SECTION 10 28 00
TOILET, BATH, AND LAUNDRY ACCESSORIES

SPEC WRITER NOTE:
1. Delete between //_____// if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber the paragraphs.
2. Use this section for custom fabricated items in spaces listed.
3. Add items custom designed for these spaces. Verify items are detailed.
4. Verify that the drawings show the location and position of accessory items to be provided. Location of these items may be scheduled at the end of this section, however they must be shown on floor plans.
5. Show on room elevations dimension/location of accessories, including length and configuration of grab bars, towel bars, mirror sizes, and shelves.
6. See VA Standard details identified in list in parenthesis following item. Delete reference from project specification.
7. Coordinate to use same terminology used in this section and on the drawings.

PART 1 - GENERAL
1.1 DESCRIPTION
A. This section specifies manufactured items usually used in dressing rooms, toilets, baths, locker rooms and at sinks in related spaces.
B. Items Specified:
   1. Paper towel dispenser.
   2. Combination paper towel dispenser and disposal unit.
   3. Waste receptacles.
   4. Toilet tissue dispenser.
   5. Grab Bars: (10800-1.DWG).
   6. Shower curtain rods: (10800-2.DWG) and (10800-3.DWG).
   7. Clothes hooks, robe or coat.
   8. Towel bars.
  10. Medicine cabinet.
  11. Foot operated soap dispenser.
  12. Soap dishes.
  14. Mop racks.
15. Stainless steel shelves, // Type 44 // Type 45 // Type 45C //.
(10801-1.DWG)

16. Stainless steel shelves at wheelchair lavatory.

B. This section also specifies custom fabricated items used in toilets and related spaces.

1.2 RELATED WORK

A. Color of finishes: Section 09 06 00, SCHEDULE FOR FINISHES

//B. Ceramic toilet and bath accessories: Section 09 30 13, CERAMIC TILING //

C. Custom fabricated accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

//D. Shower curtain break away pendant chain hooks: Section 10 21 23, CUBICLES. //

E. Color of vinyl fabric: Section 09 06 00, SCHEDULE FOR FINISHES.

F. Manufactured toilet and bath accessories: Section 10 28 00, TOILET, BATH, AND LAUNDRY ACCESSORIES.

1.3 SUBMITTALS

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Shop Drawings:

1. Each product specified.

2. Paper towel dispenser and combination dispenser and disposal units.

3. Metal framed mirrors, showing shelf where required, fillers, and design and installation of units when installed on ceramic tile wainscots and offset surfaces.

4. Shower Curtain rods, showing required length for each location.

5. Grab bars, showing design and each different type of anchorage.

6. Medicine cabinets showing design and installation.

7. Foot operated soap dispenser, showing anchorage and components.

8. Show material and finish, size of members, and details of construction, installation and anchorage of mop racks.

C. Samples:

1. One of each type of accessory specified.

2. After approval, samples may be used in the work.

D. Manufacturer's Literature and Data:

1. All accessories specified.

2. Show type of material, gages or metal thickness in inches, finishes, and when required, capacity of accessories.

3. Show working operations of spindle for toilet tissue dispensers.

4. Mop racks.
E. Manufacturer's Certificates:
   1. Attesting that soap dispensers are fabricated of material that will
      not be affected by liquid soap or aseptic detergents, Phisohex and
      solutions containing hexachlorophene.
   2. Anodized finish as specified.

1.4 QUALITY ASSURANCE
A. Each product shall meet, as a minimum, the requirements specified, and
   shall be a standard commercial product of a manufacturer regularly
   presently manufacturing items of type specified.
B. Each accessory type shall be the same and be made by the same
   manufacturer.
C. Each accessory shall be assembled to the greatest extent possible before
   delivery to the site.
D. Include additional features, which are not specifically prohibited by
   this specification, but which are a part of the manufacturer's standard
   commercial product.

