETAILS AND DESIGN SHOWN ON THESE DRAWINGS HAVE BEEN COPIED FROM MAEK-GA ARCHITECTS ASSOCIATES, STANDARD DESIGN DRAWINGS FOR KOREA, DATED MARCH 2006. MINOR MODIFICATIONS HAVE BEEN MADE BY SAIC TO INTERFACE POURED IN PLACE CONCRETE A/C ROOM WITH MODULAR (PRECAST CONCRETE) STORAGE MAGAZINE.

N/FAC OR COMMANDER NAVEAC DRW IWR CHK LMM JTW s prod dir **Richard L. Stephens, P.**E MAGAZINE STORAGE MODULAR NT OF THE NAVY. FACILITIES

B

NOTES:

BY 43%.

MINIMUM EMBEDMENT LENGTHS

 $f_{c}^{\prime} > 27.6 \text{ MPa}$

152

203

229

279

330

381

432

483

533

FOR STANDARD END HOOKS (" ℓ_{dh} "

BAR SIZE

#10

#13

#22

#25

#29

#32

#36

S-002

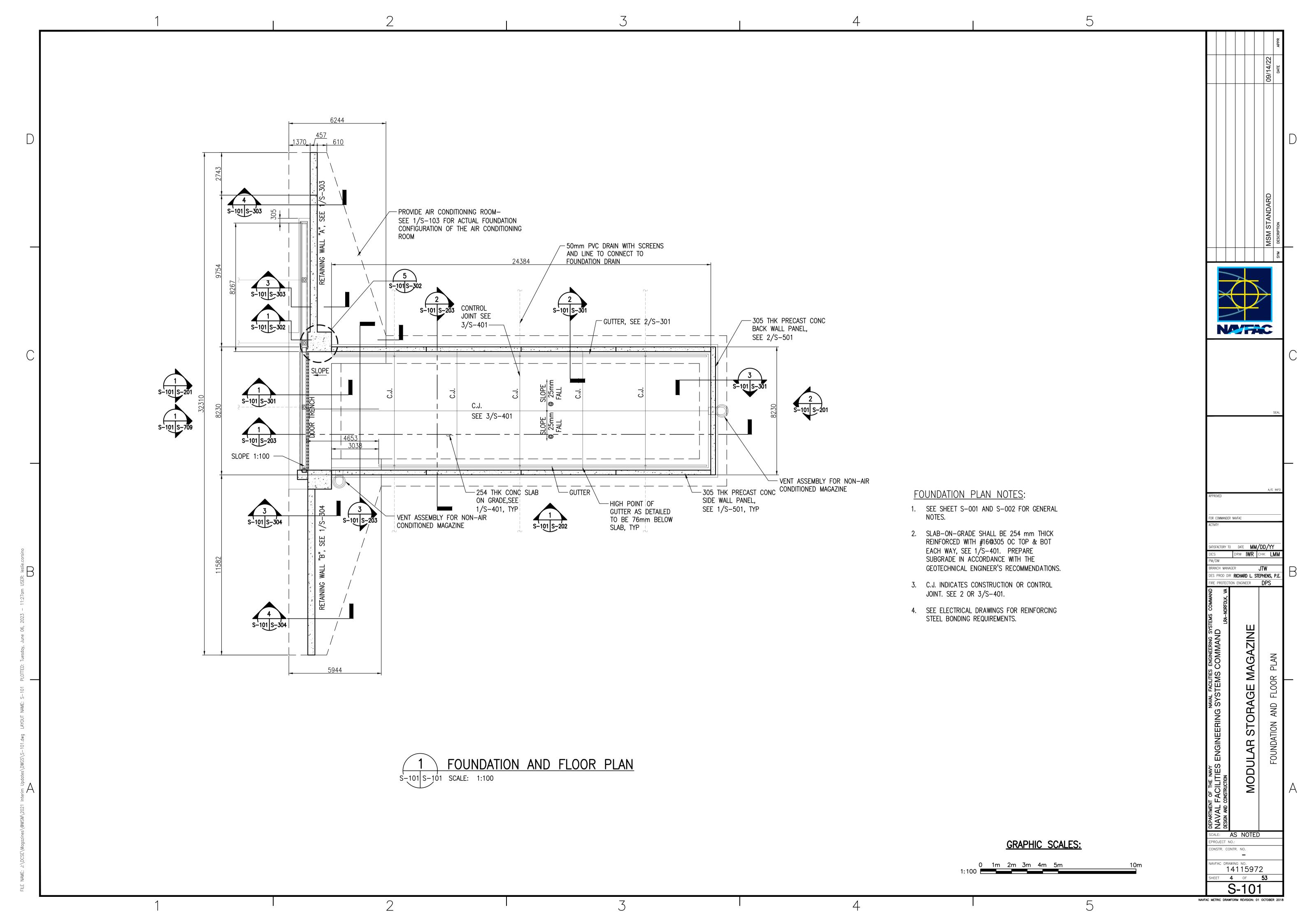
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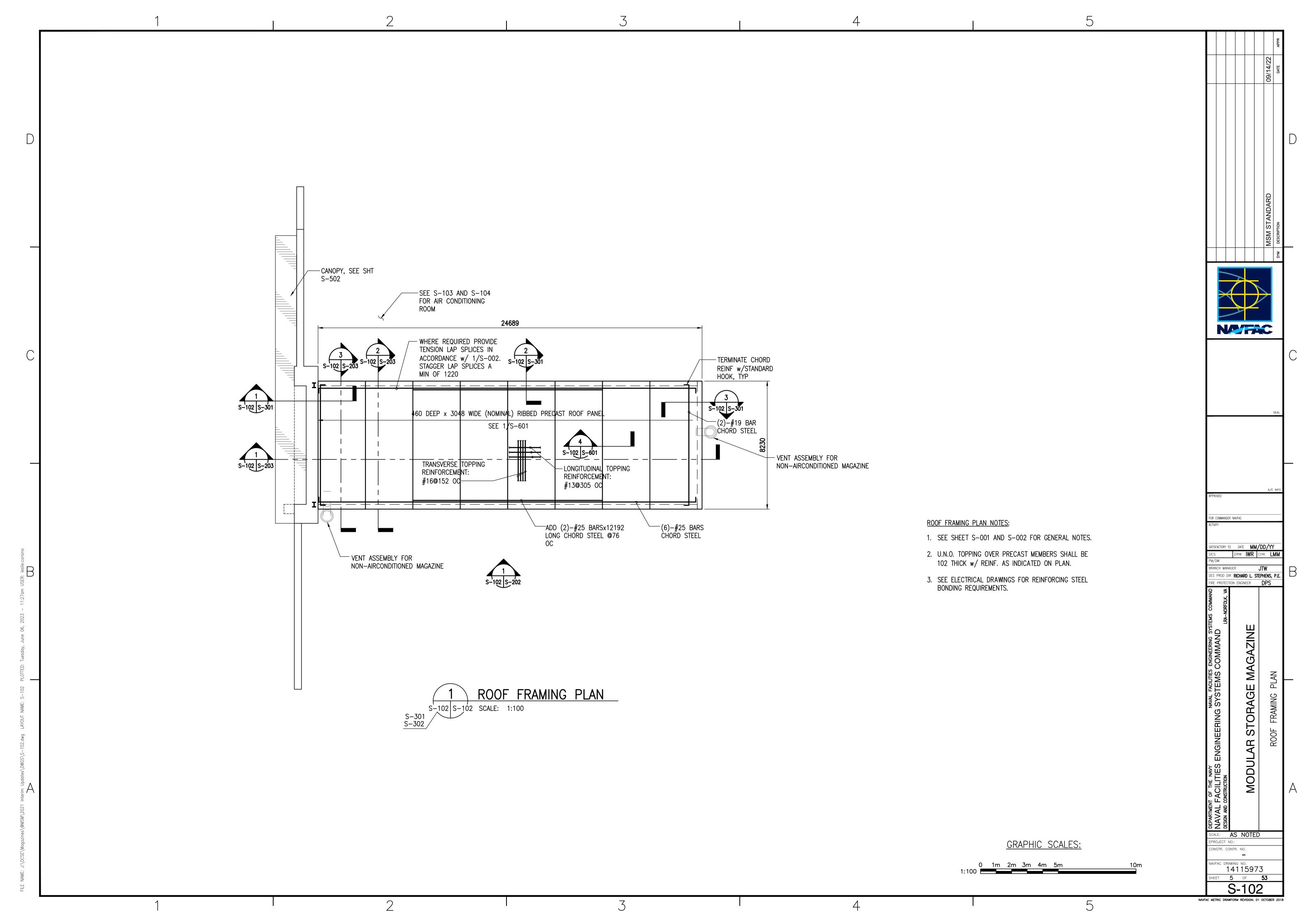
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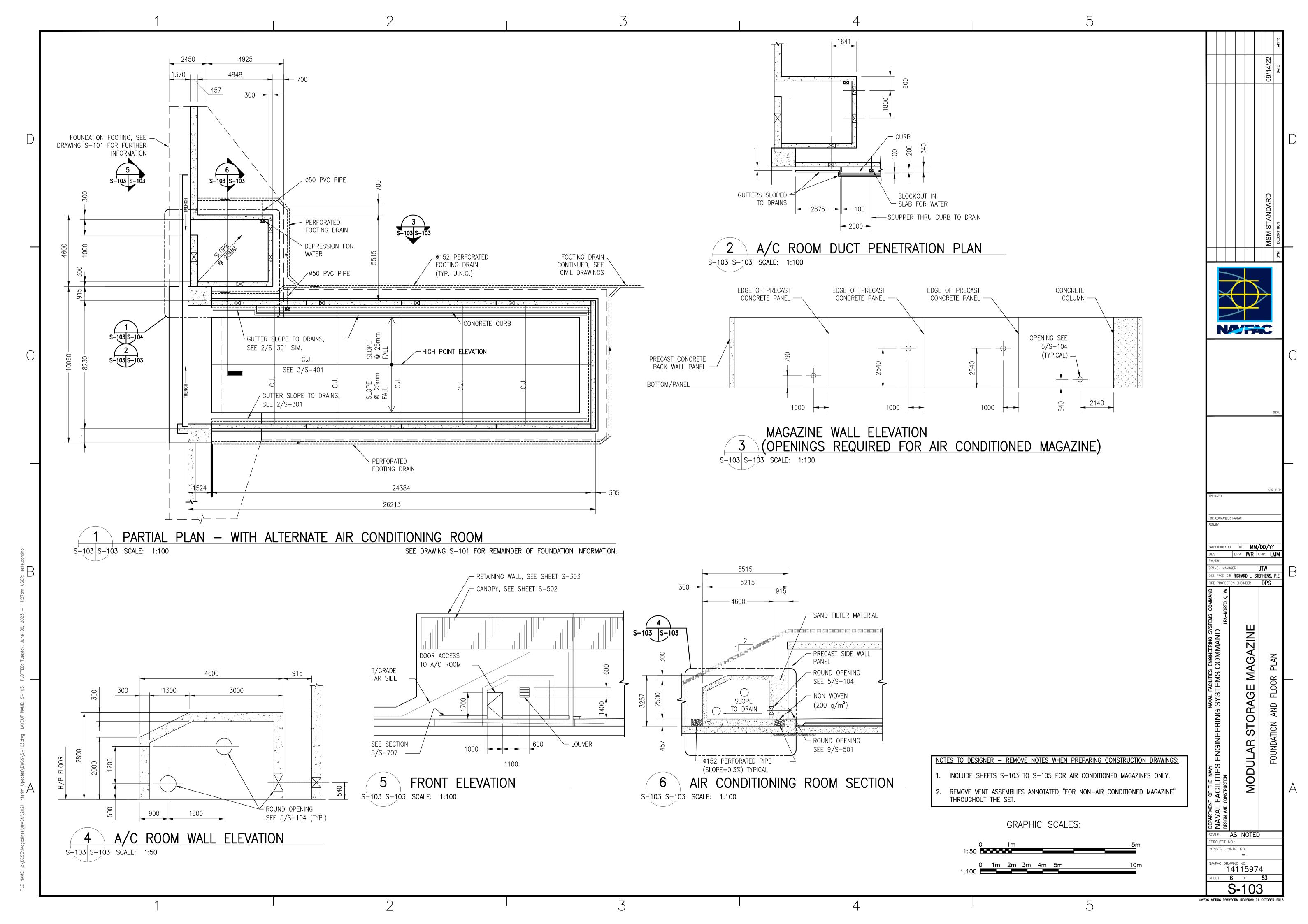
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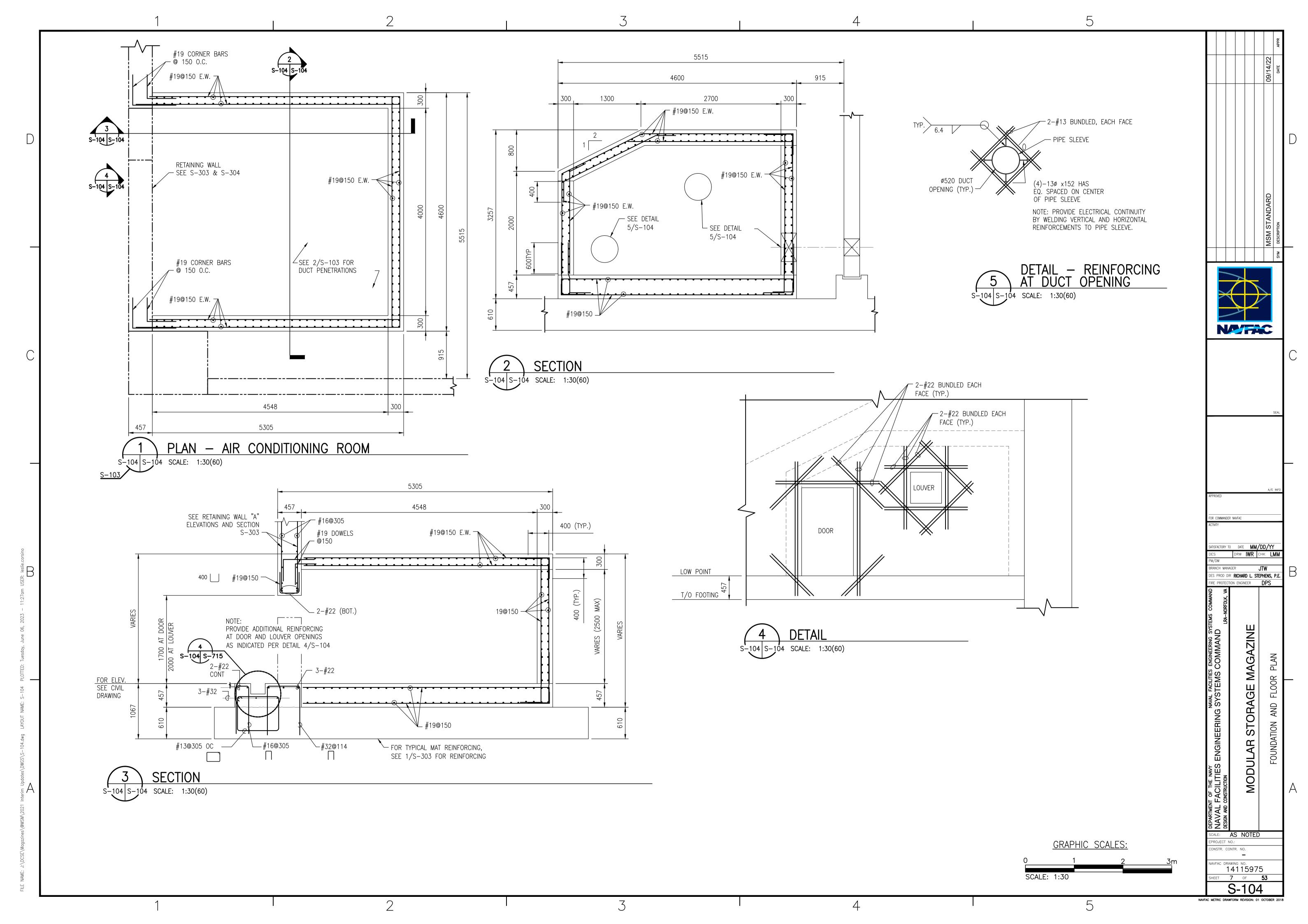
SCALE: AS NOTED

