SECTION 04 05 16
MASONRY GROUTING

SPEC WRITER NOTES:
1. Use this section only for NCA projects
2. Delete between // -- // if not applicable to project. Also delete any other item or paragraph not applicable in the section and renumber, the paragraphs.

PART 1 - GENERAL

1.1 DESCRIPTION:

Section specifies grout materials and mixes.

1.2 RELATED WORK:

A. Grout used in Section:

1. Section 03 45 00, PRECAST ARCHITECTURAL CONCRETE.
2. Section 04 20 00, UNIT MASONRY.
3. Section 04 72 00, CAST STONE MASONRY.

B. Grout Color: Section 09 06 00, SCHEDULE FOR FINISHES.

1.3 TESTS:

A. Certified test reports for grout and materials specified.

B. Identify materials by type, brand name and manufacturer or by origin.

C. After tests have been made and materials approved, do not change without additional test and approval of COR.

D. Testing:

1. Grout:
   a. Test for compressive strength; ASTM C1019.
   b. Grout compressive strength of 13790 kPa (2000 psi) at 28 days.

SPEC WRITER NOTE: The non staining requirement applies only to grout required to be non staining to limestone.

2. Cement:
   a. Test for water soluble alkali (non-staining) when non staining cement is specified.
   b. Non staining cement shall contain no more than 0.03 percent water soluble alkali.
3. Sand: Test for deleterious substances, organic impurities, soundness and grading.

1.4 SUBMITTALS:

A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

B. Certificates:

1. Indicating that following items meet specifications:

a. Portland cement.

b. Masonry cement.

c. Grout.

d. Hydrated lime.

e. Fine aggregate (sand).

//f. Coarse aggregate for grout. //

g. Color admixture.

C. Laboratory Test Reports:

1. Grout, each type.

2. Admixtures.

D. Manufacturer's Literature and Data:

1. Cement, each kind.

2. Hydrated lime.

3. Admixtures.

4. Liquid acrylic resin.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

A. Deliver masonry materials in original sealed containers marked with name of manufacturer and identification of contents.

B. Store masonry materials under waterproof covers on planking clear of ground, and protect damage from handling, dirt, stain, water and wind.

1.6 APPLICABLE PUBLICATIONS:

A. Publications listed below form a part of specification to extent referenced. Publications are referenced in text by basic designation only.

B. American Society for Testing and Materials (ASTM):

C40/C40M-20.....Organic Impurities in Fine Aggregates for Concrete

C91-18.....Masonry Cement

C150/C150M12.....Portland Cement

C207-18.....Hydrated Lime for Masonry Purposes

C404-18.....Aggregate for Masonry Grout

C476-20.....Grout for Masonry

C595-19.....Blended Hydraulic Cement

C979/C979M-16.....Pigments for Integrally Colored Concrete

C1019-20.....Sampling and Testing Grout

PART 2 - PRODUCTS

SPEC WRITER NOTE: Make material requirements agree with applicable requirements specified in the referenced Applicable Publications. Update and specify only that which applies to the project.

2.1 HYDRATED LIME:

ASTM C207, Type S.

2.2 AGGREGATE FOR MASONRY GROUT:

ASTM C404, Size 8.

2.3 BLENDED HYDRAULIC CEMENT:

ASTM C595, Type IS, IP.

2.4 MASONRY CEMENT:

A. ASTM C91. Type N, S, or M.

//B. Use white masonry cement whenever white mortar is specified. //

2.5 PORTLAND CEMENT:

A. ASTM C150, Type I.

//B. Use white Portland cement wherever white mortar is specified. //

2.6 LIQUID ACRYLIC RESIN:

A formulation of acrylic polymers and modifiers in liquid form designed for use as an additive for mortar to improve physical properties.

2.7 WATER:

Potable, free of substances that are detrimental to grout, masonry, and metal.

2.8 GROUT:

A. Conform to ASTM C476 except as specified.

B. Grout type proportioned by volume as follows:

1. Fine Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.
2. Coarse Grout:
   a. Portland cement or blended hydraulic cement: one part.
   b. Hydrated lime: 0 to 1/10 part.
   c. Fine aggregate: 2-1/4 to three times sum of volumes of cement and lime used.

d. Coarse aggregate: one to two times sum of volumes of cement and lime used.

3. Sum of volumes of fine and coarse aggregates: Do not exceed four times sum of volumes of cement and lime used.

2.9 COLOR ADMIXTURE:

A. Pigments: ASTM C979.

B. Use mineral pigments only. Organic pigments are not acceptable.

C. Pigments inert, stable to atmospheric conditions, nonfading, alkali resistant and water insoluble.

PART 3 - EXECUTION

3.1 MIXING:

A. Mix in a mechanically operated grout mixer.

1. Mix grout for at least five minutes. //

B. Measure ingredients by volume.

C. Mix water with grout dry ingredients in sufficient amount to bring grout mixture to a pouring consistency.

3.2 GROUT USE LOCATIONS:

A. Use fine grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is 50 mm (2 inches) or less.

B. Use either fine grout or coarse grout for filling wall cavities and cells of concrete masonry units where the smallest dimension is greater than 50 mm (2 inches).

C. Do not use grout for filling bond beam or lintel units.

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