1.5 PACKAGING AND DELIVERY
A. Pack accessories individually to protect finish.
B. Deliver accessories to the project only when installation work in rooms
   is ready to receive them.
C. Deliver inserts and rough-in frames to site at appropriate time for
   building-in.
D. Deliver products to site in sealed packages of containers; labeled for
   identification with manufacturer's name, brand, and contents.

1.6 STORAGE
A. Store products in weathertight and dry storage facility.
B. Protect from damage from handling, weather and construction operations
   before, during and after installation in accordance with manufacturer's
   instructions.

1.7 APPLICABLE PUBLICATIONS
A. Publications listed below form a part of this specification to the
   extent referenced. Publications are referenced in the text by the basic
   designation only.
B. American Society for Testing and Materials (ASTM):
   A167-99(R2009) ........ Stainless and Heat-Resisting Chromium-Nickel
   Steel Plate, Sheet and Strip.
   A176-99(R2009) ........ Stainless and Heat-Resisting Chromium Steel
   Plate, Sheet, and Strip
   A269-10 ............... Seamless and Welded Austenitic Stainless Steel
   Tubing for General Service
A312/A312M-09 .......... Seamless and Welded Austenitic Stainless Steel Pipes
A653/A653M-10 .......... Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
B221-08 ............... Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Shapes, and Tubes
B456-03(R2009) ....... Electrodeposited Coatings of Copper Plus Nickel Plus Chromium and Nickel Plus Chromium
C1036-06 .............. Flat Glass
C1048-04 .............. Heat-Treated Flat Glass-Kind HS, Kind FT Coated and Uncoated Glass
D635-10 .............. Rate of Burning and/or Extent and Time of Burning of Self Supporting Plastics in a Horizontal Position
D3453-07 ........... Flexible Cellular Materials - Urethane for Furniture and Automotive Cushioning, Bedding, and Similar Applications
D3690-02(R2009) .... Vinyl-Coated and Urethane-Coated Upholstery Fabrics
C. The National Association of Architectural Metal Manufacturers (NAAMM):
   AMP 500 Series .......... Metal Finishes Manual
D. American Welding Society (AWS):
   D10.4-86 (R2000) ....... Welding Austenitic Chromium-Nickel Stainless Steel Piping and Tubing
E. Federal Specifications (Fed. Specs.):
   A-A-3002 .............. Mirrors, Glass
   FF-S-107C (2) ........ Screw, Tapping and Drive
   FF-S-107C .............. Screw, Tapping and Drive.
   WW-P-541E(1) .......... Plumbing Fixtures (Accessories, Land Use) Detail Specification

PART 2 - PRODUCTS

SPEC WRITER NOTE:
1. Make material requirements agree with applicable requirements specified in the referenced Applicable Publications.
2. Update and specify only that which applies to the project.

2.1 MATERIALS

A. Aluminum: ASTM B221, alloy 6063-T5 and alloy 6463-T5.
B. Stainless Steel:
   1. Plate or sheet: ASTM A167, Type 302, 304, or 304L, except ASTM A176 where Type 430 is specified, 0.0299-inch thick unless otherwise specified.
   2. Tube: ASTM A269, Alloy Type 302, 304, or 304L.
C. Stainless Steel Tubing: ASTM A269, Grade 304 or 304L, seamless or welded.
D. Stainless Steel Pipe: ASTM A312; Grade TP 304 or TP 304L.
E. Steel Sheet: ASTM A653, zinc-coated (galvanized) coating designation G90.
F. Glass:
   1. ASTM C1036, Type 1, Class 1, Quality q2, for mirrors, and for mirror doors in medicine cabinets.
   2. ASTM C1036, Type 1 Class 1 Quality q3, for shelves in medicine cabinets.
   3. ASTM C1048, Kind FT, Condition A, Type 1, Class 1 (use in Mental Health and Behavior Nursing Unit Psychiatric Patient Areas and Security Examination Rooms where mirrors and glass are specified).
G. Foam Rubber: ASTM D3453, Grade BD, Type 2.
H. Vinyl Covering: ASTM D3690, Vinyl coated fabric, Class A.
I. Plywood: PS1, Grade CD.