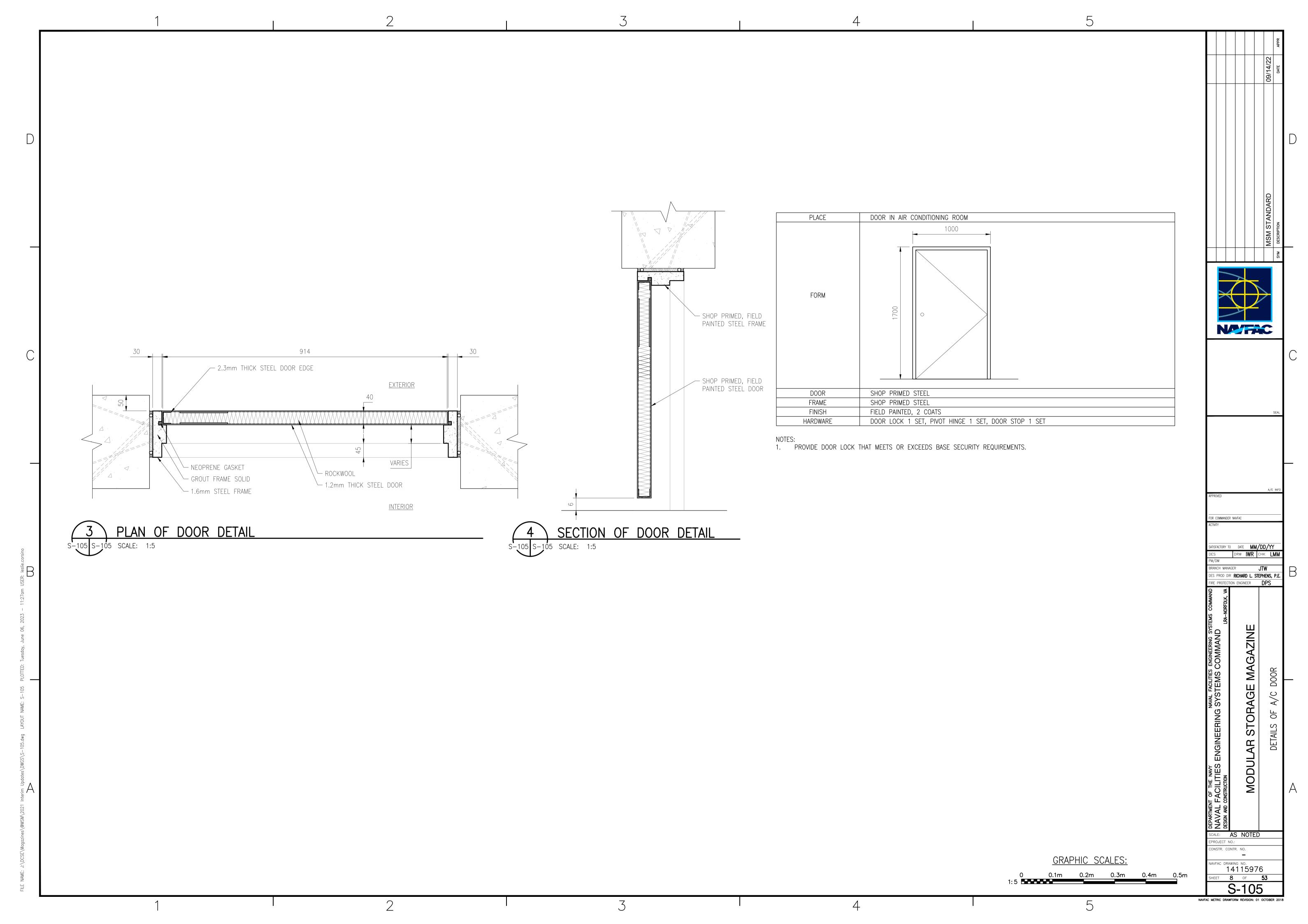
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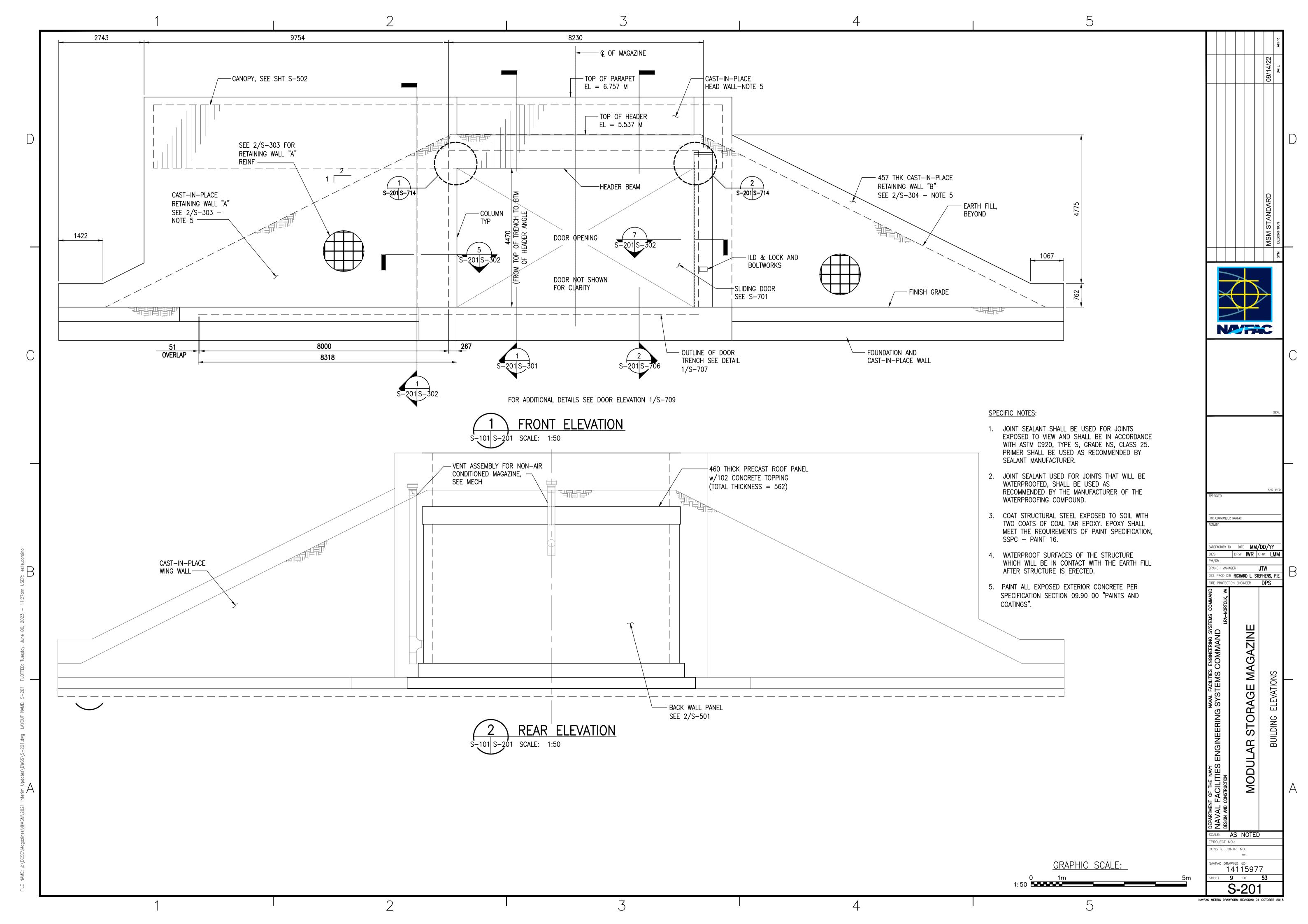


