SECTION 07 71 00
ROOF SPECIALTIES

SPEC WRITER NOTE:
1. Delete between //___// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.
2. Include standard manufactured components installed on and in roofing other than mechanical, electrical, and structural items.

PART 1 - GENERAL

1.1 DESCRIPTION
This section specifies roof hatches; equipment supports; gravity ventilators; and metal grating roof walkway system.

1.2 RELATED WORK
A. Color and texture of finish: Section 09 06 00, SCHEDULE FOR FINISHES.

Sealant material and installation: Section 07 92 00, JOINT SEALANTS.

C. General insulation: Section 07 21 13, THERMAL INSULATION. Rigid insulations for roofing: Section 07 22 00, ROOF AND DECK INSULATION

1.3 QUALITY CONTROL
A. All roof accessories shall be the products of manufacturers regularly engaged in producing the kinds of products specified.

B. Each accessory type shall be the same and be made by the same manufacturer.

C. Each accessory shall be completely assembled to the greatest extent possible before delivery to the site.

1.4 SUBMITTALS
A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Samples: Representative sample panel of color anodized aluminum not less than 100 mm X 100 mm (four by four inches), except extrusions shall be a width not less than section to be used. Sample shall show coating with integral color and texture and shall include manufacturer's identifying label.

C. Shop Drawings: Each item specified showing design, details of construction, installation and fastenings.

D. Manufacturer's Literature and Data: Each item specified.
E. Certificates: Stating that aluminum has been given specified thickness of anodizing.

1.5 APPLICABLE PUBLICATIONS

A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.

B. Federal Specifications (Fed. Spec.):

   RR-G-1602D............Grating, Metal, Other Than Bar Type (Floor, Except for Naval Vessels)

C. American Society for Testing and Material (ASTM):

   A653/A653M-11............Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) By the Hot-Dip Process

   B209/209M-10............Aluminum and Aluminum Alloy-Sheet and Plate

   B221/221M-13............Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes

   C612-10...................Mineral Fiber Block and Board Thermal Insulation

   D1187-97(R2011).........Asphalt-Base Emulsions for Use as Protective Coatings for Metal

D. National Association of Architectural Metal Manufacturers (NAAMM):

   AMP 500 Series............Metal Finishes Manual

E. American Architectural Manufacturers Association (AAMA):


PART 2 - PRODUCTS

SPEC WRITER NOTE: Update materials requirements to agree with applicable requirements (types, grades, classes) specified in the referenced Applicable Publications.

2.1 MATERIALS

A. Aluminum, Extruded: ASTM B221/B221M.

B. Aluminum Sheet: ASTM B209/B209M.

C. Galvanized Sheet Steel: ASTM A526/A526M; G-90 coating.


2.2 ROOF HATCH (SCUTTLE)

A. Fabricate from aluminum with mill finish.

B. Curb and Cover:
1. Exterior facing: Minimum 2.3 mm (0.09 inch) thick sheet aluminum.
2. Interior facing: Minimum 1 mm (0.04 inch) thick sheet aluminum.
3. Minimum of 25 mm (one inch) thick mineral fiber insulation between facings of cover and over exterior face of curb.
4. Form exterior curb facing with an integral three inch wide roof flange and cap flashing minimum 2.3 mm (0.09 inch) thick sheet aluminum.

SPEC WRITER NOTE: Do not use less than 300 mm (12 inch high) curb above roof surface. Where access is to service roof equipment comply with OSHA for stair size, roof opening 750 mm X 2400 mm (2'-6" by 8'0"). Show opening size on the drawings.

5. Make curb // 300 mm (12 inches) // //________//.
6. Form cover to lap curb and cap flashing.
7. Size opening as shown.

C. Hardware:
1. Provide spring snap latch with inside and outside operating handles and padlock hasp on inside. Provide two snap latches when hinge side is over 2100 mm (7 feet) long.
2. Provide pintle hinges.
3. Provide automatic hold open and operating arm with enclosed torsion or compression spring lifting mechanism.
4. Covers shall automatically lock in the open position at not less than 70 degrees.
5. Provide weatherstripping at cover closure.
6. Galvanize all hardware items.

D. Assembly:
1. Completely shop assemble roof scuttle.
2. Fully weld all joints exposed to the weather and built into the roofing.
3. Finish weld smooth where exposed.
4. Operation with minimum force to open and close.