2.2 FASTENERS
A. Exposed Fasteners: Stainless steel or chromium plated brass, finish to match adjacent surface.
B. Concealed Fasteners: Steel, hot-dip galvanized (except in high moisture areas such as showers or bath tubs use stainless steel).
C. Toggle Bolts: For use in hollow masonry or frame construction.
D. Hex bolts: For through bolting on thin panels.
E. Expansion Shields: Lead or plastic as recommended by accessory manufacturer for component and substrate for use in solid masonry or concrete.
F. Screws:
   1. ASME B18.6.4.
   2. Fed Spec. FF-S-107, Stainless steel Type A.
G. Adhesive: As recommended by manufacturer for products to be joined.

2.3 FINISH
A. In accordance with NAAMM AMP 500 series.
B. Anodized Aluminum:
   1. //AA-C22A41// Chemically etched medium matte, with clear anodic coating, Class I Architectural, 0.7-mil thick.//
2. //AA-C22A44//Chemically etched medium matte with electrolytically deposited metallic compound, integrally colored coating Class I Architectural, 0.7-mil thick finish. Dyes will not be accepted.//

C. // AA-M32 // Mechanical finish, medium satin. //

3. Ferrous Metal:
   a. Shop Prime: Clean, pretreat and apply one coat of primer and bake.
   b. Finish: Over primer apply two coats of alkyd or phenolic resin enamel, and bake.

4. Nylon Coated Steel: Nylon coating powder formulated for a fluidized bonding process to steel to provide a hard smooth, medium gloss finish, not less than 0.3 mm (0.012-inch) thick, rated as self-extinguishing when tested in accordance with ASTM D635.

2.4 FABRICATION - GENERAL

A. Welding, AWS D10.4.
B. Grind dress, and finish welded joints to match finish of adjacent surface.
C. Form exposed surfaces from one sheet of stock, free of joints.
D. Provide steel anchors and components required for secure installation.
E. Form flat surfaces without distortion. Keep exposed surfaces free from scratches and dents. Reinforce doors to prevent warp or twist.
F. Isolate aluminum from dissimilar metals and from contact with building materials as required to prevent electrolysis and corrosion.
G. Hot-dip galvanized steel, except stainless steel, anchors and fastening devices.
H. Shop assemble accessories and package with all components, anchors, fittings, fasteners and keys.
I. Key items alike.
J. Provide templates and rough-in measurements as required.
K. Round and deburr edges of sheets to remove sharp edges.

2.5 PAPER TOWEL DISPENSERS

A. Surface mounted type with sloping top.
B. Dispensing capacity for 300 sheets of any type of paper toweling.
C. Fabricate of stainless steel.
D. Provide door with continuous hinge at bottom, and either spring tension cam lock or tumbler lock, keyed alike, at top and a refill sight slot in front.

2.6 COMBINATION PAPER TOWEL DISPENSER AND DISPOSAL UNITS

B. Dispensing capacity for 400 sheets of any type of paper toweling.
C. Fabricate of stainless steel.
D. Form face frames, from one piece.
E. Provide each door with continuous stainless steel piano hinge and tumbler lock, keyed alike.
F. Provide removable waste receptacle approximately 40 liter (10.5 gallon) capacity, fabricated of 0.45 mm (0.018-inch) thick stainless steel.

2.7 WASTE RECEPTACLES
A. Semi-recessed type, without doors. Fed. Spec WW-P-541, Type II.
B. Fabricate of stainless steel.
C. Form face frame from one piece.
D. Provide removable waste receptacle of approximately (12 gallon) capacity, fabricated of stainless steel.
E. Waste receptacle key locked in place.