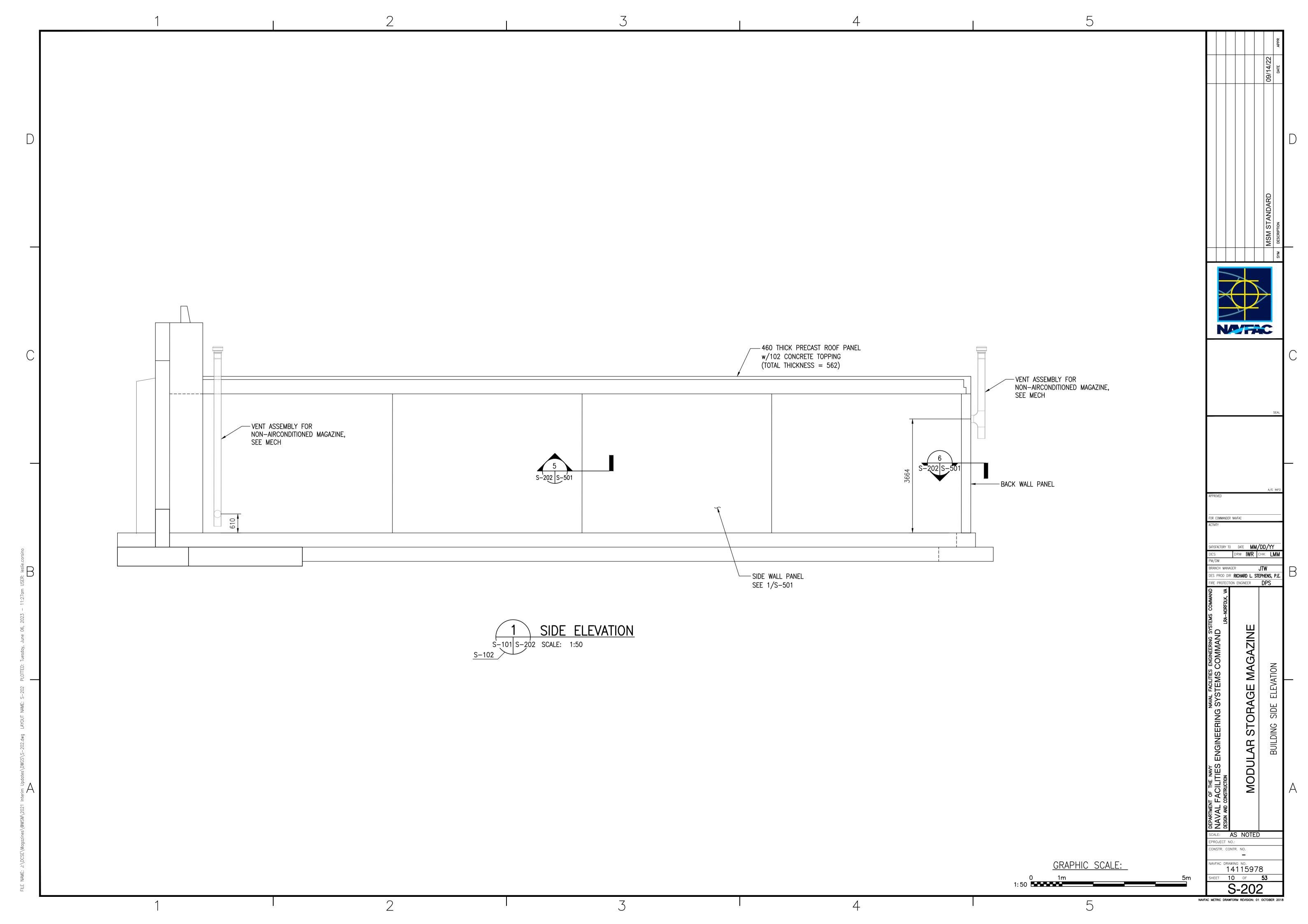


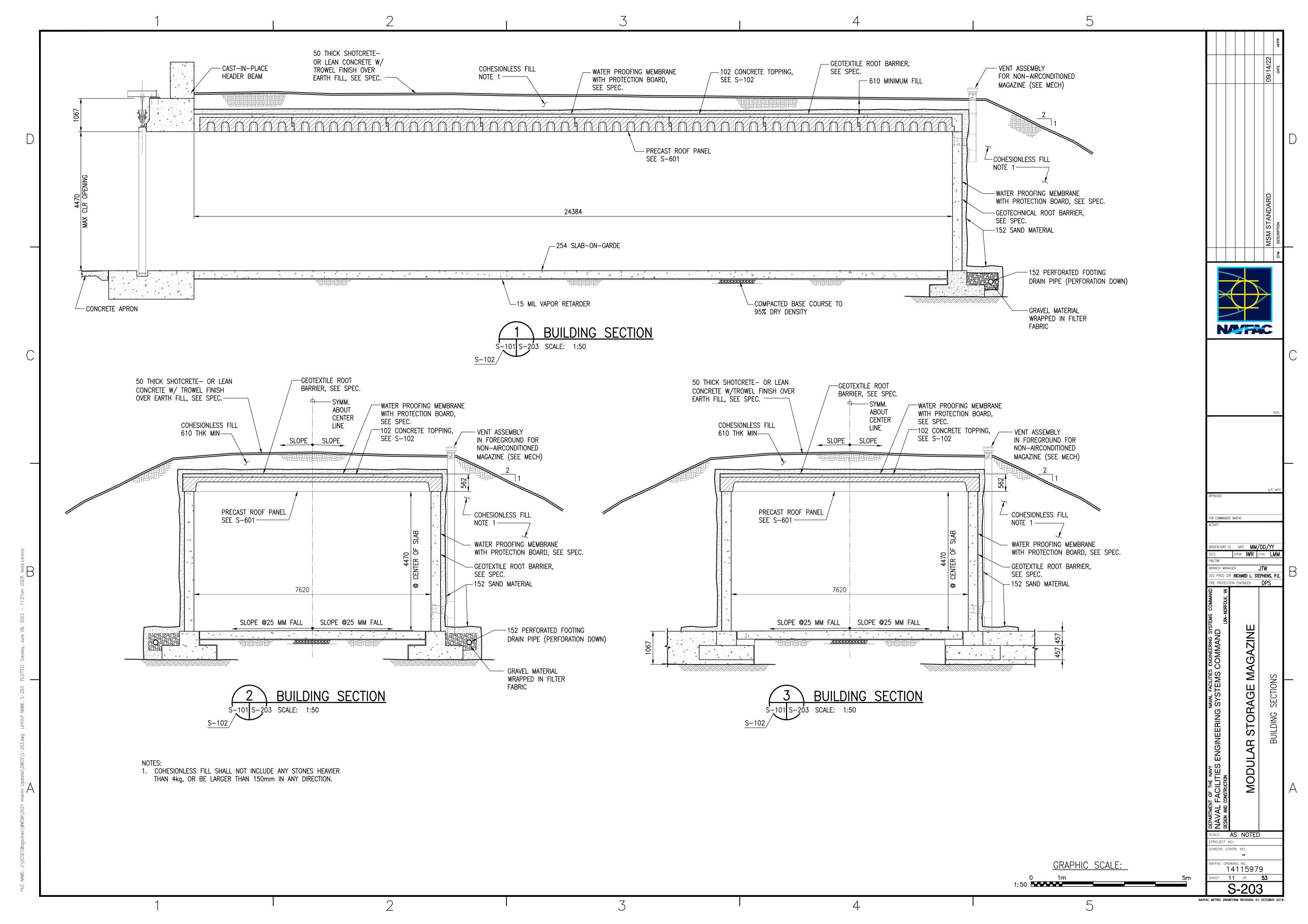


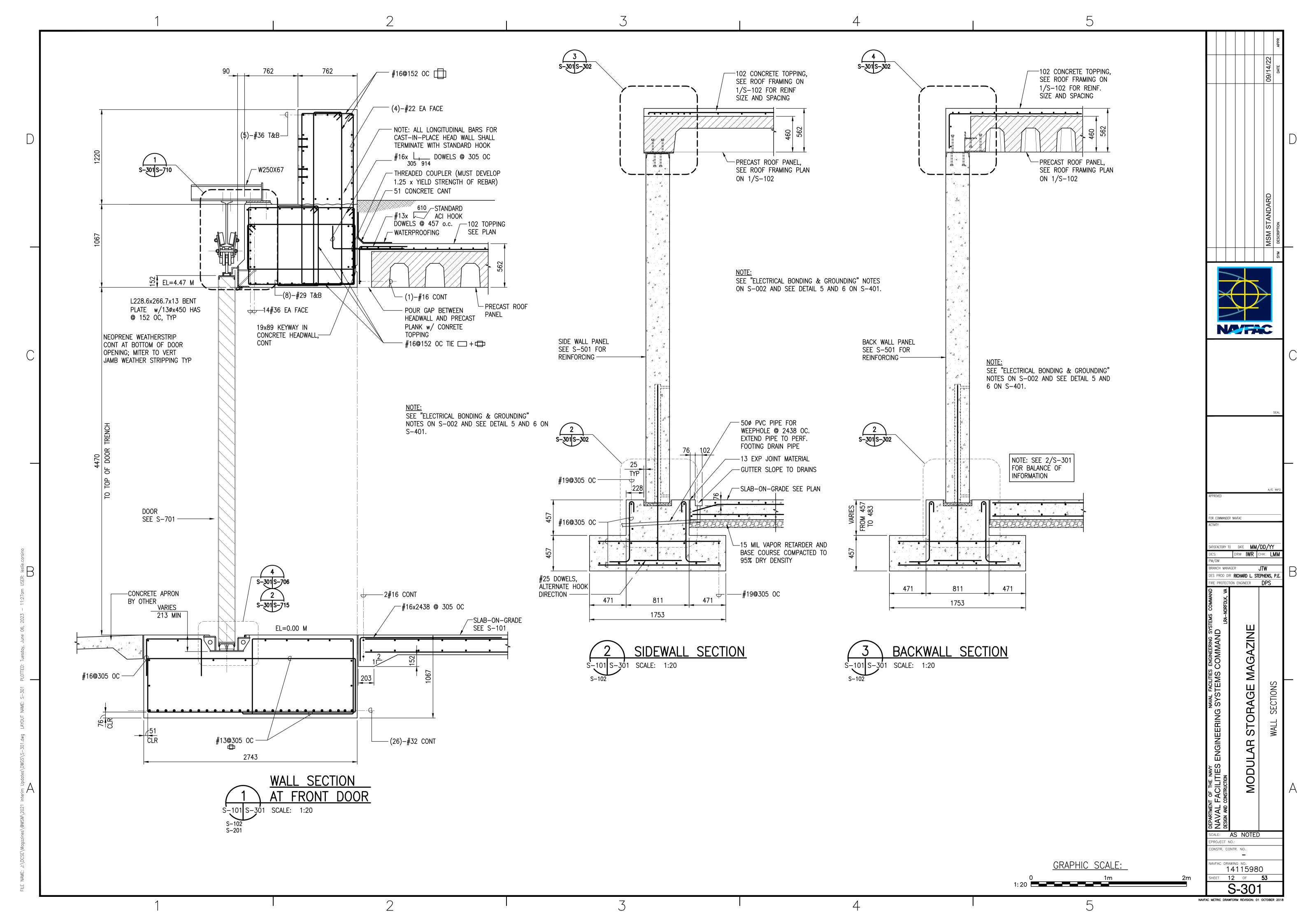