SPEC WRITER NOTE: Use following article for roof mounted equipment items other than mechanical equipment items. Prefabricated roof curbs for fans, ventilators and other roof mounted mechanical items are specified in Mechanical Specifications.
2.3 EQUIPMENT SUPPORTS
A. Fabricate equipment supports from 1.3 mm (0.0516 inch) thick galvanized steel.
B. Form exterior curb with integral base, and deck closures for curbs installed on steel decking.
C. Use galvanized steel liners for curbs having inside dimension over 305 mm (12 inches).
D. Fabricate curb with a minimum height of 200 mm (8 inches) above roof surface.
E. Attach preservative treated wood nailers to top of curb. Use 50 mm (2 inch) by 50 mm (2 inch) minimum nominal size on curb with openings and 50 mm (2 inch) thick, width of curb up to 300 mm (12 inches) on equipment support curbs.
F. Make size of supports suit size of equipment furnished, with height as shown on drawings, but not less than 200 mm (8 inches) above roof surface.

SPEC WRITER NOTE: Use following article for gravity type ventilators not connected to ducts. All ventilators, mechanical and gravity, that are connected to ducts are specified in Mechanical Specifications.

2.4 LOW SILHOUETTE GRAVITY VENTILATORS
A. Fabricate base of 1 mm (0.04 inch) thick aluminum, and vent of 0.8 mm (0.032 inch) thick aluminum. Height not to exceed 300 mm (12 inches) above top of roof curb. Design ventilators to withstand 137 Km (85 miles) per hour wind velocity. Provide ventilators with a removable 18 by 18 mesh aluminum wire cloth insect screen.
B. Construct damper of the same material as the ventilator and design to completely close opening or remain wide open. Hold damper in closed position by a brass chain and catch. Extend chains 300 mm (12 inches) below and engage catch when damper is closed.

2.5 METAL GRATING ROOF WALKWAY SYSTEM
A. Provide metal grating roof walkway system consisting of prefabricated pans, of 14 gauge, galvanized (G-90 Coating) steel grating with slip resistant surface.
B. Grating units shall be in 600 mm (two foot) widths and in 3000 to 3600 mm (10 to 12 foot long) sections as required.
C. Provide complete with support framing, brackets, connectors, nosings and other accessories as required for complete roof walkway system. Include support stands at minimum 1500 mm (five feet) on center to hold planks a minimum of nine inches above roof surface.

D. Include step units, nosings framing and connectors to provide changes in elevation as required.

E. Provide neoprene rubber pads having a shore A hardness of 80 to 90-Durometer under each support, or bearing surface.

2.6 FINISH

A. In accordance with NAAMM Amp 500 Series.

B. Aluminum, Mill Finish: AA-M1x, as fabricated.

C. Aluminum, Clear Finish: AA-C22A41 medium matte, clear anodic coating, // Class I, Architectural, 0.7 mils thick // Class II, Architectural, 0.4 mils thick. //

D. Aluminum Colored Finish: AA-C22A42 (anodized or AA0C22A44 (electrolytically deposited metallic compound) medium matte, integrally colored coating, // Class I, Architectural, 0.7 mils thick // Class II, Architectural, 0.4 mils thick. Dyes will not be accepted.

E. Fluorocarbon Finish: AAMA 2605.2 high performance organic coating.

SPEC WRITER NOTE: Show anchorage location for items specified on drawings.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Install roof specialties where shown.

B. Secure with fasteners in accordance with manufacture's printed installation instructions and approved shop drawings unless shown otherwise.

C. Coordinate to install insulation where shown; see Section 07 21 13, THERMAL INSULATION and Section 07 22 00, ROOF AND DECK INSULATION.

D. Comply with section 07 92 00, JOINT SEALANTS to install sealants where manufactures installation instructions require sealant.

E. Coordinate with roofing work for installation of items in sequence to prevent water infiltration.

b. After completion of base flashing bend down cap flashing flange and secure to blocking with screws.
c. Install expansion joint cover with 6 mm (1/4 inch) wide space at
d end joints and tension bars at 600 mm (24 inches) on center.
d. Install cover plates with formed aluminum flashing concealed and
centered on joint. Flashing to lap cover not less than 100 mm (4
inches).

J. Equipment Supports: Do not anchor to insulating concrete or metal deck.
Anchor only to building structure as per manufacturers recommendations.

3.2 PROTECTION OF ALUMINUM

A. Provide protection for aluminum against galvanic action wherever
dissimilar materials are in contact, by painting the contact surfaces
of the dissimilar material with two coats of asphalt coating (complete
coverage), or by separating the contact surfaces with a preformed
neoprene tape having pressure sensitive adhesive coating on side.
B. Paint aluminum in contact with wood, concrete and masonry, or other
absorptive materials, that may become repeatedly wet, with two coats of
asphalt coating.

3.3 ADJUSTING

A. Adjust roof hatch hardware to operate freely and so that cover will
operate without binding, close tightly at perimeter, and latch
securely.

3.4 PROTECTION

Protect roof accessories from damage during installation and after
completion of the work from subsequent construction.

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