2.8 TOILET TISSUE DISPENSERS
A. Double roll surface mounted type.
B. Mount on continuous backplate.
C. Removable spindle ABS plastic or chrome plated plastic.
D. Wood rollers are not acceptable.

2.9 GRAB BARS
A. Fed. Spec WW-P-541/8B, Type IV, bars, surface mounted, Class 2, grab bars and ASTM F446.
B. Fabricate of either stainless steel or nylon coated steel, except use only one type throughout the project:
   1. Stainless steel: Grab bars, flanges, mounting plates, supports, screws, bolts, and exposed nuts and washers.
   2. Nylon Coated Steel: Grab bars and flanges complete with mounting plates and fasteners. //Color is specified under Section 09 06 00, SCHEDULE FOR FINISHES. //
C. Concealed mount, except grab bars mounted at floor, swing up and on metal // toilet // dressing // shower // partitions.
D. Bars:
   1. Fabricate from 38 mm (1-1/2 inch) outside diameter tubing.
      a. Stainless steel, minimum 1.2 mm (0.0478 inch) thick.
      b. Nylon coated bars, minimum 1.5 mm (0.0598 inch) thick.
   2. Fabricate in one continuous piece with ends turned toward walls, except swing up and where grab bars are shown continuous around three sides of showers, bars may be fabricated in two sections, with concealed slip joint between.
   3. Continuous weld intermediate support to the grab bar.
4. Swing up bars manually operated. Designed to prevent bar from falling when in raised position.

E. Flange for Concealed Mounting:
1. Minimum of 2.65 mm (0.1046 inch) thick, approximately 75 mm (3 inch) diameter by 13 mm (1/2 inch) deep, with provisions for not less than three set screws for securing flange to back plate.
2. Insert grab bar through center of the flange and continuously weld perimeter of grab bar flush to back side of flange.

F. Flange for Exposed Mounting:
1. Minimum 5 mm (3/16 inch) thick, approximately 75 mm (3 inch) diameter.
2. Insert grab bar through flange and continuously weld perimeter of grab bar flush to backside of flange.
3. Where mounted on metal // toilet // dressing // shower // partitions, provide three equally spaced, countersunk holes, sized to accommodate 5 mm (3/16 inch) diameter bolts.
4. Where mounted on floor, provide four equally spaced holes, sized to accommodate 5 mm (3/8 inch) diameter bolts, not more than 5 mm (3/8 inch) from edge of flange.

G. In lieu of providing flange for concealed mounting, and back plate as specified, grab rail may be secured by being welded to a back plate and be covered with flange.

H. Back Plates:
1. Minimum 2.65 mm (0.1046 inch) thick metal.
2. Fabricate in one piece, approximately 6 mm (1/4 inch) deep, with diameter sized to fit flange. Provide slotted holes to accommodate anchor bolts.
3. Furnish spreaders, through bolt fasteners, and cap nuts, where grab bars are mounted on // metal // // ______ // partitions.

2.10 SHOWER CURTAIN RODS

A. Stainless steel tubing, ASTM A569, minimum 1.27 mm (0.050 inch) wall thickness, 32 mm (1 1/4 inch) outside diameter.

B. Flanges, stainless steel rings, 66 mm (2 5/8 inch) minimum outside diameter, with 2 holes opposite each other for 6 mm (1/4 inch) stainless steel fastening bolts. Provide a set screw within the curvature of each flange for securing the rod.

SPEC WRITER NOTE: Use intermediate support for intersection of rods or where bent rod occurs. Show on details.
C. Intermediate support for rods over 1800 mm (six feet) long. Provide adjustable ceiling flanges with set screws, tubular hangers and stirrups.

SPEC WRITER NOTE: Use the following paragraph for shower rods in Mental Health and Behavioral Nursing Units (Psychiatric).