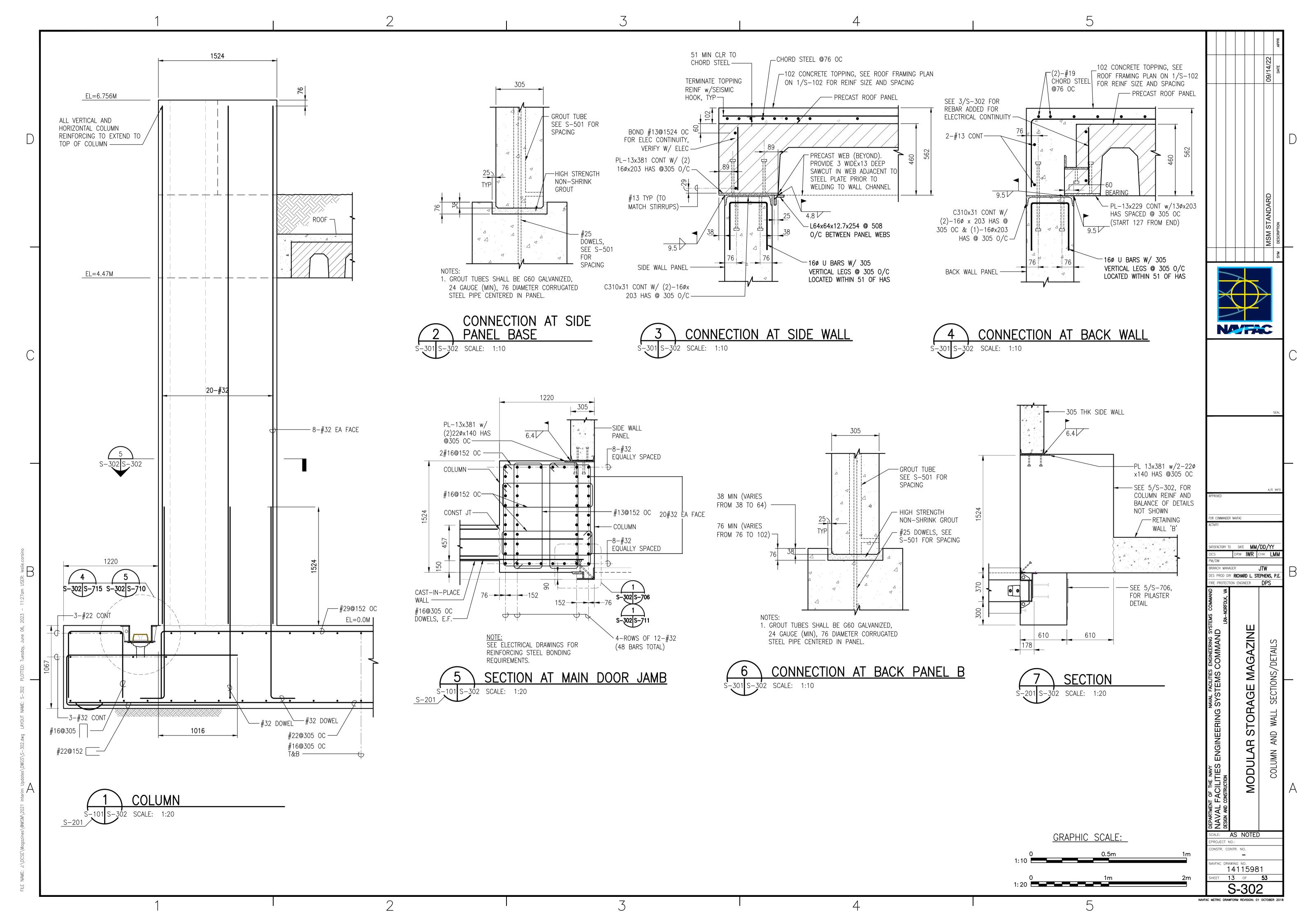


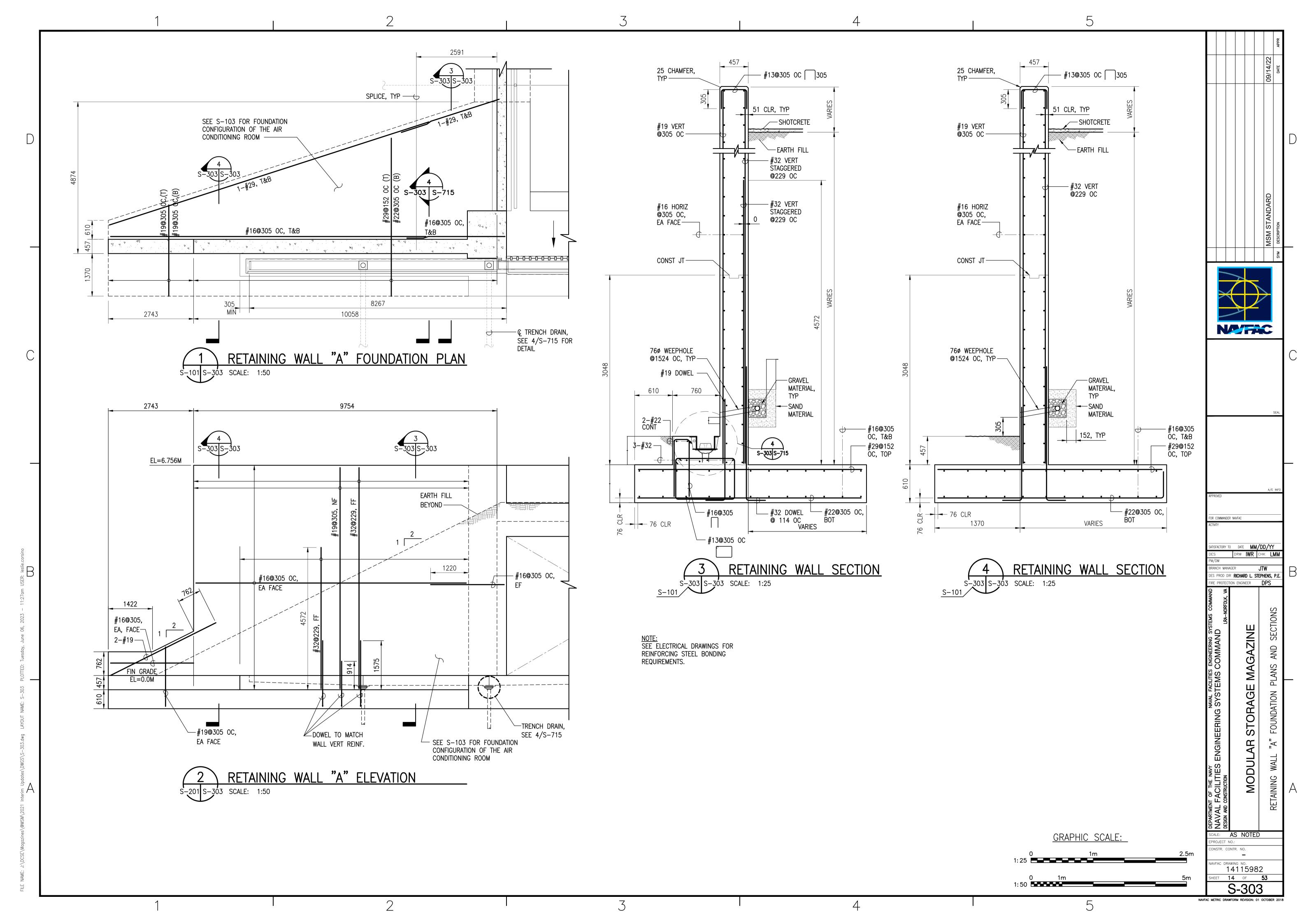


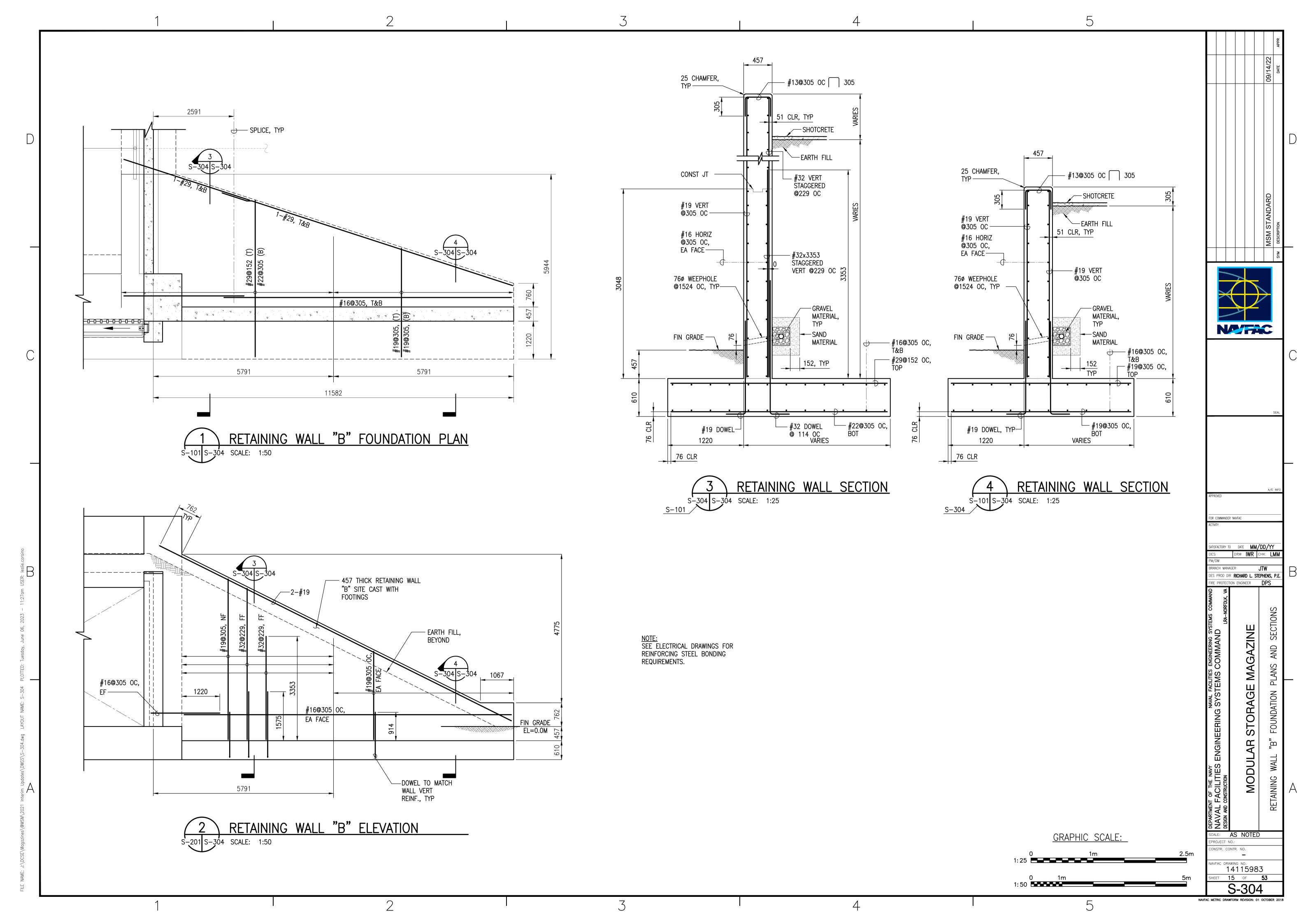


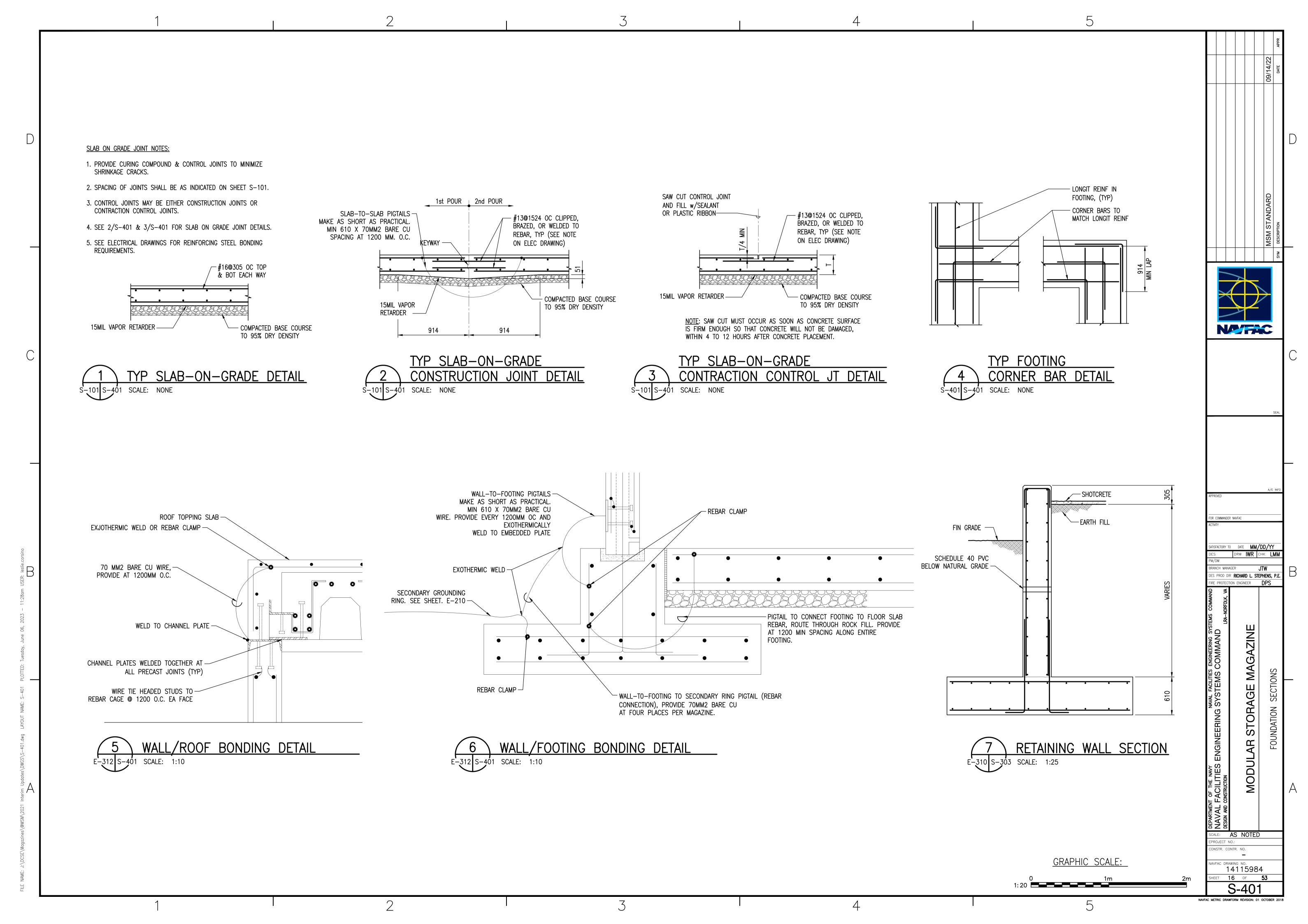


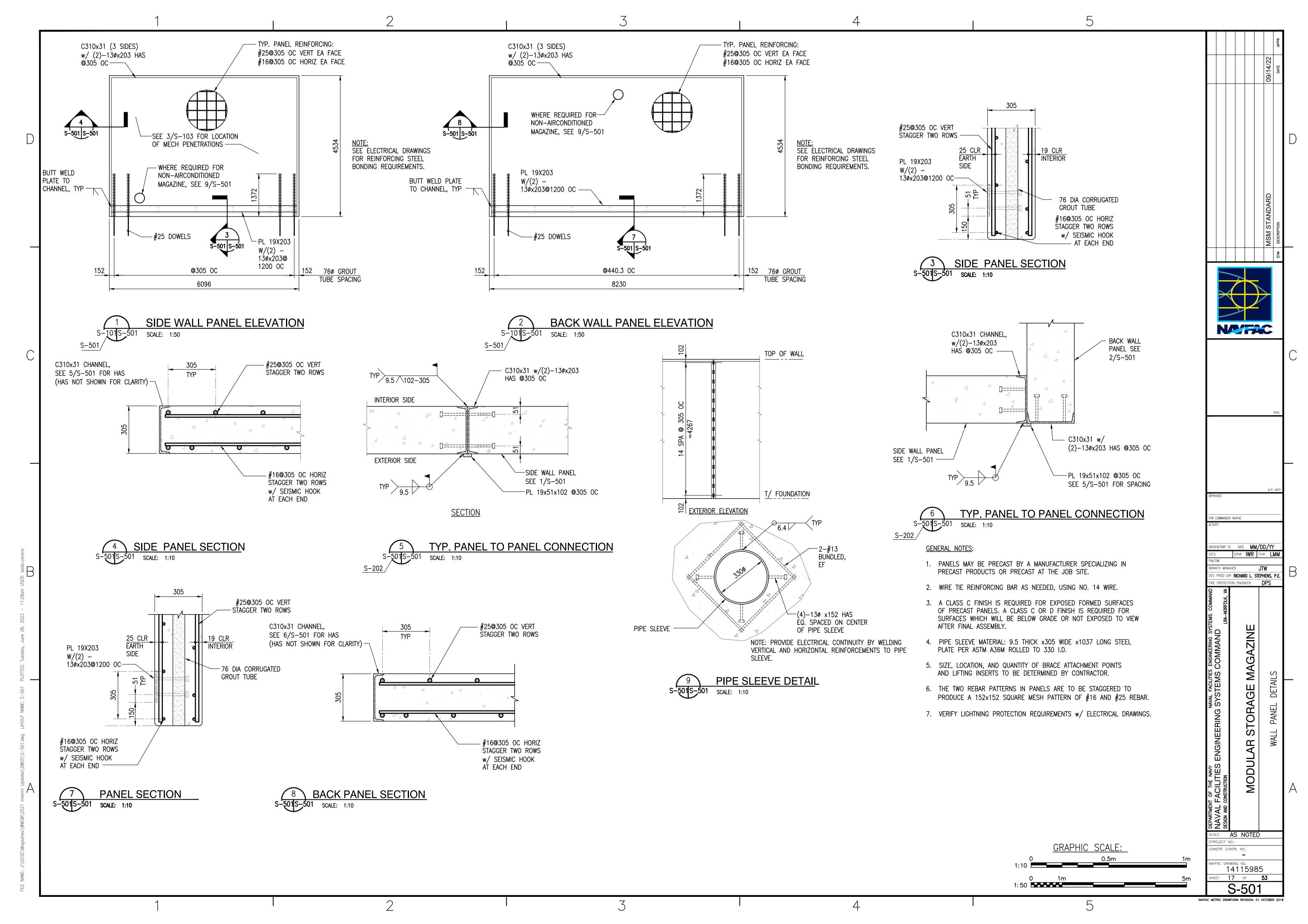


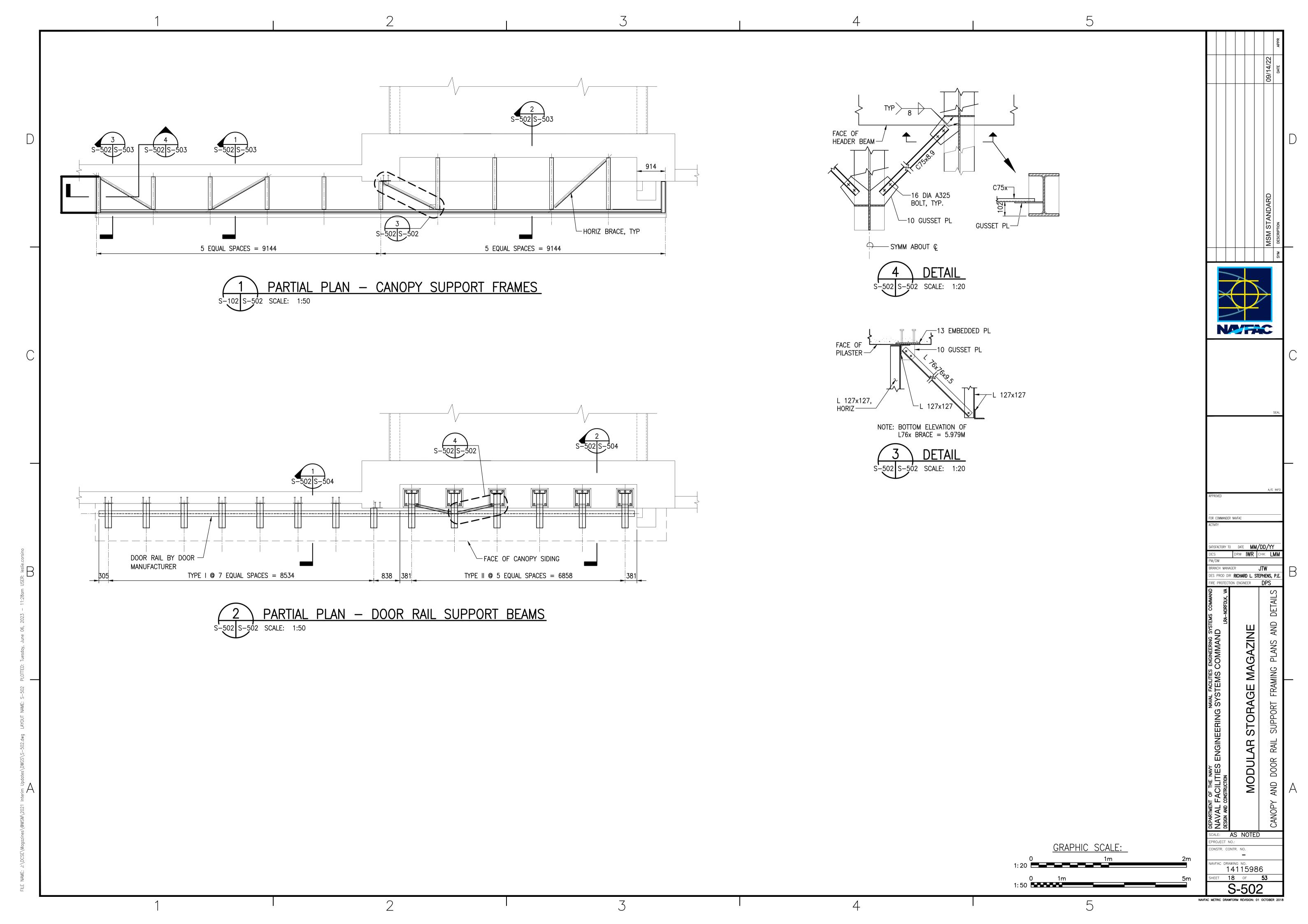


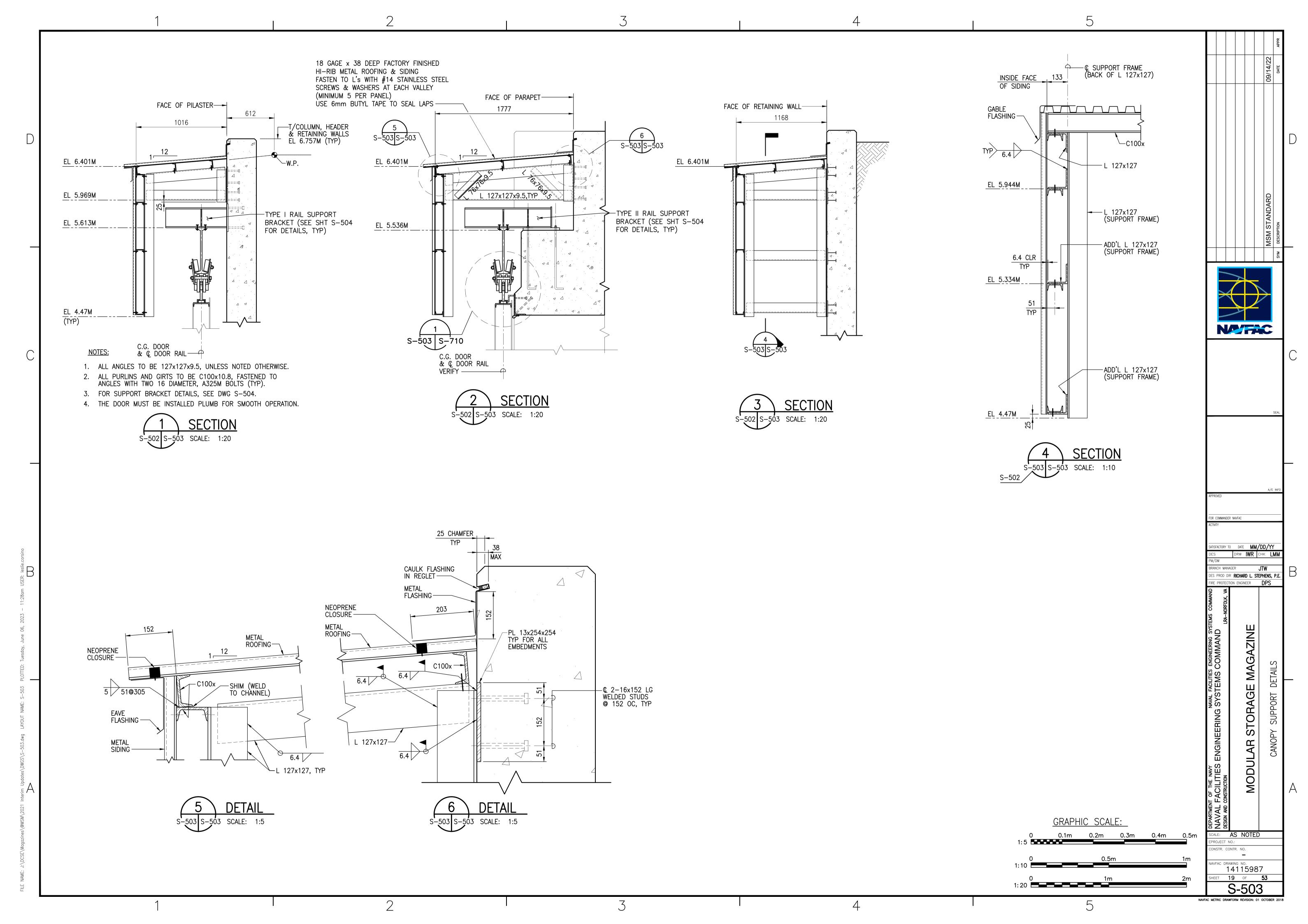