D. Shower curtain rods in Mental Health and Behavioral Nursing Units:
   1. Chrome plated plastic rods capable of supporting 22.6 Kg (50 pounds) before pulling free of wall flanges.
   2. Option: Ceiling mounted hospital cubicle curtain tracks as specified in Section 10 21 23, CUBICLES, with break away pendant chain hooks. Chain hooks located at 2000 mm (80 inches) above floor.

SPEC WRITER NOTE: Use terminology shown on drawings.

2.11 CLOTHES HOOKS—ROBE OR COAT
A. Fabricate hook units either of chromium plated brass with a satin finish, or stainless steel, using 6 mm (1/4 inch) minimum thick stock, with edges and corners rounded smooth to the thickness of the metal, or 3 mm (1/8 inch) minimum radius.
B. Fabricate each unit as a double hook on a single shaft, integral with or permanently fastened to the wall flange, provided with concealed fastenings.

2.12 TOWEL BARS
A. Fed. Spec. WW-P-541/8B, Type IV, Bar, Surface mounted; Class 1, towel.
B. Either stainless steel, or chromium plated copper alloy.
C. Bar Length: 450 and 600 mm (18 and 24 inches) as shown.
D. Finish of brackets or supports same as bar.

2.13 METAL FRAMED MIRRORS
B. Mirror Glass:
   1. Minimum 6 mm (1/4 inch) thick.
   2. Set mirror in a protective vinyl glazing tape.
   3. Use tempered glass for mirrors in Mental Health and Behavioral Nursing units.
C. Frames:
   1. Channel or angle shaped section with face of frame not less than 9 mm (3/8 inch) wide. Fabricate with square corners.
2. Use either 0.9 mm (0.0359 inch) thick stainless steel, chrome finished steel, or extruded aluminum, with clear anodized finish 0.4 mils thick.

3. Filler:
   a. Where mirrors are mounted on walls having ceramic tile wainscots not flush with wall above, provide fillers at void between back of mirror and wall surface.
   b. Fabricate fillers from same material and finish as the mirror frame, contoured to conceal the void behind the mirror at sides and top.

4. Attached Shelf for Mirrors:
   a. Fabricate shelf of the same material and finish as the mirror frame.
   b. Make shelf approximately 125 mm (five inches) in depth, and extend full width of the mirror.
   c. Close the ends and the front edge of the shelf to the same thickness as the mirror frame width.
   d. Form shelf for aluminum framed mirror as an integral part of the bottom frame member. Form stainless steel shelf with concealed brackets to attach to mirror frame.

D. Back Plate:
   1. Fabricate backplate for concealed wall hanging of either zinc-coated, or cadmium plated 0.9 mm (0.036 inch) thick sheet steel, die cut to fit face of mirror frame, and furnish with theft resistant concealed wall fastenings.
   2. Use set screw type theft resistant concealed fastening system for mounting mirrors.

E. Mounting Bracket:
   1. Designed to support mirror tight to wall.
   2. Designed to retain mirror with concealed set screw fastenings.

   SPEC WRITER NOTE: Delete cabinet types not used. Ensure that cabinets are detailed.

2.14 MEDICINE CABINETS

A. Fed. Spec. WW-P-541/8B, Type III Medicine cabinets.
   1. Mirror Glass: Minimum 5 mm (3/16 inch) thick. Set mirror in a protective vinyl glazing tape.
   2. Glass Shelves: Minimum 6 mm (1/4 inch) thick, with bulb-edges at front. Support shelves on adjustable aluminum brackets. Provide three shelves to each cabinet.
   3. Cabinet Body: Fabricate from either 0.9 mm (0.036 inch) thick sheet steel, with baked enamel finish, or 0.9 mm (0.036 inch) thick
stainless steel. Form body in one piece, without seams, and with rounded inside corners.