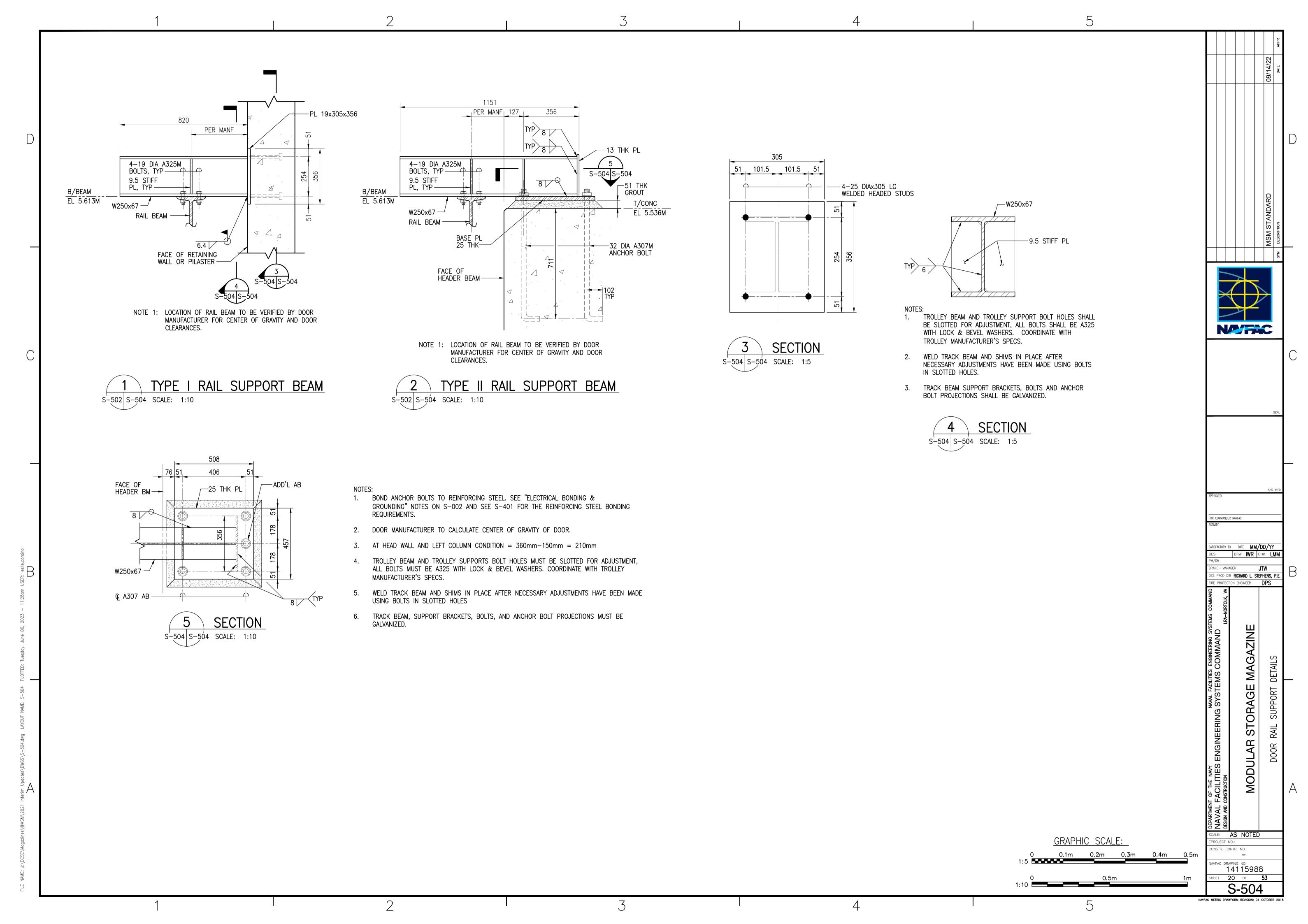


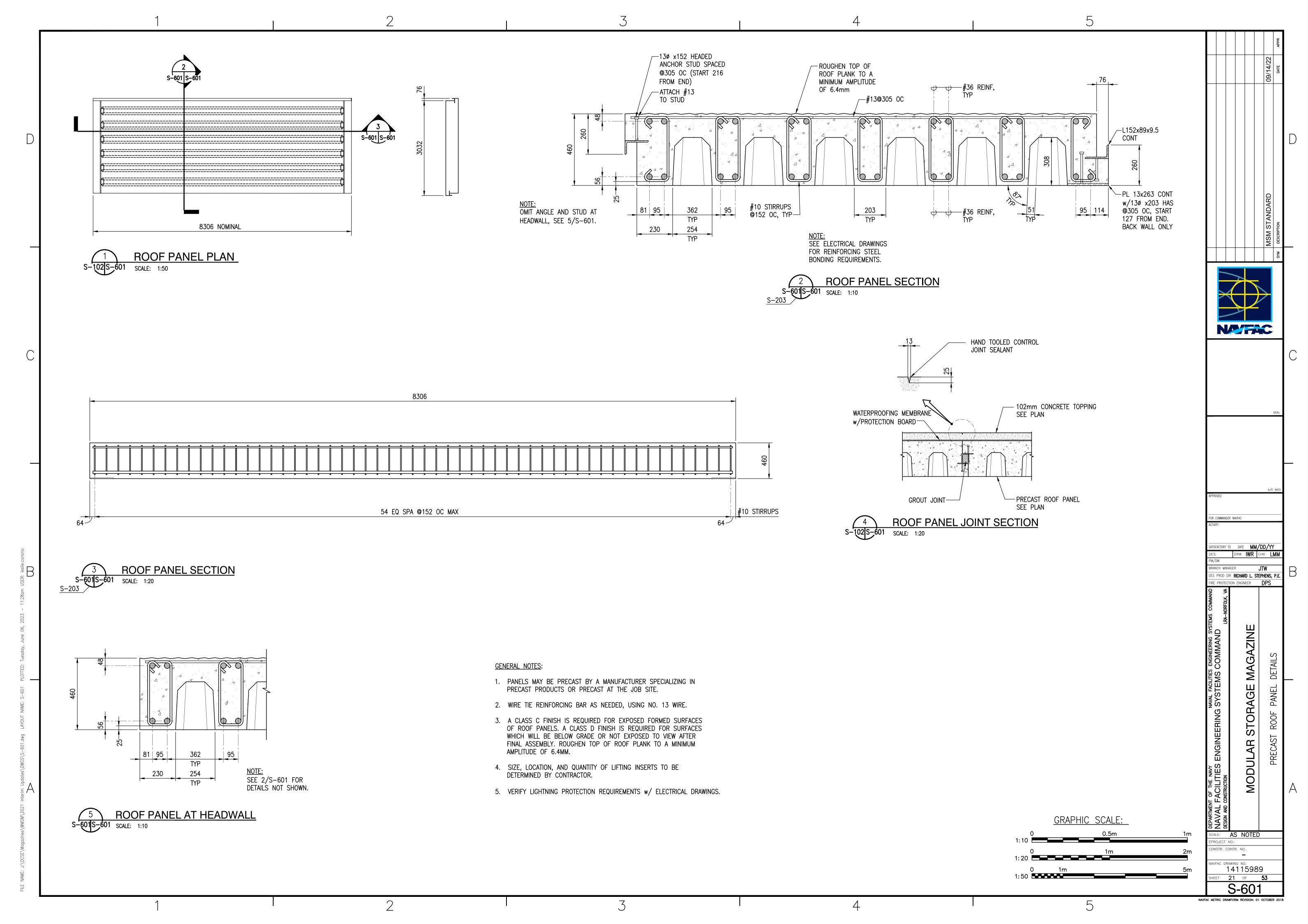












CONCRETE MATERIAL CHARACTERIZATION REQUIREMENTS				
SLUMP	50+6	kg	_	C143/C143M
DENSITY - UNIT WEIGHT	602-762	kg/m³	_	C138/C138M
STRENGTH (28 DAY MINIMUM)	27.6	MPa	_	C78

LIGHTWEIGHT CONCRETE NOTES:

- 1. LIGHTWEIGHT AGGREGATES SHOULD BE DRY.
- ADJUST WATER AMOUNT TO +/- 10 kg SO THAT MIX HOLDS SHAPE WHEN FORMED INTO A BALL IN THE HAND.
- 3. MIX CAN BE SPLIT, DOUBLED, ETC. FOR VOLUME NEEDED.
- 4. MIX PROCEDURE:
- A. WEIGH OUT ALL MATERIALS.
- B. IN A SEPARATE CONTAINER, COMBINE AND MIX HALF OF WATER, PLASTICIZER AND ALL
- IN ANOTHER SEPARATE CONTAINER, COMBINE AND MIX SILICA FUME AND CEMENT.
- POUR WATER WITH PILASTICIZER AND ALL FIBERS INTO MIXER.
- POUR LIGHTWEIGHT FINE AGGREGATE INTO MIXER.
- SLOWLY ADD SILICA FUME AND CEMENT TO MIXER.
- ADD REMAINING WATER ADJUSTING AS NECESSARY (NOTE 2).
- H. ALLOW TO MIX FOR AT LEAST 10 MINUTES.
- WHEN MIX IS READY, POUR IN TO DOOR CAVITIES OVER REBAR, TO PRESCRIBED DEPTH. ENSURE MIX FILLS ALL AREAS BEHIND REBAR, VIBRATE AS NECESSARY, NO VOIDS ALLOWED.
- 5. ALLOW CONCRETE TO CURE FOR 14 DAYS BEFORE MOVING DOOR AND 28 DAYS BEFORE WELDING FRONT PANELS ONTO DOOR.
- 6. QUESTIONS CAN BE REFERRED TO NAVFAC EXWC DOD LOCK PROGRAM, AND SECURITY ENGINEERING DIV SH22.

DOOR AND MISC METAL PAINT SPEC:

ALL PAINTING SHALL COMPLY WITH UFGS 09.97.13.27 SHOP PAINTING: SSPC QP3 FIELD PAINTING: SSP QP1 + QS1 COLOR: LIGHT GRAY

- A. PREPARATION:
- 1. SLAG REMOVAL FROM ALL WELDING PRIOR TO CLEANING PER SP 0178 2. SOLVENT CLEAN TO SSPC SP1
- 3. BLAST CLEAN TO SSPC SP10
- B. PAINT SYSTEM: SYSTEM DRY FILM THICKNESS TO BE 12 MILS MINIMUM GALVANIZED METALS:
- 1. PRIMER:
- 2. EPOXY INTERMEDIATE COAT: MPI 108 3. POLYURETHANE TOP COAT: MPI 72
- NON-GALVANIZED METALS: PRIMER: MPI 20
- 2. EPOXY INTERMEDIATE COAT: MPI 108 3. POLYURETHANE TOP COAT: MPI 72
- C. SOLVENT CLEAN SURFACE TO BE COATED PRIOR TO ABRASIVE BLASTING IN ACCORDANCE WITH SSPC-SP1.
- D. DRY ABRASIVE BLAST TO NEAR WHITE FINISH IN ACCORDANCE WITH SSPC-SP10. BLAST PROFILE SHALL BE 1-3 MILS TOOTH HEIGHT.
- E. PRIMER COAT: ABRASION RESISTANT INORGANIC ZINC SILICATE PRIMER (3-5) MILS). SSPC PAINT 20, TYPE IC, LEVEL 1, WITH AT LEAST 85% ZINC IN DRY FILM.
- F. INTERMEDIATE COAT: HIGH SOLIDS EPOXY COATING (3-5 MILS). MPI #108
- G. TOP COAT HIGH SOLIDS POLYURETHANE COATING (3-5 MILS) MPI #72
- H. TOTAL COATING DRY FILM THICKNESS (DFT): 12 MILS

ALL SURFACES OF ALL DOOR COMPONENTS SHALL BE SOLVENT CLEANED, DRY ABRASIVE BLASTED, AND ZINC RICH PRIMER COATED. PRIOR TO FULLY ASSEMBLING OR FABRICATING DOOR, CLEAN AND PRIMER SURFACES THAT WILL BECOME INACCESSIBLE AFTER DOOR IS FULLY ASSEMBLED. EPOXY INTERMEDIATE AND TOP COATS NEED ONLY BE APPLIED TO THE EXTERIOR SURFACES OF THE FULLY ASSEMBLED DOOR.

- 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS.
- 2. INTERPRET WELDING SYMBOLS PER ANSI/AWS A2.4. ALL WELDING SHALL BE PER ANSI/AWS D1.1.
- 3. CENTER ALL SEAMS OVER VERTICAL STIFFENERS. INTERIOR PLATE SPLICE LOCATIONS TO BE SELECTED BY MANUFACTURER BASED ON AVAILABLE PLATE
- 4. FINISH: TREAT ALL SURFACE TO RECEIVE PAINT. APPLY ONE COAT OF POLYURETHANE BASED TOP COAT.
- 5. INSIDE CAVITIES OF DOOR SHALL BE ABRASIVE BLASTED TO NEAR WHITE CONDITION, TO RECEIVE PAINT. APPLY ONE COAT OF PRIMER TO ALL INSIDE SURFACES INCLUDING WHERE THE LIGHTWEIGHT CONCRETE WILL BE POURED.
- 6. AFTER APPLICATION OF PRIMER POUR LIGHTWEIGHT CONCRETE INTO CAVITIES OF THE BACK SIDE OF THE DOOR TO A THICKNESS OF 50.8 (2").
- 7. CONCRETE FILLED DOORS REQUIRE TROLLEY HANGERS OFFSET NOMINAL TOWARD THE BACKSIDE OF THE DOOR. VERIFY CENTER OF GRAVITY OF DOOR PRIOR TO FINAL CONSTRUCTION, DOOR SHALL HANG PLUMB. DOOR MANUF TO CALCULATE DOOR WEIGHT, CENTER GRAVITY, AND TROLLEY HANGER SUPPORT OFFSET.
- 8. THESE DOOR DRAWINGS HAVE BEEN APPROVED BY THE DDESB FOR CONSTRUCTION. THERE SHALL BE NO DEVIATION FROM THESE DOOR DRAWINGS. ANY REVISION AND OR CHANGES MUST BE REVIEWED AND APPROVED BY THE CONTRACTING OFFICER AND MAY RESULT IN THE REVIEW AND APPROVAL BY THE
- 9. THE DOOR MANUFACTURER SHALL BE RESPONSIBLE FOR THE MANUFACTURING OF SLIDING STEEL SECURITY DOORS, SUPPORTS, TROLLEY, TRENCH, PILASTER POCKET AND OPERATING SYSTEMS AND SHALL FABRICATE THE DOOR FROM START TO FINISH IN A CONTROLLED ENVIRONMENT GUARANTEEING QUALITY CONTROL WITHIN SPECIFICATIONS AND TOLERANCES PROVIDED AND THE ABILITY TO SHIP THE DOORS TO DESIRED LOCATION IN ONE COMPLETE PIECE WITHOUT DAMAGE.
- 10. THE DOOR MANUFACTURER SHALL BE RESPONSIBLE FOR THE FABRICATION AND INSTALLATION OF THE SLIDING STEEL SECURITY DOORS, SUPPORTS, TROLLEY, TRENCH AND OPERATING SYSTEMS.
- 11. THE DOOR MANUFACTURER SHALL INSTALL THE DOOR PER THE DOOR INSTALLATION GUIDELINES TO READY FOR THE INSTALLATION OF THE BOLTWORKS LOCKING SYSTEM.
- 12. THE DOOR MANUFACTURER SHALL BE RESPONSIBLE FOR FIXING AND DAMAGE IN SHIPPING AND/OR INSTALLATION AND WHEN DOOR INSTALLATION IS COMPLETED SHALL TOUCH UP ANY DEFICIENCIES IN THE PAINT COATING TO GUARANTEE THE PROTECTION OF ALL METAL COMPONENTS FROM THE ELEMENTS.
- 13. FABRICATION OF DOORS SHALL CONFORM TO AISC 360 AND AISC 303. THE ASSEMBLED DOOR SHALL BE FABRICATED TO WITHIN 6mm FLATNESS IN EITHER



OR COMMANDER NAVEAC

DRW IWR CHK LMM JTW

es prod dir **Richard L. Stephens, p.e** FIRE PROTECTION ENGINEER

> MAGAZINE STORAGE

MODULAR DEPARTMENT OF THE NAVY
NAVAL FACILITIES E
DESIGN AND CONSTRUCTION SCALE: AS NOTED PROJECT NO.:

CONSTR. CONTR. NO. AVFAC DRAWING NO. 14115990 SHEET 22 OF **53**

NAVFAC METRIC DRAWFORM REVISION: 01 OCTOBER 2018