B. Hinged Door Type:
   1. Class 2, Swing door, Style R, Recessed.
   2. Fabricate mirror door approximately 400 by 560 mm (16 by 22 inches).
   3. Cabinet concealed when doors are closed.
   4. Mirror Door Frame: Channel shape, either (0.060-inch) thick chromium plated brass, or 0.9 mm (0.036 inch) thick stainless steel.
   5. Furnish door with full length stainless steel piano hinge, magnetic or friction catches, rubber bumpers, and a 90 degree restraining arm with spring type stop.

C. Sliding Door Type:
   1. Class 1, slide door, Style R, Recessed.
   2. Fabricate sliding doors for approximately 660 by 560 mm (26 by 22 inch) opening.
   3. Provide nylon glides in stainless steel tracks, door pulls and rubber bumpers.
   4. Entire contents of the cabinet concealed when doors closed.

2.15 FOOT OPERATED SOAP DISPENSER
   A. Wall mounted, liquid soap dispenser, designed with an adjustable needle valve to allow dispensing of two milliliters of liquid with each depression of foot pump.
   B. Connect foot pump, by a 1800 mm (6 foot) air tube, to a 1 liter (30 ounce) liquid container. Provide air intake tube with a special feature to prevent liquid from dripping after release of pedal.
   C. Operate pump by a slip resistant, rubber padded, pedal.
   D. Complete unit shall not be adversely affected by the liquid soap, aseptic detergent, or hexachlorophene solutions.
   E. Provide a removable gummed label, attached to container, stating that soap or detergent may be used in the dispensers.

2.16 SOAP DISHES
   A. Fed. Spec. WW-P-541/8B, Type VI, Holder.
   B. Class 1, Surface Mounted:
      1. One piece with provisions for exposed fasteners.
      2. Fabricate from chromium plated brass approximately 115 by 95 mm (4 1/2 by 3-3/4 inches) overall size with drainage openings at bottom.
   C. Class 2, Recessed:
      1. One piece seamless shell and flange with provisions for concealed fasteners.
      2. Fabricate from either chromium plated brass, or 0.8 mm (0.0329 inch) thick stainless steel.
3. Form surface of soap tray with raised ridges or patterned dimples to provide gripping surface for soap bar, or provide flush soap tray with a retaining lip. Plastic soap trays or tray inserts are not acceptable.

2.17 PAPER CUP DISPENSER
A. Fabricate of stainless steel.
B. Provide door with either concealed stainless steel pivoting rod or piano hinge, and either spring tension cam lock, or tumbler lock, keyed alike when more than one accessory unit is provided and with a cup level refill sight slot in the door front.
C. Fabricate for flat bottom cups.
D. 90 milliliters ounce dispenser unit:
   1. Surface mounted single stack dispenser unit having a capacity of approximately one hundred cups.
   2. Form door from one piece to cover front and sides warp free.
E. 120 milliliters (4 ounce) dispenser unit:
   1. Recessed type single stack dispenser unit having a capacity of approximately one hundred cups.
   2. Form face frame in one piece.
   3. Fabricate door double-pan warp free.
F. Combination (3 to 6 ounce) 90 to 180 milliliters ounce dispenser and disposal unit:
   1. Recessed type, having a capacity of approximately one hundred and seventy cups.
   2. Fabricate as twin stack dispenser unit with an adjustable dispensing mechanism to dispense any size cup.
   3. Fabricate face frames in one piece and doors double pan warp free.
   4. Fabricate recessed disposal unit with a removable waste receptacle having a capacity of not less than 11 liters (3.1 gallons).

2.18 MOP RACKS
A. Minimum 1.0M (40 inches) long with five holders.
B. Clamps:
   1. Minimum of 1.3 mm (0.050-inch) thick stainless steel bracket retaining channel with a hard rubber serrated cam; pivot mounted to channel.
   2. Clamps to hold handles from 13 mm (1/2-inch) minimum to 32 mm (1-1/4 inch) maximum diameter.
C. Support:
   1. Minimum of 1 mm (0.0375 inch) thick stainless steel hat shape channel to hold clamps away from wall as shown.
2. Drill wall flange for 3 mm (1/8 inch) fasteners above and below clamp locations.

D. Secure clamps to support with oval head machine screws or rivets into continuous reinforcing back of clamps.

E. Finish on stainless Steel: AMP 503-No. 4.

SPEC WRITER NOTE: Verify details. Show location at Pharmacy and placement in wall.

2.19 STAINLESS STEEL SHELVES (TYPE 44)

A. Shelves:
1. Fabricate shelves of 1.2 mm (0.0478-in) thick sheet to size and design shown.
2. Fabricate shelves of hollow metal type construction, forming a depression as shown, with closed fronts, backs, ends and bottoms. Reinforce shelves with 1.2 mm (0.0478-in) thick sheet steel hat channel stiffeners, full depth, welded to underside of top at bracket locations.
3. Miter cuts, where made at corners of shelves, continuously welding.

B. Form brackets of 3 mm (1/8-in) thick steel as shown. Drill brackets for 6 mm (1/4-in) anchor bolts.
C. Weld or Screw brackets to shelves.

2.20 STAINLESS STEEL SHELVES, TYPES // 45, // 45C //.

A. Fabricate shelves and brackets to design shown of 1.2 mm (0.0478-in) thick stainless steel.
B. Round and finish smooth projecting corners of shelves and edge corners of brackets. Drill brackets for 6 mm (1/4-in) anchor bolts.
C. Screw or weld brackets to shelves.

2.21 STAINLESS STEEL SHELVES AT WHEELCHAIR LAVATORY

A. Side wall mounted:
1. Fabricate to size and shape shown of 1.2 mm (0.0478 inch) thick sheet.
2. Turn up edges and weld corners closed.
3. Fabricate brackets and weld to shelf. Drill brackets for 6 mm (1/4 inch) anchor bolts.

B. Back wall mounted:
1. Fabricate to size and shape shown of plate and tube.
2. Turn up edges and weld corners of shelf.
3. Weld tube to back plate and shelf, weld back plate to shelf, filler plate to tube, and corners of shelf with continuous welds.
4. Drill back plate for 6 mm (1/4 inch) anchor bolts.
PART 3 – EXECUTION

3.1 PREPARATION
A. Before starting work notify Resident Engineer in writing of any conflicts detrimental to installation or operation of units.
B. Verify with the Resident Engineer the exact location of accessories.

3.2 INSTALLATION
A. Set work accurately, in alignment and where shown. Items shall be plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
B. Toggle bolt to steel anchorage plates in frame partitions or hollow masonry. // Expansion bolt to concrete or solid masonry. //
C. Install accessories in accordance with the manufacturer's printed instructions and ASTM F446.
D. Install accessories plumb and level and securely anchor to substrate.
E. Install accessories in a manner that will permit the accessory to function as designed and allow for servicing as required without hampering or hindering the performance of other devices.
F. Position and install dispensers, and other devices in countertops, clear of drawers, permitting ample clearance below countertop between devices, and ready access for maintenance as needed.
G. Align mirrors, dispensers and other accessories even and level, when installed in battery.
H. Install accessories to prevent striking by other moving, items or interference with accessibility.
I. Install wall mirrors in Mental Health and Behavioral Units with tamper resistant screws that are flush mounted so that they will not support a rope or material for hanging.

SPEC WRITER NOTE:
1. Location of accessories may be scheduled (if necessary) at the end of this section, however the accessories scheduled must also be shown on the floor plans and the toilet and bath room elevations.
2. When accessories are identified and located on the drawings by numbers and letters, place the full descriptive title of the accessory with the drawing symbol in the schedule.
3. Coordinate to use the same terminology used in this section.
3.3 SCHEDULE OF ACCESSORIES

3.4 CLEANING

After installation, clean as recommended by the manufacturer and protect from damage until completion of the project.

--- END ---